

CENTRAL SAFETY COMMITTEE MEETING

OCTOBER 15, 1993

DISCUSSION ITEMS ON AGENDA

FIRE RETARDANT CLOTHING: DISCUSSION ON ISSUES RELATED TO FRC, AFFECTED AREAS, WHEN CAN SLEEVES BE ROLLED UP, LIMITED USE GARMENTS, WINTER WEAR, ETC.

SAFETY EQUIPMENT REQUIRED AREAS: DISCUSSION ON THE USE OF SAFETY GLASSES AND HARD HATS IN WALKWAYS OF WAREHOUSE.

PROPER USE OF SAFETY SHOE ALLOWANCE: DISCUSSION ON THE POSSIBLE USE OF THIS ALLOWANCE FOR OTHER SAFETY EQUIPMENT.

THIS IS TO GIVE YOU A GENERAL IDEA OF THE DISCUSSION INTENDED, IF YOU HAVE SPECIFIC QUESTIONS, LET ME KNOW.

26.5

Houston

TO: RWS, SJV, JEB, JME, TLC, SCH, DAM, JEN, JDO, MAS, CMM

FROM: CHRIS MARKERSON
DATE: AUGUST 23, 1993

SUBJECT: CENTRAL SAFETY COMMITTEE MEETING - 8/26/93

AGENDA

TIME: 10:00
DATE: THURSDAY, AUGUST 26, 1993
PLACE: MAIN CONFERENCE ROOM
PURPOSE: CENTRAL SAFETY COMMITTEE MEETING

Vista
Albion
Safety
Tours

CONTENT:

BH
Water Treatment

SAFETY STATISTICS	10:00 - 10:10
VCM AND LEAD OVEREXPOSURES	10:10 - 10:15
V.A.S.T. PROGRESS	10:15 - 10:25
SAFETY PRESENTATIONS UPDATE	10:25 - 10:30
30 MINUTE AUDITS	10:30 - 11:10
AUDIT RESULTS	11:10 - 11:20
ACTION STEPS	11:20 - 11:30

ITEMS TO BRING:

CALENDER

NEXT MEETING:

SEPTEMBER 3, 1993 AT 9:30 A.M. - MAIN CONFERENCE ROOM

VISTA CHEMICAL COMPANY
ABERDEEN CHEMICAL PLANT

Central Safety Committee Meeting

Month of July, 1993

ON-THE-JOB INJURIES	Current Month		Current Y.T.D.		Previous Y.T.D.	
	No.	Freq.	No.	Freq.	No.	Freq.
First Aid Cases	2	9.4	2	9.4	1	5.0
Medical Cases	0	0	0	0	0	0
Restricted Workday Cases	0	0	0	0	0	0
Lost Workday Cases	0	0	0	0	0	0
Total Cases	2	9.4	2	9.4	1	5.0

Employee Hours	42,350	42,350	40,053
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No. of Days Since Last LWC
No. of Days Since Last Recordable

297
37

*MT
August
A.C. Pattus*

OFF-THE-JOB INJURIES

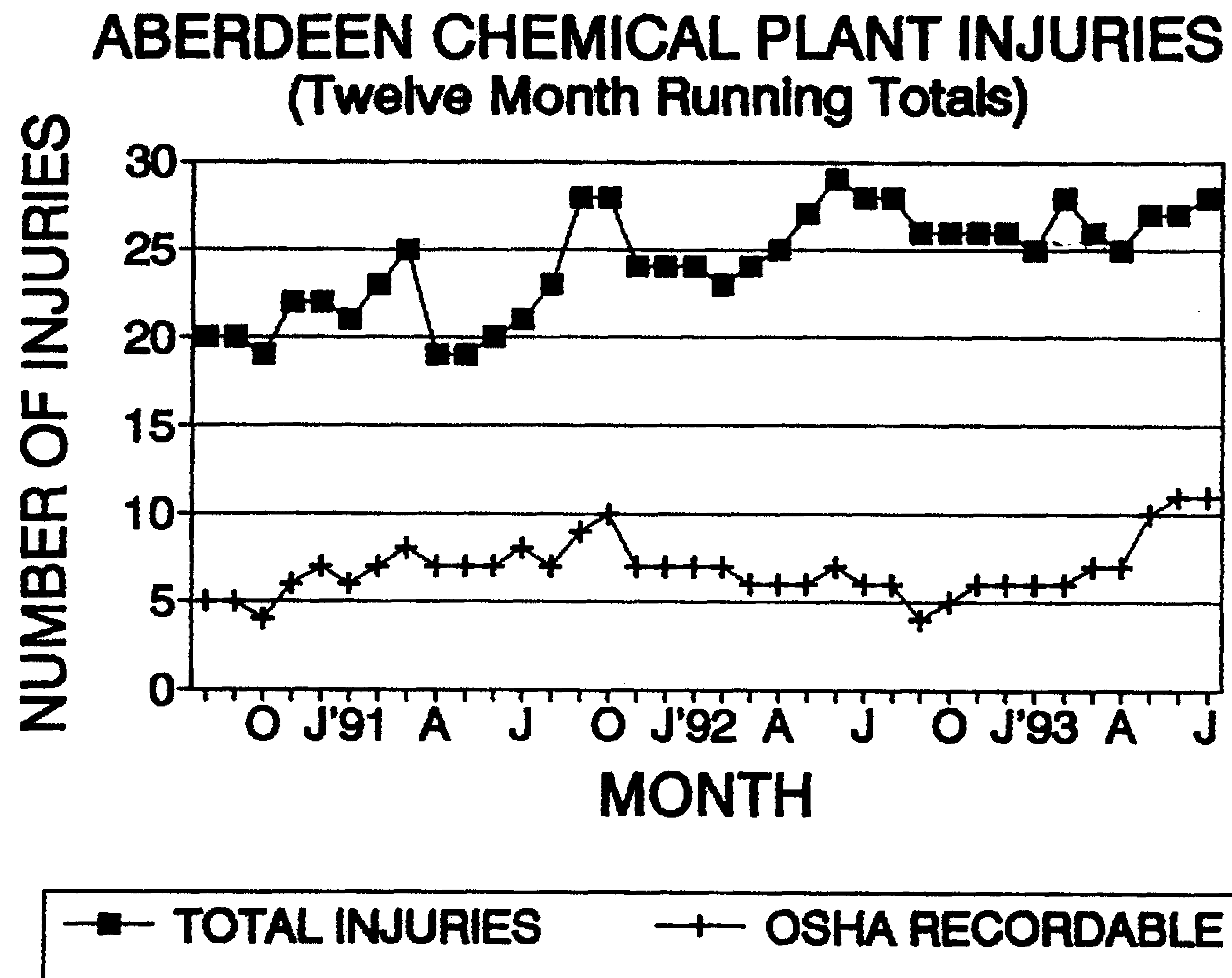
Total Cases	1	0	2
Lost Days	3	0	5

CONTRACTOR INJURIES

First Aid Cases	0	0	1
Med.Treatment Cases	0	0	0
Lost Workday Cases	0	0	0

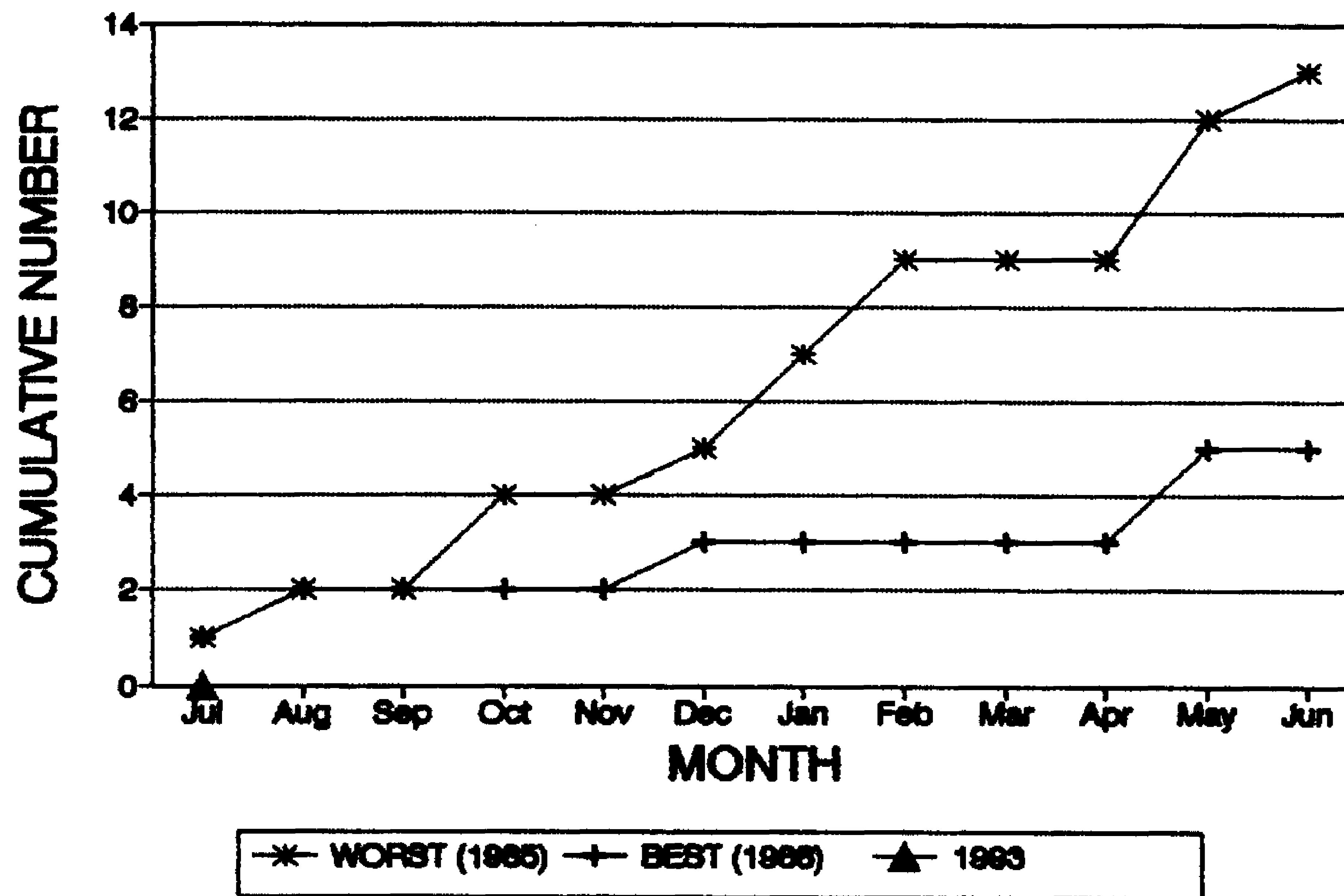
8 August 1993

9 August 1993



9 August 1993

ABERDEEN CHEMICAL PLANT CUMULATIVE RECORDABLE INJURIES



ABERDEEN OSHA RECORDABLE INJURIES

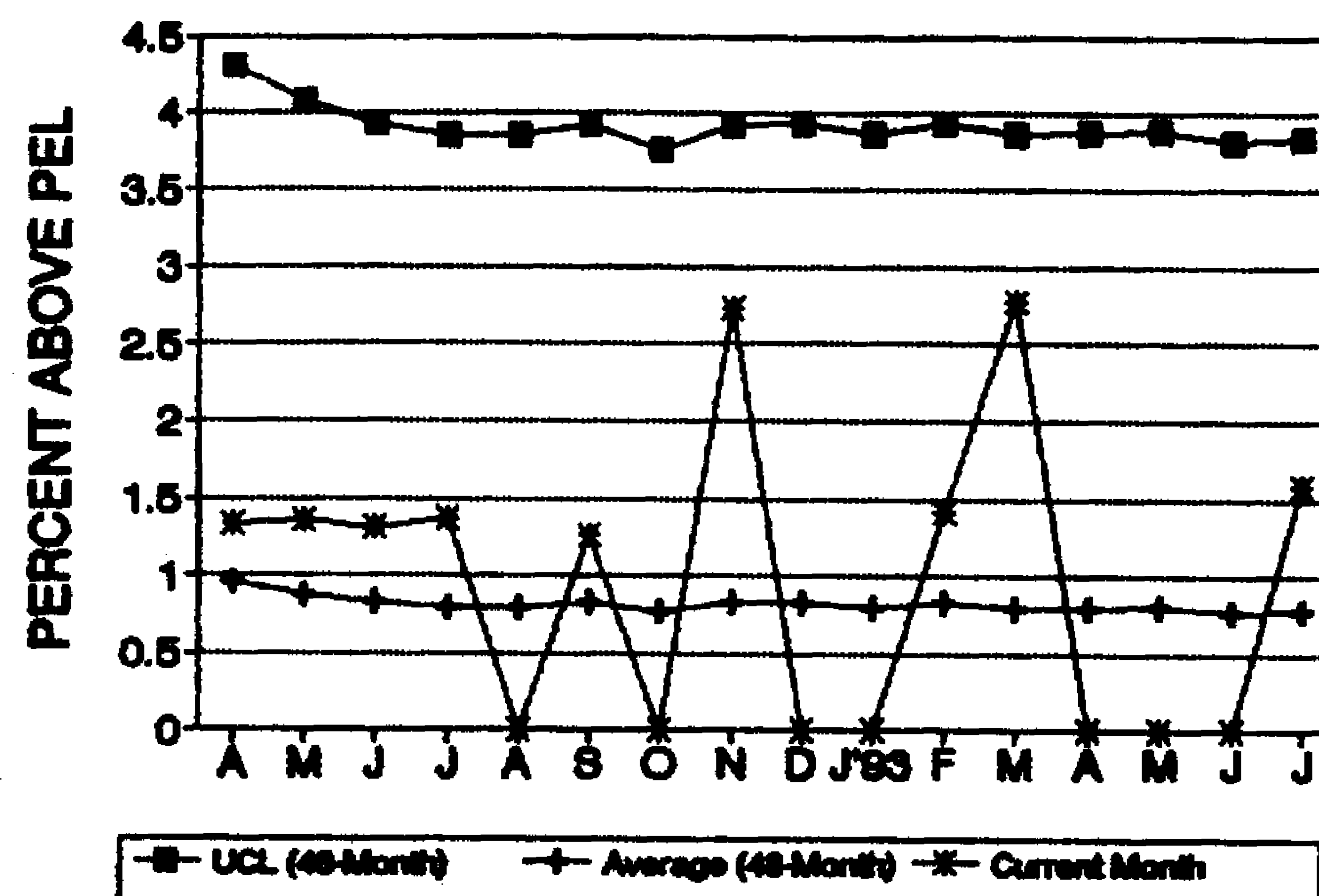
FISCAL YEAR

MONTH	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994
Jul	1	2	1	1	1	3	0	1	0	0
Aug	1	1	2	1	1	0	1	0	0	
Sep	0	0	0	0	1	0	0	2	0	
Oct	2	3	0	0	0	1	0	1	2	
Nov	0	2	1	0	0	1	3	0	1	
Dec	1	0	0	1	2	0	1	1	1	
Jan	2	0	1	0	0	1	0	0	0	
Feb	2	0	0	0	0	0	1	1	1	
Mar	0	1	3	0	0	0	1	0	1	
Apr	0	0	1	0	1	1	0	0	0	
May	3	0	0	2	3	0	0	0	3	
Jun	1	0	0	0	0	0	0	1	2	
TOTALS	13	9	9	5	9	7	7	7	11	0

