

JAN 13 1982

A2H92

() KY-787-D (T) FWP 12/09/81

(DATE)

LOT NUMBER

STANDARD HRS. 8.9

TIME _____ M

JOB NAME 03KY787DMT

COMPONENT CONSUMPTION

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
14	YC002B	14555	93	2000	14	YC002B		93	
14	YC002B	14876	93	300	14	YC002B		93	
14	YC002B	M1461	93	200	14	YC002B		93	

DO NOT USE LOTS 13839 - 13855

TOTAL EST'D WGT 3394* LBS.

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N- CODE	ACCT LBS
203	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON			
&	HIGH SPEED.			
205	2 WEIGH IN DRUM & POUR IN	250	32-D	250
	3 DUMP IN AND STIR 5 MIN	50X50	YC-2-B	2500
	RECORD: START 8 AM	2000		
1	FIN 9 AM	300		
	4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER	200		
	THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU			
	HOMOG AT 2400-2600 PSI INTO V-205			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN			
	OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7 RECORD: V-205 VOL _____ & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205	4 RUN 10" (514 G) WATER INTO V-243 & START			
	AGITATOR			
SV	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START 1000P TOTAL MINUTES 130			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI;			
	3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
11	WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP			
	THRU HOMOG AT 4800-5200 PSI INTO SV			
SP	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION			
&	2 (V-243) OR POSITION 7 (V-244)			
CP	13 PRESS SV CAM RESET PB - SET 22 IC IN AUTO			
	REMOTE (TEMP IS SET AT 190-194°F)			
3	14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
	A. 11LG 24% PRESET #1 32 GAL		115-A	168
	B. 13LG 24% PRESET #6 141 GAL		20-A	191
15	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	3FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM		27-D	213
	3FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM			
	3FR10 (N-27-D/WATER) RATIO 1.31			
	8FC10 (N-32-D CONTROLLER) IN MANUAL .84 GPM		32-D	1425
	8FC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM			
	8FC20 (N-32-D WATER) IN REMOTE			
	8FR10 (N-32-D/WATER) RATIO 1.76			

JAN 15

✓-243

✓116 | OPERATOR STEP PB
320 ✓117 | RECORD LEVEL 2LG 10% IF BELOW 35% FOLLOW SOL'N
SV | MAKE-UP PROCEDURE FOR N-27-D
SP ✓118 | ADJUST SV TO 48" (2470 G)
CP ✓119 | RECORD PH 10.4. ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4. | SIPHON INTO SV. RECORD: PH 11.3. ASSUME 50% 30 7-D 25
✓120 | OPERATOR STEP PB

✓121 | SP STEP 06/39. AFTER HEAT-UP RECORD: PH ____
SV ✓122 | SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP ✓123 | OPERATOR STEP PB
✓124 | SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 ✓125 | SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
✓126 | OPERATOR STEP PB
✓127 | DURING STRIKE RECORD:
SP STEP
V-243/V-244
PH RANGE TIME 2:40A
13/46 (30 MIN) 9.5 9.0-10.0 3:10 AM
14/47 (60 MIN) 9.5 9.0-10.0 3:40 AM
15/48 (2 HRS) 9.5 9.0-10.0 4:40 AM
16/49 (2 HRS, 25 MIN) 9.5 9.0-10.0 5:05 AM
17/50 (FINAL 3 HRS) 7.3 7.5-8.5 5:40 AM
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH ____ ASSUME 77% 27-D

✓128 | WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
✓129 | ADD IN 7-8 MIN 365 530-A 365
339 ✓130 | ADJ TO 49" (382 G) AT 90-100%
6 ✓131 | STIR 5 MIN & RECORD: PH 10.3 (9.5-10.5)
✓132 | STIR 15 MIN OR LONGER FOR SP STEP 26
✓133 | RECORD: VOL 49" & CALC 38.2" X 0.78 = 38.2 GAL
✓134 | SET PRESET #8 TO 38.2 GAL FROM S 33

385 ✓135 | RUN 47" (360 G) WATER INTO V-385
7 ✓136 | ADD & STIR 2 MIN FOR S 40 D ASSUME 50% 160 7-D 80

✓137 | SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
✓138 | SIFT IN ✓100 128-A 100
SV ✓139 | SP STEP 23/53. RECORD: PH 3.8 (3.7-4.2)
SP ✓140 | RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 ✓141 | RECORD: PH 9.2 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH ____ ASSUME 77%
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50%
(SIPHON N-7-D INTO SV)
142 | OPERATOR STEP PB
143 | SP STEP 29/58. RECORD: PH 9.0 & TIME 6:30AM
144 | OPERATOR STEP PB
145 | SP STEP 60. BATCH COMPLETE.

