

CG 40 CODE RW-706-P PKG. TIME 8A M

LOT MAR 14 27840

TAB: Punch Total Wgt As Est Wgt
Est Wgt (Do Not Punch)
(Req. #)

6644 LBS.

TAB: Punch Following Consumptions:

PROCESSES		APPROVED BY
() RW-706-P	(H)	EWK 9-22-77
()	()	DCG 9-26-77
()	()	
()	()	
TYPED BY		
NSA 9-27-77		

CG	CODE	LOT	PQ	DISP	LBS.	TAB: DO NOT PUNCH %	PULP WGT
40	RC-15-A						
40	RC-15-A						
40	RC-15-A						
40	RW-706-P						
40	RW-706-P						

TOTAL WGT 8006

BLEEDING

MENT	NAME: NAPHTHANIL® RED DARK	USE LBS.	N CODE	ACCT LBS.
41SC. 1	NOTE: Making Supv - 1 hour before taking S 25 sample, advise CTL Supv of status			
	1 Obtain as listed above		RC-15-A	958
	2 Calc for S 20			
	3988 #RC-15-A pulp wgt (S 1) = 1216 # water			
41LM 2	1 Plug ALM # 2 outlet & run in 75 # water			
	2 Do not start agitator			
	3 Pour in Assume 50% & CHECKED 6	7-D	3	
	4 Dump in one drum RC-15-A from S1			
	5 Sift in	75	741-B	75
	6 Start agitator & stir minimum time to fluidize			
	Note: Overstirring will cause excessive foam			
	7 Dump in 6 drums of RC-15-A (S 1) in 2 drum increments. Stir minimum time to fluidize between each increment. Scrape drums			
	8 Start agitator			
	9 Add in 4-6 min	302	741-B	251
	10 Rinse grating sides & mixer basket with 75 # water			
	11 Stir 60 min Record Start 10:30am			
	12 Stop agitator & record: pH 10.3 (10.0-12.0)			
	13 If necessary, adj pH to 10.0-12.0 Assume 75%	30-D		
	14 Record pH Assume 50%	7-D		
	15 Pour in	30	195-B	30
	16 When scheduled, dump in Lot		RW-706	
	Note: Add as vol permits during homog			