

Table 1. . . . Relative Capacity of 50-min Activated Coconut-Shell Charcoal for Contaminant Vapors

The capacity index has the following meaning:

- 4—High capacity for all materials in this category. One pound takes up about 20% to 50% of its own weight—average about 1.133%.
- 3—Satisfactory capacity for all items in this category. These constitute good applications but the capacity is not as high as for category 4. Adsorbs about 10 to 25% of its weight—average about 1.167%.

- 2—Includes substances which are not highly adsorbed but which might be taken up sufficiently to give good service under the particular conditions of operation. These require individual checking.
- 1—Adsorption capacity is low for these materials. Activated charcoal cannot be satisfactorily used to remove them under ordinary circumstances.

3—Acetaldehyde	3—Cigarette smoke odor	3—Fertilizer	4—Methyl butyl ketone
4—Acetic acid	4—Citrus and other fruits	3—Film processing odors	4—Methyl cellosolve
4—Acetic anhydride	4—Cleaning compounds	3—Fish odors	4—Methyl cellosolve acetate
3—Acetone	3—Coal smoke odor	4—Floral scents	4—Methyl chloride
1—Acetylene	3—Combustion odors	3—Fluorotrichloromethane	4—Methyl chloroform
3—Acrolein	4—Cooking odors	4—Food aromas	3—Methyl ether
4—Acrylic acid	3—Corrosive gases	3—Formaldehyde	3—Methyl ethyl ketone
3—Acrylonitrile	4—Cresols	3—Formic acid	4—Methyl formate
4—Adhesives	4—Cresol	2—Fud gases, cooking	4—Methyl isobutyl ketone
4—Airwick	4—Crotonaldehyde	4—Gangrene	4—Methyl mercaptan
4—Alcoholic beverages	3—Cyclohexane	4—Garlic	4—Methylcyclohexane
2—Amines	4—Cyclohexanol	4—Gasoline	4—Methylcyclohexanol
4—Ammonia	3—Cyclohexanone	4—Heptane	4—Methylcyclohexanone
4—Amyl acetate	3—Cyclohexene	4—Heptylene	4—Methylene chloride
4—Amyl alcohol	4—Dead animals	3—Hexane	3—Mildew
4—Amyl ether	4—Decane	3—Hexylene	3—Mold
3—Animal odors	4—Decaying substances	3—Hexyne	4—Monochlorobenzene
3—Anesthetics	3—Deodorants	4—Hospital odors	4—Monofluorotrichloromethane
4—Aniline	4—Detergents	4—Household odors	4—Moth balls
4—Antiseptics	4—Dibromomethane	1—Hydrogen	4—Naphtha (Coal tar)
4—Asphalt fumes	4—Dichlorobenzene	3—Hydrogen bromide	4—Naphtha (Petroleum)
4—Automobile exhaust	4—Dichlorodifluoromethane	3—Hydrogen chloride	4—Naphthalene
3—Bathroom odors	4—Dichloroethane	3—Hydrogen cyanide	4—Nicotine
4—Benzene	3—Dichloroethylene	2—Hydrogen fluoride	2—Nitric acid
3—Bleaching solutions	4—Dichloroethyl ether	4—Hydrogen iodide	3—Nitrobenzenes
4—Body odors	3—Dichloromonofluoromethane	3—Hydrogen selenide	3—Nitroethane
3—Borane	4—Dimethylamine	2—Hydrogen sulfide	2—Nitrogen dioxide
3—Bromine	4—Dichloro-nitroethane	4—Inocence	3—Nitroglycerine
4—Burned flesh	4—Dichloropropane	3—Indole	2—Nitromethane
4—Burned food	4—Dichlorotetrafluoroethane	2—Inorganic chemicals	4—Nitropropane
4—Burning fat	4—Diesel fumes	3—Incomplete combustion	4—Nitrotoluene
3—Butadiene	3—Diethyl amine	3—Industrial wastes	4—Nonane
2—Butane	4—Diethyl ketone	4—Iodine	4—Octalene
3—Butanone	4—Dimethylaniline	4—Iodoform	4—Odorants
4—Butyl acetate	4—Dimethylsulfate	4—Irritants	4—Onions
4—Butyl alcohol	3—Dioxane	4—Isoforone	4—Organic chemicals
4—Butyl cellosolve	4—Dipropyl ketone	3—Isofrenes	4—Ozone
4—Butyl chloride	4—Diethyl ketone	4—Isopropyl acetate	4—Packinghouse odors
4—Butyl ether	4—Disinfectants	4—Isopropyl alcohol	4—Paint and redecorating odors
2—Butylene	4—Embalming odors	3—Isopropyl ether	4—Palmitic acid
3—Butyraldehyde	1—Ethane	4—Kerosene	4—Paper deteriorations
4—Butyric acid	3—Ethyl acetate	4—Kitchen odors	4—Paradichlorobenzene
4—Camphor	4—Ethyl acrylate	4—Lactic acid	4—Paste and glue
4—Cancer odor	4—Ethyl alcohol	4—Lingering odors	3—Pentane
4—Caprylic acid	3—Ethyl amine	4—Liquid fuels	4—Pentane
4—Carbolic acid	4—Ethyl benzene	4—Liquor odors	4—Perchloroethylene
3—Carbon bisulfide	4—Ethyl bromide	4—Lubricating oils and greases	4—Perfumes, cosmetics
1—Carbon dioxide	4—Ethyl chloride	4—Lysol	4—Perspirations
1—Carbon monoxide	2—Ethyl ether	4—Masking agents	4—Persistent odors
4—Carbon tetrachloride	3—Ethyl formate	4—Medicinal odors	4—Pet odors
4—Cellulose	3—Ethyl mercaptan	4—Melons	3—Phenol
4—Charred materials	1—Ethylene	4—Menthol	3—Phosgene
4—Cheese	4—Ethylene chlorhydrin	4—Methyl oxide	4—Pitch
3—Chlorine	4—Ethylene dichloride	3—Methyl acetate	4—Plastics
4—Chlorobenzene	3—Ethylene oxide	4—Methyl acrylate	3—Poison gases
4—Chlorobutadiene	4—Essential oils	3—Methyl alcohol	
4—Chloroform	4—Eucalyptol	4—Methyl bromide	
4—Chloro nitropropane	3—Exhaust fumes		
4—Chloropierin	4—Female odors		

