

B Shift.

1. ~~Choked~~ hand - at N.G. drill,
2. Finished stripping and weighting all the overflow and cleaned up the ~~staging~~ area.
3. Got a lot over flow off all dryers 501 had a pretty lot in it.
4. ~~Choked~~ all the filter in both units.
5. Had a hard time with P.E. system in new unit pulling had to flush out every thing.
6. D-400 - condenser course - dropped separate to 654 + 655, had to shut off bypass to help dump it - condenser course all coming over the screen.

7.

07:00 - 19:00

D

3-1-80

1. All reported

2. Choked D-400 cond by pulling insep plate approx 10-15% P1488. Choked spray pattern ~~helpful~~ good. Rinsed 1 1/2 hrs with ch pumps. gave wash to change bag with 5 gal extra PVA & cut cat. 1/2 gal.

3. C. Miller did not want to ch 5305 due to weather.

Mr. Miller H₂SO₄ (acid) truck will be in around 20:00.
and for lagoons

DTH 000074140

5. ~~main~~ saw a short line to old unit vs new pump trans within.

6. Sent 5 hrs on #7 after water burned out.
Clut replaced same.
7. Air line froze going to #1 Ogen gas regulator
8. ~~Proving~~ sys trans old unit froze
9. Old unit blowdown stop steam regulator
froze
10. D500 transmitter froze
11. New unit stop valves on chr wash tank
froze.
12. F.C. valve 741 froze.
13. Called maint to repair Cat fork truck
14. Working out 407 at th.
15. Moved RPK cars of road so acid truck
can unload.
16. stopped on landscaping
17. Stopped & weighed 11 boxes of overflow.

1900-0700

B Shift Mc

3-1-80

1. ~~Charles Wood~~ at N.G. Drill.
2. Valve and line freeze up to 407 bleed tank got steam on
~~it can not get it to unfreeze up and open~~
3. ~~Tried to transfer 281 to 688 - 281 vent line freeze up~~
~~valve.~~
4. ~~Stopped at every 14 hrs of overflows and sweep up stuff on~~
~~ground.~~
5. ~~Had a lot of freeze up. but another. OK. Jager.~~
- 6.

07:00 - 19:00

D

3-2-80

1. All REPORTED
2. ~~OPENER~~ + WASHED OUT 407 BLEND TANK CLOSURE
~~BACK UP.~~
3. ~~#7 SISTER~~ LUCKY OUT SEVERAL TIMES.
4. ~~BARTON~~ HAVE A NEW FORMULA FOR D-400
~~IT IS ON BOARD.~~
5. ~~Cooling water~~ put line for #7 & 8 AM cut
~~from + BURSTED W/O IN.~~
6. Seal water make up line freeze to all
unit in sys. had to run a hose
to get seal water.
7. ~~#8~~ Open air line freeze
8. 8" valve of old cooling tower prop to
in long freeze & bursted. w/o in

DTH 000074142

~~MOBILE~~ D.W. Clark reported off sick

NOTE ~~10~~ VALUE TO 407 NOW IS ONE ROSE CAN CHARG 5425

~~11~~ STAMPING & WRAP 14 BAGS

1900 - 0700

B. Shift Me.

3-2-80

1. ~~D.W.~~ Clark out sick & Clark went out N.G. Hill.
2. ~~Frederick~~ 528 to 490
3. ~~#7~~ lost steam & pins could find nothing out of the away camp.
4. ~~Having~~ a lot of trouble with freeze up dump bin & valves.
5. ~~Stopped~~ out weight 7 boxes of overflow and cleaned up logging area and staging area.
6. ~~743~~ - TX unit is very sick. needs some attention. badly.
- 7.

0700 → 1900 "A" Collins 3/3/80.

1. J. Tate - out Fla.

2. D. Sprawell, loaned for J. Tate.

3. Hands on physical today. ALL BUT J. TATE.

4. D-300 Catalyst injection line plugged - w.o. in, to fill DONE

5. Benson cutting/welding, in New unit, installing new supports on large line, 3rd level, & new. NOTE: IF HAVE TO GO UP, LADDER TO TOP OF CONDENSERS - USE CAUTION: DUE TO SUPPORT BEING IN CAGED AREA OF LADDER.

6. D-500 press. transmitter went out, w.o. in, Maint m.

7. 2nd. people checked Honeywell, New unit.

8. 2nd. people worked on 743 A unit.

9. 2nd. people worked on 402, 677, 687, level tanks.

10. Maint. charging seal on service h2o pump - south, 886, New unit. DONE

11. Maint. charging seal on seal h2o pump - south, 888, New unit. DONE

12. Maint. pulling cleaning lines from recirculation pump on North K.O. th, to steam strip cond., old unit. DID NOT COMPLETE!!

13. 744 A, service h2o supply line froze from header to H on lat. injection line. operator thawed same, had to take off insulation. w.o. in to re-insulate.

14. Made "E" w.o. to replace burst valve on seal h2o line to slurry pumps, New unit. DONE

DTH 000074144

15. Made "E" w.o. to replace gasket in service h2o line where goes through floor at #3 Recovery Comp, old unit. DONE

"A" CONT.

16. Took slurry sample from top of 649 sl. th.
for visc. - 5305-17523.

17. Charged 741 AS 5305 1X1 -

18. Charged 743 AS 5425 1X1 -

19. Visc. - 5385- D-600 - .92

300 - .92

500 - .90

600 - .91

20. Bypass machine 5385.

21. Sampling 282 → 475.

22. Sampling 281 → 687.

23. Slurry/weighted 5 boxes o'flow.

19:00 - 07:00

B

3-3-80

1. All reported

2. Replaced valve or discharge of PVA chy
- pump new unit leaking

* 3. A Cunningham 21ST RT 21:30 HOUSE ON FIRE

H. Elvaz up RESTORING ON PATILOS WITH TOUR BROS

5. Could NOT GO 21/2 TO DING TO 687 VLT LINE PLEASE.

6.

0700 → 1900

"A" Collins 3/4/80

1. All reported.

2. Shut #6 Dyer down, checked D.C. socks.
Charged out, tightened rest, changed
inlet filter, worked out burner area: filter
area, cleaned inlet, changed both sifter
screen, added balls to sifter pack, changed
flap line. 0730 →

3. Maint. blocked out D-400 A, & Drilling Cond.

4. Maint. greased #6 Bird/Sifter while down.

5. Maint. worked on stem leaks.

6. Jack repair inc. in on stem leaks.

7. Maint. re-insulating, per list.

8. Elvaz worked on #5 let.

9. Jack people repaired D-600 V.C.M. Chy. Vlt.

DTH 000074146

A CONT.

10. Elec. replaced solenoid on #8 air pulse, then maint. replaced spring.
11. Maint. checking Relief Vls. on D-400.
12. #6 Dyer, would not lite after cleaning, Inst. people got it going.
13. Inst. people repaired air supply line to Main Drip Chg. Vls. on 741 H, also repaired V.C.M. Chg. Vls.
14. Inst. people repaired C.T. H₂O press controller on New Unit tower.
15. Inst. people re-built operator to inlet Vls. H. VAC. pump.
16. Benson, welding support brackets for Deluge line, new unit.
17. Had a fire in new unit, due to V.C.M. in sewers & sparks from stove not, extinguished same.
18. Shut #7 Dyer Down to Check D.C. socks, change inlet filters, work burner area, clean inlet.
19. Got 281 going to 687.
20. Could not get 282 going to D.B.
21. Lilo level indicator went out at 1800, called for inst. men, I. Shackelford in on same.
22. 475/476 low on material, will transfer 578 to them, due to note #20 above.

DTH 000074147

0700 → 1900

"A" Kallin 3/5/80

1. ~~all~~ Reported.
2. Shut #1 Dye down fr Maint. P.M.
3. Checked #1 D.C. socks, changed out 12, also installed one (1) New type sock. Located on outer row at inlet door of D.C., cleaned inlet, changed filter (inlet).
4. Maint. on D-400 Cond- 0700, changed @ 1720.
5. Buxton, Contractor, blanked out 647 bl. th, to install air nozzles.
6. Maint. replacing boots on dye exhaust stacks.
7. Leak Repair Inc., working on steam leaks.
8. Maint. opened steam stripping heat exchanger, old unit, reading out.
9. #5 Bird - broke spray pipe yoke, bent spray pipe, messed up shear pin block, got some going.
10. Checked & tightened socks in #5 D.C., changed inlet filter, cleaned inlet.
- DDI 11. ~~Shut down to type of flow.~~

19:00 - 07:00

D

3-5-80

1. all reported
2. Picked up all remaining crop on top of dryer belly.
3. 5425 175~~00~~ was a 6 del. shut glycine off del was 3. Put glycine on del was 6 shut glycine off del was 3. flushed glycin tarp closed filter, flushed lines made up glycer solution with 10 del glye + tarp 2100 Glycine on gel was 6 with glycin off gel was 2. swung to 686 and kept gly off.

