WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 716 Still No. 2

	TIME	DATE
Started By Wyatt	11:30 am pm	1-11-66
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
4/5 @ °C	@ °C		6 Drums.		200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3					ON	
12 00	Busy with Chlorinators.													
400	—	—	—	—	—	—	—	—	103	260	265	268	—	
800	—	—	—	—	—	—	—	—	97	260	265	268	"	
1200	"	"	"	"	"	"	"	"	115	260	266	270	"	
400	"	"	"	"	1½	1½	1½	1½	—	253	263	270	—	
800	"	"	"	"	—	—	—	—	—	255	264	270	—	
1200	—	—	—	—	—	—	—	—	70	259	266	269	—	
400	—	—	—	—	—	—	—	—	80	259	266	269	—	
800	—	—	—	—	3	3	3	3	115	260	265	270	"	
1200	"	"	"	"	"	"	"	"	111	260	265	271	"	
1200	—	—	—	—	—	—	—	—	110	260	265	271	—	
400	—	—	—	—	—	—	—	—	80	260	264	272		
800	—	—	—	—	2	2	2	2	81	266	275	276	"	
1200	"	"	"	"	"	"	"	"	90	262	270	273	"	
800	"	"	"	"	"	"	"	"	82	262	262	272	"	
1200	—	—	—	—	—	—	—	—	70	265	268	273	—	
400	—	—	—	—	—	—	—	—	140	261	270	273	—	
1800	"	"	"	"	"	"	"	"	—	247	253	267	"	
400	"	"	"	"	"	"	"	"	107	261	272	274	"	
1200	—	—	—	—	—	—	—	—	107	262	271	274	—	
400	Busy unplugging screen.													
1200	✓	✓	✓	✓	2	2	2	2	75	265	273	275	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	75	265	272	271	✓	
1800	—	—	—	—	—	—	—	—	—	261	270	273	"	
8 00	Down pump packed + making													
12 00	Down making Keyline													

PCB-ARCH-EXT0377247

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 716 Still No. 2

	TIME	DATE
Started By	am pm	
Finished By Wyatt	6 30 am pm	1-17-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Sheet # 2.

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
1230	40	40	175	-					140	266	275	278	ON.	
400	—	—	—	—	—	—	—	—	142	274	285	266	"	

PCB-ARCH-EXT0377248

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 755 Still No. 2

		TIME	DATE
Started By	Lowe	2⁰⁰ pm am p.m	5-1-67
Finished By	Wyatt	12³⁰ am pm	5-6-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
60" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1	1	1	1						
1200AM	✓	✓	✓		3	3	3	3	140	260	270	265	ON	
400	✓	✓	✓		5	5	5	5	130	260	270	265	✓	
800	✓	✓	✓		✓	✓	✓	✓	/	260	270	275	✓	
1200	✓	✓	✓		✓	✓	✓	✓	/	265	270	276	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	145	265	273	277	✓	
1500	✓	✓	✓	✓	✓	✓	✓	✓	140	265	272	276	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	138	264	272	275	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	/	264	272	274	—	
400	—	—	—	—	—	—	—	—	—	265	270	275	—	
800	—	—	—	—	—	—	—	—	—	265	271	275	—	
1200	—	—	—	—	—	—	—	—	141	265	269	270	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	/	265	269	275	/	
1200	✓	✓	✓	✓	✓	✓	✓	✓	/	265	269	275	✓	
					3	3	3	3						
400	—	—	—	—	—	—	—	—	140	265	270	275	—	Down 600 out of Crude Back on at 630
800	—	—	—	—	—	—	—	—	145	265	268	273	—	
1200	—	—	—	—	—	—	—	—	141	263	268	275		
800	✓	✓	✓	✓	✓	✓	✓	✓	144	267	275	279	✓	
400	—	—	—	—	—	—	—	—	142	266	270	276		
					5	5	5	5						
800		Burn												
1500	—	—	—	—	—	—	—	—	140	266	271	275	✓	
400	—	—	—	—	—	—	—	—	140	265	271	274	✓	
400	—	—	—	—	—	—	—	—	135	260	265	272	—	
800	—	—	—	—	3	3	3	3	142	264	272	276	—	

PCB-ARCH-EXT0377249

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 762 Still No. 1

	TIME	DATE
Started By Kendley	100 am pm	5-23-67
Finished By Jones	700 am pm	5-27-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
38 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175		1½	1½	1½	1½	—	247	252	262	ON	
1200	″	″	″		″	″	″	″	/	249	253	265	″	
400	″	″	″		″	″	″	″	/	249	254	266	″	
800	—	—	—	—	—	—	—	—	—	251	256	266	—	
1200	—	—	—	—	—	—	—	—	—	252	256	266	—	
400	Safety	Meeting												
800	—	—	—	—	—	—	—	—	—	253	256	267	—	
1200	″	″	″	″	″	″	″	″	/	252	256	266	″	
800	—	—	—	—	—	—	—	—	—	251	256	266	—	
1200	—	—	—	—	—	—	—	—	—	251	256	266	—	
400	—	—	—	—	—	—	—	—	—	251	256	266	—	
800	—	—	—	—	—	—	—	—	—	250	255	265	—	
1200	″	″	″	″	″	″	″	″	/	250	255	264	″	
800	″	″	″	″	″	″	″	″	—	250	255	266	″	
1200	″	″	″	″	″	″	″	″	/	250	257	266	″	
400	—	—	—	—	—	—	—	—	—	250	253	267	—	
800	—	—	—	—	—	—	—	—	—	252	256	267	—	
1200	″	″	″	″	″	″	″	″	/	251	253	267	″	
400	—	—	—	—	—	—	—	—	/	249	254	264	—	
700	FINISHED													

PCB-ARCH-EXT0377250

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 763 Still No. 2

	TIME	DATE
Started By B Handley	am pm	5-23-67
Finished By Jones	2 45 am pm	5-27-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		4 1/2 DRUMS		200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	175		1½	1½	1½	1½	108	250	255	257	on	
12 00	✓	✓	✓		5	5	5	5	/	250	258	263	—	
4 00	✓	✓	✓		✓	✓	✓	✓		255	260	265	—	
8 00	—	—	—	—	—	—	—	—	120	256	263	265	—	
12 00	—	—	—	—	—	—	—	—	125	256	263	266	—	
4 00	Safety Meeting													
8 00	—	—	—	—	—	—	—	—	119	256	263	266	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	/	259	264	268		
8 00	—	—	—	—	—	—	—	—	125	258	263	266	✓	
12 00	—	—	—	—	—	—	—	—	126	256	263	266	—	
4 00	—	—	—	—	—	—	—	—	121	256	262	265	—	
8 00	—	—	—	—	—	—	—	—	115	221	255	260	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	/	250	257	263	—	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	120	254	260	263	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	120	254	258	263	✓	
4 00	—	—	—	—	—	—	—	—	121	254	258	263	—	
8 00	—	—	—	—	—	—	—	—	120	254	259	267	—	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	/	254	259	263	—	
4 00	—	—	—	—	—	—	—	—	125	251	259	263	—	
8 00	Bump with # 1 Still													
12 00	on back down													

PCB-ARCH-EXT0377251

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 779 Still No. 1.

	TIME	DATE
Started By Jerome.	2 00 am pm	7-6-67
Finished By Fiehrer	10 35 am pm	7-9-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Bumers 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175		2	2	2	2	125	248	255	265	ON.	
1200	—	—	—	—	—	—	—	—	—	246	255	267	✓	
400	—	—	—	—	3	3	3	3	—	245	255	268	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	243	255	270	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	243	255	270	✓	
400	—	—	—	—	—	—	—	—	—	243	254	270	—	
800	—	—	—	—	1½	1½	1½	1½	—	245	253	270	—	
1200	—	—	—	—	—	—	—	—	—	246	253	268	✓	Power off at 1245 pm on 1/25
400	—	—	—	—	—	—	—	—	—	246	255	268	—	
800	—	—	—	—	—	—	—	—	—	245	256	268	—	
1200	—	—	—	—	✓	✓	✓	—	—	246	254	266	✓	
400	—	—	—	—	✓	✓	✓	—	—	247	255	266	✓	
800	—	—	—	—	—	—	—	—	—	243	256	265	—	
800	Running with H_2O Pump				2	2	2	2						
400	—	—	—	—	2	2	2	2	—	250	256	265	—	

PCB-ARCH-EXT0377252

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 780 Still No. 2.

	TIME	DATE
Started By Jondro.	10 15 am pm	7-6-67.
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
4/5" @ °C	@ °C		6 Drums.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4⁰⁰	40	40	175		3½	3½	3½	4	130	272	282	284	ON	
8⁰⁰	″	″	″	—	″	″	″	″	132	275	285	287	″	
12⁰⁰	″	″	″	″	″	″	″	″	143	280	285	290	″	
4⁰⁰	—	—	—	—	—	—	—	—	150	281	285	290	—	
8⁰⁰	—	—	—	—	3	3	3	3	140	275	280	283	—	
12⁰⁰	—	—	—	—	2½	2½	2½	2½	125	276	285	287	″	Power off at 12⁴⁵ pm
4⁰⁰	—	—	—	—	—	—	—	—	145	275	285	290	—	on at 12⁵⁵
8⁰⁰	—	—	—	—	—	—	—	—	130	277	285	289	—	
12⁰⁰	~	~	~	~	—	~	~	~	132	280	290	291	—	
4⁰⁰	~	~	~	~	~	~	~	~	133	282	291	293	″	
4⁰⁰	—	—	—	—	—	—	—	—	136	274	287	290	—	
8⁰⁰	Running with H_2O Pump.				5	5	5	5						
12⁰⁰	—	—	—	—	5	5	5	5	138	280	288	290	—	
4⁰⁰	—	—	—	~	—	—	—	—	138	280	288	290	~	
545Pm	SHUT DOWN - DROP BOTTOMS - 6+ DRUMS													

PCB-ARCH-EXT0377253

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 795 Still No. 1

		TIME	DATE
Started By	Gehring	4 35 am	8-15-67
Finished By	Handley	1 30	8-21-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				100

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175		1½	1½	1½	1½	✓	Temp	rising			
1200	✓	✓	✓	✓	2½	2½	2½	2½	—	250	260	265	✓	
400	—	—	—	—	4	4	4	4	—	250	258	266		
800	—	—	—	—	—	—	—	—	—	250	255	270	—	
1200	—	—	—	—	—	—	—	—		250	257	271	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	249	256	271	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	249	256	271	—	
400	—	—	—	—	—	—	—	—	—	248	256	271	—	
800	—	—	—	—	—	—	—	—	—	247	256	272	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	141	247	257	272	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	135	246	257	272	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	131	248	257	272	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	136	248	257	272	✓	
400	—	—	—	—	—	—	—	—	136	250	257	272	—	
800	—	—	—	—	—	—	—	—	130	249	258	272	—	
400	—	—	—	—	—	—	—	—	136	245	257	271	—	
800	—	—	—	—	—	—	—	—	137	246	256	271	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	141	246	256	271	✓	
400	—	—	—	—	—	—	—	—	135	245	256	272	—	
800	—	—	—	—	—	—	—	—	134	246	257	273	—	
1200	—	—	—	—	—	—	—	—	136	246	257	273	—	
400	✓	—	—	—	—	—	—	—	145	245	257	273	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	135	245	257	273		
1200	✓	✓	✓	✓	✓	✓	✓	✓	134	247	257	273		
1100	—	—	—	—	—	—	—	—	126	245	255	270	—	

PCB-ARCH-EXT0377254

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 796 Still No. #2

	TIME	DATE
Started By	2:00 pm	8-16-67
Finished By	5:15 am pm	8-21-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
60" @ °C	@ °C		6½ Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	125		½	½	½	—	—	259	268	269	✓	
12 00	—	—	—	—	5	5	5		—	254	268	270	—	
4 00	—	—	—	—	—	—	—	—					—	
8 00	✓	✓	✓	—	✓	✓	✓	—	—	254	268	270	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	—	254	268	271	✓	
4 00	—	—	—	—	—	—	—	—	✓	265	270	274	—	
8 00	—	—	—	—	—	—	—	—	—	264	272	275	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	—	264	271	275	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	—	264	273	276	✓	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	100	265	274	276	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	—	265	274	276	✓	
4 00	—	—	—	—	—	—	—	—	105	264	274	276	—	
8 00	—	—	—	—	—	—	—	—	107	266	274	276	—	
4 00.	Down. Rec. Fill. No Room in Blow Tks.												—	
8 00	—	—	—	—	5	5	5	—	—	263	272	275	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	—	263	271	274	✓	
4 00	—	—	—	—	—	—	—	—	110	263	273	275	—	
8 00	—	—	—	—	—	—	—	—	120	263	273	275	—	
12 00	—	—	—	—	—	—	—	—	112	265	274	275	—	
4 00	—	—	—	—	—	—	—	—	116	265	274	276	—	
900	Down													
12 00	✓	✓	✓	✓	✓	✓	✓	✓	90	262	275	278	✓	
4 00	—	—	—	—	—	—	—	—	✓	268	277	278	—	
8 00	—	—	—	—	3	3	3	—	—	270	279	280	—	
12 00	Back Down													

PCB-ARCH-EXT0377255

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 787 Still No. 1

	TIME	DATE
Started By	11[15] ~~pm~~ pm	7-25-67
Finished By	10[10] ~~am~~ pm	7-29-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30# @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4[00]	40	40	175	/	5	5	5	5	/	250	257	270	ON	Down 8[00] AM Rec. full no trans
					½		½							
400	—	—	—	/	3	3	3	3	—	255	266	270	—	
8[00]	—	—	—	—	5	5	5	5	—	255	260	276	—	
400	—	—	—	—	—	—	—	—	—	251	260	276	—	
8[00]	Down													
12[00]	—	—	—	—	—	—	—	—	—	252	260	270	—	
4[00]	—	—	—	—	—	—	—	—	—	252	259	270	—	
800	—	—	—	—	—	—	—	—	—	250	258	267	—	
12[00]	—	—	—	—	—	—	—	—	—	250	258	268	—	
4[00]	—	—	—	—	—	—	—	—		—	258	269	—	
8[00]	—	—	—	—	—	—	—	—		255	257	269	—	
12[00]	—	—	—	—	—	—	—	—	—	258	256	268	—	
4[00]	✓	✓	✓	✓	—	—	—	—		249	255	269		
8[00]	/	/	/	/	/	/	/	/	/	249	253	266	—	
400	—	—	—	—	—	—	—	—	—	245	255	265	—	
800	—	—	—	—	—	—	—	—	—	248	255	265	—	
FINISHED.				10-10 P.										