9 August 1993

4

ABERDEEN VCM OVEREXPOSURES ALL DEPARTMENTS



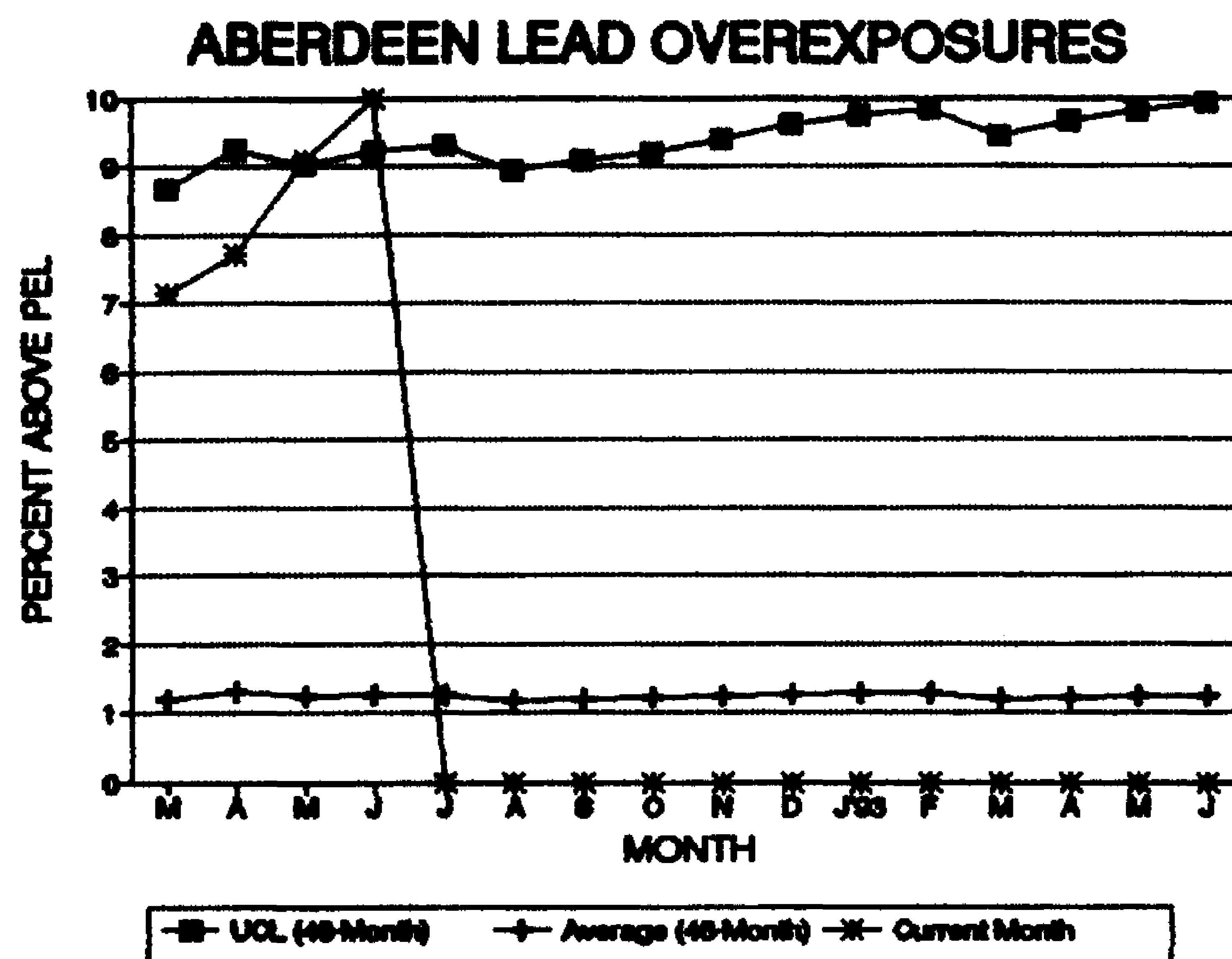
ABERDEEN VCM OVEREXPOSURES

Month	Monthly Number								Fiscal Year Cumulative Number							
	Vinyl		Maint.		Other		Plant		Vinyl		Maint.		Other		Plant	
	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR
Apr	0	0	0	1	0	0	0	1	1	1	2	1	0	0	3	2
May	1	0	0	0	0	0	1	0	2	1	2	1	0	0	4	2
Jun	0	0	1	0	0	0	1	0	2	1	3	1	0	0	5	2
Jul	0	0	1	0	0	0	1	0	0	0	1	0	0	0	1	0
Aug	0	0	0	0	0	0	0	0	0	0	1	0	0	0	1	0
Sep	0	1	0	0	0	0	0	1	0	1	1	0	0	0	1	1
Oct	0	0	0	0	0	0	0	0	0	1	1	0	0	0	1	1
Nov	0	0	1	1	0	0	1	1	0	1	2	1	0	0	2	2
Dec	0	0	0	0	0	0	0	0	0	1	2	1	0	0	2	2
Jan'93	0	0	0	0	0	0	0	0	0	1	2	1	0	0	2	2
Feb	1	0	0	0	0	0	1	0	1	1	2	1	0	0	3	2
Mar	1	0	0	1	0	0	1	1	2	1	2	2	0	0	4	3
Apr	0	0	0	0	0	0	0	0	2	1	2	2	0	0	4	3
May	0	0	0	0	0	0	0	0	2	1	2	2	0	0	4	3
Jun	0	0	0	0	0	0	0	0	2	1	2	2	0	0	4	3
Jul	1	0	0	0	0	0	1	0	1	0	0	0	0	0	1	0

R = With Respirator NR = Without Respirator

VAB.0001187654

9 August 1993



SEPTEMBER SAFETY PRESENTATIONS ATTENDANCE AS OF 8/26/93:

OKC

BARRY ENIX *Safety Dir*
 RICK SMITH *Pet*
 PAUL KLEIN *P. Eng*
 CARLIE DENTON *Maint. Supt.*
 MIKE CARPENTER *Oper. OPS*
 JIM GIBSON *SS OPS*
 JIM STROBLE *SS*
 GEORGE FREEMAN *SS*
 EARL SMITH *Oper*
 ALLEN CROW *Inst Tech.*

9/8/93

8-4 PM

LAB

RANDY GANTZ

44 so far

LCVCM

MIKE LUNSFORD
 JIM BIGGART *Plant Supt.*

BALTIMORE

BRENT WHITE

LCCP

KEITH FOGG

PREMIERE

DON JACKSON

AUSTIN

ROBERT MARTIN

HOUSTON

VELDON MESSICK
 TOM GRUMBLES
 WAYNE HILGERS
 JANICE MECKLENBURG
 RON BAUER
 ERIC MEYER - POSSIBLE

ABERDEEN

Jim Rafferty
 1 TC

9/9

9-11 AM

BFH

RWS, SJV, DAM, JDO, EES, SCH, JME, JEN, TLC, CMM, MAS, CLW, RAC,
 MLC, JVV, JGR, FIVE HOURLY, OTHERS?

AUGUST 26, 30 MINUTE AUDIT SCHEDULE

<u>AREA</u>	<u>AUDITORS</u>
VINYL - OLD MODULE	CMM, SJV, DAM
MAINT./UTIL. - BOILER HOUSE & WATER PLANT	RWS, JEN
COMPOUND - P1 BUILDING	JEB, MAS, JME
OTHER - LAB	JDO, TLC, SCH

(4) 26.5

1

TO: ~~MS~~, SJV, JEB, JME, TLC, SCH, DAM, JEN, JDO, MAS, CMM

FROM: CHRIS MARKERSON

DATE: JULY 9, 1993

SUBJECT: CENTRAL SAFETY COMMITTEE MEETING - 7/16/93

AGENDA

TIME: 8:00

DATE: FRIDAY, JULY 16, 1993

PLACE: MAIN CONFERENCE ROOM

PURPOSE: CENTRAL SAFETY COMMITTEE MEETING

CONTENT:

SAFETY STATISTICS	8:00 - 8:15
VCM AND LEAD OVEREXPOSURES	8:15 - 8:20
PLANT JEWELRY POLICY	8:20 - 8:45
CONFINED SPACE ENTRY PROCEDURE	8:45 - 9:15
S.A.F.E.	9:15 - 9:45
ACTION STEPS	9:45 - 9:50

ITEMS TO BRING:

CALENDER
COMMENTS ON ATTACHED POLICIES AND PROCEDURES

~~NO MEET~~
How G.
Cute I.

BST

VCM
TGG

phone cost
Plt. Mps
THH
Premiere
Mansfield

SHE

VISTA CHEMICAL COMPANY
ABERDEEN CHEMICAL PLANT

Central Safety Committee Meeting

Month of June, 1993

ON-THE-JOB INJURIES	Current Month		Current Y.T.D.		Previous Y.T.D.	
	No.	Freq.	No.	Freq.	No.	Freq.
First Aid Cases	1	5.3	16	6.7	22	8.7
Medical Cases	0	0	4	1.7	4	1.6
Restricted Workday Cases	2	10.6	6	2.5	3	1.2
Lost Workday Cases	0	0	1	0.4	0	0
Total Cases	3	15.8	27	11.3	29	11.5

Employee Hours	37,861	477,454	503,642
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No. of Days Since Last LWC	266
No. of Days Since Last Recordable	6

