CONFIDENTIAL

Interactive Manufacturing Specifications - Lockland
December 2, 1968

NEW FORMULATION CAFETEMP

(60 Batch Formula)

	Dry Weight, lbs.	Percent (dry basis)
Starch (Mirafilm 40 Staley)	770	5.97
Phenolic Resin (Ironsides #1131)	238(576 wet)	2.22
Bentonite Clay #30 (American Colloid)	1320	10.15
A-163 Silicone (Union Carbide)	64	.49
Expanded Perlite (Grefco)	9600	73.84
Amosite Asbestos (North American #6605)	960	7.38
Water (140% of dry material weight)		

Phenolic resin is furnished at 50% solids.

A-163 Silicone is furnished at 100% solids.

PLAINTIFF'S EXHIBIT

RA-494