PCB-ARCH-EXT0377256

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 788 Still No. 2

	TIME	DATE
Started By Handley	am pm	7-27-67
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		4½ DRUMS		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175	—	5	5	5	0	—	295	299	300	ON	
1200	—	—	—	—	—	—	—	—	—	291	304	305	—	
400	—	—	—	—	—	—	—	—	—	293	304	305	—	
800	—	—	—	—	—	—	—	—	—	295	305	308	—	
1200	—	—	—	—	—	—	—	—	—	295	305	307	—	
400	—	—	—	—	—	—	—	—		294	300	305	—	
800	—	—	—	—	—	—	—	—	—	294	301	305	—	
1200	✓	✓	✓	✓	—	—	—	—		297	302	304		
400		✓	✓	✓	✓	✓	✓	✓	✓	296	301	305		
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	297	306	310		
400	—	—	—	—	—	—	—	—	—	299	307	311	—	
800	—	—	—	—	—	—	—	—	—	307	313	316	—	
1200	Burn by chlorinator													
400	Burn with this still													
800	✓	✓	✓	✓	3	3	3	✓	✓	311	314	325		

PCB-ARCH-EXT0377257

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 805 Still No. 1

	TIME	DATE
Started By Dendley	am pm	9-11-67
Finished By Dendley	8[00] am pm	9-17-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				100

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1700	40	40	175		½	½	½	½	130	245	250	263	ON	
400	—	—	—	—	2	2	2	2	50	230	257	253		Added 100# Lime
800	Busy.				4	4	4	4						
1200	—	—	—	—	—	—	—	—	131	249	257	270	—	Equal 200#
400	—	—	—	—	—	—	—	—	130	250	256	270	—	
800	—	—	—	—	—	—	—	—	137	250	256	270	—	
1200	—	—	—	—	—	—	—	—	133	250	257	270	—	
400	"	"	"	"	"	"	"	"	130	250	256	270	"	
1200	—	—	—	—	—	—	—	—	134	248	257	270	—	
400	—	—	—	—	—	—	—	—	133	249	257	270	—	
800	—	—	—	—	—	—	—	—	132	249	257	270	—	
1200	—	—	—	—	—	—	—	—	131	249	257	270	—	
400	—	—	—	—	—	—	—	—	133	251	257	270	—	
808	—	—	—	—	✓	✓	✓	✓	132	252	257	270	✓	
1200	—	—	—	—	—	—	—	—	135	250	257	270	—	
400	—	—	—	—	—	—	—	—	139	250	257	269	—	
800	—	—	—	—	—	—	—	—	139	247	255	271	—	
1200	—	—	—	—	—	—	—	—	134	246	255	271	—	
400	—	—	—	—	—	—	—	—	135	249	255	268	—	
800	Busy Valve Trouble # 2 Still													
800	—	—	—	—	—	—	—	—	136	248	255	269	—	
1200	—	—	—	—	—	—	—	—	136	248	257	268	—	
800	—	—	—	—	—	—	—	—	130	248	255	265	—	
1200	—	—	—	—	—	—	—	—	135	248	255	265	—	
400	—	—	—	—	—	—	—	—	140	248	256	266	—	

PCB-ARCH-EXT0377258

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 806 Still No. 2

	TIME	DATE
Started By [illegible]	255 ~~pm~~	9-12-67
Finished By [illegible]	250 am ~~pm~~	9-17-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		6 ½ Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 AM	40	40	175		4	4	4	4		Burners				
12 00	—	—	—	—	—	—	—	—	—	238	248	250	ON	No Fires Making Xylene
4 00	—	—	—	—	—	—	—	—	—	240	248	250	—	
8 00	—	—	—	—	—	—	—	—	—	241	249	251	—	
4 00	″	″	″	″	4	4	4	4	—	242	250	255	″	DOWN AT 11 55 PM
12 00	—	—	—	—	—	—	—	—	—	245	253	256	—	Back on at
4 00	—	—	—	—	—	—	—	—	—	245	254	256	—	1 00 PM.
8 00	—	—	—	—	—	—	—	—	—	245	254	255	—	
12 00	—	—	—	—	—	—	—	—	—	245	251	255	—	
400	—	—	—	—	—	—	—	—	—	246	251	255	—	
800	—	—	—	—	″	″	″	″	—	246	252	257	—	
12 00	—	—	—	—	—	—	—	—	—	246	255	257	—	
4 00	—	—	—	—	—	—	—	—	—	246	256	259	—	
800	—	—	—	—	—	—	—	—	—	248	255	257	—	Down AT 11 00 AM
12 00	Down.													to check. Furnace
4 00					4	4	4	4						
8 00	Burners Out Trouble													
					4½	4½	4½	4½						
800	—	—	—	—	—	—	—	—	—	246	251	255	—	
1200	—	—	—	—	—	—	—	—	—	245	252	255	—	
800	″	—	—	—	—	—	—	—	″	240	250	251	—	
1200	—	—	—	—	—	—	—	—	—	241	249	251	—	
4 00	—	—	—	—	—	—	—	—	—	243	251	253	—	

PCB-ARCH-EXT0377259

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 843 Still No. 1

	TIME	DATE
Started By	8 ~~am~~ pm	10-4-67
Finished By	1 00 am ~~pm~~	10-6-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30½ @ °C	@ °C				200 **

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4 00	40	40	175	✓	5	5	5	5	134	245	250	260	✓	
8 00	—	—	—	—	7	7	7	7	131	246	254	263	—	
12 00	—	—	—	—	—	—	—	—	131	245	255	263	—	
4 00	Bump													8 45 pm - 10-5-67
8 00	✓	✓	✓	✓	5	5	5	3	/	247	256	270	✓	Shut off, bum ends
12 00	—	—	—	✓	—	—	—	—	130	248	256	267	—	
4 00	—	—	—	—	—	—	—	—	130	250	255	268	—	
8 00	—	-	—	—	-	-	—	—	133	250	255	265	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	136	246	255	266	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	135	246	255	266	✓	
6 00	Run finished													

PCB-ARCH-EXT0377260

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 814 Still No. 2

	TIME	DATE
Started By	am pm	10-4-67
Finished By	2:30 am pm	10-7-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		5 DRUMS		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175	—	15	15	15	15	109	235	245	249	ON	
12:00	—	—	—	—	—	—	—	—	110	238	247	250	—	
4:00	Busy													
8:00	✓	✓	✓	✓	7	7	7	7	/	237	246	250	✓	
12:00	—	—	—	—	—	—	—	—	109	240	250	251	—	
4:00	—	—	—	—	—	—	—	—	110	240	250	253	—	
8:00	—	—	—	—	—	—	—	—	106	240	250	253	—	
12:00	✓	✓	✓	✓	✓	✓	✓	✓	107	241	250	253	✓	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	110	242	250	254	✓	
8:00	Busy													
12:00	—	—	✓	—	5	5	5	5	111	251	260	265		
2:30	Finished													

PCB-ARCH-EXT0377261

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 822 Still No. 2

		TIME	DATE
Started By	[illegible]	8 45 ~~am~~ pm	10-20-67
Finished By	[illegible]	7 45 ~~am~~ pm	10-23-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		4 DRUMS		200 ~~#~~

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Temperatures °C Vapor	Temperatures °C Inlet	Temperatures °C Outlet	Cond. Water	REMARKS
4 PM	40	40	175		10	10	10	10	/	251	264	266	ON.	
8 00	″	″	″	″	″	″	″	″	110	257	260	263	″	
12 00	–	–	–	–	–	–	–	–	101	253	261	263	–	
8 00	–	–	–	–	–	–	–	–	110	255	267	265	–	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	/	256	266	269	✓	
4 00	✓	–	–	✓	–	✓	–	–	/	252	266	269	✓	
4 00	–	–	–	–	–	–	–	–	/	255	265	269	–	
8 00	–	–	–	–	″	″	″	″	116	256	265	269	–	
12 00	–	–	–	–	–	–	–	–	115	258	267	270	–	
12 00	″	″	″	″	″	″	″	″	124	265	275	280	″	
345	Remained													

PCB-ARCH-EXT0377262

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 821 Still No. 1

	TIME	DATE
Started By Pelly	1100 am pm	10-20-67
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200 lb

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3						
8 00	Running			drop going					bottoms					
12 00	✓	✓	✓	✓	✓	✓	✓	✓	✓					
2 00	—	—	—	—	5	5	5	5		253	257	265	✓	
8 00	✓	✓	✓	✓	✓	✓	✓	✓	125	248	257	268	✓	
400	—	—	—	—	—	—	—	—	137	249	257	269	—	
8 00	—	—	—	—	—	—	—	—	130	250	257	268	—	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	—	250	257	267	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	—	250	257	267	—	
8 00	—	—	—	—	—	—	—	—	128	248	255	265	—	Started up at 5 30 pm
12 00	✓	✓	✓	✓	—	—	—	—	126	250	255	268	—	

PCB-ARCH-EXT0377263

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 1830 Still No. 2

	TIME	DATE
Started By Fielding	11 20 am pm	11-6-67
Finished By Fondro	3 35 am pm	11-9-67

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		4 Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400 AM	40	40	175	125	18	18	18	18	125	260	271	275	ON	1130 AM 12# GAS
800	—	—	—	—	—	—	—	—	130	270	278	282	—	1220 AM 9# GAS
1200	—	—	—	—	—	—	—	—	130	270	280	283	—	130 AM 12# GAS
200	—	—	—	—	—	—	—	—	—	271	280	284	—	230 AM 18# GAS
400	—	—	—	—	—	—	—	—	—	270	281	284	—	→ Flow
600	—	—	—	—	—	—	—	—	→	270	280	284	—	
1000	Bump.				5 15	5 15	5 15	5 15						Some condn, fires out 11-8-67
800	—	—	—	—	15	15	15	15	—	271	280	282	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	271	279	283	✓	
1200	—	—	—	—	3	3	3	3	122	280	287	290	—	
335	FINISHED													

PCB-ARCH-EXT0377264

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 829 Still No. 1

	TIME	DATE
Started By Pete	1[45] pm	11-6-67
Finished By Handley	4[40] am	11-9-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200 ST

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175	✓	6	6	6	6	135	248	256	270	✓	
1200	✓	✓	✓	113	✓	✓	✓	✓	125	250	257	270	✓	
400	✓	✓	✓	110	✓	✓	✓	✓	125	250	257	270	✓	
800	—	—	—	—	—	—	—	—	137	250	257	270	—	
1200	—	—	—	—	—	—	—	—	130	249	257	270	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	247	256	269	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	—	247	256	269	✓	
800	—	✓	—	—	—	—	—	—	—	248	256	269	✓	Down, Low under 2[39] pm 11-8-67
400	Busy				1/2									
800	—	—	—	—	5	5	5	5	—	250	255	267		
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	246	255	264	✓	

PCB-ARCH-EXT0377265

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 835 Still No. I

	TIME	DATE
Started By	4[00] am pm	11-17-67
Finished By	5[00] am pm	11-21-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 gp

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4[00]	40	40	175	—	5	5	5	5	—	248	255	266	ON	
8[00]	—	—	—	—	4	4	4	4	—	246	252	264	"	
1300	"	"	"	"	"	"	"	"	133	248	255	266	"	
400	"	"	"	"	"	"	"	"	130	250	256	267	"	
800	—	—	—	—	—	—	—	—	132	247	255	265	—	
1200	—	—	—	—	—	—	—	—	128	248	255	265	—	
400	✓	✓	✓	✓	✓	✓	✓	✓		251	256	265	"	
1300	"	"	"	"	"	"	"	"	131	250	257	268	"	
400	"	"	"	"	"	"	"	"	132	250	257	268	"	
800	✓	✓	✓	85	✓	✓	✓	✓	130	250	258	267	✓	
1200	✓	✓	✓	85	✓	✓	✓	✓	127	252	258	267	✓	
800	—	—	—	—	—	—	—	—	129	248	254	264	"	Down @ 10[30]
1200	—	—	—	—	—	—	—	—	120	245	253	262	"	Rec full. No room.
400	"	"	"	"	"	"	"	"	132	245	254	265	"	On again 11[45]

PCB-ARCH-EXT0377266

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 836 Still No. 2

	TIME	DATE
Started By	1 40 am pm	11-18-67
Finished By	2 00 am pm	11-21-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		3 1/3 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	175	—	15	15	15	15	78	272	284	286	ON	
1300	″	″	″	″	18	18	18	18	130	281	285	290	″	
400	″	″	″	″	″	″	″	″	131	284	293	295	″	
800	—	—	—	—	—	—	—	—	130	271	283	285	—	
1200	—	—	—	—	—	—	—	—	125	277	283	285	—	
400	″	″	″	″	″	″	″	″	—	271	283	285	—	
1200	″	″	″	″	″	″	″	″	130	275	285	288	″	
400	″	″	″	″	″	″	″	″	127	272	282	285	″	
800	″	″	″	85	″	″	″	″	127	274	282	285	″	
1200	″	″	″	85	″	″	″	″	130	273	282	285	″	
800	—	—	—	″	—	—	—	—	126	265	272	275	″	
1200	—	—	—	—	—	—	—	—	124	264	271	274	″	
400	″	″	″	″	″	″	″	″	122	263	271	275	″	

PCB-ARCH-EXT0377267

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 843 Still No. 1

	TIME	DATE
Started By	7[15] am pm	12-4-67
Finished By	11[00] am pm	12-8-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ 30" °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	15		1	1	1	1						
9[00]	✓	✓	✓	✓	5	5	5	5	131	257	260	272	✓	
4[00]	Busy with fractions													
8[00]	—	—	—	—	—	—	—	—	130	256	261	272	✓	
12[00]	✓	✓	✓	✓	✓	✓	—	—	—	256	262	273	✓	
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	255	262	272	—	
8[00]	—	—	—	—	—	—	—	—	130	248	256	268	—	
12[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	244	255	268	✓	
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	✓	244	256	268	✓	
8[00]	—	—	—	—	—	—	—	—	130	249	257	267	—	
12[00]	—	—	—	—	—	—	—	—	128	249	256	265	—	
4[00]	—	—	—	—	—	—	—	—	128	248	256	266	✓	
8[00]	—	—	—	—	—	—	—	—	130	249	256	265	✓	
12[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	249	257	266	✓	
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	✓	249	257	266	—	
8[00]	—	—	—	—	—	—	—	—	128	248	255	265		

PCB-ARCH-EXT0377268

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 814 Still No. 2

	TIME	DATE
Started By Wyatt	5[10] ~~am~~ pm	12-5-67
Finished By Wyatt	10[20] ~~am~~ pm	12-8-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		4 1/3 drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8[00]	45	45	175		18	18	18	18	—	270	281	284	ON.	
12[00]	✓	✓	✓	—	—	—	—	—	—	264	274	280	✓	
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	261	274	281	✓	
8[00]	—	—	—	—	—	—	—	—	—	262	277	280	✓	
12[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	260	277	281	✓	
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	—	261	277	280	✓	
800	—	—	—	—	—	—	—	—	—	265	270	275	—	
1200	—	—	—	—	—	—	—	—	—	260	270	275	—	Down 1245 p.
4[00]	Down to Repair Rec pump.													Re fuels
8[00]	Heating up.													No way to pump it away
12[00]	✓	✓	✓	—	18	18	18	18	✓	258	269	273	✓	Pump being worked on (Rec Pump)
4[00]	✓	✓	✓	✓	✓	✓	✓	✓	✓	258	269	272	✓	
8[00]	—	—	—	—	—	—	—	—	✓	261	269	271	—	
1200	Running with pump over and dry back #1 Still.													
4[00]	—	—	—	—	—	—	—	—	—	264	274	276	✓	
8[00]	—	—	—	—	—	—	—	—	—	276	285	288	✓	