OFF-THE-JOB INJURIES

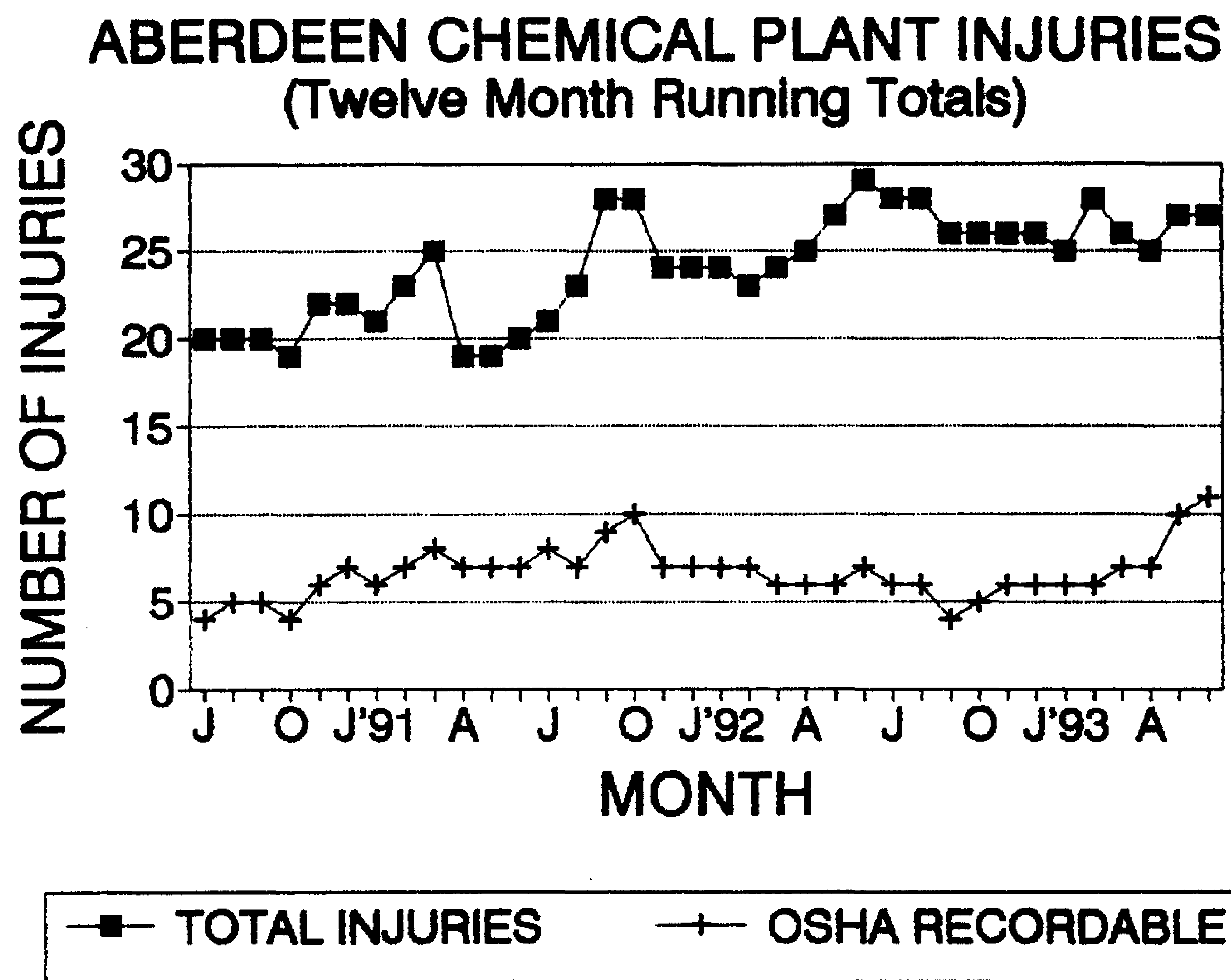
Total Cases	0	7	6
Lost Days	0	83	41

CONTRACTOR INJURIES

First Aid Cases	0	1	3
Med.Treatment Cases	0	1	0
Lost Workday Cases	0	0	0

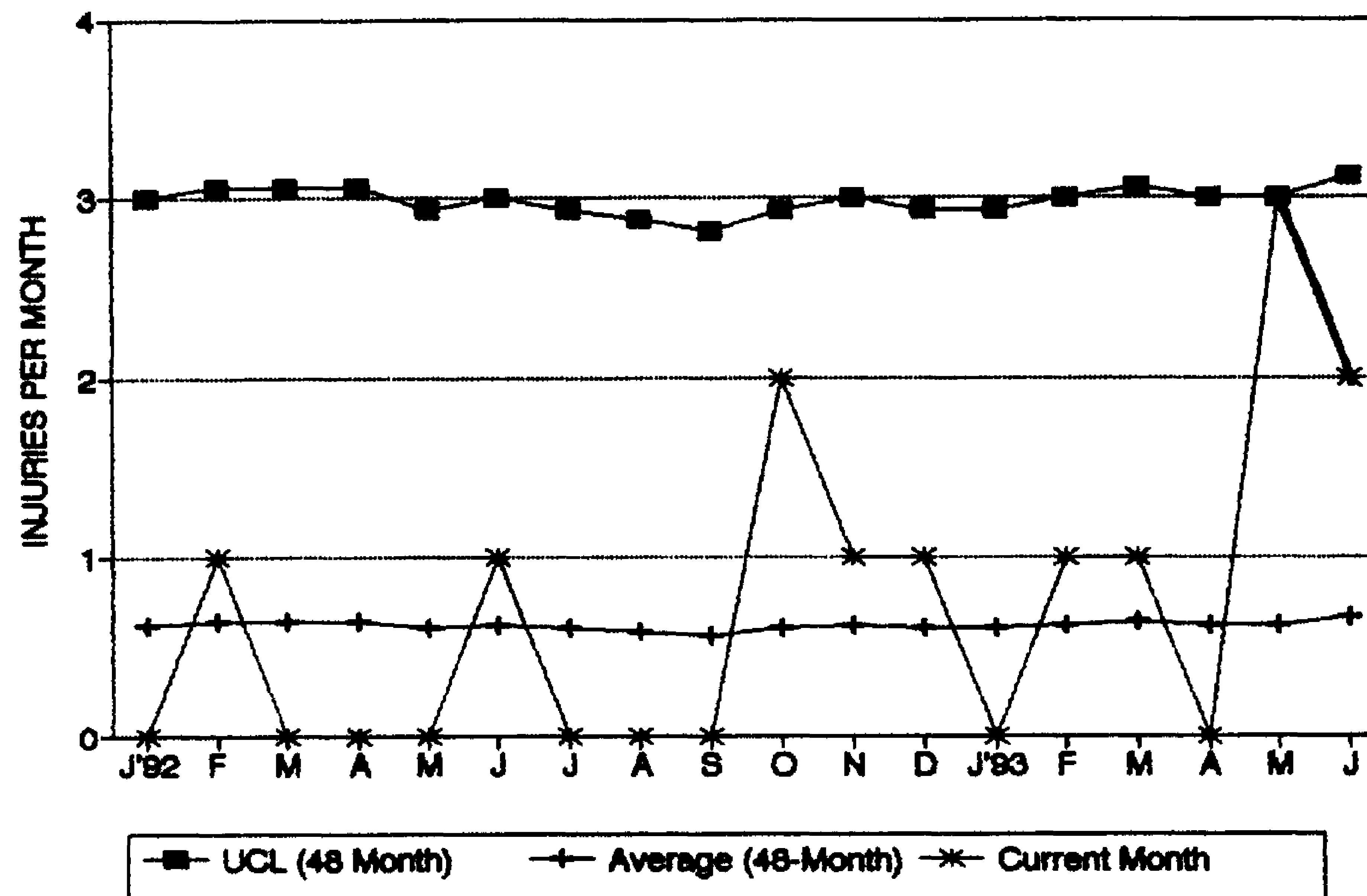
7 July 1993

7 July 1993



7 July 1993

ABERDEEN PLANT OSHA RECORDABLE INJURIES

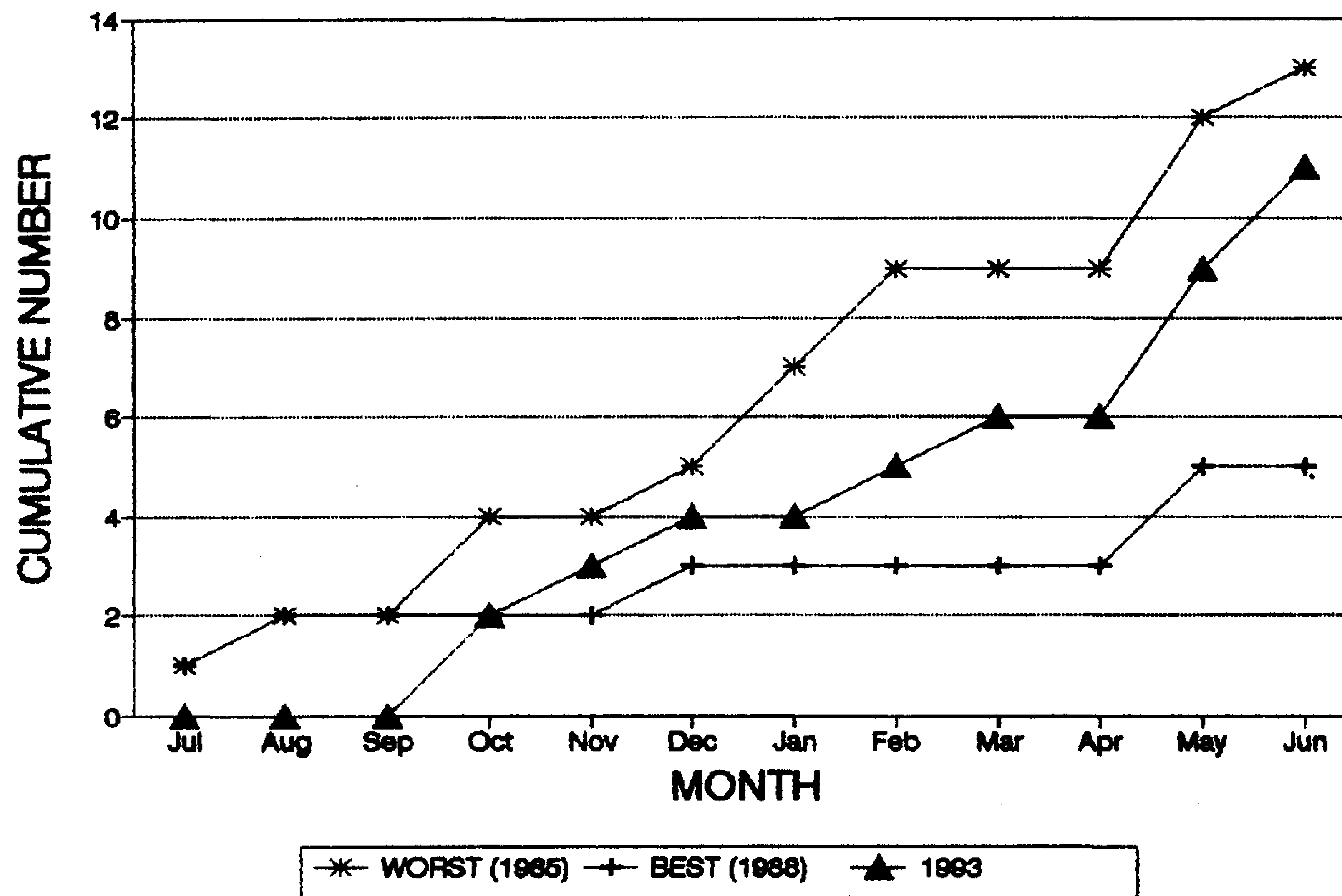


OSHA RECORDABLE INJURIES

	FISCAL YEAR						
	1987	1988	1989	1990	1991	1992	1993
Jul	1	1	1	3	0	1	0
Aug	2	1	1	0	1	0	0
Sep	0	0	1	0	0	2	0
Oct	0	0	0	1	0	1	2
Nov	1	0	0	1	3	0	1
Dec	0	1	2	0	1	1	1
Jan	1	0	0	1	0	0	0
Feb	0	0	0	0	1	1	1
Mar	3	0	0	0	1	0	1
Apr	1	0	1	1	0	0	0
May	0	2	3	0	0	0	3
Jun	0	0	0	0	0	1	2
Totals	9	5	9	7	7	7	11

7 July 1993

ABERDEEN CHEMICAL PLANT CUMULATIVE RECORDABLE INJURIES



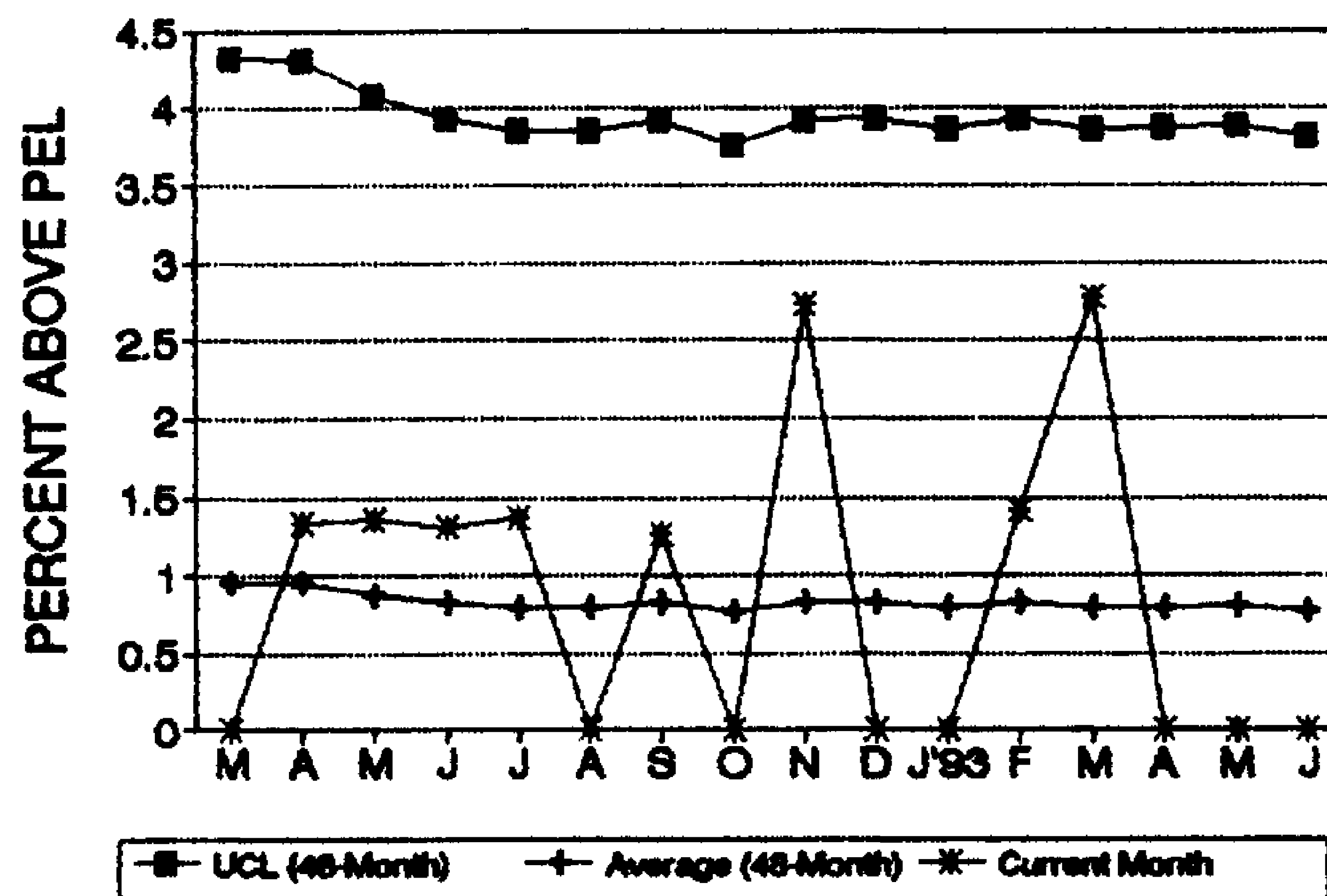
ABERDEEN OSHA RECORDABLE INJURIES

FISCAL YEAR

MONTH	1985	1986	1987	1988	1989	1990	1991	1992	1993
Jul	1	2	1	1	1	3	0	1	0
Aug	1	1	2	1	1	0	1	0	0
Sep	0	0	0	0	1	0	0	2	0
Oct	2	3	0	0	0	1	0	1	2
Nov	0	2	1	0	0	1	3	0	1
Dec	1	0	0	1	2	0	1	1	1
Jan	2	0	1	0	0	1	0	0	0
Feb	2	0	0	0	0	0	1	1	1
Mar	0	1	3	0	0	0	1	0	1
Apr	0	0	1	0	1	1	0	0	0
May	3	0	0	2	3	0	0	0	3
Jun	1	0	0	0	0	0	0	1	2
TOTALS	13	9	9	5	9	7	7	7	11