4. D-300 + 744 vic room an ok.

" C "

3-4-80

D

19:00-07:00

1. All reported

2. ~~Dr Hasselberg~~ w/ Ben Happers3. ~~DAVE H~~ 1 to MANT.4. ~~STAPINS~~ & Wayne & Jay/Orts5. ~~DAVE~~ OK to button up D-400 AT 06:006. ~~SHOT~~ #6 off 5385 DRY 5385.7. ~~D.C~~ NOT MAKE ANY ADJUSTMENTS OR PVA.

8. 0700 1900

"C"

3/6/80

① all present

② Shot #8 down cleaned the inlet & washed the bumper also checked the rock found one rock off replaced & tightened the other

③ Munit replaced the spray pipe in #2 Bird

④ Munit Pulled the south Rec. Pump in the front unit but did not finish with it

⑤ Munit Blanked out 2600 & leaving on the land.

⑥ Munit repaired #43 RY mat.

⑦ Munit fueled #8 & #2 Bird leaving

⑧ Munit repaired the mt. on #1 RY

DTH 000074150

- ① Elc Maint repaired # 7 activator level control
- ② Elc Maint repaired the old unit blow down tank pump.
- ③ B. hot water charge pump would not shut off. hot maint repaired
- ④ Maint changed out all the rupture discs on D600 KX and checked the relief valves. Note - have not checked the discs to make sure they all are in the right place.
- ⑤ Maint pulled the small star valves on 281 kilo
- ⑥ Started transferring 281 to 688.
- ⑦ Maint changed the oil in D400 gear box
- ⑧ hot Maint replaced the seal water flow meter on D600.
- ⑨ hot. Maint installed a sampling line to the incubator CW unit
- ⑩ Benson crew welding braces on deluge water line in the new unit. -
- ⑪ Maint tighten the cond. lid on 741
- ⑫ set the PVA 5 Fallon on 5305 formula. Also set up to take slurry sampler. from 5305.
- ⑬ cleaned both U10 & U11 chugers building side & after decks. Trapped & washed 8 Gaylord boxes of after overflow.
- ⑭ cleaned the north end of U10 concrete pad.

19:00 - 07:00

D

3-6-80

1. All reported

2. Lost 2.5 hrs in new unit dump line
plugged.

after 3. C. Holcomb will be in @ 07:00

4. ~~Charged~~ filter on 407 at tank.

5. 5425 CAME UP and got shut off 407
Put on 5385.

6. All stops from Binford were all OK

7. Had to put a new Torque arm on #7 Bin.

8. Called for help in on #6 actuator

9. Maint finished drilling & bracing ^{D600} and 205.00.

10.

0700. 1900.

"C"

Revised 3/7/80

C Larry Page out.

② Maint worked on the 905 recovery comp.
but was pulled off before finishing

③ Maint changed out #7 bird band

④ ELB maint repaired #7 sifter with gear.

⑤ Maint pulled the blanks & drilled out the chucks
free on 0600 RX. Pressure checked OK.

⑥ Maint work on the panel light list

⑦ #1 yard kicked out would not reset
ELB maint had to reset

⑧ Cass Insulation Co. working on insulating the
dyeer duck work.

⑨ ELB & Inst Maint working on 903 recovery comp.

⑩ ELB maint set the level control on #5
ack.

⑪ Strapped & weighed 6 gaylords of sifter overflow

⑫ Cleaned up both RX & dyeer building rolled up
hoses

(14)

1900 → 0700

"A" Kallin

3/7/80

1. ~~W. Spinn~~ - A.G. Drill - No Change.
2. ~~Had trouble~~ first of shift w/ recovery sys.,
old unit, ok.
3. Started Charge on D-400 Could not get
chg. too to go, charged D-500, went back to
D-400 - going ok.
4. ~~41634-5385~~ - A-BOTTOM - 100 CONT.
CA- " - 35 " -
Notified yard op.
5. ~~43744-5305~~ - A-BOTTOM - .30 MOIST.
Notified yard op.
6. ~~Transferring~~ 201 → 687.
7. ~~Transferred~~ 575 → 475/b., Due to 3.0 & 3.2 Cold.
8. ~~#3/4~~ Temp. to Middle Catalyst fingers kicked
out, reset, got same going.
9. Air supply line broke to D-400 column valve,
repaired same.
10. Used usual slammers to blow off steam in
Dyeer beds. : Clean up line.
11. ~~5425~~ - 17534 - Going to 576 was 5 gal, rock 3.
12. Strip/weighted 2 boxes o'flow.

13.

DTH 000074154

D700. 1900

" C "

3/8/00

① Larry Faye out.

~~At Patterson W/D~~② Shift replaced the coupling in the old unit
blow down tank discharge pump.③ Shift maint replaced the flow meter on 743
At spray nozzle④ Unplugged 982 transfer line & filled 475 from 282
also cleaned up after flowing out the line⑤ Shift maint cleaned the flow meter on 682
silo aspiration line. But did not get the
line unplugged it is plugged above the flow meter
the silo will need to be empty.⑥ Shift maint repaired the leak on 575
drop chute

⑦ Cleaned up. V10 tower building & north concrete pad.

⑧ Removed maint jumpers from bagging area.

⑨ Cleaned up resin spill @ V10 silo

⑩ Stripped & weighed 5 boxes of super Oxyflon

1900 → 0700

"A"

Callan 3/8/80

1. ~~D. Spann~~ - N.G. Dill
S. Stokes - Reported off sick.
2. ~~C. Halcomb~~ - in to cover for above.
3. Old unit, Dump Ineco came apart, while dumping D-400 H. had to shut off dumping until got maint. in to repair.
4. Z. Blackhead / J. Edwards in to repair old unit Dump Ineco.
* The screen had a rip in it & gasket too up, did not have a replacement in store room got one from compound.
old screen was 6xxx, put on 8xxx on, smaller mesh.
5. Had Maint. pull valve between Slurry Dump & wet pump so could get clunker out of blk.
6. Lost feed on all dryers (501), had plenty of slurry, found air purge line plugged, disconnected, blew out, hooked up, but resin settled out would not airtight, put hose in top of tank & flush h₂O on bottom, calling for Maint. to pull & clean all 3 pumps @ 501 - operator pulling/cleaning auto. feed valves.
put #4 on 646/47, #7 on 612/53.
7. ~~Estima~~ left @ 0242, Sick - Halcomb on panel.
8. ~~Stop/weight~~ to take O'flow.

DTH 000074156

0700 - 1900

"C"

3/9/80

① H.C. Patton Navy Sides

② Maint pulled the north south & middle 501 slurry pump & cleaned out. also pulled flapper on the recirculation line through V11 slurry line & flushed. also pulled auto feed valve on # 5.

③ Shift maint pulled and cleaned the auto feed valves on #1 2 7 & 8. slurry feed lines. got dryer going from 501.

④ cleaned out the V10 bagging house.

Jim 5. Reopened 20 case of suicidal today. instead of 30.

⑥ yard emptied 685 side of the hi get 5425. started drying from 407. through #5 to 685

⑦ checked the sock in #8 dust collector tighten all.

1900 → 0700

"H"

Kalbin

3/9/80

1. all reported.

2. Maint. pulled/cleaned auto. feed valve on #1/#2 Dryer. #2 going @ 1930, #1 @ 1945.

3. operator pulled/cleaned auto. feed valve on #7, going @ 1945.

JIM → 4. We need a set of tools if we are to continue to pull/clean auto. feed valves, Break TRANSFER lines, etc.

DTH 000074157

5. #1/2 down again @ 2045, pulled/cleaned auto. feed vles, broke transfer line 3 places TO V-10. going @ 0030.

"A" Cont.

6. Stopped dumping in 501 bl. th.,
will try to empty so can be flushed
out, suspect large amount of wet
cake in tank. When a batch is dumped
in th. it causes a hard slide & plugs
lines.

