COPY

DATE March 19, 1976

JOB IC/FF-57 Master Copy

W. D. Lubic

Monsanto (logo)

TECHNICAL DATA SHEET

No. IC/FF-57
(Date: Mo/Yr)

MCS-1865 AND MCS-1866

TRANSFORMER FLUIDS

Fluids for use in liquid-filled transformers should have high dielectric strength, wide operating temperature range, good heat transfer properties, chemical stability and be fire resistant*. MCS-1865 and MCS-1866 were developed to provide such characteristics, and are suggested for evaluation as dielectric fluids for transformers. These fluids have a considerable degree of fire resistance, but are not equivalent to askarels in this ~~general characteristic~~ particular feature.

MCS-1865 and MCS-1866 do not contain polychlorinated biphenyl (PCB). Both MCS-1865 and MCS-1866 are synthetic hydrocarbons combined with trichlorobenzene to give the desired viscosity level.

Standard Disclaimer Clause (boxed)

*Fire Resistance Disclaimer (boxed)

Monsanto (logo)

MIC Address Line

DSW 306255

Monsanto

3259-0372-6

STLCOPCB4069651

Technical data on typical laboratory samples are given below. Additional studies are underway to develop further data. Samples are available for preliminary evaluation.

TYPICAL DATA*

	MCS-1865	MCS-1866
ELECTRICAL PROPERTIES		
Dielectric Strength (ASTM D877) 25°C, 0.1 inch gap	>50 KV	42.1 KV
Impulse Strength	>120, <160 KV	-
Power Factor, 100°C, 60 Hz (ASTM D924)	0.11%	0.01%
Dielectric Constant, 100°C, 60 Hz (ASTM D924)	2.56	2.74
Gassing Tendency (ASTM D2298)	9.5 ml/min.	41.2, 31.7 ml/min.
FIRE RELATED PROPERTIES		
Flash Point (ASTM D92)	315°F (157°C)	310°F (154°C)
Fire Point (ASTM D92)	None to b.p. (390°F [200°C])	None to b.p. (390°F [200°C])
Auto Ignition Temp., (ASTM D2155)	750°F (399°C)	800°F (427°C)
Oxygen Index	18.3	17.1
PHYSICAL PROPERTIES		
Specific Gravity		
@ -30°C	1.027	1.088
-15°C	1.016	1.076
0°C	1.005	1.065
25°C	0.987	1.045
50°C	0.970	1.026
100°C	0.933	0.988
150°C	0.895	0.948

*This data is based upon samples tested in the laboratory and is not guaranteed for all samples.

DSW 306256

STLCOPCB4069652

	MCS-1865	MCS-1866
Coefficient of Exp., ml/ml,°C	0.000750	0.000761
Viscosity, cs.		
@ -40°C	19,620	-
-30°C	5,119	1830
-15°C	1,040	426
0°C	306	140
25°C	69.5	37
50°C	24.4	14.7
100°C	6.44	4.50
150°C	2.88	2.18
Pour Point (ASTM D97)	-50°F(-45°C)	-50°F(-45°C)
Temperature °C at which Vapor Pressure is:		
1 Torr	58	49
10 Torr	104	96
100 Torr	169	161
760 Torr	248	240
Specific Heat, BTU/lb.		
@ 25°F	0.412	0.390
50°F	0.430	0.406
100°F	0.466	0.438
150°F	0.501	0.470
Thermal Conductivity BTU/ft., hr.		
@ 25°F	0.0785	0.0744
50°F	0.0771	0.0729
100°F	0.0744	0.0702
150°F	0.0716	0.0675

MATERIALS COMPATIBILITY

Extensive compatibility testing has not been completed. However, it is expected that those materials which are used with askarel transformer fluids will also be compatible with MCS-1865 and MCS-1866. It is recommended that compatibility tests be conducted between the fluids and samples of the specific material to be used under conditions simulative of actual use. A good procedure for such testing is ASTM 3255, Method for Investigating the

DSW 306257

STLCOPCB4069653

Compatibility of Transformer Insulation and Construction Materials in Askarels.

Monsanto (logo)

DSW 306258

STLCOPCB4069654