7 July 1993

ABERDEEN VCM OVEREXPOSURES ALL DEPARTMENTS



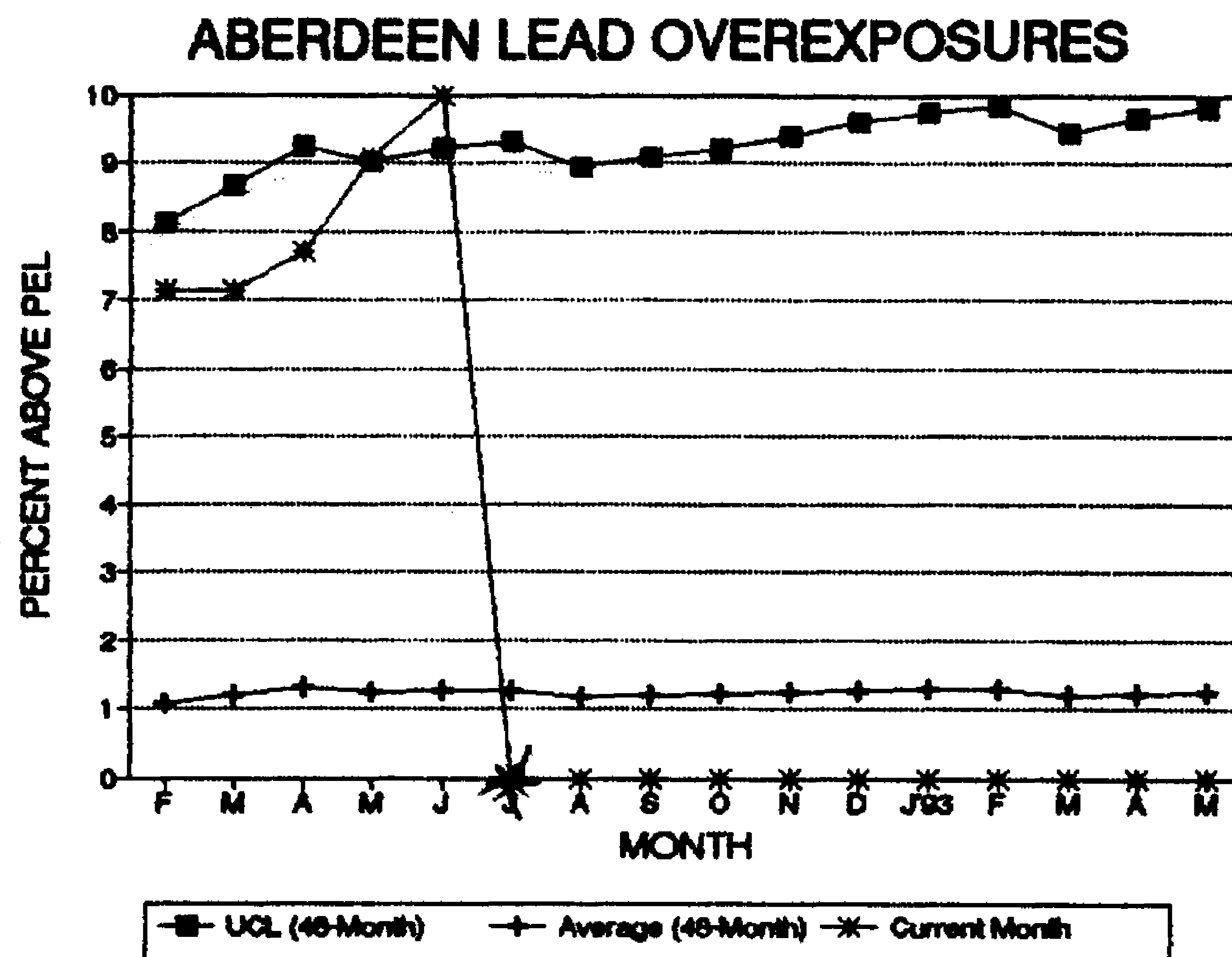
ABERDEEN VCM OVEREXPOSURES

Month	-----Monthly Number-----								--Fiscal Year Cumulative Number--							
	Vinyl		Maint.		Other		Plant		Vinyl		Maint.		Other		Plant	
	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR
Feb	0	0	2	0	0	0	2	0	1	1	2	0	0	0	3	1
Mar	0	0	0	0	0	0	0	0	1	1	2	0	0	0	3	1
Apr	0	0	0	1	0	0	0	1	1	1	2	1	0	0	3	2
May	1	0	0	0	0	0	1	0	2	1	2	1	0	0	4	2
Jun	0	0	1	0	0	0	1	0	2	1	3	1	0	0	5	2
Jul	0	0	1	0	0	0	1	0	0	0	1	0	0	0	1	0
Aug	0	0	0	0	0	0	0	0	0	0	1	0	0	0	1	0
Sep	0	1	0	0	0	0	0	1	0	1	1	0	0	0	1	1
Oct	0	0	0	0	0	0	0	0	0	1	1	0	0	0	1	1
Nov	0	0	1	1	0	0	1	1	0	1	2	1	0	0	2	2
Dec	0	0	0	0	0	0	0	0	0	1	2	1	0	0	2	2
Jan'93	0	0	0	0	0	0	0	0	0	1	2	1	0	0	2	2
Feb	1	0	0	0	0	0	1	0	1	1	2	1	0	0	3	2
Mar	1	0	0	1	0	0	1	1	2	1	2	2	0	0	4	3
Apr	0	0	0	0	0	0	0	0	2	1	2	2	0	0	4	3
May	0	0	0	0	0	0	0	0	2	1	2	2	0	0	4	3
Jun	0	0	0	0	0	0	0	0	2	1	2	2	0	0	4	3

R = With Respirator NR = Without Respirator

VAB.0001187663

7 July 1993



DRAFT

To: All employees

From: Chris Markerson

Date:

Subject: Plant policy on jewelry

Attached is the plant policy on jewelry, which is effective . This policy has been developed, not in response to a single incident alone, but based on the frequency of jewelry related close calls, and minor injuries. This policy was developed with an understanding of the value jewelry has to many people, particularly wedding rings, but is being implemented based on the value we each have for our fingers, ears, and other body parts. Your cooperation with this policy is appreciated.

DRAFT

JEWELRY POLICY

PURPOSE:

To communicate the Aberdeen plant's position on jewelry; defining those articles of jewelry which are not allowed in the Vista Aberdeen facility.

SCOPE:

This policy applies to all personnel entering the Vista Aberdeen facility. This includes all Vista Aberdeen personnel, contractors, and visitors as specified in the policy.

POLICY:

In the workplace environment, jewelry has proven to be a source of injuries, therefore it is the policy of Vista Chemicals, Aberdeen plant, that specific types of jewelry shall not be worn in the Aberdeen facility. Those articles of jewelry which shall not be worn include:

- * rings
- * loop type earrings
- * dangling earrings which extend below the earlobe
- * any other jewelry item which supervision judges to be a hazard

Jewelry items, such as wrist watches, chains / necklaces worn inside the shirt, and studded earrings are generally acceptable.

As stated, this policy applies to all persons in the Vista Aberdeen facility; the exception to this statement are those visitors who's business is limited to meetings only, and who will not go beyond the administrative office areas.

To P 26.5
From _____

Calculation Sheet

VISTA¹

To: ~~RWS~~, STV, DAM, JDO, SCH,
JEN, JME, TLC, JEB, CWN, MAS

From: CMM

Date: July 27, 1993

Subject: 7/23 CSC Meeting - Action Items

CMM - Revise + distribute jewelry policy by 7/30

Dept. Heads - Comments on Confined Space Procedure to CMM
by 8/6/93.

CMM - Schedule Brown Bag lunches for August
Distribute S.A.F.E. info for discussion at
these lunches.

Dept. Heads - Comments on New Permit form to CMM by 8/6/93.

Dept. Heads - Comments on Incident Command Structure
to CMM by 8/6/93.

Made By _____

Date _____

Page _____ of _____

Job No. _____

Title _____

④ 26.5

FRID. 9AM
6/18/93

TO: ~~WS~~, JEB, JME, TLC, SCH, DAM, JEN, JDO, CMM

FROM: CHRIS MARKERSON

DATE: JUNE 8, 1993

SUBJECT: CENTRAL SAFETY COMMITTEE MEETING - 6/11/93

AGENDA

TIME: 1:45

DATE: ~~FRIDAY, JUNE 11, 1993~~ *Schedule Monday*

PLACE: MAIN CONFERENCE ROOM

PURPOSE: CENTRAL SAFETY COMMITTEE MEETING

CONTENT:

SAFETY STATISTICS	1:45 - 2:00
VCM AND LEAD OVEREXPOSURES	2:00 - 2:10
SAFETY WORK ORDERS	2:10 - 2:15
INVESTIGATION ACTION ITEMS	2:15 - 2:30
AUDIT LOG REVIEW	2:30 - 2:35
AUDIT ACTION ITEMS	2:35 - 2:45
DRILL RECOMMENDATIONS	2:45 - 2:55
S.A.F.E. PROGRAM	2:55 - 3:20
ACTION STEPS	3:20 - 3:30

ITEMS TO BRING:

CALENDER

VISTA CHEMICAL COMPANY
ABERDEEN CHEMICAL PLANT

Central Safety Committee Meeting

Month of April, 1993

	Current Month		Current Y.T.D.		Previous Y.T.D.	
	No.	Freq.	No.	Freq.	No.	Freq.
ON-THE-JOB INJURIES						
First Aid Cases	0	0	5	3.7	9	6.2
Medical Cases	0	0	2	1.5	1	0.7
Restricted Workday Cases	0	0	3	2.2	2	1.4
Lost Workday Cases	0	0	1	0.7	0	0
Total Cases	0	0	11	8.2	12	8.3

Employee Hours	37,653	269,799	288,820
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No. of Days Since Last LWC	205
No. of Days Since Last Recordable	37

OFF-THE-JOB INJURIES

Total Cases	0	4	6
Lost Days	13	69	41

CONTRACTOR INJURIES

First Aid Cases	0	0	3
Med.Treatment Cases	0	1	0
Lost Workday Cases	0	0	0

4 May, 1993

VAB.0001187669

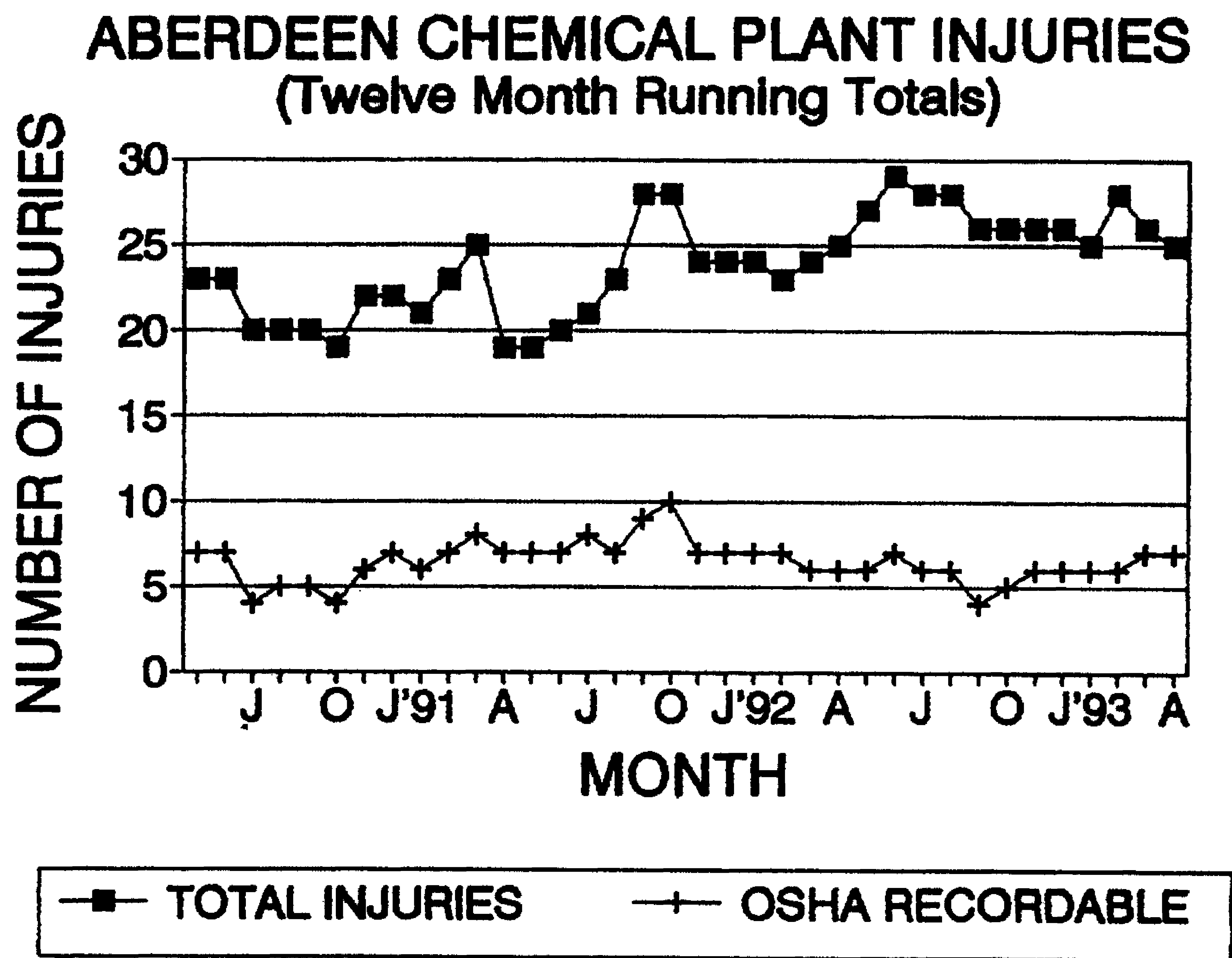
ABERDEEN PLANT
RECORDABLE INJURY SUMMARY
FY1992

<u>DATE</u>	<u>NAME</u>	<u>DEPARTMENT</u>	<u>CLASS.</u>	<u>INJURY TYPE</u>
10/23/91	L. REA	MAINTENENCE	RWC	SPRAIN - ANKLE
12/17/91	L. THREADGILL	MAINTENANCE	RWC	T BURNS - HANDS
2/12/92	T. STATEN	MAINTENANCE	MTO	LACERATION - HEAD
6/10/92	C. DAVIS	COMPOUND	MTO	CONTUSION - WRIST

FY 1993

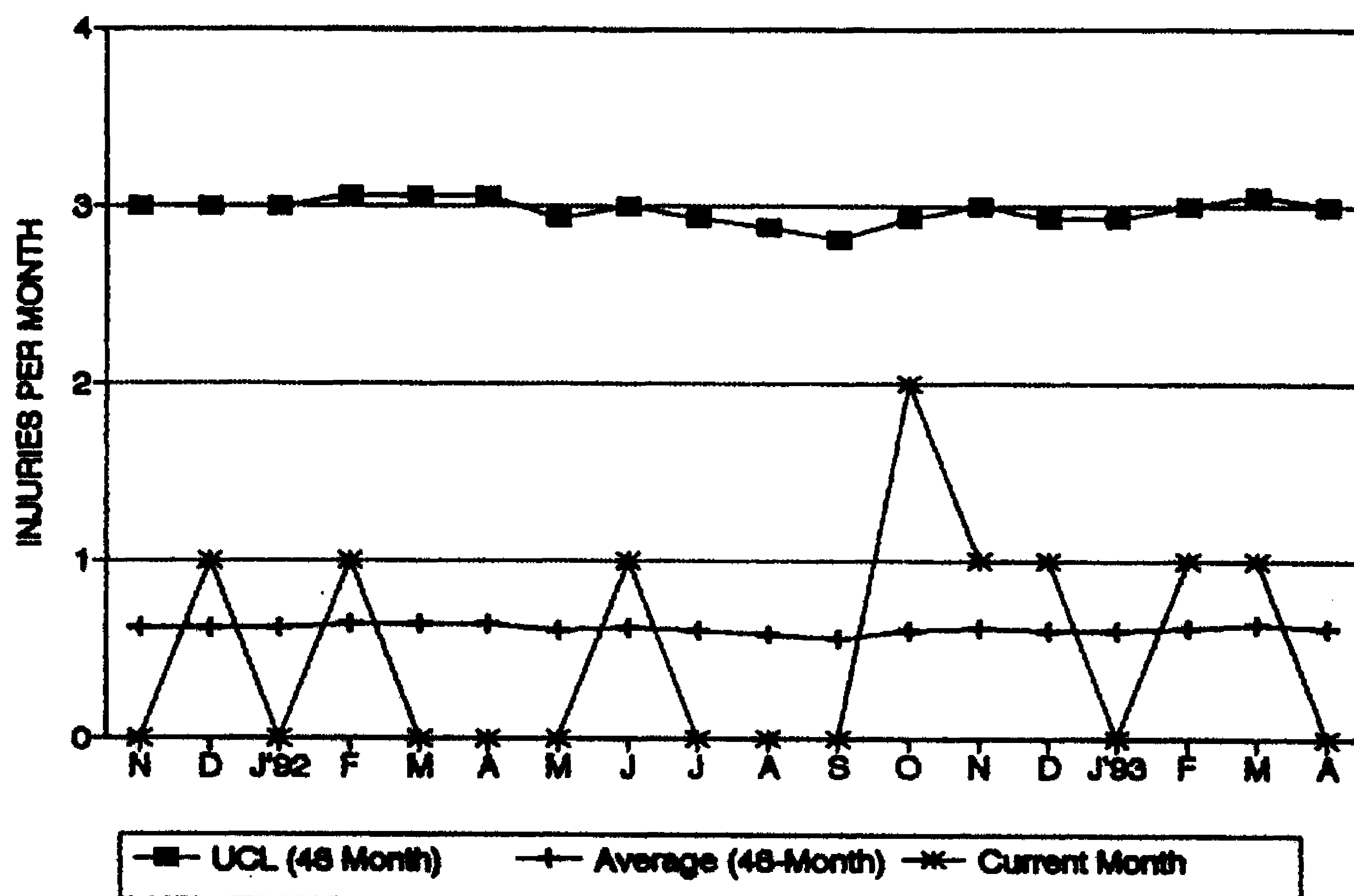
<u>DATE</u>	<u>NAME</u>	<u>DEPARTMENT</u>	<u>CLASS.</u>	<u>INJURY TYPE</u>
10/07/92	B. MCALLISTER	MAINTENANCE	LWC	CONTUSION - LUNG
10/29/92	A. PETTUS	COMPOUND	RWC	T BURNS - LEGS
11/25/92	C. REED	COMPOUND	RWC	CONTUSION - LEG
12/03/92	J. EASTMAN	YARD	MTO	T BURN - HAND
02/02/93	F. PHILLIPS	YARD	MTO	LACERATION - LEG
03/24/93	J. WHITE	MECHANICAL	RWC	TENDONITIS - LEG