7. #4 on 646/647

#5 on 407

#6 on 650/51

#7 on 652/53

#1/2/8 on 501.

Set up in this order to try to make dumping
room while taking 501 out of service.

* will use 407 for 5385, when get all
5425 dried out.

8. D-500 H. Pressure transmitter out, H changed
@ 0310, getting no pressure read out on
panel, calling for Inst. Man, J. Shuckhoff coming
in -

9. D-600 H. Double safety disc leaking
bottom disc, but top disc holding.
Made out on "E" w.d. on same.

10. Stop/weigh 9 later o'flow.

0700 - 1900

B. Shift Mc

3-10-80

1. Reggie Jones out Broken Forkle. put a Ucc
2. Charlie Little in to cover.
3. Transferred 578 to 490
4. Transferred 882 to 425 + 426 -
5. #8 dryer the back train roller messed up. mount on.
6. Mount pulled and cleaned #1 head onto feed roller.
7. Mount changed out seal on 90X comp. in new unit.
8. Mount lighter up D-600 and lid.
9. Mount pulled 653 slurry pump motor out.
10. Emptied 501 blend tank and worked out, , mount pulled air spray pipe out and cleaned, opened run way to work out.
11. Mount pulled and cleaned all 3-501 slurry pumps.
12. Mount changed out D-600 soft die, double die.
13. Mount working on drilling out heat exchanger in old unit.
14. Mount changed soft die on K.O tank in new unit.
15. Mount changed seal in 905 comp. in new unit
16. Changed out filters in 407 air addition ad for small blend tank.
- 17.

1900 → 0700

"A" Kallin

3/10/80

All present.

2. Scheduled O'Time, per bond.

3. #8 Dyer down 1900 → 2120, Maint. on same.

4. Electrician came in disconnected wiring to 281 1/2 large blower, Shift mech. replaced belts, Electrician re-wired.

5. Made up new batch of glycerine, changed filter.

6. Resin transfer line plugged from 281 1/2 to D.B. - Brake line east of 282, cleared, brake on uphouse roof, but did not get cleared because of coupling blow out about 4' before gets to uphouse roof,
 Note → K.D.O. Not use until line is repaired.
 "E" W.D. Made out.

7. Transferring STE → D.B.

8. 741-1305 - Tried to get away from us on heat-up,
 got it under control - will charge tank w/3.5 gal. lat.

9. Had shift mech. tighten D-400 cond. lid,
 when blowing -

10. Pumped over 646/647 for 5425 dumping.

11. Holding 640/643 for 5305 dumping.

12. Stop / weighed 3 boxes O'flow.

13. #5 Dyer flamed out, would not bite, got
 J. Schuchler in on same - ok.

DTH 000074160

ATTOR. Need to show on A.M. report.

5305-687/B - 43732.

0700 - 1900

B Shift Mc.

3-11-80

1. Reggie Jones out on vac.
2. ~~Charlie Little~~ in to cover.
3. ~~Mont~~ changed softs die on 744 RX and checked Relief valves
4. ~~Mont~~ checked out linc. freezer comp.
5. ~~Elec.~~ worked on #5 out. level probe.
6. ~~Mont~~ repaired holes in #8 + 1 + 2 skrin cover.
7. ~~Mont~~ put 653 slurry pump back in.
8. ~~Mont~~ tightened up 743 cond. lid.
9. ~~Mont~~ put 904 compressor seal back in and in service.
10. ~~Det.~~ people worked on hot water ^{charge} system in old unit.
11. ~~Mont~~ drilled on sub. cooler in old unit.
12. ~~Propped~~ off the hot water tank in old unit.
13. ~~Mont~~ pulled and cleaned #1 out feed valves
14. ~~Elec.~~ dis. connected the #2 and some could charge out pin
15. ~~Brown~~ cont. worked on new V.C. on valves and on cooling water line on 244.
16. ~~Shift~~ Mock. pulled and cleaned PUA transfer pump in new unit.
17. The MANUAL COOLING WATER VALVES TO 744 RX ARE CLOSED OFF. DTH 000074161

1900 0700.

" C "

Revised 3/11/80

- ① ~~Change~~ ~~McK~~ ~~McK~~. Wife called and said he would be late.
- ② Shift Maint changed out the rupture disc on the South VM filter pack.
- ③ Elc Maint in to reset 901 Vacuum pump.
- ④ Maint crew all shift on 744 Cond.
- ⑤ Cleaned up both Super buildings
- ⑥ Strapped & weighed 3 Snylocks of repta overflow.

⑦

0200 - 1900

B Shift Mc

3/12/80

1. Pezzie gone out on Voc
2. ~~Indon Weston~~ ~~at~~ to cover
3. Elc disconnected and reconnected #2 bird so we could change shear pins - 2 times
- Note: 4. Maint knew the big blower disconnected in the white panel under 281 rts.
5. Water leaked up in dump pit got over both meters both ore gone. Elc - chasing out water along pump.
6. Shift machine replacing coupling in north R.OT air recirculation pump, in room.
7. J. Lee unstopped the dump box drain line.
8. Maint worked on #7 forest collector pulse air.
9. Elc replaced the 501 with pump start and stop switch

DTH 000074162

B.

10. Mont tighten up P-400 cond lid.
11. Mont tighten up 742 cond. lid.
12. ~~Mont~~ people worked on P-500 - cooling water int.
13. Mont replaced coupling in west slurry pump in new unit.
14. ~~Mont~~ repaired electric outlet in old control room.
15. Mont repaired water brace at the corner of V-10 building.

Note AR. 16. Benson's cont. worked on 744 cooling water lines: The cooling water lines are still closed off. 

17. Mont replaced the seal in old unit - Rese water pump.
18. ~~Mont~~ replaced motor on south seal water pump in old unit.
19. ~~Mont~~ man worked on 743 cooling water int.
20. Mont replaced coupling in the old unit west slurry pump.
21. Mont changed out soft, die and check relief valves on 744. by
22. Mont drill and banded on 744 cond.
23. Cleared up the guide room good.
24. #1-bus plugged and when they tried to start it would not, got elect. to reset.
- 25.

DTH 000074163

1900 0700

' C '

Revised 3/12/80

① All present.

② Elc Maint installed the motor on the last slurry transfer pump in the old unit

③ Had one hour charging time due to bad weather condition

④ Maint finished with 744 R & Cond. Pressure checked ok.

⑤ The new hi level alarm sounded when there was 20500 gals added 744 R

⑥ Cleaned up the truck compactors area.

⑦ Cleared out the Elc room in the control room & straightened up the form cabinet.

⑧ D600 gear box locked up while on test up hill & recovered. Called in maint crew for repairing

⑨ Transferring 281- 688
575 475

⑩ Switched off of 680 @ 2000 and started dumping 5305 to 679.

⑪ #5 Activator level control messed up called in Elc Maint to repair.

⑫ Had to pull & clean the auto feed valve on #1 slurry feed line to Bird

DTH 000074184

⑬ #8 dust collector dusting bad shut down & entered found 1 sock loose. Tighten

⑭ Strapped & weighed 6 boxes of sifter overflow

⑮ Robert Smith Sign

0700-1900 D-SHIFT 3-13-80 Hawkins

1. ~~ROBERT SPLATT OUT~~
2. ~~D-600 DOWN FOR GEAR BOX REPAIR.~~
3. ~~RUNNING JUMPER WIRE FROM A SPARE BOX TO SOUTH SLURRY PUMP FOR SOL. ALSO V-11 SERVICE WATER.~~
4. ~~V-11 SERVICE WATER PUMPS DEAD ALSO, RECOVERY SYSTEMS KICKING OFF NO SEAL FLUSH WATER.~~
5. ~~SHUT EMISSION SYSTEM DOWN, NO SEAL FLUSH WATER.~~
6. ~~GEAR BOX ON #4 DRYER AIR SWEEP IS BROKE MOTOR RUNS BUT GEAR BOX DOES NOT TURN.~~
7. ~~ADDED ANOTHER SUPPORT TO AUTO. FEED VALVE @ #2 BIRD.~~
8. ~~ALARM PANEL FOR DRYERS IS OUT. SILO LEVEL GAUGES OUT ALSO.~~
9. ~~CAT. LEVEL CONTROL ON OLD UNIT SLURRY BOX.~~
10. ~~REPAIRED TUBING TO MONOMETER FOR 741.~~
11. ~~REPAIRED STEAM & WATER MIXING VALVE ON PRE-HEATER OLD UNIT.~~
12. ~~#5 & 1 BIRDS PLUGGED. CLEANED SAME.~~
13. ~~OPENED UP D-600 FOUND SOUTH BAFFLE OFF & COILED UP IN BOTTOM OF REACTOR.~~
14. ~~ALARM SYSTEM FOR DRYERS REPAIRED, ALSO SILO GAUGES.~~
15. ~~CHANGED OUT THE BIG TRANSFORMER.~~ DTH 000074165
16. ~~POWER TO DOWN EQUIPMENT ON @ 1825.~~

17. CLEANED #4 & 8 PUMPS INLETS &
FILTER PAPER CHANGE.

1400 0700 C. Reamed 3/13/80
① All present.