START
TIME SP STEP

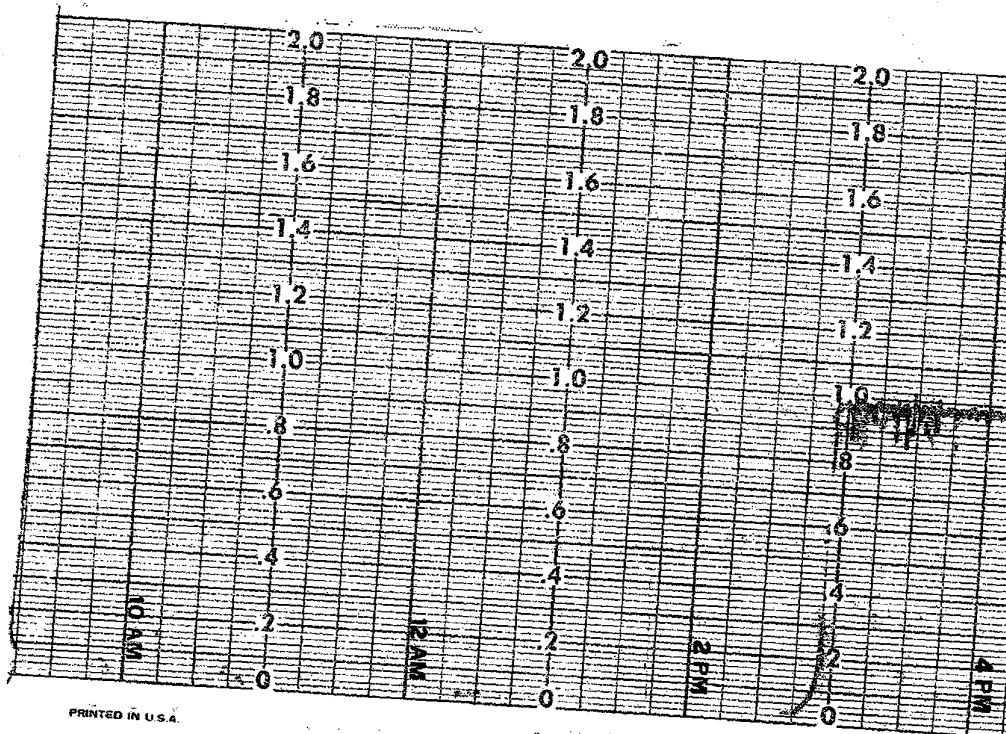
8:00 AM
8:145P

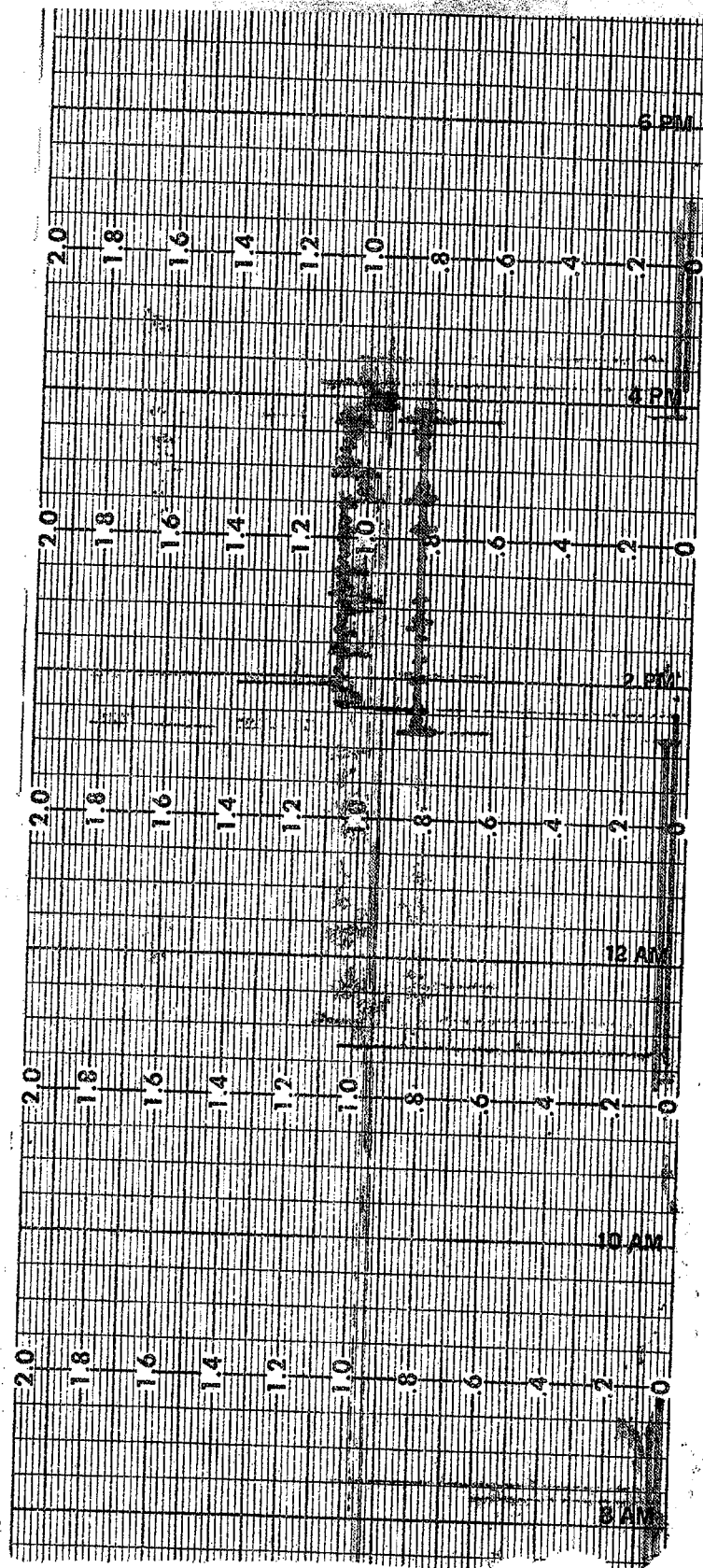
FINISH