4 May 1993



4 May 1993

ABERDEEN PLANT OSHA RECORDABLE INJURIES

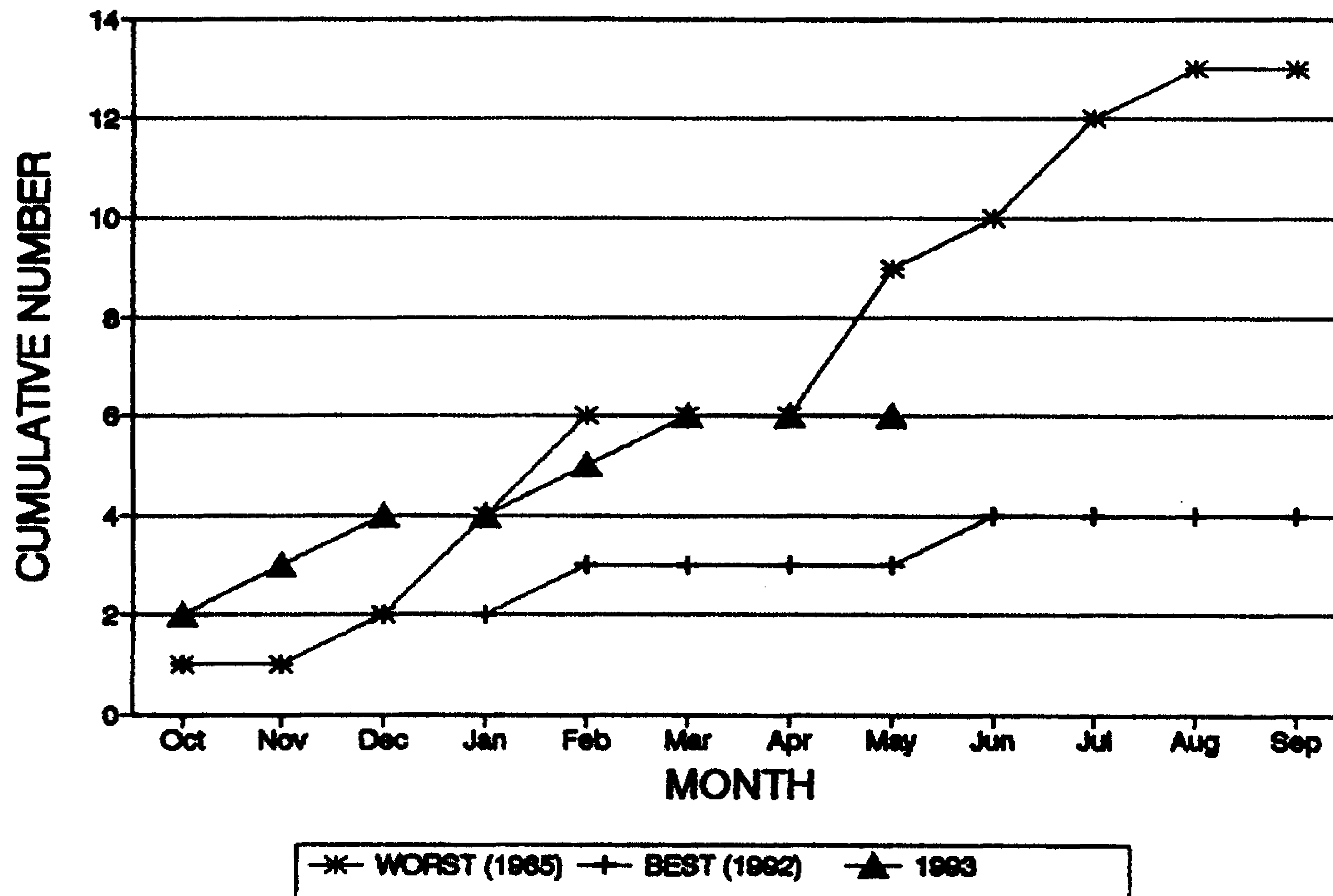


OSHA RECORDABLE INJURIES

	FISCAL YEAR						
	1987	1988	1989	1990	1991	1992	1993
Oct	0	0	0	1	0	1	2
Nov	1	0	0	1	3	0	1
Dec	0	1	2	0	1	1	1
Jan	1	0	0	1	0	0	0
Feb	0	0	0	0	1	1	1
Mar	3	0	0	0	1	0	1
Apr	1	0	1	1	0	0	0
May	0	2	3	0	0	0	
Jun	0	0	0	0	0	1	
Jul	1	1	3	0	1	0	
Aug	1	1	0	1	0	0	
Sep	0	1	0	0	2	0	
Totals	8	6	9	5	9	4	6

4 May 1993

ABERDEEN CHEMICAL PLANT CUMULATIVE RECORDABLE INJURIES



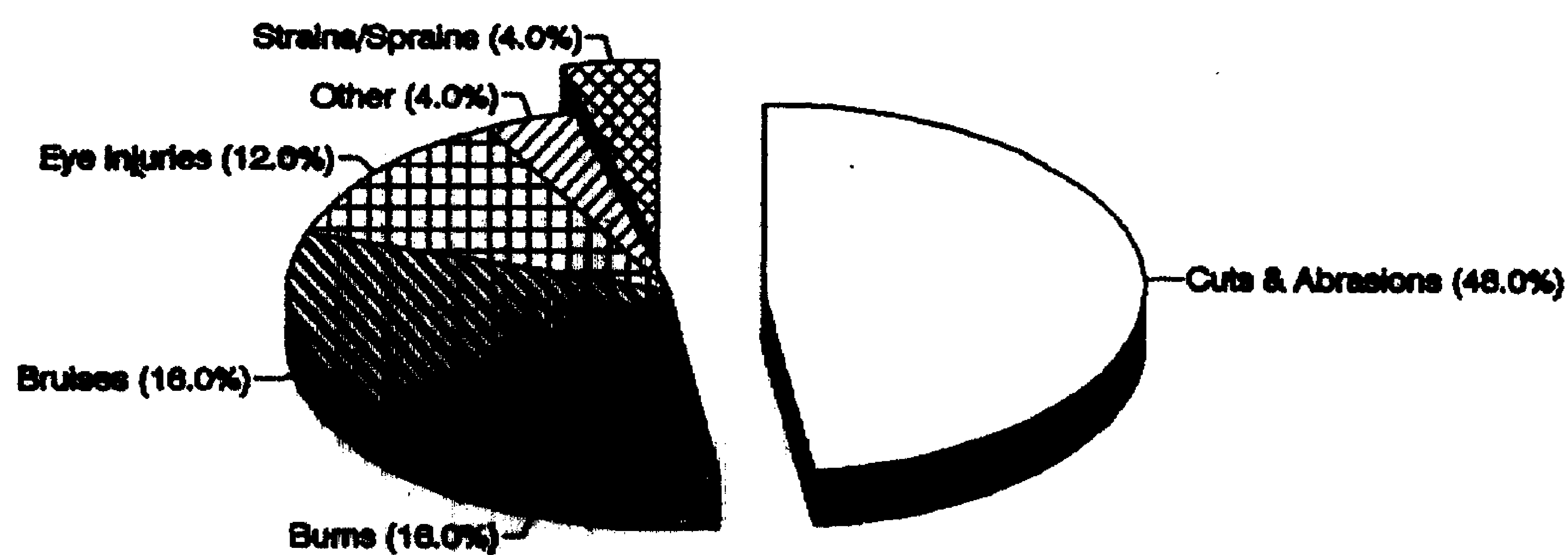
ABERDEEN OSHA RECORDABLE INJURIES

FISCAL YEAR

MONTH	1985	1986	1987	1988	1989	1990	1991	1992	1993
Oct	1	3	0	0	0	1	0	1	2
Nov	0	2	1	0	0	1	3	0	1
Dec	1	0	0	1	2	0	1	1	1
Jan	2	0	1	0	0	1	0	0	0
Feb	2	0	0	0	0	0	1	1	1
Mar	0	1	3	0	0	0	1	0	1
Apr	0	0	1	0	1	1	0	0	0
May	3	0	0	2	3	0	0	0	
Jun	1	0	0	0	0	0	0	1	
Jul	2	1	1	1	3	0	1	0	
Aug	1	2	1	1	0	1	0	0	
Sep	0	0	0	1	0	0	2	0	
TOTALS	13	9	8	6	9	5	9	4	6

