IHF MEMBERS (continued)

Date Joined	Company
1972	Peoples Natural Gas Co.
1975	Pittsburgh & Lake Erie Railroad
1970	Pneumafil Corp.
1938	Portland Cement Association
1970	Potters Industries, Inc.
1973	Pullman-Standard
1977	Quaker State Oil Refining Corp.
1976	RAD Services, Inc.
1968	Raybestos-Manhattan, Inc.
1976	The Refractories Institute
1937	H. H. Robertson Co.
1976	SCM Corp.
1972	Safety First Industries, Inc.
1973	The Sager Glove Corp.
1937	St. Joe Minerals Corp.
1937	Sauereisen Cements Co.
1977	Schuylkill Metals Corp.
1956	Seattle Services Div., The Boeing Co.
1976	Senco Products, Inc.
1974	Sharon Steel Corp.
1972	Shell Oil Co.
1974	Shenango Inc.
1956	Soap & Detergent Association
1977	Spartek, Inc.
1975	The Standard Oil Co.
1937	Stauffer Chemical Co.

Date Joined	Company
1976	Stellite Division, Cabot Corp.
1969	Tennaco, Inc.
1966	Thermal Insulation Manufacturers Assn.
1976	Tile Council of America, Inc.
1970	Travelers Insurance Companies
1972	Tri-State Engineering Co.
1976	II-VI Inc.
1936	Union Carbide Corp.
1974	United States Gypsum Co.
1970	U. S. Minerals Products Co.
1936	U. S. Potters Association
1936	United States Steel Corp.
1960	Van Straaten Chemical Co.
1972	Vesuvius Crucible Co.
1977	Volkswagen Mfg. Corp. of America
1976	WABCO Railway Products Group
1975	Washington Mould, Machine & Foundry Co.
1974	Watson-Standard Co.
1937	Wedron Silica Div., Pebble Beach Corp.
1977	Wenczel Tile Co.
1962	Western Electric Co., Inc.
1937	Westinghouse Electric Corp.
1977	Whirlpool Corp.
1976	Williams & Co., Inc.
1975	Young Galvanizing, Inc.

NEW MEMBERS — 1977

Borg-Warner Chemicals
Buffalo Color Corp.
Campbell Soup Co.
Central Medical Health Services
John D. Copanos Co., Inc.
Hankison Corp.
Motor Coils Manufacturing Co.
National Health Watch, Inc.
Quaker State Oil Refining Corp.
Schuylkill Metals Corp.
Spartek, Inc.
Volkswagen Manufacturing Corp. of America
Wenczel Tile Co.
Whirlpool Corp.