② Elb Mannt came in & disconnected
the wiring to #1 bird also #2

③ Pull the cones on #1 & cleaned out
replaced the shear pin got good.

④ Replace the screens on #6 & 7 Super
Also put rubber ball in the screens

⑤ The star valve motor on #8 went out
Elb Mannt replaced.

⑥ Mannt crew in @ 2300 blanked out
& drop the runway.

⑦ Finished recovering 0300.

⑧ #6 Chinton level control cycling Elb
Mannt in on same.

⑨ #1 Bird flapped again Elb Mannt disconnected
the wiring so we could pull the
cones & clean it out. & change the pin

⑩ #4 flamed out 3 times before it, decided
to stay late.

⑪ Ran off the bird vibrator no working w/o
in on same.

DTH 000074166

⑫ #2 bird flapped again Elb Mannt disconnected
the wiring to motor

(14) Reduced the feed rate on all the ducks
to prevent the bird plugging. This is a --
of 10% when the vibrations are not working.

(15) #4 bird plugged. pulled cover & cleaned it out.

(16) #7 bird " " " " " "

(17)

0700-1900 D-SHIFT 3-14-80 HAWKINS

1. ~~ROBERT SPRATT~~ OUT SICK
2. ~~P. BATES~~ IN TODAY.
3. ~~PAN DELUGE~~ WATER TEST.
4. ~~DROO~~ DOWN FOR GEAR BOX CHANGE & RAFFLE.
5. ~~REPAIRED~~ #8 D.C. AIR PULSE.
6. ~~CHANGED~~ OUTBOARD SEAL ON 903 COMP.
7. ~~REPAIRED~~ COUPLING ON WEST VL RETURN PUMP OLD UNIT.
8. ~~ELECT.~~ WORKING ON BIRD VID. PROBLEM. (FIXED)
9. ~~REPAIRED~~ RINSE WATER PUMP OLD UNIT.
10. ~~BLANKED~~ OUT NORTH K.O. TANK OLD UNIT.
11. ~~WORKING~~ ON 281-282 TRANSFER LINES TO 490 SERIES SILOS.
12. ~~UNPLUGGED~~ DRAIN 1ST FLOOR RECOVERY AREA OLD UNIT.
13. ~~#1 & 4~~ BIRDS PLUGGED & SHEARED PINS.
14. ~~#7~~ ACTIV. HAS GIVE TROUBLE ALL SHIFT DOWN AGAIN @ 1600 TRYING TO GET ELECT. IN.
15. ~~SHIFT MAINT.~~ IS PULLING NORTH SEAL WATER PUMP OLD UNIT, PUMP IS LOCKED UP.
16. ~~CHANGED~~ FILTERS IN BOTH UNITS TODAY.
17. ~~HAVING~~ COLOR PROBLEMS ON #1 & 2 DRYERS.

DTH 000074168

18. Air pulse mounting BOLTS BROKE OUT ON
#6 D.C. Having TO WELD BACK.

19. 281-282 TRANSFER SYSTEM DOWN AGAIN
— Coupling OUT SIDE 282 LEAKING.

20. 4 GAYLORDS ON THIS SHIFT.

21.

1900 - 0700

B. Shift

3-14-80

1. Reggie free out on vac

2. Bob merge in to com.

3. Drying #2 to 675 light color out of 501 and #1 to
578 and transferring it to 675, light color, until get color down
on 501.

4. Don't working on #7 out closed out air filter and found
flopper off in check valve in air line O.K. now.

5. Shift machine replaced seal in water seal booster pump.
in oil unit.

6. Don't worked on dumping at D-600 gear box until 2300.

7. Transferred 575 - to 675 + 476. emptied 575.
started drying good 578 to 575 and transferring 575 to 490.

8. Transferring 578 to 675.

9. Robert Spruitt called out said he would not be in still sick,
not going to work.

DTH 000074169

07:00 - 19:00

D

3-15-80

1. SPOTT OUT SICK
STOLKS " N/G

2. ~~GAVE~~ MAINT A PERMIT TO INSTALL GASKET IN
D-600

3. ~~MAINT~~ REPAIRS #2 PULSAR

4. ~~MAINT~~ REPAIRS #4 "

5. ~~GIVE~~ CONTRACTORS PERMIT TO DO HOT WORK IN D-600

middle 6. ~~Hotwork~~ CALLER IN SICK.

7. ~~GOTOR~~ CLEANER UP 675 DROPPER EMPTY

8. 501 + 407 ARE EQUALIZED.

9. ~~HAD~~ A DIFFICULT TIME GETTING 744 SURRY VALVE OPEN
W/O MADE OUT.

10.

DTH 000074170

1900-0700

B. Shift - me -

3-15-80

1. ~~Pezzie~~ free out on vac, Charles Holcomb out but cold.
2. ~~Lee~~ Children on the cover.
3. Contracting welding on D-600 buffers all night. P. V. Clark
fire watching.
4. ~~Transferring~~ 578 to 625 - 5385 -
5. ~~Transferring~~ 575 to 490 - 5385 - Type I for comp.
6. ~~Transferring~~ 281 to 688.
- 7.

07:00 - 19:00

D

3-16-80

1. SPRAY OUT SICK NO COVERAGE
~~STOKES~~ " N/G FRYE COVERED
~~A.C. PETTUS~~ IN TO FIRE WATCH.
2. ~~HAVE~~ CONTRACTORS A PERMIT TO WELD IN D-500
3. ~~CALL~~ MAINT HELP IN ON HUSSEN PUSSEN BUT COULD NOT
FIX NO PARTS, (EVENING)
4. ~~DOUBLE~~ KILLING ALL REACTORS BOTH PLANTS.
5. ~~CHANGE~~ 744 PRESS TRANSMITTER LINES.
- 6.

DTH 000074171

1900-0700

B. Shift me.

3-16-80

1. ~~Reggie~~ Jones out on Vce.
2. ~~the~~ Children in to cover.
3. ~~Contractor~~ working on D-600 Doffels. finished up about 2200.
4. ~~Transferring~~ 578 to 675
5. ~~Transferring~~ 281 to 687
6. ~~Transferring~~ 575 to 490 for comp.
7. ~~Job~~ comp is ready for mount.

8.

0700 - 1900 A-SHIFT 3-17-80 HAWKINS

~~L. JERRY~~ EASTMAN, L. KEATON OUT SICK.

2. ~~R.C. TOWERY~~ & J.D. Sims in COVERING UAC. SLOTS.

3. ~~GOING BACK~~ in with D-600 A.C.T. SHAFT, BLADES
& DRIVE MOTOR.

4. ~~WORKED~~ ON CV 703 DISCHARGE VALVE ON RECOVERED
VCFILTER PACK NEW UNIT.

5. ~~WEST~~ Slurry pump BACK in SERVICE OLD UNIT.

6. ~~GOT~~ D.P. DOWN FROM 16 TO 9 ON #2, D.C.

7. ~~LOST~~ Charging TIME ON D-300 DUE TO ATMS. VENT
VALVE.

DTH 000074172

8. ~~LOST~~ Charging TIME ON D-400, HAD TO USE REACTOR
TO ~~KEEP~~ PRESSURE OFF RINSE WATER LINE WHILE PULLING
SKILLET FROM D-600.