Odors of 1965 Guide

Table 1. . . . Relative Capacity of 50-min Activated Coconut-Shell Charcoal for Contaminant Vapors (Concluded)

4—Popcorn and candy	4—Radiation products	4—Spoiled food stuffs	4—Toluene
4—Poultry odors	4—Rancid oils	4—Stale odors	4—Trichloroethylene
2—Propane	4—Resins	4—Stoddard solvent	4—Trichloroethane
3—Propionaldehyde	4—Reodorants	4—Stiffness	4—Turpentine
4—Propionic acid	4—Ripening fruits	4—Styrene monomer	4—Urea
4—Propyl acetate	4—Rubber	2—Sulfur dioxide	4—Uric acid
4—Propyl alcohol	4—Sauerkraut	4—Sulfur trioxide	4—Valeric acid
4—Propyl chloride	3—Sewer odors	4—Sulfuric acid	4—Valeraldehyde
4—Propyl ether	4—Skatole	4—Tar	4—Varnish fumes
4—Propyl mercaptan	3—Slaughtering odors	3—Tarnishing gases	4—Vinegar
2—Propylene	4—Smog	4—Tetrachloroethane	4—Vinyl chloride
3—Putrefying substances	2—Propyne	4—Tetrachloroethylene	3—Volatile materials
1—Putrescine	3—Putrefying substances	4—Theatrical makeup odors	4—Waste products
3—Pyridine	4—Pyridine	4—Tobacco smoke odor	4—Wood alcohol
		4—Toilet odors	4—Xylene
		4—Toluene	