PCB-ARCH-EXT0377269

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 849 Still No. 1

		TIME	DATE
Started By	Welding	530 am pm	12-19-67
Finished By		1145 am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12[00]	40	40	175	~	5	5	5	5	60	250	260	270	on	
400	—	—	—	—	—	—	—	—	70	252	262	273	~	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	251	214	276	~	
1200	~	~	~	~	7	7	7	7	—	251	263	274	—	
400	—	—	—	—	—	—	—	—	—	250	269	278	—	
800	—	—	—	—	—	—	—	—	—	254	263	275	—	
1200	—	—	—	—	—	—	—	—	—	251	260	270	~	
400	—	—	~	~	~	~	~	~	—	248	258	269	~	
800	—	—	—	—	—	—	—	—	—	250	260	270	~	
12[00]	~	~	~	~	10	10	10	10 V8	~	221	263	274	~	Down 6 25 psi Rec
400	—	—	—	—	—	—	—	—	—	250	263	279	—	full no. Room
1200	—	—	~	—	—	—	—	—	—	248	260	276	~	
400	—	—	—	—	—	—	—	—	—	244	260	275	~	/
800	~	~	~	~	5	5	5	5	—	245	263	280	~	
400	—	—	—	—	5	5	5	5	~	245	263	282	—	
800	—	—	—	—	—	—	—	—		254	270	278	—	
1200	—	—	—	—	—	—	—	—	—	250	262	275	~	
400	—	—	—	—	—	—	—	—	—	249	262	274	~	Had Air trouble
Busy					7	7	7	7						

PCB-ARCH-EXT0377270

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 850 Still No. 2

	TIME	DATE
Started By Fielding	6.00 pm	12-19-67
Finished By Jondro	10'15 pm	12-23-67

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50" @ °C	@ °C		4½ Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		5	5	5	5					ON	
1200	—	—	—	—	10	10	10	10	—	261	275	277	✓	
400	—	—	—	—	—	—	—	—		265	276	281	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	—	268	276	284	✓	
1200	✓	✓	✓	✓	12	12	12	12	—	270	277	284	✓	
400	—	—	—	—	—	—	—	—	—	272	280	286	—	
800	—	—	—	—	—	—	—	—	—	270	286	286	—	
1200	—	—	—	—	—	—	—	—	—	270	282	285	✓	
400	—	~	~	~	~	~	~	~	—	265	278	281	✓	
800	—	—	~	—	—	—			—	265	274	278	✓	2nd Dawn, 30" prem being repaired, Boots Hunt taken fwd, #3 still full,
1200	✓	✓	✓	✓	✓	✓	✓	0	—	265	273	278	✓	
1200	—	—	—	—	—	—	2"	—	—	266	275	280	✓	Down @ 8 00 AM.
800	✓	✓	✓	✓	12	12	12	12	—	266	275	282	✓	Rec Drums Broke
400	Down X4 Hours													down.
800	—	—	—	—	18	18	18	18	—	270	285	290	—	Back on @ 4 30
1200	—	—	—	—	—	—	—	—	—	273	286	290	✓	Down H.F.R
400	✓	✓	✓	✓	7	7	7	7		271	286	289	✓	at 9 50 pm
400	—	—	—	—	—	—	—	—	—	279	287	295	—	Started Heating up at 4 15 PM
														Had Air trouble

PCB-ARCH-EXT0377271

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 857 Still No. 1

		TIME	DATE
Started By	Jones	12⁰⁰ pm	1-8-68
Finished By	Jones	5⁴⁵ pm	1-12-68.

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200 lbs

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	—	5½	5½	5½	5½	125	240	256	268	on	KEEPING WARM
800	″	″	″	—	″	″	″	″	130	245	260	273	″	
1200	—	—	—	—	—	—	—	—	135	248	257	271	″	
400	—	—	—	—	—	—	—	—	130	250	259	273	″	
800	″	″	″	″	″	″	″	″	—	248	262	273	″	
400	—	—	—	—	—	—	—	—	—	249	263	272	—	
800	—	—	—	—	—	—	—	—	—	248	262	272	—	
1200	—	—	—	—	—	—	—	—	—	248	261	271	″	
400	—	—	—	—	—	—	—	—	—	246	258	268	″	
800	″	″	″	″	″	″	″	″	—	246	258	262	—	
1200	″	″	″	″	″	″	″	″	—	251	268	281	—	
400	—	—	—	—	—	—	—	—	—	252	265	280	—	
1500	Heating up.													Down. 8:30 Run full
400	—	—	—	—	—	—	—	—	—	254	268	278	″	no Room.
5⁴⁵	FINISHED.													

PCB-ARCH-EXT0377272

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 858 Still No. 1

		TIME	DATE
Started By	Roling	~~am~~ pm	1-8-67
Finished By	Wyatt	2:00 ~~am~~ ~~pm~~	1-12-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50" @ °C	@ °C		3 Drums +		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4:00	40	40	175	—	10	10	10	10	—	265	276	282	on	KEEPING WARM
8:00	✓	✓	✓	—	—	—	✓	—	✓	271	282	287	✓	
12:00	—	—	—	—	—	—	—	—	—	271	282	285	✓	
4:00	—	—	—	—	18	18	18	18	—	272	284	288	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	—	—	273	284	287	—	
4:00	—	—	—	—	—	—	—	—	—	275	285	290	—	
8:00	—	—	—	—	—	—	—	—	—	279	289	295	—	
12:00	—	—	—	—	—	—	—	—	—	280	288	293	✓	
4:00	—	—	—	—	—	—	—	—	—	279	289	292	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	—	281	290	293		
12:00	✓	✓	✓	✓	8	8	8	8	—	276	280	285		
4:00	—	—	—	—	—	—	—	—	—	274	285	290	—	
12:00		Heating	up.											Down 10 0% Pn.
4:00	—	—	—	—	—	—	—	—	—	278	286	291	✓	Roc full no
8:00	—	—	—	—	7	7	7	7	—	275	287	290	—	Room.
12:00	—	—	—	—	—	—	—	—	—	290	305	308	✓	

PCB-ARCH-EXT0377273

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 869 Still No. 1

	TIME	DATE
Started By Ron Jondro	635 am	
Finished By	145 am	2-16-68.

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175	—	5	5	5	5	122	250	261	272	~	
400	~	—	—	—	~	~	~	—	—	250	264	274	~	
800	~	~	~	~	~	~	~	~	~	250	264	274	~	
800	—	—	—	—	—	—	—	—	115	252	265	275	~	
1200	—	—	—	—	—	—	—	—	126	253	265	275	~	
400	~	~	~	~	~	~	~	~	—	253	264	275	~	
800	~	~	~	~	~	~	~	~	~	253	263	275	~	
1200	—	—	—	—	—	—	—	—	117	253	264	275	—	
400	—	—	—	—	—	—	—	—	124	253	264	274	—	
800	—	—	—	—	—	—	—	—	118	251	264	274	~	
1200	—	—	—	—	—	—	—	—	125	250	264	274	~	Down @ 1230
				934	6	6	6	6						Rec full - no rou
1200	—	—	—	—	—	—	—	—	128	251	264	274	—	Added 100# lime 2-15-68
400	—	—	—	—	—	—	—	—	126	251	264	274	—	
800	—	—	—	—	—	—	—	—	122	250	264	274	~	
1200	—	—	—	—	—	—	—	—	129	251	264	275	~	
400	~	~	~	~	~	~	~	~	122	252	265	274		
800	~	~	~	~	~	~	~	~	129	252	265	274	~	
1200	—	—	—	—	—	—	—	—	125	251	264	275	—	
145	FINISHED													

PCB-ARCH-EXT0377274

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 870 Still No. 2

	TIME	DATE
Started By Lowen	4:30 pm	2-13-68
Finished By D Wyatt	10:45 am pm	2-17-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
60" @ °C	@ °C		3½ Drums		200*

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175		25	25	25	25		283	288	293	on	
12:00	—	—	—	—	—	—	—	—	—	285	291	301	✓	
4:00	✓	✓	✓	✓	—	✓		✓	—	286	291	301	✓	
12:00	—	—	—	—	—	—	—	—	—	285	295	303	—	
4:00	—	—	—	—	—	—	—	—	—	285	294	301	—	
8:00	—	—	—	—	—	—	—	—	—	281	291	300	✓	
12:00	—	—	—	—	—	—	—	—	—	281	292	300	✓	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	—	283	294	302	✓	
4:00	—	—	—	—	25	25	25	25	—	283	296	301	—	added 110# Lime 2-15-68
8:00	—	—	—	—	—	—	—	—	—	282	295	301	✓	Drum 6:25 pm
12:00	—	—	—	—	—	—	—	—	—	285	299	305	✓	Rec no room
4:00	✓	✓	✓	—	—	—	—	—	—	285	298	305	✓	Finish Back on 12:25
8:00	✓	✓	✓	✓	✓	✓	✓	✓	✓	282	292	300	✓	
12:00	—	—	—	—	—	—	—	—	—	284	296	300	—	
8:00	—	—	—	—	—	—	—	—	—	295	308	310	✓	

PCB-ARCH-EXT0377275

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 885 Still No. 1

		TIME	DATE
Started By	Tony Lopez	11 30 am pm	3-28-68
Finished By	Tony Lopez	10 00 am pm	3-31-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	110	175		1	1	1	1					on	
8 00	—	—	—		5	5	5	5	117	240	251	260	↙	
12 00	—	—	—	—	10	10	10	10	118	238	253	264	↙	
1 200	—	—	—	—	—	—	—	—	119	239	255	264	—	
400	—	—	—	—	—	—	—	—	117	239	256	265	—	
8 00	—	—	—	—	—	—	—	—	120	244	254	262	↙	
12 00	—	—	—	—	5	5	5	5	118	245	255	262	↙	
1 200	—	—	—	—	—	—	—	—	116	247	255	267	—	
400	—	—	—	—	10	10	10	10	116	247	258	266	—	
8 00	↙	—	↙	↙	↙	↙	↙	↙	—	246	257	268	↙	

PCB-ARCH-EXT0377276

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 886 Still No. 2

		TIME	DATE
Started By		5¼ am	3-28-68
Finished By		9²⁰ pm	3-31-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		6 DRUMS		200 lbs

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		10	10	10	10	Heating up				ON	
1200	—	—	—	—	25	25	25	25	100	255	262	260	✓	
1200	—	—	—	—	—	—	—	—	101	266	278	280	—	
400	—	—	—	—	—	—	—	—	104	266	276	280	—	
800	—	—	—	—	—	—	—	—	102	265	275	279	✓	
1200	—	—	—	—	15	15	15	15	95	262	271	276	✓	
1200	—	—	—	—	—	—	—	—	103	265	276	280		
400	—	—	—	—	25	25	25	25	100	266	276	280	—	
800	✓	✓	✓	✓	✓	✓	✓	✓	✓	266	276	280	—	
400	✓	✓	✓	—	10	10	10	10	105	281	290	295	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	124	290	304	309	✓	

PCB-ARCH-EXT0377277

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 901 Still No. 1

	TIME	DATE
Started By Wyatt	2 00 am ~~pm~~	4-27-68
Finished By Wyatt	1 40 am pm	4-30-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	175	←	5	5	5	5	111	244	253	261	ON	
9 00	Blog													
4 00	—	—	—	—	—	—	—	—	119	245	257	266	—	
8 00	—	—	—	←	10	10	10	10	118	245	257	266	—	
12 00	✓	✓	✓	✓	13	13	13	13	—	245	258	267	✓	
4 00	✓	✓	✓	✓	✓	✓	✓	✓	—	245	258	266	✓	
8 00	✓	✓	✓	✓	5	5	5	5	122	247	257	264	✓	
12 00	✓	✓	✓	✓	13	13	13	13	120	245	258	270	✓	
4 00	✓	✓	✓	93	✓	✓	✓	✓	119	240	256	266	✓	
8 00	✓	✓	✓	72	✓	✓	✓	✓	114	245	257	267	✓	
4 00	—	—	—	—	—	—	—	—	120	245	256	266	✓	
8 00	—	—	—	—	—	—	—	—	118	244	256	267	✓	
12 00	—	—	—	✓	✓	✓	✓	✓	115	245	257	267	✓	

PCB-ARCH-EXT0377278

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 902 Still No. 2

		TIME	DATE
Started By	Reid	12:30 am pm	4-28-68
Finished By	[illegible]	10:00 am pm	5-1-68.

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		7 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Temperatures °C Vapor	Temperatures °C Inlet	Temperatures °C Outlet	Cond. Water	REMARKS
400	40	40	125		5	5	5	5	Heating Up				on	
800	—	—	—	—	30	30	30	30	↑	235	240	243	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	✓	230	242	246	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	✓	230	241	247	✓	
800	✓	✓	✓	✓	10	10	10	10	✓	231	239	241	✓	
1200	✓	✓	✓	✓	30	30	30	30	✓	228	235	245	✓	
400P	✓	✓	✓	100	✓	✓	✓	✓	100	235	245	250	✓	
800P	✓	✓	✓	100	✓	✓	✓	✓	100	235	245	250	✓	
400	—	—	—	—	—	—	—	—	✓	233	246	250	✓	
800	—	—	✓	✓	✓	✓	✓	✓	—	232	245	249	✓	
1200	—	—	—	✓	✓	✓	✓	✓	—	234	246	250	✓	
400	—	—	—	—	13	13	13	13	—	235	246	251	✓	
800	—	—	—	—	—	—	—	—	—	245	250	254	—	
1000	FINISHED													

PCB-ARCH-EXT0377279

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 911 Still No. 1

		TIME	DATE
Started By	Sondro	1 40 am pm	5-24-68.
Finished By	W yatt + Ford	10:45 am pm	5-28-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		7	7	7	7	Heating up.				ON	
8 00	—	—	—	—	13	13	13	13	—	238	252	262	″	
8 00	—	—	—	—	″	—	—	—	—	240	252	266	″	
12 00	—	—	—	—	—	—	—	—	—	241	252	266	″	
4 00	—	—	—	—	—	—	—	—	—	242	256	266	″	
12 00	″	″	″	″	″	″	″	″	″	243	258	267	″	
12 00	—	—	—	—	—	—	—	—	—	244	258	266	—	
4 00	—	—	—	—	—	—	—	—	—	244	256	266	″	
8 00	—	—	—	—	—	—	—	—	—	243	257	267	″	
12 00	″	″	″	″	″	″	″	″	117	243	257	268	″	
4 00	″	″	″	″	″	″	″	″	117	243	257	268	″	
8 00	—	—	—	—	—	—	—	—	120	243	256	268	—	
12 00	—	—	—	—	—	—	—	—	115	242	255	268	—	
4 00	″	″	″	″	″	″	″	″	118	242	256	268	″	
8 00	″	″	″	″	″	″	″	″	120	240	255	265	″	

