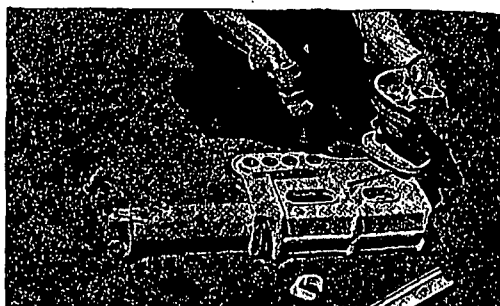


HOW TO Bend Large Tubes Easily

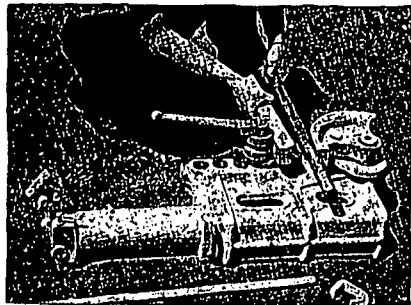
Courtesy, Tal Bender, Inc., Milwaukee, Wis.



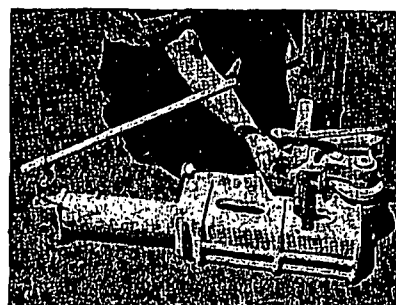
1 Assemble hydraulic pump unit to tube bending frame with U-key. It's simple



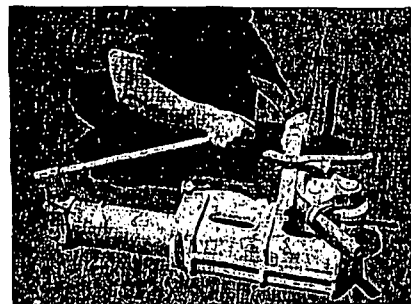
2 Place the bending former for needed tube size to be bent on bell crank. Next insert crank handle into hole that is marked with corresponding size



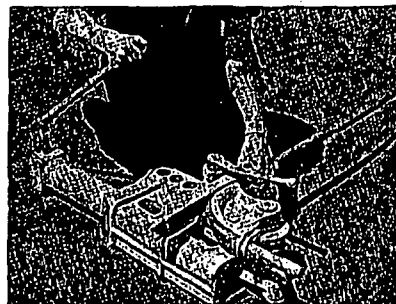
3 Place the tube to be bent between the former and the slide bar. Slide bar is marked with degrees to show right bend



4 Slip the grip over tube, onto former as shown. Then turn crank handle into closing position to hold tube in place



5 Work the hydraulic pump handle to bend pipe, keep eye on indicator to see degree of bend. Here it shows 45 degrees



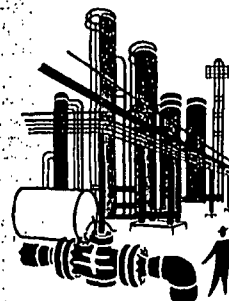
6 Keep pumping until 90 deg needed here is reached. One hand on this pipe does job. Benders also come in large sizes

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