* Some of the contaminants listed in the table are specific chemical compounds, some represent classes of compounds, and others are mixtures and of variable composition. Activated charcoal's capacity for odors varies somewhat with the concentration in air, with humidity and temperature, and with the actual velocity used through the filters. The numbers given represent typical or

average conditions and might vary in specific instances. The values in the table have been assembled from many sources including laboratory tests and field experience. In cases where numerical values were not available, the author has listed his opinion of the probable capacity based on general experience. The table should be used as a general guide only.

replaced by clean outdoor air. It has been shown by ASHRAE and other research that ventilation requirements for human occupancy are a function of the space per person and the degree of activity (see Table 1, Chapter 7). Data from this table and other sources have been presented in a readily usable form in Fig. 2. The values from Curve D of Fig. 2, have also been found to apply reasonably well to densely populated heavy-smoke-laden atmospheres such as sports arenas where vision and irritation are more of a problem than odor. It has been found that 30 cfm per person are necessary for effective commercial ventilation for such arenas, to avoid objectionable eye irritation, odors, and impaired visibility.¹²

The actual oxygen requirement per person varies with activity. It is normally about 0.89 cu ft per man hour when walking at a rate of 1 mile per hour. About 0.74 cu ft of carbon dioxide is liberated per man hour for normal activity.¹³ Normal air contains about 0.03 percent carbon dioxide. Fig. 3 shows the effect of carbon dioxide on lung action. A concentration of 0.6 percent has little effect on lung action, increasing it only about 10 percent above normal.¹⁴

As shown in Fig. 2, the oxygen and carbon dioxide requirements can be met with an outdoor-air ventilation rate of less than 4 cfm per person.¹⁵ This may include infiltration. An outdoor-air ventilation rate above 4 cfm is required to dilute odors, irritants, smoke density, or other noxious conditions. The amount of ventilation required per person to remove human odors, or dilute them to an acceptable value, can be found from Curve D of Fig. 2 for the space occupancy.

Adsorption

Adsorption is the physical condensation of a gas or vapor on activated solid substrate. These substrates are typically high porosity, yielding internal surface areas of 100-300 square meters per gram. The adsorbents are generally of two types: (1) those which store the adsorbed odor (e.g. charcoal) and when saturated are regenerated by high temperatures; and (2) those which contain reactant chemicals in the substrate (e.g., permanganate alumina) to destroy or inactivate the adsorbed odor.

Charcoal adsorption is the physical condensation of a gas or vapor sorbate on the charcoal sorbent. The capacity of charcoal to adsorb gases or vapors varies with the gas or

vapor.¹⁶ Some are readily adsorbed, while others are not. The relative adsorption qualities of high quality 50-minute unimpregnated coconut shell charcoal for some vapors are given in Table 1. The values used are based on the removal of the substance from dilute concentrations in air, as encountered in air recovery and air-conditioning systems. If the weight of the vapor to be adsorbed is known, then the quantity of charcoal required for the period under consideration can be obtained by use of Table 2.

Table 3 serves as a guide to the relative odor levels of various types of occupancies. These are the levels existing prior to installation of special odor removal equipment. The occupancies are classified into four odor levels. Odor level A contains the lowest amount of odor, and level D, the highest.

Table 2. . . . Yearly Requirement in Pounds of 50-min Activated Coconut-Shell Charcoal for Various Occupancies*

Residences	
Total per person	1
Non-smoking	2
Smoking	2
Individual rooms per person	
Living room	0.5
Dining room	0.25
Kitchen	0.25
Toilet and bath	0.25
Bedroom	0.15
Laundry	0.15
Office	
Total per person	1
Non-smoking	2
Smoking	2
Hotel, per person, average occupancy	1.5
School, per pupil	3
Hospital (room or ward), per bed	3
Laboratory (average), per person	3
Bar or tavern, per occupant	5

* Add up the amount of activated charcoal needed by units as indicated in the table. For example, if there are 6 people in an office, 3 of whom are smokers, and 3 non-smokers, a total of 9 lb for one year's service under average conditions is indicated.