PCB-ARCH-EXT0377280

WGK 68 2 rev **DEPT 246 · STILL RECORD** Arclor No. 1254 Batch No. 939 Still No. 1

	TIME	DATE
Started By Jones	11:10 am pm	7-20-68
Finished By Gerry	900 am	7-24-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C		Strip		900#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12:00	40	40	175	″	3	3	3	3	Heating up				On	
4:00	″	″	″	104	13	13	13	13	90	234	262	263	″	
8:00	—	—	—	14	—	—	—	—	114	233	253	263	—	
12:00	—	—	—	—	—	—	—	—	114	234	257	269	″	
4:00	—	—	—	—	—	—	—	—	114	242	257	269	″	
8:00	—	—	—	—	—	—	—	—	111	244	257	270	—	
4:00	—	—	—	—	—	—	—	—	110	241	256	268	—	
8:00	—	—	—	—	—	—	—	—	110	241	257	268	—	
4:00	″	″	″	101	″	″	″	″	116	239	257	267	″	
8:00	″	″	″	89	″	″	″	—	111	243	257	267	″	
12:00	″	″	″	″	″	″	″	″	110	244	258	269	″	
8:00	—	—	—	—	—	—	—	—	115	243	258	269	—	
4:00	″	″	″	85	″	″	″	″	108	239	257	267	″	
8:00	″	″	″	98	″	″	″	″	107	241	256	266	″	
12:00	Pressured Down													

PCB-ARCH-EXT0377281

WGK 68.2 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 940 Still No. 2

		TIME	DATE
Started By	Jondro	9 15 am	7-21-68
Finished By	Jondro	10 45 am	7-22-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		5 1/3 DRUMS.		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	-	30	30	30	30	-	241	249	257	ON	
800	-	-	-	-	-	-	-	-	-	242	249	252	-	
400	-	-	-	-	-	-	-	-	100	245	250	255	-	
800	-	-	-	-	-	-	-	-	100	245	252	255	-	
4:00	-	-	-	-	-	-	-	-	-	254	260	263	-	
8:00	-	-	-		-	-	-	-	100	260	256	260	-	
12:00	Jumper				q	around								
8:00	-	-	-	-	-	-	-	-	100	249	255	260	-	
4:00	-	-	-	79	-	-	-	-	-	250	259	264	-	
8:00	-	-	-	-	-	-	-	-	102	252	260	264	-	

PCB-ARCH-EXT0377282

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 947 Still No. 1

		TIME	DATE
Started By	Jones	10[14] am pm	8-7-68
Finished By	Ford	600 am pm	8-12-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30[11] @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12:00	40	40	175		5	5	5	5	Heating up				ON	
4:00	—	—	—	—	13	13	13	13	—	238	253	262	″	
8:00	″	″	″	82	″	″	″	″	63	238	255	266	″	
12:00	″	″	″	78	″	″	″	″	67	242	255	266	—	
12:00	—	—	—	—	—	—	—	—		243	256	267	″	
4:00	—	—	—	—	—	—	—	—		243	257	267	″	
8:00						Burner								
12:00						Burner								
4:00	Pump Rel				leak									
12:00	—	—	—	—	13	13	13	13	—	241	255	264	″	
4:00	—	—	—	—	—	—	—	—	—	242	256	266	″	
8:00	—	—	—	—	—	—	—	—		242	256	264		
12:00	—	—	—	—	—	—	—	—		242	255	265	″	
4:00	—	—	—	—	—	—	—	—	—	244	255	266	—	
8:00	—	—	—	—	—	—	—	—	—	242	256	266	—	
12:00	—	—	—	—	—	—	—	—	—	241	254	265	″	
4:00	—	—	—	—	—	—	—	—	—	241	255	265	″	
8:00	—	—	—	—	—	—	—	—	—	245	253	269	—	
12:00	—	—	—	—	—	—	—	—	—	245	253	269	—	
4:00	—	—	—	—	—	—	—	—	—	244	253	269	—	
8:00	—	—	—	—	—	—	—	—	—	242	253	269	—	
12:00	″	″	″	94	″	″	″	″	73	240	255	267	″	
4:00	″	″	″	95	″	″	″	″	76	239	255	267	″	
8:00	″	″	″	83	″	″	″	″	69	242	255	267	″	
4:00	—	—	—	—	—	—	—	—	68	245	253	267	—	
8:00	—	—	—	—	—	—	—	—	75	242	253	267	—	
12:00	—	″	″	93	″	″	″	″	70	238	256	266	″	

PCB-ARCH-EXT0377283

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 948 Still No. 2

		TIME	DATE
Started By	Wyatt	6 15 am pm	8-7-68
Finished By	Wyatt	145 am pm	8-13-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		2½ DRUMS		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
12:00	40	40	175	~	5	5	5	5	~	242	250	262	on	
1200	—	—	—	—	30	30	30	30	~	243	252	253	~	
400	—	—	—	—	—	—	—	—	—	243	253	256	~	
8:00					Burn									
12:00					Burn									
400	Burn			Vol Leak										
800	Burn				15	15								
1200	—	—	—	—	15	15	15	15	Heating up					
400	—	—	—	—	30	30	30	30	—	248	254	260	~	
1200	—	—	—	—	—	—	—	—	—	248	255	260	~	
400	—	—	—	—	—	—	—	—	—	249	254	260	—	
800	—	—	—	—	—	—	—	—	—	249	254	259	—	
1200	—	—	—	—	—	—	—	—	—	247	253	258	~	
400	—	—	—	—	—	—	—	—	—	248	253	259	~	
800	—	—	—	—	—	—	—	—	—	248	253	259	—	
1200	—	—	—	—	—	—	—	—	—	248	256	259	—	
400	—	—	—	—	—	—	—	—	—	247	256	260	—	
800	—	—	—	—	—	—	—	—	—	247	255	261	—	
12:00			Working on Still											
400	~	~	~	~	~	~	~	~	~	249	258	262	~	
8:00	~	~	~	~	~	~	~	~	~	248	257	261	~	
400	—	—	—	—	—	—	—	—	—	250	255	261	—	
800	—	—	—	—	—	—	—	—	—	249	255	261	—	
12:00	~	~	~	~	~	~	~	~	~	250	258	263	~	
800	—	—	—	—	—	—	—	—	—	255	262	266	~	
1200	—	—	—	—	—	—	—	—	—	270	270	252	~	

PCB-ARCH-EXT0377284

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 957 Still No. #1

		TIME	DATE
Started By	CRABTREE	900 am (pm)	9-2-68
Finished By	Jones	200 pm	9-8-68.

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
930	40	40	125		5	5	5	5		/			ON	
1200	—	—	—	—	13	13	13	13	—	230	248	263	—	
800	—	—	—	—	—	—	—	—	—	243	255	270	—	
1200	—	—	—	—	—	—	—	—	—	245	256	270	—	
400	—	—	—	—	—	—	—	—	—	244	256	269	—	
1200	—	—	—	—	—	—	—	—	—	243	256	270	—	
400	—	—	—	—	—	—	—	—	—	243	256	270	—	
400	—	—	—	—	—	—	—	—	—	243	256	270	—	
800	—	—	—	—	—	—	—	—	—	243	255	R68	—	
1200	—	—	—	—	—	—	—	—	—	241	255	269	—	
400	—	—	—	—	—	—	—	—	—	243	255	270	—	
800	—	—	—	—	—	—	—	—	—	243	255	270	—	
1200	—	—	—	—	—	—	—	—	—	243	255	268	—	
800	—	—	—	—	—	—	—	—	—	243	255	269	—	
400	—	—	—	—	—	—	—	—	—	242	255	270	—	
800	—	—	—	—	—	—	—	—	—	242	253	270	—	
1200	—	—	—	—	—	—	—	—	—	243	255	269	—	
200	—	—	—	—	—	—	—	—	—	241	254	268	—	
800	Bump													
1200	—	—	—	—	—	—	—	—	—	245	255	270	—	
400	—	—	—	—	—	—	—	—	—	244	254	270	—	Down @ 730 PM
800	—	—	—	—	—	—	—	—	—	245	254	269	—	Recirc. 200 rpm
1200	—	—	—	—	—	—	—	—	—	246	254	268	—	

PCB-ARCH-EXT0377285

WGK 682 rev. **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 958 Still No. 2

		TIME	DATE
Started By	Handley	3 30 am pm	9-2-68
Finished By	Handley	8 15 am pm	9-8-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		6 DRUMS		200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	40	40	175	✓	30	30	30	30	—	248	255	269	ON	
1200	✓	✓	✓	✓	✓	✓	✓	✓	—	251	255	265		
400	—	—	—	✓	—	—	—	—	—	251	256	264	✓	
1200	—	—	—	—	—	—	—	—	—	254	265	269	—	
4 00	—	—	—	—	—	—	—	—	—	253	265	269	—	
400	—	—	—	—	3	3	3	3	—					
12 00	—	—	—	—	20	20	20	20	—	260	270	273	—	
400	—	—	—	—	10	10	10	10	—	260	268	270	—	
800	—	—	—	—	—	—	—	—	—	260	267	269	—	
1200	—	—	—	—	—	—	—	—	—	260	268	270	—	
800	—	—	—	—	—	—	—	—	—	258	268	271	✓	
1800	—	—	—	—	30	30	30	30	—	260	272	285	—	
800	—	—	—	—	—	—	—	—	—	260	270	275	—	
1200	—	—	—	—	✓	—	—	—	—	261	270	276	—	
400	—	—	—	—	✓	✓	✓	—	—	261	270	275	✓	
800	Burned													
1200	—	—	—	—	—	—	—	—	—	260	269	276	—	
400	—	—	✓	✓	—	✓	✓	—	—	260	268	274	✓	
800	—	—	—	✓	✓	✓	—	—	—	259	268	275	✓	
800	—	—	—	—	—	—	—	—	—	260	267	275	—	
1200	—	—	—	—	—	—	—	—	—	260	269	275	—	
400	✓	—	—	—	10	10	10	10	—	263	275	279	—	
8 00	—	—	—	—	—	—	—	—	—	273	290	295	—	

PCB-ARCH-EXT0377286

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 976 Still No. 1

	TIME	DATE
Started By Quayle	1" pm	10-23-68
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
700	40	40	175	✓	13	13	13	13	23	214	244	255	on	fires 4 150 @ 400 PM
800	✓	✓	✓	✓	10	10	15	10	117	243	254	263	✓	fires 6 10 @ 700 PM
12 23	✓	✓	✓	✓	10	10	10	10	110	245	244	265	✓	Line Feed
4am	✓	✓	✓	✓	10	10	10	10	75	247	256	265	✓	@ 10:30 cut fires to 1/2 for feed
12	40	40	175	✓	13	13	13	13	124	244	254	264	✓	
8 am	40	40	175	✓	13	13	13	13	116	242	254	266		@ 11:30 fires up
12	40	40	175	✓	13	13	13	13	115	243	253	266	✓	
800	40	40	175	✓	13	13	13	13	116	242	254	264	on	fires off @ 3:00 pm
800	40	40	175	✓	13	13	13	13	117	240	254	265	on	on at 33

301

PCB-ARCH-EXT0377287

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 977 Still No. 2

	TIME	DATE
Started By Fantetta	6[30] ~~pm~~	10-23-68
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO. BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
6[30]	40	40	175	—	10	10	10	10	—	—	—	—	on	fires on @ 6[30] PM TO
12 ~~PM~~	ww	40	173	—	30	30	30	30	141	326	344	348		@ 545 AM cut Kires
8 AM	C	~	~	~	30	30	30	30	145	338	346	351	~	To 20# Low Feed
		Down				Not			Read					@ 10[30] AM cut back to 1/2 #/hr Not Read.
9 AM	40	40	175	~	30	30	30	30	102	249	259	263		
12 ~~PM~~	40	40	175	~	30	30	30	30	101	249	261	265		
800	40	40	175	—	30	30	30	30	101	248	258	264		fires off @ 3[00] PM
800	40	40	175	~	30	30	30	30	100	251	262	265	on	
12 NOON														
1 PM	—	—										—		

PCB-ARCH-EXT0377288

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 472 Still No. 2

	TIME	DATE
Started By Wyatt	1140 am pm	5-15-65
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		3 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	45	45	175		5	5	5	5	—	278	285	301	on	
12 00	—	—	—	—	—	—	—	—	—	275	288	303	—	
4 00	″	″	″	″	″	″	″	″		275	288	305	″	
8 00	″	″	″	″	″	″	″	″	″	280	285	307	″	
12 00	″	″	″	″	″	″	″	″	″	282	288	310	″	
4 00	″	″	″	″	″	″	″	″	″	288	294	312	″	
8 00	″	″	″	″	″	″	″	″	″	286	294	311	″	
12 00	″	″	″	″	″	″	″	″	″	287	295	314	″	
4 00	″	″	″	″	″	″	″	″	″	286	295	311	″	
8 00	″	″	″	″	″	″	″	″	″	287	294	312	″	
12 00	″	″	″	″	″	″	″	″	″	286	301	315	″	
6 00	—	—	—	—	—	—	—	—	—	284	300	310	—	
12 00	—	—	—	—	—	—	—	—	—	out of order			—	
4 00	″	″	″	″	″	″	″	″	″	285	292	307	″	
8 00	″	″	″	″	″	″	″	″	″	286	295	308	″	
12 00	″	″	″	″	1½	1½	1½	1½	″	12 punt	recorder back			Cut fire
4 00	″	″	″	″	4	4	4	4	″	″	″	″	″	Start Cl2
8 00	″	″	″	″	1½	1½	1½	1½	″	X	298	312	″	
12 00	″	″	″	″	″	″	″	″	″	165	262	272	″	
4 00	″	″	″	″	″	″	″	″	″	255	258	272	″	
8 00	″	″	″	″	″	″	″	″	″	256	261	275	″	
12 00	″	″	″	″	″	″	″	″		231	262	274	″	
8 00	″	″	″	″	2½	2½	2½	2½	″	256	262	275	″	
12 00	—	—	—	—	5	5	5	5	—	261	267	280	″	
4 00	″	″	″	″	″	″	″	″	″	257	265	280	″	
8 00	″	″	″	″	″	″	″	″	″	255	263	278	″	
12 00	″	″	″	″	″	″	″	″	″	255	265	276	″	
4 00	″	″	″	″	″	″	″	″	″	261	269	285	″	
8 00	—	—	—	—	—	—	—	—	—	250	292	310	″	