TIME SP STEP

3:00 PM
11:00P

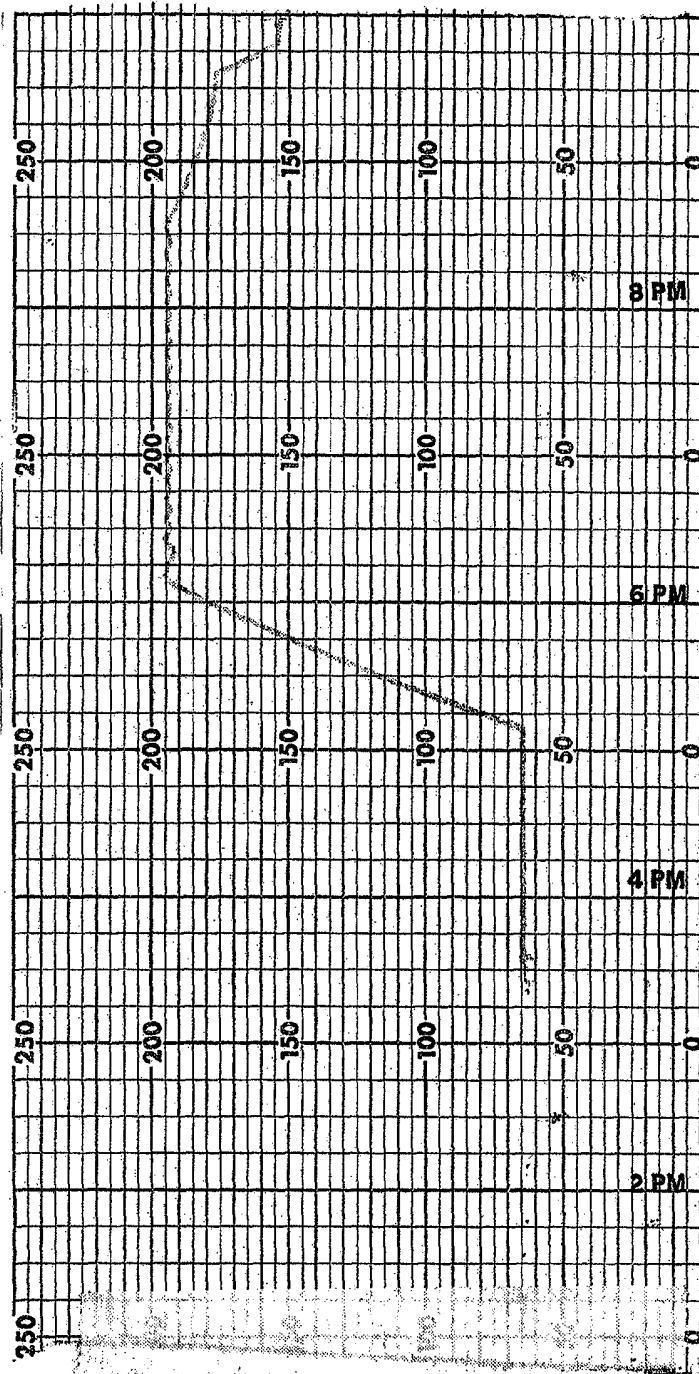
OPTR

320-100
257-126

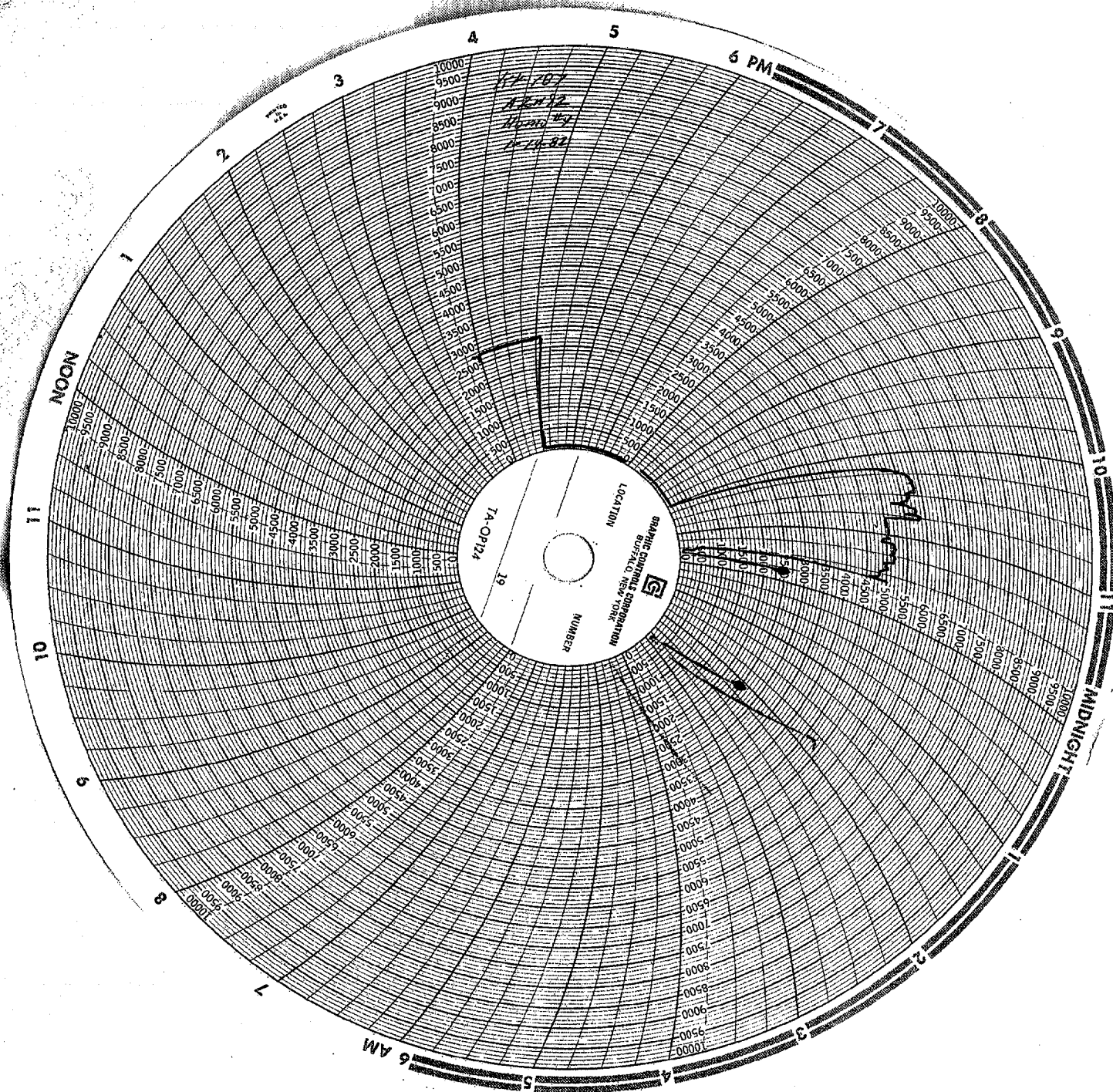




PRINTED IN U.S.A.



GRAPHIC CONTROLS CORPORATION BUFFALO, NEW YORK



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