A-SHIFT 3-17-80

9. ~~PRESSURE TRANSMITTER STILL ACTING UP ON 744.~~
10. ~~HAD TROUBLE WITH OIL PRESSURE ON D-600;~~
~~PUMP WAS PUT TOGETHER WRONG.~~
11. ~~HEATING D-600 UP TO 200°F BEFORE STARTING~~
~~PRESSURE CHECK.~~
12. ~~RAN PRESSURE CHECK ON D-600, FOUND MAIN BASE FLANGE~~
~~ON GEAR BOX LEAKING IN 2 PLACES, MANWAY @ BOTTOM~~
~~LEAKING & COND. LIP ON TOP LEAKING. MAINT. PEOPLE~~
~~ON SAME.~~
13. ~~RECHECK ON SH42-17680 WAS 1 GEL.~~
14. ~~LAB CALLED SAID RAIL CAR 42017 A COMP & CA~~
~~COMP. SHOWS ON BOTTOM SAMPLE TO BE 5305.~~
- 15.

1900-0200

B Shift me

3-17-80

1. ~~Rezzie~~ pour out on vac. - see children out with blue.
2. ~~Transferring~~ 577 to 476. - 577 empty.
3. ~~Transferring~~ 578 to 675. at 476.
4. #1 but showed pin called elect to disconnect broken. or
~~we could change sharp pin.~~
5. Maint finished tighten up leaks on D-600. then worked and
~~beat up. changed.~~
6. ~~Took sample for reg. off top of~~ ~~bottom~~ of 576 into to lab.
7. ~~Transferring~~ 575 to 490 for comp.
8. ~~Charged with~~ - removed filter in old unit and fresh + Rec.
~~in new unit.~~

DTH 000074173

9. ~~Shut the incinerator down at 0500 for maint.~~

10.

101

0700 - 1900 A-SHIFT 3-18-80 Hawkins

1. D. SPANN OUT SILK, HOLLOMB OVER 3 1/2 HRS.
~~L. HEATON OUT SILK, NEWMAN IN OLD UNIT.~~

2. ISOLATED INCINERATOR UNIT FOR MAINT. TO CHECK
~~SPRAY HEADS.~~

3. ~~RUNNING NEW PIPING FROM WEST HOT WATER CHARGE
TANK TO SUCTION OF A-HOT WATER CHARGE PUMP, OLD UNIT.~~

4. ~~CHANGED SEAL ON EAST VC RETURN PUMP OLD UNIT.~~

5. ~~TIGHTENED COND. LIDS ON D-400, 742 & 744 REACTORS.~~

6. ~~INSTALLED A-HOT WATER CHARGE PUMP MOTOR.~~

7. ~~REPAIRED 680 SILO TRANSFER LINE.~~

8. ~~CHANGED INBOARD SEAL ON EMISSION COMP. 706, SEAL
FLUSH WATER LINES ARE PLUGGED UP.~~

9. ~~REPAIRED BLOWN GASKET IN WATER SUPPLY LINE
TO INCINERATOR WHILE UNIT WAS DOWN.~~

10. ~~INST. PEOPLE CAL. PRESSURE TRANSMITTER ON 744
REACTOR.~~

DTH 000074174

11. ~~PUTTED & CLEANED RECOVERED VC METER OLD UNIT.~~

12. ~~REPLACED THE 2 LEAKING COUPLINGS ON TRANSFER
SYSTEM FOR 281-282. PVT SYSTEM IN SERVICE.~~

13. ~~OLD UNIT SUECO UNIT KICKING OUT ON HI AMPS
MOTOR RATED FOR 8.8 AMPS, PULLING 23 AMPS.~~

14. MAINT. PULLED ONE OF THE PVA FILTERS IN
NEW UNIT, ADDED SPOOL PIECE. FILTER WAS
NEEDED FOR LINE 3 IN CPO.

* 15. ~~475~~ SILO READY FOR SERVICE NOW.

16. HAD TO CHANGE SPARK PLUG BEFORE IGNITION.
UNIT WOULD FIRE OFF.

17. WORKING ON #1 & #4 D.C. AIR PULSE.

18. OLD UNIT SWECO BACK IN SERVICE @ 1800.

19. TAKING #4 DYER DOWN @ 1800 TO CLEAN
RISER (PLUGED).

20.

19:00 - 07:00 D 3-18-80

1. Call up on R.C. towing van

2. D-400 Cond lid gasket blow out @ 20:30
had been changed approx 35 mi.

3. worked on #4 pulsar all shift but
not get to run until 05:30

4. Stopped & weighed then exploded.

5.

0700 - 1900 A-Shift 3-19-80 Hawkins

~~1. KEATON~~ OUT SILK WITH FLV.

~~2. WORKING~~ ON 744 PRESSURE TRANSMITTER.

~~3. 741 DOWN~~ CLEANING MANUAL STEAM STRIPPING VALVE & NOZZLE.

~~4. D-400 DOWN~~ CHANGING COND. LID GASKET.

~~5. BENSON~~ IN RUNNING NEW LINES FOR WEST
~~HIT CHARGE TANK~~ OLD UNIT.

~~6. WARE~~ LIND ENG. IN DRILLING FOR SOIL SAMPLE
~~TEST.~~

~~7. REPAIRED~~ #3 FREEZER COMP.

~~8. UNPLUGGED~~ SEAL FLUSH WATER LINES ON 706
~~EMISSION COMP.~~

~~9. RECOVERED~~ VC CHARGE LINE IN OLD UNIT, PULLED
~~B-METER~~ & REPLACED WITH NEW PARTS.

~~10. A-HOT WATER~~ PUMP HOOKED ELEC. & CHECKED.

~~11. INSTALLED~~ A NEW WIND SOLK ON TOP OF 407
~~BLEND TANK.~~

~~12. REWORKED~~ SWECO UNIT IN OLD UNIT.

~~13. HAD TO GET~~ ELEC. TO RESET B-Comp, A & B
VACUUM PUMPS, #1 BIRD.

~~14. WORKING~~ ON #8 O.C. PULSE AIR UNIT.

DTH 000074176

~~15. RAN~~ PRESSURE CHECKS ON D-400 & 741, COND.
~~LID LEAKED~~ ON 741.

19:00 - 07:00

D

3-19-80

1. All reported survey on the Sanders corner

2. Cut Cat 5 Gal old unit.

3. 206 Coy vibrating w/o milk out

4. ~~Thru~~ 281 → 288

5. " 575 → 480

7. ~~C. pulp~~ wait he in wife sick.

7. Strapped + weighed 3 boxes of overflow

8.

0700-1900 C-SHIFT 3-20-80 HAWKINS

1. ~~C. FOLK~~ OUT WIFE SICK
~~D. SPOWELL~~ LEFT EARLY TO ATTEND A FUNERAL.
2. ~~CUTTING & GRINDING THE ANGLE IRON ON #4 & 5 SIFTERS.~~
3. ~~REPAIRED #8 D.C. AIR PULSE.~~
4. ~~WORKING ON NORTH H.O. TANK & LINES OLD UNIT.~~
5. ~~#8 BIRD PLUGGED & KICKED OFF DID NOT SHEAR PIN.~~
6. ~~WORKING ON COUPLING FOR 706 EMISSION COMP.~~
7. ~~WARE LIND ENG. FINISHED WITH DRILLING FOR SOIL SAMPLES.~~
8. ~~CALLED D.C. PACE IN TO RIN OLD PANEL.~~
9. ~~REPAIRED WATER SUPPLY PUMPS FOR 300 & 400 REALTORS.~~
10. ~~INST. PEOPLE CAL. LEVEL GAUGES ON 646 & 647.~~
11. ~~WORKED ON STEAM LEAK LIST.~~
12. ~~GAS VALVE MESSSED UP ON INCINERATOR UNIT
INST. PEOPLE REPAIRED.~~
13. ~~#5 ACTIV. DOWN CYCLING, ADAMS REPAIRED~~
14. ~~FILLED WEST HOT WATER TANK, CHARGED D-300
FLOOR TANK USING A-HOT WATER PUMP. EVERY
THING WORKED GOOD.~~
15. ~~DO NOT USE A-HOT WATER CHARGE PUMP ON WEST
HOT WATER TANK. RINSE PUMP IS ISOLATED ALSO.~~
16. ~~#1 DRYER IS FLAMING OUT IF INLET TEMP. GOES
MUCH OVER 400°F.~~

DTH 000074178

17. #8 BIRD PLUGGED & KICKED OFF AGAIN.
VIB. NEEDS TO BE SET UP TO MIDDLE RANGE.

19:00 - 07:00

D.