PCB-ARCH-EXT0377289

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 492 Still No. #1

	TIME	DATE
Started By Jones	5[20] am pm	6-25-65
Finished By	2[10] am pm	6-26

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				20#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4[00]	70	70	175		3	3	3	3	Busy			on		
8[00]	Busy													
12[00]	″	″	″	″	″	″	″	″	151	270	273	286	on	
4[00]	—	—	—	—	—	—	—	—	130	262	266	278	″	
8[00]	—	—	—	—	4	4	4	4	100	272	274	288	″	
12[00]	″	″	″	″	—	—	—	—	145	273	274	288	—	
4[00]	″	″	″	″	—	—	—	—	145	272	274	288	″	
8[00]	″	″	″	″	″	″	″	″	—	272	273	287	″	
12[00]	″	″	″	″	″	″	″	″	—	271	272	288	″	
4[00]	—	—	—	—	—	—	—	—	—	272	274	289	″	
8[00]	—	—	—	—	—	—	—	—	—	272	274	289	″	
12[00]	″	—	—	—	—	—	—	—	—	272	274	289	″	
4[00]	″	″	″	″	″	″	″	″	—	272	274	289	—	
8[00]	″	″	″	″	″	″	″	″	—	272	274	287	″	
12[00]	″	″	″	″	″	″	″	″	84	274	275	289	″	
4[00]	—	—	—	—	7	7	7	7	92	273	275	288	″	7# Gas at 1[45] pm
8[00]	—	—	—	—	—	—	—	—	115	268	270	285	″	
12[00]	—	—	—	—	5	5	5	5	—	268	270	284	″	
4[00]	″	″	″	″	″	″	″	″		268	270	285	—	
8[00]	″	″	″	″	″	″	″	″	—	269	270	285	″	
12[00]	″	″	″	″	″	″	″	″	—	266	267	283	″	
4[00]	″	″	″	″	″	″	″	″	″	262	265	280	″	
8[00]	″	″	″	″	″	″	″	″	″	256	262	276	″	
12[00]	—	—	—	—	—	—	—	—	135	255	257	273	″	
4[00]	—	—	—	—	—	—	—	—	—	253	255	273	″	
8[00]	″	″	″	″	″	″	″	″	″	254	262	277	″	
12[00]	″	″	″	″	″	″	″	″	″	256	262	277	″	
4[00]	″	″	″	″	″	″	″	″	″	250	258	273	″	

PCB-ARCH-EXT0377290

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 492 Still No. 1

	TIME	DATE
Started By	am pm	
Finished By Jones	2 30 pm	7-1-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Sheet # 2

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
1200	40	40	175		5	5	5	5	—	251	258	272	OK	
400	—	—	—	—	—	—	—	—	—	254	256	272	—	
800	—	—	—	—	—	—	—	—		254	257	271	✓	
1200	—	—	—	—	—	—	—	—		254	257	272	✓	

PCB-ARCH-EXT0377291

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 493 Still No. 2

	TIME	DATE
Started By Field	am pm	6-26-65
Finished By Ray	900 am pm	7-1-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50" @ °C	@ °C		5½ drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	15		4	4	4	4	—	45	250	251	on	Down @ 400 P.M to change coils
800	"	"	"	"	"	"	"	"	141	256	265	270	"	
1200	"	"	"	"	"	"	"	"	139	259	265	270	"	
400	—	—	—	—	—	—	—	—	140	259	265	272	"	
800	—	—	—	—	—	—	—	—	140	260	265	271	"	
1200	—	—	—	—	—	—	—	—	—	259	265	272	—	
400	"	"	"	"	"	"	"	"	—	259	264	271	—	
800	"	"	"	"	"	"	"	"	139	260	265	270	"	
1200	"	"	"	"	"	"	"	"	141	261	267	270	"	
400	—	—	—	—	7	7	7	7	143	262	269	272	"	7# Gas at 245
800	—	—	—	—	—	—	—	—	138	260	270	272	"	
1200	—	—	—	—	5	5	5	5	—	260	271	272	—	
400	"	"	"	"	"	"	"	"		261	272	273	—	
800	"	"	"	"	"	"	"	"	140	261	272	276	"	
1200	"	"	"	"	"	"	"	"	142	261	271	275	"	
400	"	—	—	—	—	—	—	—	141	262	272	274	"	
1500	"	"	—	—	—	—	—	—	141	261	271	274	—	
800	—	—	—	—	—	—	—	—	142	260	270	273	"	
400	"	—	—	—	—	—	—	—	140	261	270	273	"	Fuse cut @ 715 Rec. Fault. No room.
800					½	½	½	½						
1200	✓	✓	✓	✓	5	5	5	0	134	262	270	273		
400		Down	"											
1200	—	—	—	—	—	—	—	—	145	260	270	272	—	
400	—	—	—	—	—	—	—	—	145	260	271	270	"	
800	—	—	—	—	—	—	—	—	141	259	271	270	—	
1200	"	"	"	"	"	"	"	"	—	260	271	270		
400	"	—	—	—	3	3	3	3	—	261	268	281	"	
800	"	—	—	—	—	—	—	—	"	278	280	310		

PCB-ARCH-EXT0377292

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 502 Still No. 1

	TIME	DATE
Started By	9[40] pm	7-14-65
Finished By	2[15] am	7-15-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
12[00]	40	40	175	✓	3	3	3	3	155	240	247	257	on	
4[00]	—	—	—	—	—	—	—	—	133	246	253	265	—	
8[00]	—	—	—	—	—	—	—	—	128	244	251	262	—	
12[00]	—	—	—	—	—	—	—	—	142	245	251	262	—	
4[00]	—	—	—	—	—	—	—	—	135	245	255	264	—	
8[00]	—	—	—	—	—	—	—	—	130	245	253	264	—	
12[00]	—	—	—	—	—	—	—	—	128	245	250	262	—	

PCB-ARCH-EXT0377293

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 503 Still No. 2

	TIME	DATE
Started By Handley	3:15 am pm	7-14-65
Finished By Wyatt	9:30 am pm	7-15-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		5 DRUMS		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175	✓	4	4	4	4	142	255	266	265	ON	
12:00	—	—	—	—	—	—	—	—	141	258	269	268	"	
4:00	—	—	—	—	—	—	—	—	142	259	269	268	"	
8:00	—	—	—	—	—	—	—	—	130	259	270	269	"	
12:00	—	—	—	—	—	—	—	—	140	260	270	273	—	
4:00	—	—	—	—	3	3	3	3	140	265	273	286	—	
8:00	—	—	—	—	—	—	—	—	139	271	272	290		
9:30	Finished													

PCB-ARCH-EXT0377294

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 498 Still No. 1

	TIME	DATE
Started By Field	155 am pm	7-6-65
Finished By Ray	10 15 am pm	7-10-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175	✓	2	2	2	2	—	230	240	250	On	
800	—	—	175	✓	✓	✓	✓	✓	✓	240	246	258	✓	
1200	✓	✓	✓	✓	5	5	5	5	✓	243	250	262	✓	
400	—	—	—	—	—	—	—	—	—	244	252	266	—	
800	—	—	—	—	—	—	—	—	—	243	253	265	—	
1200	✓	✓	✓	✓	✓	✓	✓	✓	90	250	257	270	✓	
800	✓	—	—	—	—	—	—	—	81	255	261	273		
1200	✓	—	—	—	—	—	—	—	90	256	262	274	—	
410	—	—	—	—	—	—	—	—	100	255	261	273	✓	
800	—	—	—	—	—	—	—	—	75	255	260	273	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	111	245	253	260	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	118	245	254	267	✓	
800	✓	✓	✓	✓	✓	—	—	—	128	246	254	267	✓	
1200	—	—	—	—	—	—	—	—	96	248	255	268	—	
4	—	✓	✓	✓	✓	✓	—	—	105	248	254	268	✓	
800	✓	—	—	—	—	—	—	—	125	248	254	267	✓	
1200	—	—	—	—	—	—	—	—	92	244	252	263	✓	
400	—	—	—	—	—	—	—	—	80	244	251	264	✓	
800	✓	—	✓	—	2	2	2	2	80	238	248	258	—	

PCB-ARCH-EXT0377295

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 499 Still No. 2

	TIME	DATE
Started By Edmonds	11 10 am pm	7-7-66
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		6 Drum		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	X	5	5	5	5	142	254	266	265	ON	
800	—	—	—	—	—	—	—	—	140	255	268	269	—	
1200	″	″	″	″	″	″	″	″	142	260	272	275	″	
400	″	″	″	″	″	″	″	″	134	263	272	274	—	
800	″	″	″	″	″	″	″	″	143	264	272	276	″	
1200	—	—	—	—	—	—	—	—	143	261	272	270	″	
400	—	—	—	—	—	—	—	—	141	260	272	270	″	
800	″	″	″	″	″	″	″	″	139	260	270	275	″	
1200	″	″	″	″	″	″	″	″	141	262	273	275	″	
800	″	″	″	″	″	″	″	″	141	256	270	271	″	
1200	″	″	″	″	″	″	″	″	137	264	274	276	″	
400	″	″	″	″	″	″	″	″		260	273	271	″	
800	″	″	″	″	″	″	″	″		265	272	270	″	
1200	—	—	—	—	—	—	—	—	138	260	272	270	″	
400	—	—	—	—	—	—	—	—	135	261	271	269	″	
800	—	—	—	—	2	2	2	2	139	256	270	270	—	
1200	″	″	″	″	2½	2½	2½	2½	136	261	270	283	″	
400	✓	✓	✓	✓	✓	✓	✓	✓	—	270	273	287	″	

PCB-ARCH-EXT0377296

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 512 Still No. #1

	TIME	DATE
Started By Jones	5[15] am ☒	8-1-65
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
<30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		5	5	5	5						no crude in flow tank

Pump #2 started 8-2-65 1200

PCB-ARCH-EXT0377297

Pump from #1 Still

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 512 Still No. 2

		TIME	DATE
Started By	Hyndley	am pm	8-1-65
Finished By	Jones	11:15 am	8-5-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C		4½		

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	—	5	5	5	5	140	256	265	271	On	
800	″	″	″	″	″	″	″	″	139	260	270	277	″	
1200	″	″	″	″	″	″	″	″	—	260	270	277	—	
400	—	—	—	—	—	—	—	—	—	260	270	276	—	
1800	—	—	—	—	—	—	—	—	140	255	278	280	—	1
1200	—	—	—	—	—	—	—	—	140	265	279	281	—	
400	—	—	—	—	—	—	—	—	140	264	280	279	″	
800	—	—	—	—	—	—	—	—	142	264	280	278	″	
1300	″	″	″	″	″	″	″	″	141	265	275	282	″	
400	″	″	″	″	″	″	—	″	145	265	275	282	″	
800	″	″	″	″	″	″	″	″	141	264	276	280	″	
400	—	—	—	—	—	—	—	—	140	259	276	275	″	
800	—	—	—	—	—	—	—	—	141	259	275	274	″	
1300	Down				½		½							
400	″	″	″	″	2	2	2	2	150	265	276	280	On	
800	″	″	″	″	″	″	″	″	140	270	285	287	″	

PCB-ARCH-EXT0377298

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 533 Still No. 1

	TIME	DATE
Started By Jondrow	3[10] am pm	9-24-65
Finished By	7[20] am pm	9-27-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS.	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8[00]	40	40	175	✓	2	2	2	2	53	227	237	255	ON	
1200	—	—	—	—	4	4	4	4	110	235	247	263	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	129	234	249	264	✓	
800	✓	✓	✓	✓	2	2	2	2	132	235	244	254	✓	
1200	—	—	—	—	—	—	—	—	18✓	230	244	257	—	
400	—	—	—	—	—	—	—	—	134	234	244	254	—	
800	—	—	—	—	—	—	—	—	130	232	245	255	—	
1200	—	—	—	—	—	—	—	—	132	233	244	253	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	130	239	243	257	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	133	237	241	255	✓	
1200	—	—	—	—	—	—	—	—	130	235	244	255	—	
400	—	—	—	—	—	—	—	—	131	234	246	255	—	
800	—	—	—	—	—	—	—	—	125	233	245	255	—	
1200	—	—	—	—	—	—	—	—	130	233	244	254	—	
400	✓	✓	✓	✓	✓	✓	✓	✓	132	230	246	255	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	132	240	247	257	✓	
1200	—	—	—	—	—	—	—	—	134	232	245	254	—	
400	—	—	—	—	—	—	—	—	128	235	247	260	—	

PCB-ARCH-EXT0377299

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 527 Still No. 1

	TIME	DATE
Started By Edmonds	1 1/35 am pm	9-8-65
Finished By Jones	1000 am pm	9-12-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
35" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	Ho	Ho	175	X	3	3	3	3	73	245	250	262	ON	
800	"	"	"	"	"	"	"	"	91	242	252	263	"	
400	—	—	—	—	4	4	4	4	130	242	253	265	ON	
800	—	—	—	—	—	—	—	—	132	238	251	264	"	
1200	—	—	—	—	6	6	6	6	130	241	252	267	"	
400	Bog													
800	"	"	"	"	"	"	"	"	134	240	252	265	"	
1200	—	—	—	—	—	—	—	—	131	243	253	266	—	
400	—	—	—	—	—	—	—	—	131	245	257	267	—	
800	—	—	—	—	—	—	—	—	132	243	253	266	—	
Down @ 834 AM - 200# steam off.														
800	—	—	—	—	4	4	4	4	130	240	246	263	—	
1200	"	"	"	"	"	"	"	"	127	236	250	263	"	
400	"	"	"	"	"	"	"	"	124	235	250	263	"	
800	—	—	—	—	—	—	—	—	125	238	251	263	"	
1200	—	—	—	—	—	—	—	—	125	238	253	265	"	
400	"	—	—	—	4	4	4	4	130	235	251	263	—	
800	—	—	—	—	—	—	—	—	135	235	249	259	—	
1200	Bog													
400	"	"	"	"	"	"	"	"	133	234	248	259	"	
1200	Heating up.				3	3	3	3						No Crude at 5:30 PM
400	—	—	—	—	—	—	—	—	130	245	250	266	—	
FINISHED 1000 PM														

PCB-ARCH-EXT0377300

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 528 Still No. 2

	TIME	DATE
Started By Kelly	am pm	9-8-65
Finished By Wyatt	8 45 am pm	9-13-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50" @ °C	@ °C		3 drums		

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		4	4	4	4					off	
1200					½		½							
1300	—	—	—	—	3	3	3	3	130	240	248	220	on	
400	—	—	—	—	—	—	—	—	126	245	252	274	—	Down 6 Hrs Low Crude. Started
1500 to	″	″	″	″	2	2	2	2	134	251	259	276	″	up at 900
400	″	″	″	″	″	″	″	″	135	255	259	276	″	Down at 1150 Hrs
800	—	—	—	—	—	—	—	—	126	265	271	280	″	Low on crude

PCB-ARCH-EXT0377301

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 534 Still No. 2

	TIME	DATE
Started By Handley	10^00 ~~am~~ pm	9-25-65
Finished By Wyatt	8^00 ~~am~~ pm	9-28-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
39" @ °C	@ °C		2½ DRUMS		200

