

CHIEF LEAD OPERATOR CHECKLIST

DATE:

6-29-81

OPERATOR:

D. Spann

SHIFT:

A

1. Cooling Towers (Once/Shift)

1. The supply pumps in service. ☒

2. Fans running. ☒

3. Tower recirculation valves working. ☒

4. Tower water levels normal. ☒

5. Other Comments.

Keeping West Pump
Down for Spare - New Unit Cooling Tower
Working D3400 Pump

2. Catalyst Freezers (Once/Shift)

1. Temperature lined out in (-10 to +10) range. ☒

2. The alarm switch on. ☒

3. Freezer pad clean.

Empty Boxes By Chest Freezer

3. MCC: Switch Gear Buildings (Once/Shift)

1. Doors shut on each building. ☒

2. All switch gear doors closed and latched. ☒

3. Make out work order on any door that won't stay closed or latched. ☐

OLD UNIT

1. Inert Refrigeration Unit running. ☒

2. Recovery System (Twice/Shift)

DTH 000106401

a. Automatic drain on knockout tanks working.

North

South

(CONTINUED)

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NEW UNIT

1. Level in D.O.P. Hold Tank (Once/Shift)

1/3 full

2. Charge System (Twice/Shift)

A. Seal flush water on and draining to sewer on Fresh VC Charge Pumps

East ✓

West ✓

Recovered VC Charge Pumps

East ✓

West ✓

B. Hot water charge pumps, seals leak, excessive noise or vibration.

880 seal leaking

3. Recovery Systems (Twice/Shift)

A. Automatic drain system working on knockout tanks.

North ✓

South Out of Service

B. Any of the seals leaking on recovery compressors or vacuum pumps.

903 Compressor

In board ✓

Out board ✓

904 Compressor

In board ✓

Out board ✓

905 Compressor

In board Out

Out board Out

901 Vacuum Pump

In board ✓

Out board ✓

902 Vacuum Pump

In board N/A

Out board N/A

4. General Monitor System (Once/Shift)

All Switches on ✓

5. Catalyst Jugs Being Cut (Twice/Shift)

6. Raw Material Addition (Twice/Shift)

Calcium Stearate

Amount in drum beginning of shift

1/3

Amount in drum end of shift

Almost Empty

Defoamer

Amount in drum beginning of shift

full

Amount in drum end of shift

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(CONTINUED)

Dryer Area Check List
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5. Check Birds For (Twice/Shift)

- A. Excessive Noise ✓
B. Vibration ✓
C. Leaking Lid Gaskets #2

6. Check Sifters, Swecos For Excessive Noise (Twice/Shift)

7. Check Bagging Area (Three Times/Shift)

- A. Correct Bag Weights ✓ ✓ ✓
B. Proper Stacking ✓ ✓ ✓
C. Cardboard Under 7th Layer when bagging 9 high 6 1/2 ✓ ✓
D. Name of Bagger on Sample Bag GARNER ✓ ✓
E. Scale Check with 50 pound weigh & bag ✓ ✓ ✓

8. Glycerin Hooked Up to Dryers (Twice/Shift) Yes or No.

4 NO 5 NO 6 NO 7 YES-5425 8 NO

DTH 000106403