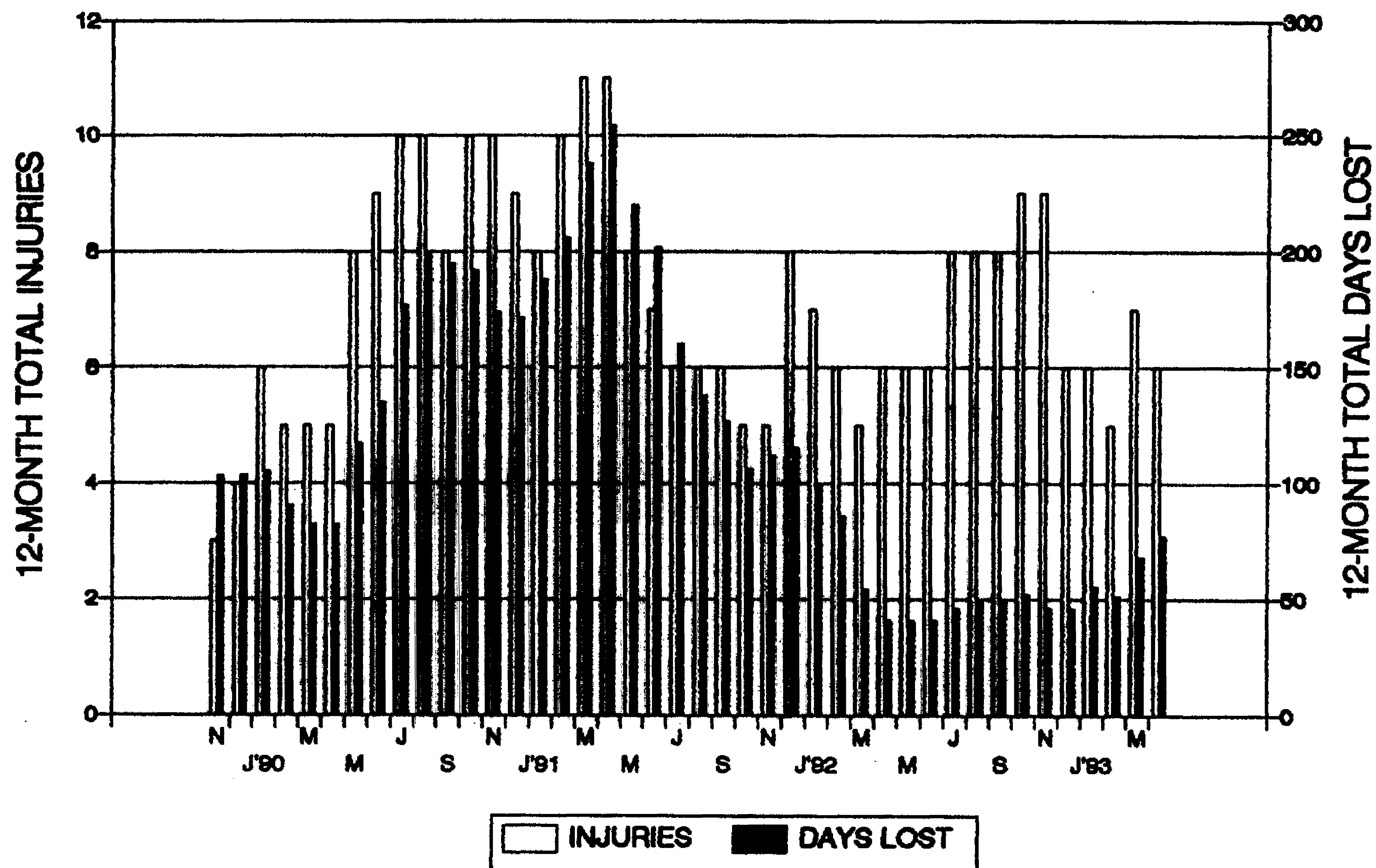
4 May 1993

ABERDEEN CHEMICAL PLANT TOTAL INJURIES 12-MONTH RUNNING TOTALS



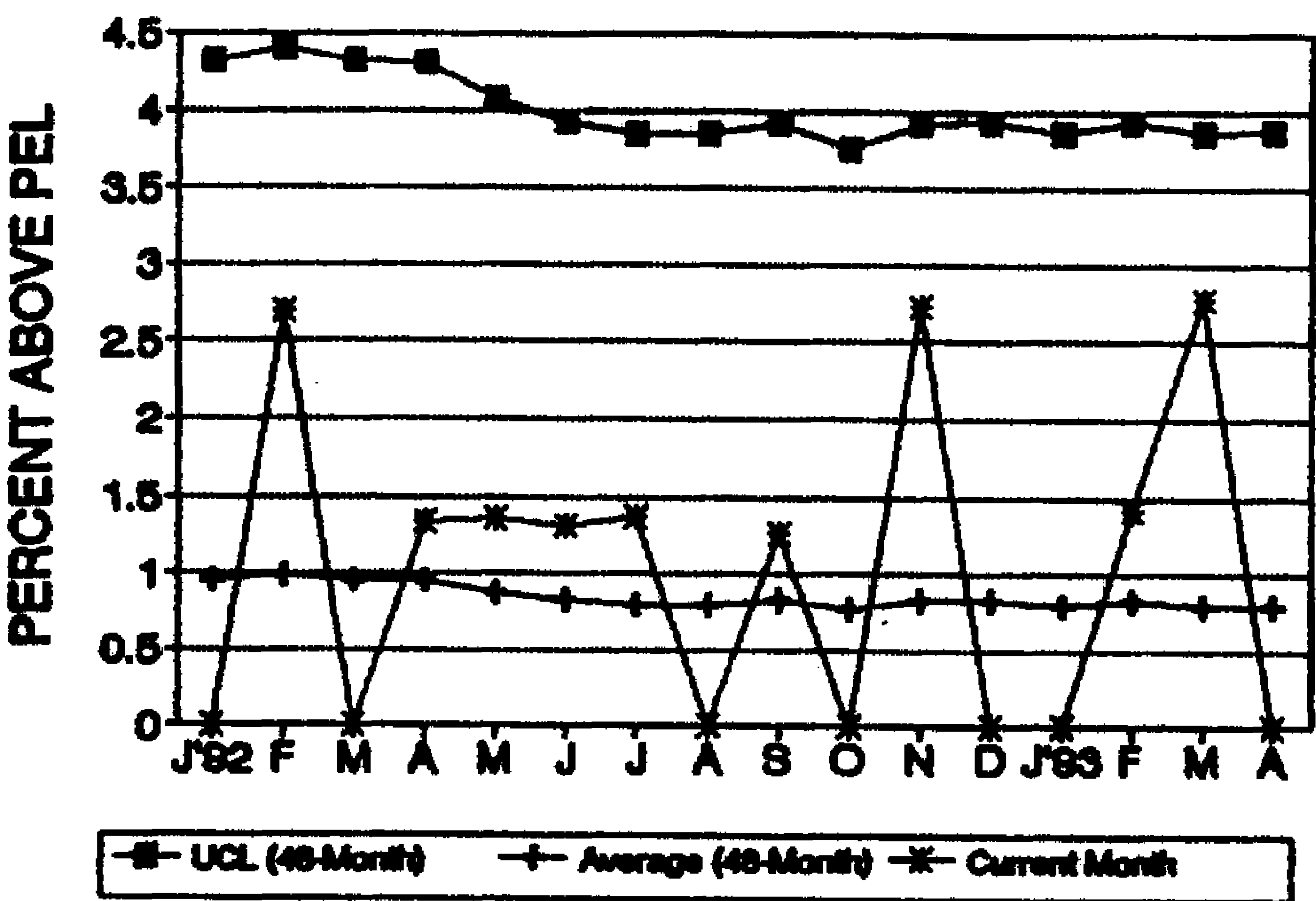
4 May 1993

ABERDEEN CHEMICAL PLANT OFF-THE-JOB INJURIES



5 May 1993

ABERDEEN VCM OVEREXPOSURES
ALL DEPARTMENTS



ABERDEEN VCM OVEREXPOSURES

Month	Monthly Number								Fiscal Year Cumulative Number							
	Vinyl		Maint.		Other		Plant		Vinyl		Maint.		Other		Plant	
	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR	R	NR
Dec	0	0	0	0	0	0	0	0	1	1	0	0	0	0	1	1
Jan'92	0	0	0	0	0	0	0	0	1	1	0	0	0	0	1	1
Feb	0	0	2	0	0	0	2	0	1	1	2	0	0	0	3	1
Mar	0	0	0	0	0	0	0	0	1	1	2	0	0	0	3	1
Apr	0	0	0	1	0	0	0	1	1	1	2	1	0	0	3	2
May	1	0	0	0	0	0	1	0	2	1	2	1	0	0	4	2
Jun	0	0	1	0	0	0	1	0	2	1	3	1	0	0	5	2
Jul	0	0	1	0	0	0	1	0	2	1	4	1	0	0	6	2
Aug	0	0	0	0	0	0	0	0	2	1	4	1	0	0	6	2
Sep	0	1	0	0	0	0	0	1	2	2	4	1	0	0	6	3
Oct	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Nov	0	0	1	1	0	0	1	1	0	0	1	1	0	0	1	1
Dec	0	0	0	0	0	0	0	0	0	0	1	1	0	0	1	1
Jan'93	0	0	0	0	0	0	0	0	0	0	1	1	0	0	1	1
Feb	1	0	0	0	0	0	1	0	1	0	1	1	0	0	2	1
Mar	1	0	0	1	0	0	1	1	2	0	1	2	0	0	3	2
Apr	0	0	0	0	0	0	0	0	2	0	1	2	0	0	3	2

R = With Respirator NR = Without Respirator

ABERDEEN PLANT

VINYL CHLORIDE MONOMER OVEREXPOSURE SUMMARY

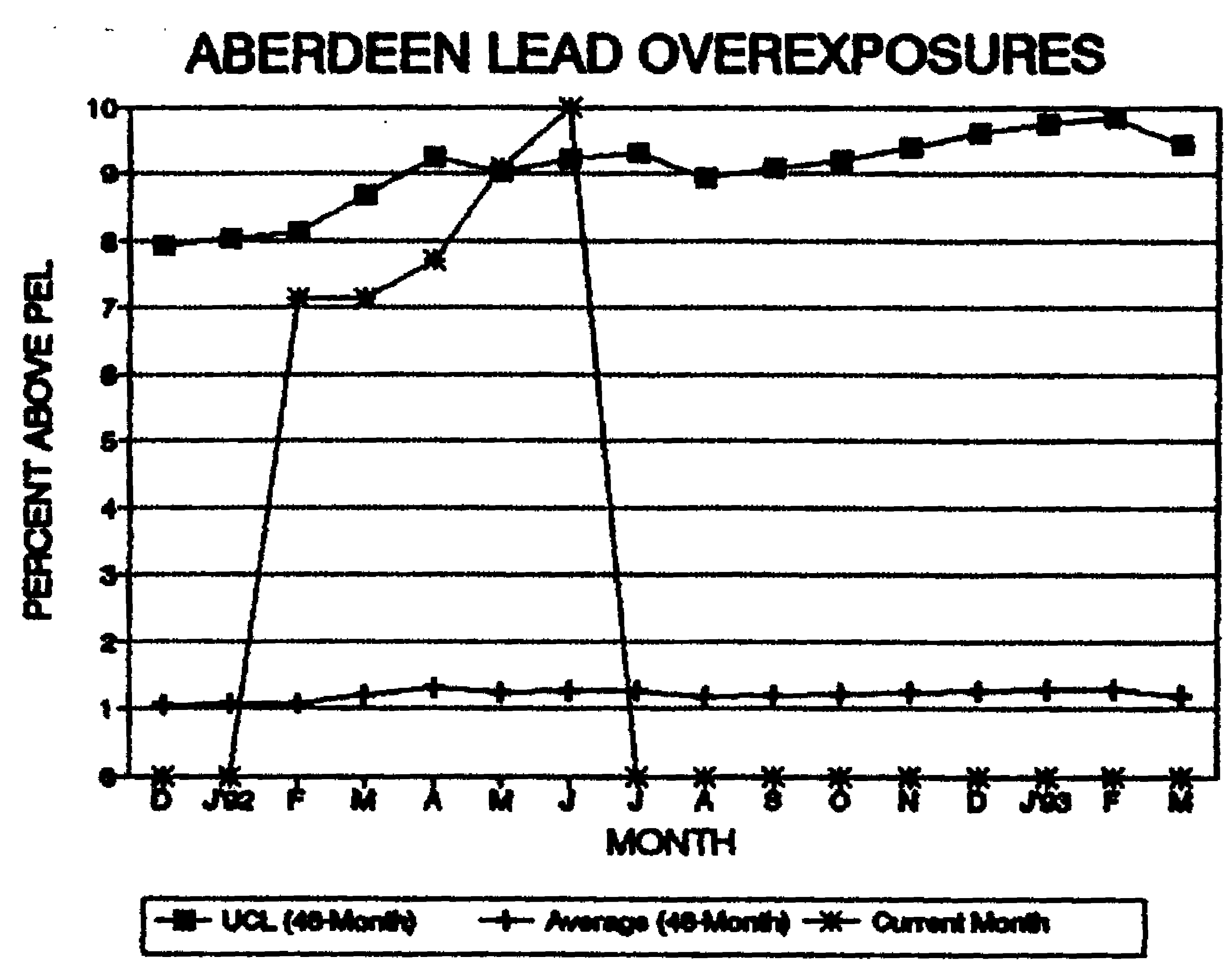
FY 1992

DATE	JOB	SHIFT	SAMPLE	RESP.	TASK
2/17	MECHANIC	DAY	3.02	NO	CHANGING SPRAYHEAD - 745 RX
2/17	MECHANIC	DAY	5.98	NO	CHANGING SPRAYHEAD - 745 RX
4/1	MECHANIC	DAY	6.9	NO	BLANKED D-500 CONDENSER
5/9	OU "A" OP	NIGHT	3.4	YES	CHANGING VCM FILTERS
6/16	MECHANIC	DAY	1.06	YES	REMOVED BLANK FROM RECOV. LINE
7/10	MECHANIC	DAY	1.8	YES	CHANGING OUT 903 COMPRESSOR
9/14	CHF. OP.	DAY	1.9	NO	UNKNOWN

FY 1993

11/15	MECHANIC	DAY	25.8	YES	RMV/RPLC RAM VALVE ON D400
11/19	MECHANIC	DAY	1.5	NO	CHG. RX SEAL ON 742
2/24	SHIFT SUP	DAY	21.33	YES	OPENED D600 RX - HYDRO
3/3	MECHANIC	DAY	11.7	NO	LIQ. VCM LINE, WRKD ON CORKEN
3/15	OPERATOR	A	6.9	YES	CHNG RING SEAL H2O FILTERS
3/25	MECHANIC	DAY	2.0	NO	UNKNOWN

5 May 1993



ABERDEEN PLANT

LEAD OVEREXPOSURE SUMMARY

FY 1992

<u>DATE</u>	<u>JOB</u>	<u>SHIFT</u>	<u>SAMPLE</u>	<u>PEL</u>	<u>RESP.</u>	<u>POSSIBLE CAUSE</u>
2/17	LN.3 CMPDR.	DAY	81.5	33.3	YES	CLEANING BLENDER
2/19	COLOR-WEIGH	DAY	90.1	33.3	YES	WEIGHING LEAD MAT.
3/4	COLOR-WEIGH	DAY	58.8	38.1	YES	WEIGHING LEAD MAT.
4/1	COLOR-WEIGH	NIGHT	56.8	50.0	YES	WEIGHUNG LEAD MAT.
5/8	COLOR-WEIGH	DAY	52.6	44.4	YES	WEIGHING LEAD MAT.
5/26	LN.1 CMPDR.	DAY	3983.5**	33.3	NO	NONE KNOWN
6/15	COLOR-WEIGH	DAY	72.1	36.4	YES	WEIGHING LEAD MAT.

** DOSIMETER WAS PUT ON A TABLE NEAR LINE #1 AND LEFT OVERNIGHT. IT MAY HAVE BEEN
TAMPERED WITH. CONSIDERED AN INVALID SAMPLE.

FY 1993

TO: C. M. MARKERSON
FROM: J.B. AUTREY
DATE: MAY 11, 1993
SUBJECT: SAFETY RELATED WORK ORDERS

The status of the safety related work orders prior to FY93 is as follows:

Waiting on Approval	-	8
Complete	-	73
In-Progress	-	2
		83

The safety related work orders for April, 1993, is as follows:

Waiting on Approval	-	0
Complete	-	6
In-Progress	-	2
		8

The safety related work orders for FY93 is as follows:

Waiting on Approval	-	0
Complete	-	31
In-Progress	-	2
		33

WORK ORDER SEARCH REPORT

DEPARTMENT 003

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
93-010256-000	AA	REPAIR CIRCUIT BREAKER 88 FOR QC LAB PANEL	626000	AEB	FDA	NA	04/05/93
C 93-016491-000	AA	REPAIR STEAM LEAK ON LINE TO EAST MILL IN QC LAB.	770000	AEB	JDH	LA-B--002	04/23/93

WORK ORDER SEARCH REPORT

DEPARTMENT 008

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
P 93-016533-000	AA	REPAIR SMOKE DETECTOR LOCATION #18 IN N.E. WHSE.	660000	CN	FDA	NA- -	04/27/93

WORK ORDER SEARCH REPORT

DEPARTMENT 011

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
C 93-016592-000	AA	REPAIR THE EMERGENCY LIGHT ON WALL WEST OF W2	620000	CAC	FDA	NA- -	04/30/93

WORK ORDER SEARCH REPORT

DEPARTMENT 055

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
92-008320-000	AA	PAINT NEW PIPE UNDER NEW RELIEF VALVES UNDER	370000	SAT	CAC	NA	10/23/91
P 92-012588-000	AA	REPAIR THE DECK UNDER THE 500 SERIES SILOS----	690000	LNS	CAC	NA- -	07/22/92
e 93-014910-000	AA	INSULATE THE STEAM PIPING AT THE P.A. UNLOADING	420000	LDH	GAM	NA- -	12/30/92
93-015013-000	AA	RELOCATE GROUND ROD BETWEEN #1 AND #2 VCM	310000	LDH	FDA	NA	03/05/93
93-016203-000	AA	COVER COST TO REPAIR INSTRUMENTATION FOR THE	570000	JLV	GAM	DN 061	03/31/93
93-016303-000	AA	REPLACE SECTION OF 3" VAPOR LINE TO NORTH STATION	770000	LDH	GAM	NA	04/08/93

WORK ORDER SEARCH REPORT

DEPARTMENT 089

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
P 92-012441-000	AA	INSTALL FIRE EXTINGUISHERS ON TOP OF 410 & 417 SILO	660000	CU	FDA	NA- -	07/13/92
C 93-016556-000	AA	REPAIR COMBUSTIBLE GAS DETECTORS	660000	TLW	FDA	NA- -	04/28/93

WORK ORDER SEARCH REPORT

DEPARTMENT 090

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
93-016101-000	AA	INSULATE 3" CONDENSATE RETURN LINE FROM LINE 1	420000	TLN	GAM	NA	03/30/93
C 93-016255-000	AA	REPAIR EMERGENCY STOP FOR LINE 1 MILL	480005	RGG	FBA	GR 005	04/05/93
93-016305-000	AA	REPAIR COVER HEAD SWITCH ON #1 JIGER	430001	JOH	FBA	BI 001	04/08/93
93-016555-000	AA	REPAIR LINE 1 PIG CONVEYOR, WILL NOT RUN IN AUTO.	620006	RGG	FBA	NA	04/20/93

OK

WORK ORDER SEARCH REPORT

DEPARTMENT 091

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
93-016511-000	AA	REPAIR STEAM LEAK ON HYDROTHERM PIPING LINE III.	770000	WD	JDH	NA	04/26/93
C 93-016594-000	AA	UNPLUG VACUUM SYSTEM LINE BY THE SEMI-BULK LEAD	770000	WD	JDH	NA - -	04/30/93
93-016595-000	AA	REPAIR LIGHTS OVER CHARGE PLATFORM ON LINE 3	620000	WD	FBA	NA	04/30/93
93-016632-000	AA	REPLACE GRATING BEHIND LINE III FGN	670000	DC	JDH	NA	05/04/93

WORK ORDER SEARCH REPORT

DEPARTMENT 094

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
93-016105-000	AA	WELD ON RX 742 JACKET	450742	DFJ	GAM	RX 742	03/24/93
P 93-016257-000	AA	CHECK AND CALIBRATE HONEYWELL - NEW MODULE	570000	BFH	FDA	NA- -	04/05/93
93-016300-000	AA	REPAIR THE RESET BUTTON ON 901 VACUUM PUMP BREAKER	620000	OCP	FDA	NA	04/08/93
C 93-016306-000	AA	REPAIR CAUSTIC LEAK AT CHECK VALVE ON DISCHARGE OF	770000	OCP	FWF	NA- -	04/08/93