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
8^00	40	40	175		1½	1½	1½	1½	132	240	253	270	OFF	
12^00	—	—	—		—	—	—	—	131	246	256	277	on	
4^00	—	—	—	—	—	—	—	—	129	249	256	279	—	
8^00	—	—	—	—	—	—	—	—	129	250	260	280	—	
12^00	—	—	—	—	—	—	—	—	140	251	260	280	—	
4^00	″	″	″	″	″	″	″	″	127	251	259	280	″	
8^00	″	″	″	″	″	″	″	″	125	250	258	280	″	
12^00	—	—	—	—	—	—	—	—	130	252	260	280	—	
4^00	—	—	—	—	—	—	—	—	129	251	260	280	—	
8^00	″	—	—	—	—	—	—	—	127	250	260	280	—	
12^00	—	—	—	—	—	—	—	—	127	250	260	280	—	
4^00	″	″	″	″	″	″	″	″	134	257	257	280	″	
8^00	″	″	″	″	″	″	″	″	134	251	260	280	″	
12^00	—	—	—	—	—	—	—	—	135	251	261	283	—	
4^00	—	—	—	—	—	—	—	—	130	251	259	281	—	
12^00	—	—	—	—	—	—	—	—	130	260	263	285	—	
4^00	—	—	—	—	—	—	—	—	131	260	266	280	—	

PCB-ARCH-EXT0377302

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 552 Still No. 2

	TIME	DATE
Started By Held	1155 am pm	11-12-65
Finished By Held	515 am	11-15-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		4 DRUMS.		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1400	40	40	175	—	3	3	3	3	40	255	257	269	on	
800	—	—	—	—	—	—	—	—	58	254	262	275	—	
1200	—	—	—	—	—	—	—	—	74	256	265	276	—	
400	—	—	—	—	—	—	—	—	130	257	263	274	—	
800	—	—	—	—	—	—	—	—	135	256	264	274	—	
1200	—	—	—	—	—	—	—	—	133	260	269	281	—	
400	—	—	—	—	—	—	—	—	137	260	269	281	—	
800	—	—	—	—	—	—	—	—	130	261	270	283	—	
1200	—	—	—	—	—	—	—	—	140	261	270	282	—	
400	—	—	—	—	—	—	—	—	—	261	270	281	—	
800	—	—	—	—	—	—	—	—	—	261	270	280	—	
1200	—	—	—	—	—	—	—	—	140	261	271	282	—	
400	—	—	—	—	—	—	—	—	142	255	273	287	—	
1200	—	—	—	—	2½	2½	2½	4	140	259	270	280	—	
400	—	—	—	—	—	—	—	—	—	258	271	281	—	
800	—	—	—	—	—	—	—	—	—	264	276	285		
1500	—	—	—	—	—	—	—	—	149	276	285	295	—	
400	—	—	—	—	—	—	—	—	146	280	290	305	—	
515	Finished													

PCB-ARCH-EXT0377303

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 551 Still No. 1

	TIME	DATE
Started By Jondro	11 00 am pm	11-12-65
Finished By Delby	6 10 am pm	11-14-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
33" @ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175		3	3	3			230	240	248	on	
800	—	—	—	—	—	—	—	—	—	235	245	255	"	
1200	"	"	"	"	"	"	"	—	75	245	255	263	"	
400	"	"	"	"	"	"	"	"	63	240	252	262	"	
800	—	—	—	—	—	—	—	—	72	238	253	263	—	
1200	—	—	—	—	—	—	—	—	85	237	253	262	—	
400	—	—	—	—	5	5	5	5	95	242	252	262	"	
800	—	—	—	—	—	—	—	—	135	240	252	261	"	
1200	"	"	"	"	"	"	"	"	142	240	253	262	"	
400	"	"	"	"	"	"	"	"	132	240	252	262	"	
800	—	—	—	—	—	—	—	—	135	240	254	264	—	
1200	—	—	—	—	—	—	—	—	130	242	254	265	—	
400	/	/	/	/	/	/	/	/	131	241	254	265		
800	/	/	/	/	/	/	/	/	/	241	253	264		
1200	"	"	"	"	"	"	"	"	132	240	252	262	"	
400	"	"	"	"	"	"	"	"	128	240	251	261	"	
600	finished				½		½							

PCB-ARCH-EXT0377304

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1154 Batch No. 543 Still No. 2

	TIME	DATE
Started By Field	935 am pm	10-18-65
Finished By Field	135 am pm	10-22-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C		4		200 lbs

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	175	✓	3	3	3	3	109	261	284	286	on	
12 00	—	—	—	—	—	—	—	—	142	278	285	287	—	
4 00	—	—	—	—	—	—	—	—	145	280	289	290	—	
12 00	—	—	—	—	3	3	3	3	146	280	283	293	OFF	force cut 7:5 AM REC. full.
4 00	—	—	—	—	—	—	—	—	148	281	290	292	✓	
8 00	—	—	—	—	—	—	—	—	148	283	291	292	✓	Down at 1 05 P.m to
12 00	—	—	—	—	—	—	—		145	285	292	295		PACK PUMP.
4 00	—	—	—	—	—	—	—		135	283	291	293	—	STARTED PUMP
8 00	—	—	—	—	—	—	—	—	146	284	291	295	—	AT 1:50 PM
12 00	Burning													Shut down 3 35 AM low crude
4 00	—	—	—	—	—	—	—	—	150	285	296	305	✓	
8 00	—	—	—	—	—	—	—	—	145	291	297	307	✓	
12 00	✓	✓	✓	✓	✓	✓	✓	✓	147	301	308	319	✓	
1 35	Finished													

PCB-ARCH-EXT0377305

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 539 Still No. 1

		TIME	DATE
Started By	[illegible]	755 am pm	11-28-65
Finished By	[illegible]	715 am pm	11-30-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
330 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1½	1½	1½	1½	129	251	255	263	ON	
1500	″	″	″	″	″	″	″	″	132	254	257	263	″	
400	″	″	″	″	″	″	″	″	135	254	258	265	″	
1200	″	″	″	″	″	″	″	″	127	258	253	260	″	
4″	—	—	—	—	—	—	—	—	124	~~272~~	~~274~~	~~275~~	″	
8″	″	—	—	—	—	—	—	—	″	~~284~~	284	28C	″	
800	″	″	″	″	″	″	″	″	″	″	″	″	″	
1500	Instrument Man working on													
400	—	—	—	—	—	—	—	—	—	253	255	262	″	
800	—	—	—	—	—	—	—	—	—	252	256	264	″	
1200	″	″	″	″	″	″	″	″	″	not working				
400	″	″	″	″	″	″	″	″	″	″	″	″		

PCB-ARCH-EXT0377306

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 560 Still No. 2

	TIME	DATE
Started By Jondro.	9 30 am pm	11-28-65
Finished By Jondro.	1 45 am pm	12-1-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		NONE		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175		1½	1¼	1½	1¼	140	260	263	276	~~OFF~~	
1300	″	″	″	″	″	″	″	″	141	266	277	280	on	
400	Recorder not working													
800	″	″	″	″	″	″	″	″	140	273	282	285	on	
1200	″	″	″	″	″	″	″	″	140	274	283	286	″	
400	—	—	—	—	—	—	—	—	140	274	283	284	″	
800	—	—	—	—	—	—	—	—	136	273	284	284	″	
1210	″	″	″	″	″	″	″	″	/	272	283	284	—	
400	/	✓	✓	✓	✓	✓	✓	✓	/	272	286	285	✓	
800	—	—	—	—	—	—	—	—	140	265	280	290	—	
1200	—	—	—	—	—	—	—	—	140	283	290	305	—	
145	FINISHED													

PCB-ARCH-EXT0377307

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 569 Still No. 1

	TIME	DATE
Started By Wyatt	215 am pm	12-15-65
Finished By Fielty	1120 am pm	12-19-65

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3	130	245	253	262	ON	
800	"	"	"	"	"	"	"	"	138	247	257	267	"	
900	"	"	"	"	"	"	"	"	136	256	265	280	"	
400	Down													
800	—	—	—	—	3	3	3	3	135	252	258	265		
1200	—	—	—	—	—	—	—	—	130	252	256	265	"	
400	—	—	—	—	—	—	—	—	136	251	257	267	"	
800	"	"	"	"	"	"	"	"	135	251	259	268	"	
1200	"	"	"	"	"	"	"	"	133	251	257	267	"	
400	—	—	—	—	—	—	—	—	136	251	259	266	—	
800	—	—	—	—	—	—	—	—	135	254	260	266	—	
1200	—	—	—	—	4	4	4	4	135	247	255	262	"	Down for Crude at 820
400	"	"	"	"	"	"	"	"	140	245	257	266	"	
1115	Down settled													

PCB-ARCH-EXT0377308

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 570 Still No. 2

		TIME	DATE
Started By	Handley	10⁰⁰ am pm	12-16-65
Finished By	London	5⁴⁵ am pm	12-19-65

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		4 3/4 DRUMS		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	Burners 2	Burners 3	Burners 4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175		3	3	3	3	140	251	261	273	ON	
800	″	″	″	″	″	″	″	″	136	257	265	280	″	
400	—	—	—	—	—	—	—	—	140	258	266	281	—	
800	—	—	—	—	—	—	—	—	135	259	268	283	—	
1200	~	~	~	~	~	~	~	~	135	259	267	281	~	
400	—	—	—	—	—	—	—	—	140	258	265	280	~	
800	″	″	″	″	″	″	″	″	135	257	266	281	″	
1200	″	″	″	″	″	″	″	″	136	256	265	280	″	
400	—	—	—	—	—	—	—	—	140	257	266	281	—	
800	—	—	—	—	—	—	—	—	135	260	269	282	—	
1200	~	~	~	~	~	~	~	~	140	261	269	283	~	
400	—	—	—	—	—	—	—	—	133	257	267	282	—	
800	″	″	″	″	″	″	″	″	140	259	267	282	″	
400	—	—	—	—	—	—	—	—	140	270	274	290	—	
FINISHED 5⁴⁵ pm														

PCB-ARCH-EXT0377309

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 577 Still No. 1

		TIME	DATE
Started By	Jones	1 10 am pm	1-1-66.
Finished By	Wyatt	12 30 am pm	1-5-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		4	4	4	4					~~OFF~~ ON	
800	Busy													
1200	✓	✓	✓	✓	✓	✓	✓	✓	139	255	263	271	✓	
400	✓	✓	✓	✓	2	2	2	2	/	254	263	271		Low crude
800	✓	✓	✓	✓	✓	✓	✓	✓	/	253	264	272		
1200	—	—	—	—	—	—	—	—	135	256	260	266	—	
400	—	—	—	—	—	—	—	—	135	254	259	266	—	
800	Shutting down to be packed.													
1200	✓	—	—	✓	2	2	2	2	/	254	260	266	✓	
						off	off	off	Low crude					
800	✓	✓	✓	✓	3	3	3	3	/	250	257	263	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	136	255	260	267	✓	
800	Down low on crude													
800	Down, low crude													
800	—	—												

PCB-ARCH-EXT0377310

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 578 Still No. 2

	TIME	DATE
Started By Redding	8.50 am pm	1-2-66
Finished By Foster	11.05 am pm	1-6-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		Drum		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175		1½	1½	1½	1½	125	246	252	275	ok	
400	✓	✓	—	✓	✓	✓	—	—	/	250	261	274	✓	
800	✓	✓	✓	✓	✓	✓	—	—	/	230	261	274	—	
1200	—	—	—	—	—	—	—	—	135	254	263	281	—	
400	—	—	—	—	—	—	—	—	139	254	264	281	—	
800	—	—	—	—	—	—	—	—	/	254	263	281	—	
1200	Drum changed to submerged pump													
400	✓	✓	✓	✓	✓	✓	✓	✓	135	255	268	270	ok	
800	Now cond. feed off												✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	145	250	268	270	✓	
400	✓	✓	✓	✓	✓	✓	✓	✓	140	256	266	268	✓	
800	✓	✓	✓	✓ 10# 3	off 3	off 3	off 3	½ 3	Xylene to be made					
800	✓	✓	✓	✓	1½	1½	1½	1½	140	257	270	272	✓	
1200	—	—	—	—	—	—	—	—	136	256	272	270	✓	
400	—	—	—	—	3	3	3	3	138	256	271	271	✓	
800	✓	✓	✓	✓	✓	✓	✓	✓	/	256	272	270	—	
400	—	—	—	—	—	—	—	—	145	255	269	271	—	
800	—	—	—	—	—	—	—	—	135	255	270	272	—	
1200	—	—	—	—	—	—	—	—	132	255	271	271	✓	
400	—	—	—	—	—	—	—	—	138	256	265	288	✓	
800	—	—	—	—	—	—	—	—	142	265	270	288	✓	

PCB-ARCH-EXT0377311

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 5-85 Still No. 1

		TIME	DATE
Started By	Wyatt	5 45 am pm	1-18-66
Finished By	Kelly	7 05 am pm	1-22-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
11 00	40	40	175	—	½	½	½	½	132	250	257	266	on	
8 00	—	—	—	—	4	4	4	4		250	258	264	—	
12 00	Down - Working on Cont.													
4 00	—	—	—	—	3	3	3	3	130	255	260	268	—	
8 00	—	—	—	—	—	—	—	—	132	250	260	267	—	
12 00	—	—	—	—	—	—	—	—	130	253	258	267	—	
4 00	—	—	—	—	—	—	—	—	132	251	259	268	—	
8 00	—	—	—	—	—	—	—	—	128	253	259	268	—	
12 00	—	—	—	—	—	—	—	—	135	253	259	268	—	
12 00	Down ✓				½		½							Fires Cut @ 33° Rec. full - no room.
8 00	—	—	—	—	5	5	5	5	127	252	260	270	—	
12 00	—	—	—	—	—	—	—	—	134	252	260	269	—	
4 00	—	—	—	—	—	—	—	—	134	250	259	270	—	
8 00	—	—	—	—	—	—	—	—	130	251	259	270	—	
12 00	—	—	—	—	—	—	—	—	136	251	258	268	—	
4 00	—	—	—	—	—	—	—	—	135	250	259	268	—	
8 00	—	—	—	—	—	—	—	—	135	250	259	269	—	
12 00	—	—	—	—	—	—	—	—	135	250	259	268	—	
4 00	—	—	—	—	—	—	—	—	136	250	258	268	—	
7 05	pm - 1-22-66				Discontinued									

PCB-ARCH-EXT0377312

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 586 Still No. 2

	TIME	DATE
Started By Handley	6:30 am pm	1-18-66
Finished By Jones	2:00 am pm	1-22-66

CHARGE

INS FROM BLOW PT	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		NONE		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1		1						OFF	
8:00	—	—	—	—	3½	3½	3½	3½	127	254	264	280	on	
12:00	—	—	—	—	—	—	—	—	130	255	265	281	"	
4:00	—	—	—	—	—	—	—	—	135	260	268	285	—	
8:00	—	—	—	—	—	—	—	—	130	260	268	285	—	
12:00	—	—	—	—	—	—	—	—	135	261	269	288	—	
4:00	—	—	—	—	—	—	—	—	143	261	269	289	—	
8:00	—	—	—	—	—	—	—	—	130	260	270	286	"	
12:00	—	—	—	—	—	—	—	—	137	260	269	287	"	
12:00	DOWN				½		½							Fires cut @ 3:30 Rec. fell - no room Cond. drained.
12:00	"	"	"	"	4	4	4	4	135	258	269	286	on	
4:00	"	"	"	"	"	"	"	"	135	258	268	286	"	
8:00	"	"	"	"	"	"	"	"	135	260	267	286	"	
12:00	—	—	—	—	—	—	—	—	134	258	267	286	—	
4:00	—	—	—	—	—	—	—	—	140	259	267	287	—	
8:00	"	"	"	"	"	"	"	"	138	258	267	287	"	
12:00	"	"	"	"	"	"	"	"	135	259	266	286	"	
4:00	"	"	"	"	"	"	"	"	141	261	269	287	"	
8:00	"	"	"	"	"	"	"	"	132	261	270	285	"	
12:00	—	—	—	—	—	—	—	—	135	265	270	294	—	
2:00	FINISHED													