3-20-80

1. R.C. Toney on VAC H. Suckers count

2. Auto Cooling H₂O valve not working on
new unit. U.C. cool. off recovery sys. running
on by-pass. w/o make out.

3. #5 Attenuator gain could not get above 10.

4. TAPPE BLEW INTO FEED VALVE TO INCUBATOR
SHOT INCUBATOR FEED OFF FOR A BIT UNTILL PROBLEM
WAS FOUND. AIR VALVE REOPENED.

5. STRAPPER & WEIGHTS 4 BOXES OF OVERFLOW.

0700. 1906. 'C' Reened 3/21/80
Q All present.

② Elc Maint repaired the level control
on #5 act.

Roger ③ Jimmy Tate reported off sick with the flu.
Called O.C. paco. in to cover.

④ Elc Maint repaired the switch gear on
#1 Bird so that it can be locked out

⑤ Maint pulled the seal on the West
hot water charge pump in the new unit
found that the impeller was broken.
will have to order one to repair.

⑥ Maint lined up the pump & coupling on
653 slurry pump.

⑦ Maint installed a stand pipe & changed the
safety disc on the north type tank and
unit button up & removed the blanker operator.
Put same in service.

⑧ Maint repaired two cooling water valves.

⑨ Maint changed the oil in D30 RX gear box

⑩ Maint added grease to the #4 windel comp.

Roger ⑪ Andrew Hutton reported off from the 3/21/80-3/24/80.
On orders.

DTH 000074180

⑫ Maint changed the location of the TV camera in
the new unit so op. in the control room can see
the sight glass on the slurry pump.

⑬ ~~Must~~ repaired the leaking foot on the old unit dump servo.

⑭ ~~Must~~ installed a window in the control room.

⑮ ~~Must~~ cleaned up a trash compactor.

⑯ ~~Must~~ cleaned up - the crap under the West hot water tank in the old unit.

⑰ #2 Bird shared a pin called in Elc help. to disconnect power supply to the bird.

⑱ 1900 → 0700 "A" Kollins 3/21/80.

1. J. Jato - Reported off - Flu.

S. Kenton - " " Sick - Dr orders.

2. D.C. Plee - Concerning Jn J. Jato,

Bumped B. Neumann up to "A" op. Jn S. Kenton.

" T. Smith up to utility Jn B. Neumann.

3. ~~Transferring~~ 281 → 688.

4. ~~Transferring~~ 575 → 490.

5. ~~Transferring~~ 578 → D.B. * (578 empty Jn 5461, ^{START} UP)

6. ~~Transferring~~ 576 → D.B. * (576, New for 5305 in it.)

7. ~~Charged~~ 742 (1x1) - 5465

DTH 000074181

*Note ** → 8. OLD UNIT: Deluge Sys. Came on, showing 401 station, could find no reason. * Closed manual Deluge Valve & reset diodes. * The Deluge valve is still closed.

"A" Cont.

9. Put #6 dryer on 5305 → 576.

10. Emptied 688, for 5465 I.

ALTON *1. Air line broke to Chem Wash tank inlet Valve, New unit, w.o. Made out, need to have shift mech. repair - A.S.A.P.

12. 42014-5425 - Car CA Comp. H/Bat. Contaminated

13. 5465-12720 - Sample (Slurry) in lab for regular & VISC. - Should get results @ 0930.

14. Changed R.V.C.M. filter, New unit, plugged.

0000 1500

" C "

Revised 3/22/80

15. Charlie Park. VSC. no overtime camp up. E. Halper

② Shift maint replaced broken air line on Chem Wash return valve.

③ The resin slurry transfer line from 407 was damaged. Pulled down & flushed out same.

④ Shift maint repaired a leak in steam line @ Main auto. Steam Valve new unit

⑤ Shift maint installed the dog chute back on to 674 silo

⑥ Shift maint changed out the safety disc on the old Unit & down brake.

⑦ The inboard seal is leaking on A recovery Compressor leak ~~at~~ detection form filled out & W.O. written.

DTH 000074182

⑧ Filled 576 with 5305 for bagging on Sunday

⑨ The vac. on 5465 17125 was 1.08. lowered the run temp on the next batch. 1°

⑩ Strapped & weighed 5 cases of sifter overflow.

⑪ Changed out the semi filter in both units.

⑫

1300 → 0700

"A" Kallini

3/22/80.

1. J. Tate - vac.

L. Tate - vac.

Z. Smith - N.G. Dill.

2. C. Hiney covering for L. Tate.

D. Hume on phone for J. Tate - but C. Hiney in. No coverage for Z. Smith.

3. Heavy dump line was plugged from new unit, to black tank, got same broke loose.

4. South stabilizer bar bracket broke, where welded to sifter frame #6, W.D. made out, calling for maint. - Done (Frank Blackwell).

5. #5 Bld kicked off, would not restart, motor hot. Suspect motor to be burned up, calling for electrician. (Edmize in) Done.

6. Transferring 575 → 490.

ALTON *7. Try to get coverage for J. Tate - Thane.

*8. Put #7 digger on 5465 to 578, Regular, Wm 50 Cont., shut down, took rock. Wm 40 lat. Did not have manpower to clean, put on 5385.

DTH 000074183

0720 1900

"C"

Revised 3/23/80

① all present.

② Shut #4 down down cleaned the inlet washed out the burner & changed the filter paper. Started down to 201 until cont. cleared up.

③ #5 Bird kicked out would not start. Elc. Maint. in. found that had wrong fuse replaced.

④ Shift Maint. repaired #2 Pulse air hose union on the Solenoid valve.

⑤ Duct left, kicked out. sounds like the baffles fell down, killed & recovered.

⑥ Skipped up around 407 & 501 Blend Tank.

⑦ + started bagging 5305 from 516. - finished the last blend.

⑧ Transferring 515 to 677 41' silo.

⑨ Shift Maint. repaired leak on #6 - resin transfer line where the ^{at} discharge valves connect to the transfer line.

⑩ Changed out the ven. filter again in the old unit trying to detect the gel problem. but the filter look like new.

⑪ Picked up hoses in Rt area.

⑫ Strapped & weighed 4 ~~gal~~ Gals of sifted onyxflow.

⑬

DTH 000074184

1900 → 0700

"A"

McCollin

3/23/80

✓ J. Jato - vac.
✓ L. Bates - vac.
✓ L. Keston - sick

2. No one in fr Jato, Spahn on phel.
C. Brown covering fr Bates.
Bumped B. Newmon up to lower fr Keston.
No leverage fr Newmon, due to J. Smith logging.
3. Finished recovering D-400, sewered, checked internally, looked OK. reset agitator, tried to start, would not make a complete revolution.
Trying to get maint. in to check/repair gear box.
will have to pull tank to shop to rebuild. Per M. Wilkins ^{Fr. Jackson}
4. Logging one line V305. - 8.0-hr.
5. #7 Dyer cont. going to 688, shut Dyer down, cleared started up on V385-281 - OK., took slurry sample from 652-3 was bad cont., put Dyer back to 688 from 652-3, due to slurry & silo contaminated, in order to isolate all cont. material.
6. Had good empty 687 (5425) & converted to 5465 I.
7. Charge Change - 741-V385 (1X1)
743-V385 (1X1)
Due to D-400 being out of service, & V385 slurry level low (OUT)
8. Put #4 Dyer on 5465 → 578 - until got results, was type I, put to 687.

9.

1900 1900

B. Shift. me.

3-24-80

1. ~~Rezzie~~ ~~fine~~ out on vac. - Charles Holcomb to cover.
2. Elect remaking 281 + 282 blow breaker box, getting locking system on it.
3. ~~Mont~~ pulling out remaking 281 big blow stem valve.
4. ~~Mont~~ changed out oil in D. 300 gear box.
5. Shut #2 Crd down for elect to remove scuttle box to prevent lock out breaker unit.
6. Mont came over and blanked out D. 400, pulled nuts off, and changed out gear box.
7. ~~Int.~~ people working on auto valve in stem stripping on 782.
8. ~~Mont~~ repaired oil line to top of D. 600 gear box.
9. ~~Mont~~ taking down torque in old unit.
10. ~~Mont~~ pulled out cleaned (895) west change pump in New unit.
11. ~~Mont~~ changed out oil in west change pump in old unit.
12. ~~Int~~ people in stalled here at test is hot water tank in old unit.
13. ~~Tommy~~ Ken checked out H. 6 loc. freeze comp. O/S.
14. ~~Started~~ transferring 578 (5465) to 688.
15. ~~Cleaned~~ up resin spill around V10 calor.
16. ~~Stripped~~ at weighted about 10 boxes of overflow.
17. ~~Mont~~ welded up the Note V10 Jpg rock door.
- 18.