WORK ORDER SEARCH REPORT

DEPARTMENT 096

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
91-004529-000	AA	REPLACE WKM VALVES WITH BLOW OUT STENS	770000	GSN		NA	02/26/91
C 92-011026-000	AA	INSTALL A SAFETY SIGN NORTH OF D-741 RX	310000	JR	CAC	NA- -	04/09/92

WORK ORDER SEARCH REPORT

DEPARTMENT 097

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
C 93-016024-000	AA	REPAIR LEAK ON THE CAUSTIC UNLOADING LINE	770000	JOH	GAN	TK---101	03/18/93
93-016356-000	AA	REPLACE THE GASKET AT FLANGE ON RX-4 STEAM TRAP	770000	JEN	JDH	NA	04/13/93
93-016552-000	AA	REPAIR STEAM LEAK AT FLANGE ABOVE STEAM PITT ON	770000	JEN	JDH	NA	04/28/93
93-016572-000	AA	REPAIR STEAM TRACING LEAK AT SOUTHEAST CORNER OF	770000	RVS	JDH	NA	04/29/93

WORK ORDER SEARCH REPORT

DEPARTMENT 093

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
92-010798-000	VA	INSTALL MANWAY HINGES ON THE BOTTOM OF D-300 RX	450300	FNF	GAN	RX---300	03/25/92
92-010799-000	VA	INSTALL MANWAY HINGES ON THE BOTTOM OF D-400 RX	450400	FNF	GAN	RX---400	03/25/92
92-010800-000	VA	INSTALL MANWAY HINGES ON THE BOTTOM OF D-500 RX	450500	FNF	GAN	RX---500	03/25/92
92-010801-000	VA	INSTALL MANWAY HINGES ON THE BOTTOM OF D-600 RX	450600	FNF	GAN	RX---600	03/25/92

WORK ORDER SEARCH REPORT

PARTNENT 094

WORK ORDER NO	STAT	WORK ORDER DESCRIPTION	EQUIPMENT	REQ	SUP	LOCATION	REC DATE
12-010802-000	NA	INSTALL HANWAY HINGES ON THE BOTTOM OF B-741 RX	450741	FVF	GAK	RX---741	03/25/92
12-010803-000	NA	INSTALL HANWAY HINGES ON THE BOTTOM OF B-742 RX	450742	FVF	GAK	RX---742	03/25/92
12-010804-000	NA	INSTALL HANWAY HINGES ON THE BOTTOM OF B-743 RX	450743	FVF	GAK	RX---743	03/25/92
12-010805-000	NA	INSTALL HANWAY HINGES ON THE BOTTOM OF B-744 RX	450744	FVF	GAK	RX---744	03/25/92

ACCIDENT INVESTIGATION
RECOMMENDATIONS
STATUS REPORT

ACCIDENT NUMBER	DATE	ACCIDENT	RECOMMENDATION	STATUS	RESPONSIBILITY	ESTIMATED COMPLETION DATE
	/ /					/ /
91NM2	03/09/91	E. INCINERATOR FIRE	REVIEW CONTROL ROOM PRESSURIZATION DURING AN EMERGENCY	PROCEDURE IS BEING CHANGED AND A SHUT-OFF BUTTON IS BEING INSTALLED IN THE CONTROL ROOM.	JEN/DAN	04/01/93
91NM3	08/16/91	BULK TRAILER RUPTURE	DEVISE & IMPLEMENT A PLAN TO RESTRICT ACCESS TO BULK TRAILER UNLOADING AREAS TO OPERATORS ONLY.	COMPOUND COMPLETE. LINE AREA IN PROGRESS	JDD	04/01/93
92NM1	02/27/92	B-700 EVAC. VALVE MALFUNCTION	AS VALVES BECOME AVAILABLE, DISASSEMBLE AND ASSURE THAT INDICATOR ARMS ARE ON STEPS.	IN PROGRESS	DAN	06/01/93
92NM1	02/27/92	B-700 EVAC. VALVE MALFUNCTION	PHASE OUT THE 722 ACTUATORS REPLACE WITH 725 ACTUATORS.	IN PROGRESS	DAN	06/01/93
	/ /					/ /
92NM1	02/27/92	B-700 EVAC. VALVE MALFUNCTION	INSTALL A PRESSURE SWITCH AND INTERLOCK ON EACH EVAC. CHAMBER.	CONSTRUCTION IN PROGRESS	JEN/JDD	04/01/93
	/ /					/ /
92NM2	06/26/92	P-1 TRANSFER LINE CHECK	EVALUATE PIPING SPECIFICATIONS TO DETERMINE IF EXISTING PIPING IS VALVE FAILURE. ACCEPTABLE FOR THE APPLICATION.	COMPLETE, MODIFICATIONS IN PROGRESS	JEN	05/01/93
	/ /					/ /
	/ /					/ /
	/ /					/ /
	/ /					/ /
92NM6	09/08/92	PLASTICIZER UNLOADING LINE	REVISE PLASTICIZER UNLOADING PIPING SO THAT NO LINE CAN BE BLOCKED IN WHEN PRESSURIZATION FULL OF PLASTICIZER.	IN PROGRESS - LOW PRIORITY	JEN	10/01/93
	/ /					/ /
92NM6	09/08/92	PLASTICIZER UNLOADING LINE	CONDUCT A PLANT-WIDE SURVEY TO IDENTIFY AND ADDITIONAL LIQUID-PACKED PRESSURIZATION LINES THAT MAY EXIST IN OTHER PARTS OF THE PLANT.	COMPLETE FOR COMPOUND AND UTILITIES, VINYL TO PERFORM	JDD	05/31/92

ACCIDENT INVESTIGATION
RECOMMENDATIONS
STATUS REPORT

ACCIDENT NUMBER	DATE	ACCIDENT	RECOMMENDATION	STATUS	RESPONSIBILITY	ESTIMATED COMPLETION DATE
	/ /					/ /
	/ /					/ /
	/ /					/ /
93LT1	10/07/92	B. MCALLISTER LOST TIME INJURY	DETERMINE THE BEST METHOD FOR SECURING A LIFT TRUCK FOR MAINTENANCE.	DEVELOPED AND IN PRACTICE BUT NEEDS TO BE WRITTEN		06/01/93
93LT1	10/07/92	B. MCALLISTER LOST TIME INJURY	DETERMINE THE MEANS OF CONTROL REQUIRED TO POSITIVELY RESTRAIN MOVEMENT OF EQUIPMENT DURING AUTOMOTIVE MAINTENANCE IN WHICH THE EQUIPMENT'S ENGINE IS RUNNING AND AN OPERATOR IS NOT IN THE NORMAL OPERATOR POSITION.	IMPLEMENTED PROCEDURE, NOT WRITTEN.	DAM	06/01/93
	/ /					/ /
93LT1	10/07/92	B. MCALLISTER LOST TIME INJURY	REVIEW EXISTING PLANT POLICIES AND PRACTICES CONCERNING FORK LIFT OPERATIONS TO ENSURE THAT THEY ADDRESS SHUTDOWN OF THE ENGINE WHENEVER THE OPERATOR LEAVES THE DRIVER'S SEAT.	IN PROGRESS	CNM	06/30/92
93LT1	10/07/92	B. MCALLISTER LOST TIME INJURY	DETERMINE THE NEED FOR THE HYDRAULIC LIFT.	COMPLETE, TO BE REPLACED	DAM	06/01/93
	/ /					/ /
	/ /					/ /
93LT1	10/07/92	B. MCALLISTER LOST TIME INJURY	ESTABLISH A FORMAL FORK LIFT INSPECTION PROGRAM FOR ALL PERSONNEL WHO MAY INSPECT A FORK LIFT. PROGRAM MUST INCLUDE DOCUMENTATION, RECORDS RETENTION, AND TRAINING REQUIREMENTS AND BE CONSISTENT WITH OSHA REGULATION CONCERNING LIFT TRUCKS.	IN PROGRESS	DAM	06/01/93
93LT1	10/07/92	B. MCALLISTER LOST TIME INJURY	DEVELOPE FORMAL PROCEDURES FOR PERFORMING MAINTENANCE WORK ON FORK LIFTS. TRAIN ALL EFFECTED EMPLOYEES.	IMPLEMENTED LOCKOUT PROCEDURE, NOT WRITTEN.	DAM	06/01/93

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ACCIDENT INVESTIGATION
RECOMMENDATIONS
STATUS REPORT

ACCIDENT NUMBER	DATE	ACCIDENT	RECOMMENDATION	STATUS	RESPONSIBILITY	ESTIMATED COMPLETION DATE
	/ /					/ /
	/ /					/ /
	/ /					/ /
93NH1	11/25/92	CHARLES REED CONTUSION TO LEG - SLIP	SURVEY OTHER TRAFFIC AREAS WHERE SIMILAR PROBLEMS COULD OCCUR. MAKE MODIFICATIONS AS NEEDED.	IN PROGRESS - COMPOUND, OTHERS NEEDED	DN's	05/01/93
93NH1	11/25/92	CHARLES REED CONTUSION TO LEG - SLIP	REVIEW THIS INCIDENT WITH THE DEPARTMENT AND PLANT. EMPHASIZE AWARENESS OF POTENTIAL PROBLEMS AND THE NEED TO RELOCATE SAFETY DEVICES TO THEIR ORIGINAL LOCATION.	IN PROGRESS	DN's	03/01/93
93NH2	12/03/92	PTHALIC ANHYDRIDE SPILL - JERRY EASTMAN NTO	REVIEW PROPER PROCEDURES FOR REPORTING COMPLETE OF ALL INJURIES.		DN's	03/01/93
93NH2	12/03/92	PTHALIC ANHYDRIDE SPILL - JERRY EASTMAN NTO	REVIEW PTHALIC ANHYDRIDE AND CAUSTIC MSDS FOR FIRST AID TREATMENT AND SPILLS, TRAINING PACKET TO BE PROVIDED TO SUPERVISORS.	IN PROGRESS	CNN / SUPS.	04/01/93
	/ /					/ /
	/ /					/ /
	/ /					/ /
93NH4	02/02/93	FREDDIE PHILLIPS - NTO	COMMUNICATE TO ALL EMPLOYEES THE IMPORTANCE AND REQUIREMENT FOR: PROPER PLANNING OF ALL JOBS, SELECTION OF THE CORRECT TOOL FOR THE JOB, AND TAKING THE NECESSARY TIME TO PERFORM ALL JOBS IN THE SAFEST POSSIBLE MANNER.	IN PROGRESS	DN's	04/01/93
93NH5	03/25/93	JIM WHITE - TENDONITIS	REVIEW THIS INJURY WITH PLANT PERSONNEL	IN PROGRESS	SUPERVISORS	06/30/93
93NH5	03/25/93	JIM WHITE TENDONITIS	ENCOURAGE EVERYONE TO EXERCISE CAUTION WHEN PERFORMING TASK WHICH THEY ARE UNACCUSTOMED, ESPECIALLY THOSE INVOLVING SUDDEN AND/OR REPETATIVE MOTIONS.	IN PROGRESS	SUPERVISORS	06/30/93

ABERDEEN PLANT
SAFETY REVIEW LOG

REVIEW NUMBER	REVIEW NAME	LAST REVIEW DATE	ACTION STEPS TAKEN?	FY90	FY91	FY92	FY93	FY94	FY95	FY96
90-1	CATALYST FREEZERS	APR 93	YES				MAY			
90-2	REACTOR SEAL OIL SYSTEM	MAY 90	YES						MAY	
90-3	WASTE STORAGE	MAY 90	YES	OCT						
90-4	EXPLOSIVE GAS MIXTURE MONITORS	SEP 92	YES		SEP	SEP				
90-5	CATALYST INJECTION POTS	MAY 90	YES		MAY					
90-6	RUPTURE DISK INSTALLATION	FEB 90	YES		FEB					
90-7	PLANT CHLORINE SYSTEMS	SEP 92	YES		SEP	SEP				
90-8	LADDER PROGRAM	MAY 90	YES		MAY					
90-9	VCM UNLOADING SYSTEM	MAY 90	NO		MAY					
90-10	LEAD IN THE LAB	SEPT 90	YES							
90-11	HEARING SAFETY	SEPT 90	NO		SEPT					
90-12	500 SERIES SILOS	SEPT 90	YES				SEPT			
90-13	3-M AIR HATS	SEPT 90	YES		SEPT					
90-14	CORKIN COMPRESSORS	SEPT 90	YES	DEC						
90-15	SULFURIC ACID UNLOADING AND STORAGE	SEPT 90	YES		SEPT					
90-16	OVERHEAD AND TRUCK CRANES AND SLINGS	SEPT 90	YES		FEB					
90-17	SCAFFOLDING INSPECTION PROCEDURE	JULY92	YES			JULY	DEC			
91-1	OXYGEN MONITORS AUDIT	MAY 92	NO		FEB	MAY				
91-2	ACID CLEANING RIG	FEB 91	YES			FEB				
91-3	VCM BLEEDERS	MAR 91	YES		SEPT					

ABERDEEN PLANT
SAFETY REVIEW LOG

REVIEW NUMBER	REVIEW NAME	LAST REVIEW DATE	ACTION STEPS TAKEN?	FY90	FY91	FY92	FY93	FY94	FY95	FY96
91-4	BREATHING AIR SYSTEM	MAR 91	NO		SEPT					
91-5	COMPRESSED GAS CYL. STORAGE (LAB)	MAR 91	YES							MAR
91-6	BIO DISK SAFETY	MAY 91	YES				MAY			
91-7	HAND TOOL INSPECTION	DEC 90	YES							
91-8	DELUGE SYSTEM	FEB 93	YES		MAY	MAY	FEB			
91-9	ENVIRONMENTAL SAMPLING	JUN 91	YES			JUN				
91-10	REACTOR INTERLOCKS	JUN 91	YES				JUN			
92-1	CMPD. MILL ROLL ERMERGENCY STOPS	MAR 92	NO				MAR			
92-2	BULK TRUCK UNLOADING	MAR 92	NO				MAR			
92-5	BULK NITROGEN SYSTEM									
92-6	VCM OSHA REGULATIONS									
92-8	MANBASKET PROCEDURE & EQUIPMENT	SEP 92	NO							