PCB-ARCH-EXT0377313

WGK 68.2 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 594 Still No. 1

		TIME	DATE
Started By	Jondro	545 am	2-9-66
Finished By	Kelly	330 am	2-13-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
32" @ °C	@ °C				200 lt

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1/2			1/2					ok	
800	—	—	—	—	5	5	5	5	136	250	256	265	↓	
1200	—	—	—	—	—	—	—	—	134	250	257	266	↓	
400	↓	↓	↓	↓	↓	↓	↓	↓	138	250	258	269	↓	
800	↓	↓	↓	↓	2	2	2	2	138	250	258	269	↓	
1200	—	—	—	—	—	—	—	—	135	258	261	266	—	
400	—	—	—	—	3	3	3	3	133	255	261	269	—	
800	—	—	—	—	—	—	—	—	132	252	258	268	↓	
1200	—	—	—	—	—	—	—	—	130	252	258	265	↓	
400	↓	↓	↓	↓	↓	↓	↓	↓	135	254	259	267	↓	
800	↓	↓	↓	↓	↓	↓	↓	↓	137	254	258	266	↓	
1200	—	—	—	—	—	—	—	—	135	254	258	266	—	
400	—	—	—	—	—	—	—	—	134	254	258	268		
800	—	—	—	—	—	—	—	—	131	254	260	268	—	Down 8:15 fit steam leaks pet
1200	—	—	—	—	5	5	5	5	131	251	259	269	—	on 10:30
400	↓	↓	↓	↓	↓	↓	↓	↓	138	251	258	268	↓	
800	↓	↓	↓	↓	↓	↓	↓	↓	138	251	258	268	↓	
1206	↓	↓	↓	↓	↓	↓	↓	↓	136	250	258	268	↓	
330		Finished												

PCB-ARCH-EXT0377314

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 595 Still No. 2

	TIME	DATE
Started By	130 am pm	2-10-66
Finished By	745 am pm	2-13-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50" @ °C	@ °C		3½ Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	-	1½	1½	1½	1½	139	254	265	264	OFF	on
800	—	—	-	-	-	-	-	-		255	265	264	"	
1340	—	—	-	-	-	-	-	-	140	254	265	264	"	
400	"	"	"	"	"	"	"	"	138	256	265	270	"	
800	"	"	"	"	"	"	"	"	134	256	265	270	"	
1200	—	—	—	—	—	—	—	—	130	256	267	270	—	
460	—	—	—	—	—	—	—	—	133	256	267	270	—	
800	—	—	—	—	—	—	—	—	132	260	270	273	—	Vapor 8" pipe jet steam leaks
1200	—	—	—	—	4	4	4	4	135	259	270	273	—	on 10:30
400	"	"	"	"	"	"	"	"	135	260	272	275	"	
800	"	"	"	"	"	"	"	"	135	260	272	275	"	
1300	"	"	"	"	"	"	"	"	137	259	270	274	"	
400	"	"	"	"	2	2	2	2	126	260	268	285	"	

PCB-ARCH-EXT0377315

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 603 Still No. 2

		TIME	DATE
Started By	Reid	11 15 am pm	3-6-66
Finished By	Jones	7 55 am pm	3-9-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		1	1	1	1						
400	—	—	—	—	2	2	2	2	140	250	273	275	on ✓	
800	—	—	—	—	—	—	—	—	130	256	270	280	—	
1200	—	—	—	—	—	—	—	—	136	258	272	283	—	
400	″	″	″	″	″	″	″	″	130	259	272	283	″	
800	″	″	″	″	″	″	″	″	136	259	273	285	″	
1200	″	″	″	″	″	″	″	″	136	258	272	284	″	
400	″	″	″	″	″	″	″	″	132	260	273	285	″	
800	—	—	—	—	—	—	—	—	135	260	275	285	—	
1200	—	—	—	—	—	—	—	—	135	258	271	286	—	
400	″	″	″	″	″	″	″	″	132	258	271	282	″	
800	″	″	″	″	″	″	″	″	135	259	271	282	″	
1200	—	—	—	—	—	—	—	—	133	257	270	280		
		Down @ 1219 - Rec full - no room												
1200	—	—	—	—	4	4	4	4	136	256	271	283	—	
400	—	—	—	—	—	—	—	—	146	260	276	287	—	
755		FINISHED.												

PCB-ARCH-EXT0377316

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 602 Still No. 1

	TIME	DATE
Started By Handley	pm	3-6-66
Finished By Handley	120 pm	3-9-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
800	″	″	″	—	1½	1½	1½	1½	125	249	253	257	OK	
1200	—	—	—	—	—	—	—	—	127	251	257	262	—	
400	—	—	—	—	2	2	2	2	131	253	258	265	—	
800	—	—	—	—	5	5	5	5	131	250	258	268	″	
1200	—	—	—	—	—	—	—	—	130	250	259	267	″	
400	″	″	″	″	″	″	″	″	133	250	259	268	″	
800	″	″	″	″	″	″	″	″	130	250	259	268	″	
1200	″	″	″	″	″	″	″	″	135	250	259	268	″	
400	Down		Draining Scrubber											
800	—	—	—	—	—	—	—	—	133	250	259	268	—	
1200	—	—	—	—	—	—	—	—	133	250	258	267	—	
400	″	″	″	″	″	″	″	″	130	250	258	269	″	
800	″	″	″	″	″	″	″	″	131	250	257	265	″	
1200	—	—	—	—	—	—	—	—	127	248	256	264	—	
	Down @ 1210 - Rec full - no steam.													
1500	—	—	—	—	5	5	5	5	130	247	255	265	—	

PCB-ARCH-EXT0377317

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 616 Still No. 1

	TIME	DATE
Started By Handley	am pm	4-6-66
Finished By Jondro	2:15 pm	4-10-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175	✓	5	5	5	5	—	250	256	268	ON	
12:00	—	—	-	—	—	—	—	—	—	252	257	268	—	
4:00	—	—	—	—	—	—	—	—	—	254	259	267	↙	
8:00	—	—	—	—	—	—	—	—	—	254	257	265	↙	
4:00	—	—	—	—	5	5	5	5	—	255	260	268	—	
8:00	—	—	—	—	—	—	—	—	—	254	261	268	—	
12:00	—	—	—	-	—	—	—	—	—	254	261	268	—	
4:00	—	—	—	—	—	—	—	—	—	253	258	265	—	
8:00	—	—	—	—	—	—	—	—	—	254	258	266	↙	
12:00	↙	↙	↙	↙	↙	↙	↙	↙	144	257	260	267	↙	
4:00	↙	↙	↙	↙	↙	↙	↙	↙	134	258	260	266	↙	
8:00	—	—	—	—	—	—	—	—	134	258	261	266	—	
12:00	—	—	—	—	—	—	—	—	131	258	261	267	—	
4:00	✓	✓	✓	✓	✓	✓	✓	✓	132	258	261	267	✓	
8:00	✓	✓	✓	✓	✓	✓	✓	✓	133	257	261	267	✓	
12:00	↙	↙	↙	↙	↙	↙	↙	↙	138	258	261	268	↙	
4:00	↙	↙	↙	↙	↙	↙	↙	↙	135	258	261	267	↙	
8:00	—	—	—	—	—	—	—	—	134	258	261	267	—	
12:00	—	—	—	—	—	—	—	—	133	258	261	267	—	
2:15	FINISHED													

PCB-ARCH-EXT0377318

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 617 Still No. 2

		TIME	DATE
Started By	Jones.	10:30 am pm	4-7-66.
Finished By	Handley	8:00 am pm	4-10-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		NONE		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4:00	40	40	175		3	3	3	3	141	261	265	285	ON	
8:00	—	—	—	—	—	—	—	—		263	269	286	—	
12:00	—	—	—	—	—	—	—	—	140	266	274	292	—	
4:00	—	—	—	—	4	4	4	4	143	266	275	293	—	
8:00	—	—	—	—	—	—	—	—	145	268	275	294	—	
12:00	—	—	—	—	—	—	—	—	141	266	275	294	—	
4:00	—	—	—	—	—	—	—	—	145	266	274	289	—	
8:00	—	—	—	—	—	—	—	—	140	262	275	292	—	Fires out at High chlor
12:00	—	—	—	—	—	—	—	—	144	270	281	285	—	12:10 S.R. full
4:00	—	—	—	—	—	—	—	—	146				—	
8:00	—	—	—	—	—	—	—	—	150	271	281	296	—	
12:00	—	—	—	—	—	—	—	—	145	273	281	295	—	
4:00	—	—	—	—	—	—	—	—	146	274	282	299	—	
8:00	—	—	—	—	—	—	—	—	150	274	282	300	—	
12:00	—	—	—	—	—	—	—	—					—	
12:00	—	—	—	—	—	—	—	—	150	274	282	300	—	
4:30	—	—	—	—	—	—	—	—	150	274	280	298	—	
8:00	—	—	—	—	—	—	—	—	149	271	276	298	—	
12:00	—	—	—	—	—	—	—	—	—	271	276	295	—	
4:00	—	—	—	—	—	—	—	—	150	276	285	300	—	

PCB-ARCH-EXT0377319

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 622 Still No. 1

	TIME	DATE
Started By Handley	am pm	4-22-66
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
12 00	40	40	175		1½	1½	1½	1½	—	249	253	260	ON	
4 00	—	—	—	—	3	3	3	3	—	249	257	266	←	
8 00	←	←	←	←	←	←	←	←	—	248	258	267	←	
12 00 Thru					2	2	2	2						
4 00	—	—	—	—	—	—	—	—	—	247	259	266	—	
8 00	←	←	←	←	3	3	3	3	133	248	256	267	←	fines cut 4:45 no crude.
12 00	←	←	←	←	2	2	2	2	130	256	258	265	←	
4 00	—	—	—	—	—	—	—	—	129	254	260	266	—	
8 00	—	—	—	—	3	3	3	3	124	254	261	267	—	
12 00	—	—	—	—	—	—	—	—	132	253	260	266	←	
4 00	—	—	—	—	—	—	—	—	130	252	260	266	←	
8 00	—	—	—	—	1½	1½	1½	1½	131	252	258	264	←	
12 00	←	←	←	←	←	←	←	←	127	250	258	265	←	
4 00	—	—	—	—	—	—	—	—	135	250	259	265	—	
8 00	—	—	—	—	—	—	—	—	135	254	260	265	—	
12 00	—	—	—	—	—	—	—	—	126	255	260	267	—	
4 00	—	—	—	—	4	4	4	4	135	250	260	271	—	
8 00	←	←	←	←	←	←	←	←	135	250	259	270	←	
12 00	←	←	←	←	←	←	←	←	135	250	260	270	←	
4 00	←	←	←	←	←	←	←	←	133	252	260	270	←	
8 00	←	←	←	←	←	←	←	←	133	252	260	270	←	
12 00	—	—	—	—	—	—	—	—	136	250	260	270	—	
4 00	—	—	—	—	—	—	—	—	136	250	260	270	—	
8 00	←	←	←	←	←	←	←	←	130	251	260	271	←	
12 00	←	←	←	←	←	←	←	←	139	251	257	270	←	
4 00	—	—	—	—	—	—	—	—	134	250	259	270	←	
8 00	—	—	—	—	—	—	—	—	132	252	260	270	←	

PCB-ARCH-EXT0377320

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 622 Still No. 1

	TIME	DATE
Started By Shoot #2	am pm	4-22-66
Finished By Shoot Ray	6 45 am per	4-26-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
12 00	40	40	175	—	5	5	5	5	135	145	159	173	—	
400	Busy													
645			Finished											

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 623 Still No. 2.

		TIME	DATE
Started By	Londrio.	7 10 pm	4-21-66
Finished By	Londrio	1 25 pm	4-27-66.

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		5½ Drums		200 #

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175		2	2	2	2	65	257	266	265	ON	
800	"	"	"	"	"	"	"	"	80	257	265	271	"	
1300	Busy													
800	"	"	"	"	3	3	3	3	84	265	272	277	"	feed off at 240 psi low on crude
1200	"	"	"	"	2	2	2	2	73	260	267	272		
1200	—	—	—	—	2	2	2	~	110	265	272	273	"	condenser H_2O
400	—	—	—	—	—	—	—	—	—	266	273	274	"	off
800	—	—	—	—	1½	1½	1½	1½	—	266	273	274	"	down at 1300 pm
1240	"	"	"	"	"	"	"	"	135	265	275	278	"	Low on crude
400	—	—	—	—	1½	1½	1½	1½	126	266	278	280	ON	~~H_2O off cond.~~
800	"	"	"	"	"	"	"	"	139	266	275	280	"	
1300	"	"	"	"	"	"	"	"	140	269	275	280	"	
400	—	—	—	—	—	—	—	—	138	265	285	276	"	
800	—	—	—	—	—	—	—	—	138	265	277	280		
1200	—	—	—	—	5	5	5	5	139	268	776	282	—	
400	B.up													
800	—	—	—	—	3	3	3	3	140	277	280	285	—	
1200	—	—	—	—	—	—	—	—	145	280	286	304	—	
125	FINISHED													

PCB-ARCH-EXT0377322

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 630 Still No. 1

	TIME	DATE
Started By Pelly	am pm	5-8-66
Finished By Roy	11 30 am pm	5-11-166

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
20 @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8[10]	Bus y				2	2	2	2				273		
1200	40	40	175	—	3	3	3	3	141	250	256	263	—	
400	—	—	—	—	4	4	4	4	145	250	258	268	—	
800	—	—	—	—	5	5	5	5	135	251	257	271		
1200	—	—	—	—	6	-	-	-	140	251	258	272	—	
400	"	"	"	"	"	"	"	"	136	250	257	271	"	
800	"	"	"	"	"	"	"	"	138	250	257	272	"	
1200	—	—	—	—	-	-	-	-	135	250	258	272	—	
400	—	—	-	-	-	-	-	-	136	250	257	272	—	
800	Busy													
1200	—	—	—	—	—	—	—	—	145	251	258	272	—	
400	"	"	"	"	"	"	"	"	135	250	257	271	"	
800	"	"	"	"	"	"	"	"	133	250	257	270	"	
12[00]	"	"	"	"	"	"	"	"	—	249	257	270	"	
400	"	"	"	"	"	"	"	"	/	249	258	271	/	
800	—	—	—	—	—	—	—	—	—	265	268	280	—	