DTH 000074186

18. #5 dryer and went to 1007 shut down and cleaned
good - started up to 281

19. ~~Shut~~ #4 dryer down cleaned dryer and started up to 281.

20.

1900 → 0700

"A"

K Collins 3/24/80

1. J. Tate - VAC.

L. Krentz - Dr. Care

L. Tate - VAC.

2. ~~No~~ coverage for Tate - Spanner on Phil.

~~C. Brown~~ coverage for L. Krentz.

~~B. Newman~~ bumped up, coverage for Krentz.

~~J. Smith~~ bumped up, coverage for Newman.

3. Could not dump in old unit 1500-2000;

Director Valve would not switch from
small thr. to 501, got valve open to small
thr., got J. Shockleford in to work on system.
Could not fix. No space in parts room, (2) cleaned up
old unit, still does not work.

4. No flow on incinerator, air line broke
to North Block Valve - J. Shockleford replaced
while in on rate alone (#3).

5. McInt. installed flow meter on lake oil
line to 20p bearing - D-300 Bear box.

*6. Have to switch air line, look-up direct
to air supply line, in order to switch
many valves from small thr. to 501, for
old unit dumping. Make up tag & put on each
air line so op. will know which line to look-up.

7. #4 dryer lost 2 cont. good, put on 5465 → 578.

Type I, switched to 687.

DTH 000074187

8. #5 dryer lost 2 cont. good, put on 5425 → 685.

"A" CONT.

9. ~~D-400~~ down - Maint. on gen set - in shop.
10. ~~Bigging~~ re line 5305. (Just black).
11. ~~Transferring~~ 570 → 476 -
12. ~~Transferring~~ 570 → 490, Came up 7 gal, shut off and notified Compd. Supervisor.
13. ~~Finished~~ Transferring 578 → 688 (yard emptied 688) (Spec. Hdg. Cont.)
14. ~~Using~~ 578 as start-up silo for 5465.
15. ~~Yard~~ emptied 686 (5425) to R/car, (special Hdg. Cont.)
16. ~~Driver in~~ - offloaded Cont. 5425 trailer to R/car (same car used to empty 686)
17. ~~Checked~~ screen #7 & #8 sifter, both in good shape, changed out same.
18. ~~Yard~~ op. transferring 491 → 476.
19. ~~#7~~ Cont. good, put in 5425 → 686.
- 20.

0700 - 1900

B Shift - rubber

3-25-80

1. ~~Peggy Jones out on vac.
Willie Jackson in to cover.~~
2. ~~Charged water and recovered v. & filters in old unit.~~
3. ~~#8 dryer down elect working on out.~~
4. ~~Cleaned #8 dryer inlet and outlet. got 10 lbs of material out of outlet.~~
5. ~~Transferring 575 - 5385 to 475.~~
6. ~~Finished bagging out the last blend of 5305 from 576. started transferring 576 to 682.~~
7. ~~Elect finished with 281 + 282. Clowen broken. can turn out off and look out under 281 into power on now.~~
8. ~~Maint pulled and cleaned vent clean unit in new unit still wouldn't reset and run.~~
9. ~~Maint rechecked the oil line to D-500 top of gear box~~
10. ~~Int people - working on D-600 vent valve wiring.~~
11. ~~Int. people. looked up level controller to used but not tank in old unit.~~
12. ~~Int people recalibrated the torque control on #7 bed.~~
13. ~~Elect. checked out the pre transferred pumps in new unit.~~
14. ~~Maint tightened up D-600 + 400 cond. lids.~~
15. ~~Int people repaired the air valve to 501 blast tank~~
16. ~~Elect checked out #5 bed auto bell.~~

DTH 000074189

B,

12. Maint putting D-400 gas but leak in at 1200.

13. Maint replaced chains on #8 star valve.

14. Shift work. ~~Spinning~~ and clearing nozzle on North H.O.
tank to level test.

1900 0700 "C" Reamer 3/25/80

ED & Snowball out sick

2. Moved up ^{the} general helper. to check utility
& started cross training C job. for the
RX. Rep. Position

③ Shift Maint pulled & cleaned the circulation
line from the North H.O. tank. South
working OK.

④ Maint finished with D400 @ 0130
Pressure checked & changed same.

⑤ Recovered the west Vem pump. stained
~~out~~ locked and tagged outside with pin
out & tagged. ready for Maint Mr. Larry Page.

⑥ Maint replaced the bushing in #6 & 7
sifter stabilizer bars.

⑦ Tried to dry the resin from 654 & 655 B/T
~~could not get it to pump.~~ Plugged the pump
w/o Whitten to clean the pumps

⑧ Picking up his reading on the new unit Honeywell
check out found the EDC valve leaking leak detector
alarm & w/o. Whitten

DTH 000074190

⑨ Trapped & weighed 3 samples of sifter overflow

0700 - 1600

Byshift Mc.

3-26-80

1. ~~People~~ gone out on Voc - Bob Morgan in the corner
2. ~~Transferring~~ 575 to Comp. 490
3. ~~Element~~ #1 + 2 dryer inlets changed filter paper on all dryers
4. ~~Elect.~~ Repaired # 5 sifter switch gear box
5. ~~Mont~~ repairing 680 resin transfer line.
6. ~~Int. People~~ repaired T.V. Camera in new unit.
7. ~~Elect~~ checking out motor on West V.C. charge pump in old unit motor gone.
8. ~~Int people~~ checked at hot water temp controller in new unit.
9. ~~Mont~~ taking down hydrogen in old unit.
10. ~~Mont~~ lifted up packing gland on 741 + 743 cut rec. valves.
11. ~~Ben~~ working in B hot water charge pump in old unit
12. ~~Mont~~ working on Hydro guns. Regulator in old unit.
13. ~~Int people~~ worked on poly. lines to D-600 room.
14. ~~Int people~~ worked on 401 station on delay system.
- * 15. ~~Mont~~ changed out D-600 safety die.
16. ~~Elect.~~ checking east (898) - clean wash pump motor in new unit. Motor gone.
17. ~~Int people~~ working on D-600 cooling water transmitter, recibility
18. ~~Elect.~~ check at B comp. motor in old unit.

DTH 000074191

B. H. H.

19. Transferring 578 (5465) to 687
20. Transferring 577 to 476.
21. ~~Started~~ transferring 578 (5425) to 493.
22. Shift Work. making & cleaning nozzles on south K.O. tank in old unit.

1400 0700

" C "

Revised 3/26/80

③ All Present.

② #5 dust collector dropped a rock in the
Star Valve replaced same.

③ Shift Maint did not finish with the
South K.O tank drain lines

④ Started transferring 577 to 475.
" " 548 to 493

⑤ Reduced the PWA addition 5 gallons in
the old unit also taking slurry samples
from each batch.

⑥ Hi VCM reading on the honeywell charts both
units. checked out found the EVSC values
on 741 & 743 RV also the spray water
value on 743. In the old unit found the
Intake Value on the East & West VCM
charge pump. from 401 fresh VCM receiver looking
at the valve stem. leak detection form filled
out also W.O. Watten.

DTH 000074192

⑦ Cleaned up north pad w/o. chaper building V/D B/H/K.

⑧ stopped & weighed 3 bags of sulfur one/ford

07:00 - 19:00

9

3-27-80

1. all reported

- 3. Maint Tightened 741 even valves
- " Pulled and cleared 654/5 slurry pumps
- " worked on incinerator roof also around Tanks
- " Installed vent Hot water pump new unit.
- " Pulled 898 Chen wood pump
- " worked on old unit blow tank vent
- " " " " " K.O. Tank
- " Installed wiring by #2 sifter
- " Repaired doors and closers on new switch gear room
- " Tightened packing on D-300 + 500 V.C. Valves
- " Repaired brated Silyer line 742 etc.
- " Repaired micro switch #5 Bin.
- " Repaired steam trap by D-300 on steam strip line.

4. When changing D-300 PVA pump come on line after all
~~pva in colder~~ 25 gal to make pva notes to dump
separate.

5. new unit Hot water temp gauged reading 125°F
~~could not control water temp to 74.3 deg called~~
~~for inst help.~~

6. D-600 losing water valve creeping open had to look out manually to get to heat up.

1900 0700
P all present.