SAFETY REVIEW
REPORT

REPORT NUMBER	REVIEW DATE	REVIEWER	RECOMMENDATION	STATUS	RESPONS.	CONF. DATE
90-9	MAY 90	DCS	INSTALL LOW PRESS. SHUTDOWN ON #1 CORKIN PUMP	CONSTRUCTION IS IN PROGRESS <i>Done</i>	DAM	04/01/93
90-11	SEPT 90	GAM	UPDATE PLANT NOISE SURVEY	COOP ENGINEERING PROJECT FOR SUMMER 93	CMM	09/01/93
91-4	MAR 91	WBG	MOVE LOW PRESS. ALARM FOR FRESH AIR SYS.	CONSTRUCTION COMPLETE. NEEDS <i>Done</i> ACCEPTANCE	DAM	02/01/93
91-4	MAR 91	WBG	PUT H2O LEVEL ALARM IN FRESH AIR TANK	CONSTRUCTION COMPLETE. NEEDS <i>Done</i> ACCEPTANCE	DAM	02/01/93
92-1	MAR 92	JVD	INSTALL EFFECTIVE STOP ALARMS.	MISC. CAP. PROJECT - IN ENGINEERING	SCH	<i>8/1/93</i> 01/01/93
92-1	MAR 92	LDH	EVALUATE EXISTING FALL PROTECTION EQUIPMENT	COMPLETE	JDO	01/01/93
92-2	MAR 92	LDH	EVALUATE A TRUCK WASH-DOWN STATION TO ELIMINATE SLIP HAZARD IN WINTER.	IN PROGRESS	JDO	03/01/93
92-2	MAR 92	LDH	UPDATE HOPPER TRUCK (UN)LOADING OPERATING PROCEDURES.	IN PROGRESS	JDO	<i>09/1/93</i> 03/01/93
92-4	09/92	MLC	UPDATE MANBASKET CERTIFICATION STAMP		DAM	/ /
92-4	09/92	MLC	SET UP MANBASKET IN VMS FOR RECERTIFICATION AND STAMPING		DAM	/ /
92-3	09/92	MLC	SYSTEM TO BE PROOF TESTED AFTER MODIFICATIONS AS PER SAFETY AUDIT.		DAM	/ /
92-4	9/92	MLC	INSTALL GRAB RAIL AROUND THE ENTIRE PERIMETER OF INSIDE BASKET		MLC	/ /

SAFETY REVIEW
REPORT

REPORT NUMBER	REVIEW DATE	REVIEWER	RECOMMENDATION	STATUS	RESPONS.	COMP. DATE
92-4	9/92	MLC	PROVIDE OVERHEAD PROTECTION ON BASKET		MLC	/ /
92-4	9/92	MLC	ENSURE PROPER RATING ON RIGGING AND PROOF TEST		DAM	/ /
92-4	9/92	MLC	DOCUMENT LOAD RATING OF WIRE AND THEN PROOF		DAM	/ /
92-4	9/92	MLC	MARK BOOM TO GIVE OPERATOR CLEAR INDICATION OF BOOM LENGTH		DAM	/ /
92-4	9/92	MLC	PROOF TEST AND DOCUMENT TEST TO ANTI-TWO-BLOCKING DEVICE		DAM	/ /
93-1	2/93	DEK	INSTALL DELUGE OVER FILTER PACKS IN OLD AND NEW MODULES		CMM	/ /
93-1	2/93	DEK	INSTALL DELUGE OVER D-600 LOW-MOLE SLURRY PUMPS.		CMM	/ /
93-1	2/93	DEK	SET UP P.M. SCHEDULE FOR HEAT SENSORS.		CMM	/ /
93-1	2/93	DEK	DELUGE SYSTEM OVER BULLETS SHOULD BE DISABLED.		CMM	/ /
93-1	9/93	DEK	POSITION NORTHERN MOST MONITOR TO REACH D-300 REACTOR		CMM	/ /
93-2	4/93	RHS	INVESTIGATE IMPROVED LATCHING SYSTEM		JDO	/ /
93-2	4/93	RHS	INVESTIGATE AND CORRECT CONDENSATE DRAINAGE ON FLOORS		JDO	/ /
93-2	4/93	RHS	WRITE A W.O. TO HAVE SERRATED GRATING INSTALLED OVER FLOORS		JDO	/ /

SAFETY REVIEW
REPORT

REPORT NUMBER	REVIEW DATE	REVIEWER	RECOMMENDATION	STATUS	RESPONS.	COMP. DATE
93-2	4/93	RHS	INVESTIGATE NEED FOR ADDITIONAL FIRE PROTECTION IN WALKIN FREEZER AREA		CMM	/ /
93-2	4/93	RHS	IMPLEMENT P.M. FOR OPERATION OF TEMP. ALARMS ON ALL FREEZERS		JDD	/ /
93-2	4/93	RHS	WRITE W.O. TO HAVE LIGHTS REPLACED WITH A LOW TEMP. TOLERANT LIGHT.		JDD	/ /
93-2	4/93	RHS	IMPLEMENT A PM SCHEDULE FOR INSPECTING AND REPLACING DOOR GASKETS			/ /
						/ /
						/ /

DRILL RECOMMENDATIONS (FY 92)

Table Top Drill

Respons.

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. Determine who directs the ambulance at night. 2. Determine how many Scott AirPaks in areas. 3. Provide specific emergency duty training. 4. Establish tornado evacuation sites. 5. Provide tornado training. | <p>CMM</p> <p>CMM</p> <p>CMM</p> <p>CMM</p> <p>CMM</p> |
|---|--|

VCM Tankfarm Drill

- | | |
|---|----------------------------------|
| <ol style="list-style-type: none"> 1. Assign personnel to report to pump houses (day and night). 2. Assign personnel for traffic control during emergencies. 3. Evaluate use of flashing lights when p.a. system can't be heard. | <p>CMM</p> <p>JEN</p> <p>CMM</p> |
|---|----------------------------------|

Laboratory Drill

- | | |
|---|------------|
| <ol style="list-style-type: none"> 1. Determine who is supposed to meet the ambulance? | <p>CMM</p> |
|---|------------|

Bomb Threat Drill

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Create and train a crisis management team. 2. Train personnel on treatment of threatening phone calls. 3. Establish a crisis command center for team above. | <p>JEB</p> <p>CMM</p> <p>CMM / JEB</p> |
|--|--|

Plasticizer Tankfarm Drill

- | | |
|---|------------|
| <ol style="list-style-type: none"> 1. Provide annual hose handling practice. | <p>CMM</p> |
|---|------------|

New Unit Recovery Drill

- | | |
|---|-------------------------------|
| <ol style="list-style-type: none"> 1. Review procedure for dealing with fatalities. 2. Call the fire dept. as soon as fire is detected/reported | <p>CMM&JEB</p> <p>CMM</p> |
|---|-------------------------------|

MERCAPTAIN RESPONSE

- | | |
|---|---|
| <ol style="list-style-type: none"> 1. In response to a possible gas release, the boiler house should shut the gas off from outside. 2. The plant emergency alarm should be sounded for suspected gas releases. 3. The emergency plan should address who turns off the A/C for various areas and where. 4. Determine how to best handle outbound traffic during emergency situations. 5. Increase knowledge and procedures on operation of gas heaters 6. The pipeline operator shall notify the plant prior to adding mercaptain in the future. 7. Determine fastest and most effective way to contact pipeline operator; numbers correct / up to date. 8. Procedure needs to be developed to address reseating the relief valve at the receiving station when the gas has been shut-off. | <p>DAM</p> <p>CMM</p> <p>CMM</p> <p>JVU</p> <p>DAM</p> <p>GAM</p> <p>DAM</p> <p>DAM</p> |
|---|---|

- 1
9. Procedures should be developed to notify the boiler house prior to shutting down a large source of steam consumption. ~~SCH/JDO~~
 10. A MSDS for mercaptain shall be obtained. *Done* JVV
 11. The availability of a good, reliable combustible gas instrument should be addressed. CMM
 12. The emergency plan shall address community notifications for such events and who is responsible for ensuring notification takes place. CMM

TORNADO DRILL 93

1. Line 1 operator upstairs did not hear the alarm CMM
2. Contractors working near rail scale did not hear the alarm CMM
3. Phone numbers to the evacuation / assembly areas shall be put on the phone list. CMM
4. Better guidance on proper shelter areas for weather shall be provided. CMM
5. The use of radios for drills and emergencies shall be clarified CMM
6. Provide a weather monitor for the compound supervisors office SCH
7. Tornado procedures shall be revised to address watch, warning, and alert levels as noted in the 5/21 memo. CMM

TO: DISTRIBUTION

FROM: H. Garrison
DATE: November 13, 1989

SUBJECT: SAFE PROGRAM

VISTA

interoffice
communication

The Plant Manager's Natural Team has analyzed the SAFE program and based on the results of FY 1989, has made several revisions to the program. We believe the revisions will improve the overall effectiveness of the program and will recognize and provide incentive for identification/corrective action for safety deficiencies which impair our ability to improve our plant's safety performance.

The revisions include a change in categories and definitions of observations made. There are five categories and each carry a point value (maximum - 4, minimum - 1). Your weekly goal is based on a minimum number of points/week versus a minimum number of reports/week and is dependent on your department and job duties (closely parallels last year's goals). The following attachments are provided to help better define the revised program:

Attachment I	Revised SAFE Reporting Form
Attachment II	Scoring System/FY 1990 Goals
Attachment III	Category Definitions/Examples

The revised program will become effective December 3, 1989.

If you have any questions or comments, please pass them on to your department head.



H. GARRISON
PLANT MANAGER

HDG/gsc
SAFE.113

Distribution:	AWS	BJM	RDF	AJW
	JJM	JBB	REB	RSB
	JDH	GHF	AED	JMC
		JDG	MLC	TCL
		JES	WGC	DFN
				HWW

cc: THH

S A F E

Supervisory Action For Excellence

Observation Classification:

- ☐ UNSAFE ACT - Obvious Potential For Injury (4 Points)
- ☐ UNSAFE ACT - Minimal Potential For Injury (2 Points)
- ☐ UNSAFE CONDITION - Obvious Potential For Injury (3 Points)
- ☐ UNSAFE CONDITION - Minimal Potential For Injury (2 Points)
- ☐ OTHER (1 Point)

Description: (Details --- Who, What, When, Where):

Corrective Action: What specific action have you taken to correct this observed safety deficiency?

Preventive Action: What additional action have you initiated to ensure that this observed safety deficiency is eliminated and prevented from recurring?

Person(s) Notified/ Copied: _____

Date: _____

Supervisor Signature: _____

Attachment II

SAFE SCORING SYSTEM

<u>Type of SAFE Report</u>	<u>Points</u>
Unsafe Act - Obvious potential for injury	4
Unsafe Act - Obvious potential for injury	2
Unsafe Condition - obvious potential for injury	3
Unsafe Condition - minimal potential for injury	2
Other	1

FY 1990 SAFE GOALS

Minimum Points/Week

	<u>Dept Mgrs.</u>	<u>Supervisors</u>	<u>Engineers</u>
Engineering	2	--	2
Lab	--	2	--
Office	2	--	--
Maintenance	4	4	4
Operations	4	4	--
Safety	4	--	--

Definitions of the Categories used in the SAFE Reports

- I. UNSAFE ACT :** When a person is observed in an act or activity which places themselves or someone else in a hazardous situation because he or she failed to follow standard job procedures, plant safety rules, or procedures which may not be written down but are the accepted safety practice. For a SAFE report to be classified as an Unsafe Act, the person performing the act must be identified on the report.
- A.** There are 2 types of unsafe acts, the difference is explained below:
- 1. Unsafe Act - Obvious potential for injury**
When a person performs an action that puts themselves or someone else in a position where there is obvious or high potential for near term injury or harm to occur.
 - 2. Unsafe Act - Minimal potential for injury**
When a person performs an action that does not pose an immediate hazard but has some minimal or remote potential to cause injury or harm.
- II. UNSAFE CONDITION :** A physical condition or circumstance that could cause or contribute to the occurrence of an accident or injury.
- A.** There are 2 types of unsafe conditions, the difference is explained below:
- 1. Unsafe Condition - obvious potential for an accident or injury.**
This is a condition or circumstance that is in a "ready mode" to produce an accident or injury.
 - 2. Unsafe Condition - minimal potential for an accident or injury.**
This is a condition or circumstance that needs attention but does not present an immediate safety hazard to personnel.
- III. OTHER :** In this category are reports of plant security rule violations, housekeeping, and any safe report that can't be classified as an unsafe act or condition.

4

EXAMPLES OF UNSAFE ACTS - OBVIOUS POTENTIAL FOR INJURY - 4 points

Examples:

- Failure to use respiratory protection where required.
- Standing on top 2 steps of a stepladder or top 3 rungs on an extension ladder.
- Smoking in the plant where smoking is restricted.
- Failing to lockout a motor before working on it.
- Using a cutoff saw without a faceshield.
- Climbing a ladder without it being tied off or held in position by another person.
- Blinding a pump without a permit.
- Working outside a handrail without a safety belt.
- Welding in the reactor area without a fire watch.
- Entering a vessel without a hole watch.
- Adding catalyst to the cat bomb without goggles and gloves.
- Offloading a truck at the warehouse with a forklift without chocking the truck wheels.
- Entering chemwash shack without protective gear.
- Sandblasting without protective air hood.
- Failure to flag off the ground area under overhead work where the potential for dropping material is present.
- Failure to wear hearing protection in an area where "Hearing protection is required".
- Using a roll-around scaffold without locking the wheels.
- Looking into a vessel without breathing air and the vessel has not been cleared.
- Climbing a stationary ladder with a tool or instrument in your hand.
- Dumping salt bags without using the lift table.
- Improper lifting or failure to use tools/devices to assist lifting.
- Securing a door with wire.

EXAMPLES OF UNSAFE ACTS - MINIMAL POTENTIAL FOR INJURY - 2 points

Examples:

- Personnel failing to wear sideshields in the plant where there is minimal exposure to airborne foreign bodies.
- Failure to wear safety glasses in the lab or instrument shop when no work or activity is not underway that might pose an injury potential.
- Failure to wear a hard hat in open area where no overhead hazards exists.
- Concrete truck driver failing to wear a substantial work boot.

1

UNSAFE CONDITIONS - WITH OBVIOUS POTENTIAL FOR ACCIDENT OR INJURY
- 3 POINTS

Examples:

- Oily rungs on a ladder.
- Sharp edges on a handrail.
- Oil spills on the floor.
- Broken rungs or legs on a ladder.
- Failure to replace empty SCBA bottles and store the SCBA's in their storage box after use.
- Material left in walkways presenting a slip/trip hazard.
- A board with nails sticking up left on the ground.
- Live electrical wires exposed.
- Equipment not properly prepared for blinding.
- Ladders being used in doorway and not flagged off.
- Sewer covers left open and not barricaded - personnel could step in.

UNSAFE CONDITION - MINIMAL POTENTIAL FOR ACCIDENT OR INJURY - 2 POINT

Examples:

- Step ladder left standing in walkway.
- Nitrogen bottle with top cap on was left unchained at the bottle rack.
- Fuel hose on the diesel tank is cracking.
- Bleeder plugs missing on AMS ports.
- Plugs missing on conduit junction box.
- Loading dock gate was left open.
- Colloid lift table was left up with access doors open.
- VCM tank car not chocked.
- Grounding cables not attached on VCM tankcar while offloading.
- Access to fire extinguisher, eyewash, or safety shower is blocked.

OTHER SAFE REPORTS - 1 POINT

Examples:

- General Housekeeping
- Chocks being used without the "chock" sign.
- Bleeder not painted as required by policy.
- Railcar not placarded, sealed or labelled properly.
- Fire monitors not positioned correctly.
- Fire extinguisher not inspected the previous month.
- Plant gates left open (security).
- Vessels not labelled per the plant policy.
- Installation/replacement of safety signs.
- Improperly stored respirator.

OKLAHOMA CITY PVC PLANT

Supervisory Action For Excellence