"C"

Revised 3/27/80

- ② Started bagging 5385 from #2 dryer.
- ③ The buffer suffered along the belts on the blower
Jimmy Edwards repaired
- ④ #2 Bird making shavings causing the sifter
to back up.
- ⑤ Picking up hi reading on the Honeywell Unit from
the new area. Checked out with H.W.
found that 743 Condenser lid is leaking W.O
Written
- ⑥ Isolated 705 emission recovery comp.
for maint work. on.
- ⑦ Worked on housekeeping batt units
- ⑧ Stopped & weighed 7 boxes of sifter overflow.
- ⑨ Had more than normal sifter overflow due
to #2 making shavings & plugging the sifter
screen.
- ⑩ The hi level indicator alarm on #2 dust collector
stays on all the time W.O Written
- ⑪

DTH 000074194

07:00-19:00

D

3-28-80

All reported

2. Maint repaired #2 Oti chiller drive

" " top loading valve big pit.

" painted 741 delay line

" ~~repaired~~ hid in 743 ref

" repaired H7 cat.

" unhooked #8 bin chute

" changed out PVA easily Had more of valve old unit.

" repaired solenoid in 743 cool valve

" OPM #8 Dyer

" acid clean in cool for Dyer cut room

" ran delay test in both units

" repaired D-600 ref.

" insulated some water line to 744 cat barb.

" moved #8 ref trans line.

" replaced coupling ground in new unit Calhoun
Ref.

3. D-400 Ogt motor failed breaker on ref and

shorted out chafed out could find nothing wrong.

maybe A. C. King called in reported off "out of town"
Called Al. Pettus to come in.

En 678 empty at 17:00

DTH 000074195

1900-0700

B. Shift . M.C.

3/28/80

1. ~~Beggie~~ ~~four~~ out but ~~foot~~, ~~Order~~ ~~Hole~~ out at once
~~Charlie~~ ~~Kersey~~ - out of town.
2. ~~as~~ ~~filter~~ + but ~~Morgan~~ in to cover,
3. ~~Begging~~ 5785 - from #1 days to #2 ~~begger~~. 6 ~~high~~.
4. ~~Transferring~~ 5425 (578 to 453
5. ~~Transferring~~ 281 to 425 + 476
6. ~~Yard~~ ~~dropped~~ 678 empty - ~~transferring~~ 577 (5305) to 678.
7. ~~Mount~~ ~~was~~ ~~changed~~ out ~~leaking~~ ~~valve~~ on U.C. in filter ~~back~~
on new unit.
8. ~~Changed~~ out all filters in both units.
9. ~~Mount~~ ~~was~~ repaired 685 into loading cate.
10. ~~Called~~ ~~elect~~ in to reset breakers on B comp in old unit.
11. #2 ~~struck~~ ~~valve~~ messed up shift machine had to rebuild it
and get going.
12. ~~Transferring~~ 881 small ~~blower~~ to 684,
- 13.

07:00 - 19:00

D

3-29-80

1. all reported

2. #5 dryer cont 500/200 shut down and clean
napel 675 side up haller cont.

note 3. B. Moyer called in sick

4. Transferring 577 5465 to 492

5. #2 Bire should a couple of pins

6.

1900-0700

B. shift. Mc

3-29-80

1. ~~Pepper~~ free at hand foot, but moyer out sick.

2. ~~Final~~ transferring 577 - (5465) to 492 - 577 empty,

3. ~~Started~~ transferring 575 - (5385) to 450.

4. Transferring 281 to 684 - full 684 up started transferring
281 to 677.

5. ~~Changed~~ at busted fly house #6 dryer transfer line.

Note 6. Hard to raise up the outlet temp on 5305. could
not get dry.

07:00 - 19:00

D

3-30-80

1. SPRATT OUT SICK COULD GET NO ONE IN
~~SIMS~~ " VAC SPRATT CORNER

2. STRAPPE & UEGANE 30 BOXES OF OVERFLOW
40 MORE TO BE DONE.

DTH 000074197

3. ~~Ruth~~ & CLARK new unit chem-wash pump

H. ~~Chapman~~ 747 EAT Bomb DRAIN VALVE.

5

1500-0700

B shift. Mc.

3-30-80

1. ~~Baggie~~ free at active but foot. Lee Childers in to cover.
2. ~~Started~~ transferring 525 to 490.
3. Transferred 578 (5425) to 453.
4. ~~Spent~~ dropped 675 (5305) - started #6 dyes tank
up on 5305
5. 903 Comp is ready for maint.

0700 → 1900

"A" Collins 3/31/80.

1. ~~A. Wilson~~ - ULC. - W. West in to firewatch
2. ~~A.C. Patton~~, covering for N. Wilson.
3. Maint. reworking plug, 903 Comp., New unit Done
4. ~~Proctor~~ Bro. Cutting Cement @ Emission
area - U-11 Bldg.
5. Maint. working on incinerator. Done
6. Maint. installing piping & sight glass on South
K.O. tank, old unit. Done
7. ~~Bagging~~ one line U385.
8. Delta painting - Hand cleaning, brush painting,
delay line support braces, New unit.
9. Maint. pulling, cleaning, North recirculation pump, old unit.
Done

DTH 000074198

"A" CONT.

10. Maint. repaired steam line, leak @ flange, to incinerator. DONE
11. Maint. checked vents Comp. DONE
12. Maint. setting clearance on 705 emission Comp. DONE
13. Maint. changed out steam sprayer in calow down th., old unit. DONE
14. Maint. repaired conduit to D-400 temp. read out. DONE
15. Maint. working on hi level catalase - #2 D.C. DONE
16. Maint. pulled valve, upstream, of bucket strainer on C.W. return line, New unit, valve was blocked w/calls. also pulled top off strainer & cleaned out. Press. Chkd. DONE
17. Taking slurry samples off each R, old unit, for screen only.
18. Changed S.D. on D-600 Condenser. DONE
19. ~~Transfering~~ 281 $\rightarrow$ 677.
20. ~~transfering~~ 281 $\rightarrow$ 476.
21. ~~transfering~~ 575 $\rightarrow$ 490.
22. Seal gone on East v.c.m. charge pump, old unit,
23. Maint. installed meter on west v.c.m. charge pump, old unit, put in service - DONE.
24. Rebel running conduit.
25. Maint. working on light list.

1900 - 0700. B shift me.

3-31-80

1. Reggie Jones out hunt foot
the children - in to cover.

2. Transferring 281 to 476. Had to cool small blower
off going to 677. Both will not run at one time.

3. Transferring 575 (5385) to 490.

4. HS dryer flamed out & would relight but not staying
light called for. man in.

5. ~~Started~~ Transferring 578 (5425) to 493.

6. 0700 → 1900 "A" Collins 4/1/80

1. All present. - S. Kilgore in in firewater

2. Mint. blanking out 741 & drilling cond.

* all manifold vls. are closed & air supply shut off,
on bottom of H, also recovery vls., Evac. vls., C.W. vls.,
Line 420 vls. on top closed, & air supply shut off,
both manual stem strip vls. closed. all tagged.
also C.W. pump locked out valves closed, vgt. locked
out.

3. Shift Mech. tightened 744 cond. lid.

* 4. D-500 Double Disc flaking, belted, recovered,
same - Mint. Charging Disc.

5. #7 ket. out, Mint. on same.

6. belted, running cond.

DTH 000074200

7. New unit, VAC. pumps not coming on until get
J-10 vls. lost. man in.

"A" CONT.

8. Inst. man Cal. hot h₂O chg. temp. controller, new unit.

9. Inst. man Cal. level control for pots. Drain
vle. South K.O. th, old unit.

10. Maint. Charging seal on East V.C.H.
Charge pump & cleaning strainer, old unit,
* D.I.D NOT COMPLETE job.

11. Incinerator would not re-light after shut
down, due to V.C. release on D-500 - Inst. man
in on same.

12. Inst. man repaired level tanks on 475, 685.

13. 741/H Maint. Charged out bottom vle. on
bill pot.

14. Delta flaring, flaring in new unit.

15. Provision Bco. working at emission area,
tutting consent.

16. Small pit bet. went out, elec. working on same.

D-17. Maint. Charging Double Rise on D-500,
the knife was broke on top section,
No parts in store room - Checking on
pulling some off 741-