PCB-ARCH-EXT0377323

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 631 Still No. 2

		TIME	DATE
Started By	Kelly	8[45] am-pm	5-8-66
Finished By	Jones	5[00] am pm	5-10-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		5 Drums		200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
12[00]	40	40	175		2	2	2	2	105	280	284	304		
400	—	—	—	—	4	4	4	4	149	285	290	310		
800	—	—	—	—	5	5	5	5	147	286	291	312		
1200	—	—	—	—	—	—	—	—	151	288	296	312		
400	"	"	"	"	"	"	"	"	141	280	295	315		
800	"	"	"	"	"	"	"	"	144	290	295	316		
1200	—	—	—	—	—	—	—	—	147	291	296	317		
400	—	—	—	—	—	—	—	—	—	291	295	315	—	
800	Bump													
1200	—	—	—	—	—	—	—	—	150	288	296	316	—	
400	"	"	"	"	"	"	"	"	150	291	296	316	"	
800	"	"	"	"	"	"	"	"	152	291	296	317	"	
1200	"	"	"	"	"	"	"	"	—	290	295	315	"	
400	"	"	"	"	"	"	"	"	—	291	295	311		
800	—	—	—	—	—	—	—	—	142	290	295	316	—	
400	—	—	—	—	—	—	—	—	150	300	306	331	—	
500	FINISHED													

PCB-ARCH-EXT0377324

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 639 Still No. 2

		TIME	DATE
Started By	Reilly	8 20 am pm	5-29-66
Finished By	Gondro	7 10 pm	6-2-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		5 1/2 Drums		200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175	NO	2	2	2	2						
400	—	—	—	YES	4	4	4	4	135	253	265	269	—	
800	—	—	—	—	—	—	—	—	142	257	266	272	—	
400	"	"	"	"	"	"	"	"	135	259	265	272	"	
800	"	"	"	"	2	2	2	2	136	260	265	273	"	
1200	—	—	—	—	—	—	—	—	135	260	265	273	—	
400	Empty	—	—	—	—	—	—	—	135	261	266	273		
1200	—	—	—	—	—	—	—	—	136	261	266	273	—	
400	"	"	"	"	"	"	"	"	135	260	265	273	"	
800	"	"	"	"	"	"	"	"	130	260	265	274	"	
1200	—	—	—	—	—	—	—	—	132	260	266	274	"	
800	—	—	—	—	—	—	—	—	130	260	272	273	"	
400	—													
800	—	—	—	—	—	—	—	—	135	260	268	273	—	
1200	—	—	—	—	—	—	—	—	134	260	269	273	—	
400	—	—	—	—	—	—	—	—	140	259	268	273	—	
800	—	—	—	—	—	—	—	—	145	261	270	275	—	
1200	—	—	—	—	—	—	—	—	142	260	272	275	"	
400	—	—	—	—	—	—	—	—	140	261	272	273	"	
800	—	—	—	—	—	—	—	—	142	260	269	274	—	
400	—	—	—	—	—	—	—	—	135	260	266	287	—	
710	FINISHED													

PCB-ARCH-EXT0377325

WGK 682 rev DEPT 246 STILL RECORD Arclor No. 1254 Batch No. 638 Still No. 1

	TIME	DATE
Started By Ray	1 15 am pm	5-29-66
Finished By Ray	1 15 am pm	6-2-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 00	40	40	175	—	3	3	3	3	135	255	257	263	on	
12 00	—	—	—	—	—	—	—	—	136	254	259	265	—	
4 00	—	—	—	—	4	4	4	4	137	250	259	270	—	
8 00	—	—	—	—	—	—	—	—	128	250	259	270	—	
12 00	"	"	"	"	"	"	"	"	132	253	259	268	"	
4 00	"	"	"	"	"	"	"	"	142	253	260	267	"	
8 00	—	—	—	—	—	—	—	—	135	253	259	268	—	
~~4 00~~	Broke													
8 00	—	—	—	—	—	—	—	—	141	254	261	268	—	
12 00	—	—	—	—	—	—	—	—	136	253	260	268	—	
4 00	"	"	"	"	"	"	"	"	137	253	260	267	"	
8 00	"	"	"	"	"	"	"	"	127	254	260	268	"	
12 00	—	—	—	—	—	—	—	—	135	253	257	266	"	
4 00	—	—	—	—	—	—	—	—	135	252	260	269	"	
8 00	—	—	—	—	—	—	—	—	140	253	261	268	—	
12 00	—	—	—	—	—	—	—	—	140	252	260	269	—	
4 00	—	—	—	—	—	—	—	—	137	254	259	269	—	
8 00	—	—	—	—	—	—	—	—	138	254	258	268	—	
12 00	—	—	—	—	—	—	—	—	132	252	256	266	"	
4 00	—	—	—	—	—	—	—	—	132	253	257	267	"	
8 00	—	—	—	—	—	—	—	—	134	250	258	272	—	

PCB-ARCH-EXT0377326

WGK 682 rev **DEPT 246 · STILL RECORD** Arclor No. 1254 Batch No. 666 Still No. 2

		TIME	DATE
Started By	Sheet #2	am pm	
Finished By	Kelly	1550 ~~am~~ pm	8-9-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
400	40	40	175	✓	2	2	2	2	141	270	277	292	ON	6 Bbls down
400	—	—	—	—	3	3	3	3	140	270	275	290	—	Crude on 11 PM
820	✓	✓	✓	✓	✓	✓	✓	✓	140	274	282	295	✓	
1200	✓	✓	✓	✓	✓	✓	✓	✓	145	289	292	310	✓	
1250		Finished												

PCB-ARCH-EXT0377327

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 676 Still No. 1

	TIME	DATE
Started By Jourdan	5 15 am pm	9-2-66
Finished By Watt	10 00 am pm	9-7-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				900 ##

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175		3	3	3	3	65	252	257	265	ON	
800	—	—	—	—	—	—	—	—	65	255	258	266	—	
1200	—	—	—	—	—	—	—	—	125	255	259	267	—	
800	—	—	—	—	—	—	—	—	135	255	259	267	—	
400	—	—	—	—	—	—	—	—	133	251	257	267	—	
800	—	—	—	—	—	—	—	—	135	251	257	266	—	
1200	"	"	"	"	"	"	"	"	137	252	257	266	"	
400	"	"	"	"	"	"	"	"	138	252	257	266	"	
800	"	"	"	"	"	"	"	"	137	251	255	266	"	
1200	"	"	"	"	"	"	"	"	136	250	255	264		
400	—	—	—	—	—	—	—	—	135	252	257	266	—	
800	—	—	—	—	—	—	—	—	139	249	257	267	—	
1200	"	"	"	"	"	"	"	"	140	248	257	267	"	
800	—	—	—	—	—	—	—	—	142	249	258	267	"	
1200	—	—	—	—	—	—	—	—	137	248	257	267	"	
800	—	—	—	—	1/2 2	2	1/2 2	2	135	250	256	264	"	Drain low Crude 3 40 PM SR pumped out 4 30 PM

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 677 Still No. 2

		TIME	DATE
Started By	[illegible]	15[10] am ~~pm~~	9-2-66
Finished By	[illegible]	4[10] ~~am~~ pm	9-7-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		5½ Drums		200 ≈

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
800	40	40	175		1	1	1	1	—	250	263	265	—	
1200	—	—	—	—	—	—	—	—	—	250	263	265	—	
800	—	—	—	—	—	—	—	—	—	255	263	266	—	
400	—	—	—	—	—	—	—	—	—	259	265	271	—	
800	—	—	—	—	—	—	—	—	—	258	265	270	—	
1200	"	"	"	"	"	"	"	"	130	256	266	270	"	
400	"	"	"	"	"	"	"	"	140	256	266	270	"	
800	"	"	"	"	"	"	"	"	142	257	270	265	"	
1200	"	"	"	"	"	"	"	"	183	257	269	265	"	
400	—	—	—	—	—	—	—	—	—	256	266	270	—	
800	—	—	—	—	—	—	—	—	141	258	266	270	—	
1200	"	"	"	"	"	"	2	"	140	258	270	274	"	
800	—	—	—	—	—	—	—	—	—	256	268	272	—	
1200	—	—	—	—	—	—	—	—	—	255	265	270	"	
400	—	—	—	—	—	—	—	—	—	255	267	265	—	
800	—	—	—	—	—	—	—	—	—	255	262	265	—	
1200	"	"	"	"	"	"	"	"	"	256	264	268	"	
400	"	"	"	"	"	"	"	"	"	257	266	269	"	
800	—	—	—	—	—	—	—	—	—	258	268	272	—	

PCB-ARCH-EXT0377329

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1260 Batch No. 678 Still No. 1

	TIME	DATE
Started By Watt	am pm	9-27-66
Finished By Jondreau	6:30 am pm	10-2-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8:00	40	40	175	—	3	3	3	3	76	270	273	283	ON	
12:00	—	—	—	—	—	—	—	—		271	274	285	"	
4:00	"	"	"	"	1½	1½	1½	1½	"	272	274	253	—	
8:00	Bump													
12:00	—	—	—	—	—	—	—	—	—	275	279	284	—	
4:00	—	—	—	—	—	—	—	—	—	274	279	283	—	
8:00	—	—	—	—	—	—	—	—	132	272	277	285	"	
12:00	—	—	—	—	—	—	—	—	130	270	276	285	"	
12:00	—	—	—	—	—	—	—	—	136	271	277	285	—	
4:00	—	—	—	—	—	—	—	—	135	272	275	284	—	
8:00	—	—	—	—	—	—	—	—	134	268	274	283	"	
12:00	—	—	—	—	—	—	—	—	138	270	275	284	"	
4:00	"	"	"	"	"	"	"	"	132	270	276	285	"	
8:00	"	"	"	"	"	"	"	"	133	270	275	284	"	
12:00	—	—	—	—	4	4	4	4	134	271	277	283	—	
4:00	—	—	—	—	2	2	2	2	130	273	288	290	—	
8:00	—	—	—	—	—	—	—	—	134	271	280	287	"	
12:00	—	—	—	—	1½	1½	1½	1½	135	271	279	285	"	
8:00	"	"	"	"	"	"	"	"	134	273	287	286	"	
12:00	—	—	—	—	—	—	—	—	126	278	281	285	—	
4:00	—	—	—	—	—	—	—	—	131	280	281	284	—	
4:00	"	"	"	"	"	"	"	"	130	Down		Cleaning Big Press		
12:00	Busy with #5 chlor													
6:30	FINISHED													

PCB-ARCH-EXT0377330

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1260 Batch No. 678 Still No. 2

	TIME	DATE
Started By Pelton	5 30 am ~~pm~~	9-27-66
Finished By	3 00 ~~am~~ pm	10-3-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C		5½ Drums	6 Drums	200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1500	40	40	175	–	3	3	3	3	–	275	290	291	ON	
400	″	″	″	″	½	½	½	½	″	274	290	291	″	Had to put vac. on to get it to clr.
600	Down	Low	crude											
1200	–	–	–	–	–	–	–	–	145	280	295	306	–	
400	–	–	–	–	–	–	–	–	150	280	295	300	–	
1200	″	″	″	″	3	3	3	3	154	280	291	295	–	Down low on crude.
400	–	–	–	–	2	2	2	2	140	280	295	300	–	–
800	″	″	″	″	–	–	–	–	145	282	295	295	″	
1200	–	–	–	–	½	½	½	½	125	280	293	294	″	
400	″	″	″	″	″	″	″	″	145	280	293	295	″	
800	Pump trouple													
1200	–	–	–	–	–	–	–	–	141	286	290	305	–	
400	–	–	–	–	–	–	–	–	146	287	290	309	–	
800	″	″	″	″	″	″	″	″	146	285	294	302	″	
1200	Busy with #5 chlor													
800	change from the horizontal to the submerge pump													

PCB-ARCH-EXT0377331

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 685 Still No. 1

	TIME	DATE
Started By Handley	— pm	10-20-66
Finished By Jondro.	6 20 am	10-23-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 #

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175	/	4	4	4	4	130	249	256	267	ON	
400	—	—	—	—	—	—	—	—	133	248	257	270	—	
800	—	—	—	—	—	—	—	—	128	250	257	268	—	
1200	—	—	—	—	—	—	—	—	130	250	258	268	—	
400	—	—	—	—	—	—	—	—	129	250	257	269	—	
1300	—	—	—	—	—	—	—	—	129	249	257	269	—	
400	—	—	—	—	—	—	—	—	132	250	258	269	—	
800	—	—	—	—	—	—	—	—	128	250	258	267	—	
1200	—	—	—	—	—	—	—	—	132	248	257	267	—	
400	—	—	—	—	—	—	—	—	130	248	257	268	—	
800	—	—	—	—	—	—	—	—	128	250	257	270	—	
1200	—	—	—	—	—	—	—	—	133	247	258	271	—	
400	—	—	—	—	—	—	—	—	132	248	258	271	—	
800	—	—	—	—	—	—	—	—	127	245	258	272	—	
1200	—	—	—	—	—	—	—	—	131	247	258	271	—	
400	—	—	—	—	—	—	—	—	132	250	258	270	—	
800	—	—	—	—	—	—	—	—	125	250	258	271	—	
1200	—	—	—	—	—	—	—	—	132	250	258	271	—	
400	—	—	—	—	—	—	—	—		248	258	270	—	
620	FINISHED													

PCB-ARCH-EXT0377332

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 686 Still No. 2

	TIME	DATE
Started By Wyatt	10 15 am pm	10-21-66
Finished By Kelly	4 15 am pm	10-24-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45 @ °C	@ °C		NONE		200 **

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
400	40	40	175	-	2	2	2	2	148	260	271	277	ON	
1200	—	—	—		—	—	—	—	145	268	279	284	—	
400	—	—	—		—	—	—	—	141	266	279	285	—	
800	—	—	—	—	—	—	—	—	146	267	285	285	—	
1200	—	—	—	—	—	—	—	—	148	268	284	285	—	
400	—	—	—	—	—	—	—	—	145	268	280	286	—	
800	—	—	—	—	—	—	—	—	144	270	280	286	—	
1200	—	—	—	—	—	—	—	—	148	270	280	288	—	
400	—	—	—	—	—	—	—	—	146	270	283	287	—	
800	—	—	—	—	—	—	—	—	150	270	283	287	—	
1200	—	—	—	—	—	—	—	—	145	271	282	287	—	
400	—	—	—	—	—	—	—	—	145	271	282	286	—	
800	—	—	—	—	—	—	—	—	145	271	280	287	—	
1200	—	—	—	—	—	—	—	—	146	271	282	287	—	
400	—	—	—	—	—	—	—	—	146	271	284	289	—	
300	—	—	—	—	1½	1½	1½	1½	136	272	281	297	—	
1200	—	—	—	—	—	—	—	—	142	282	287	305	—	
400	—	—	—	—	—	—	—	—	147	290	211	330	—	

PCB-ARCH-EXT0377333

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 695 Still No. 1

	TIME	DATE
Started By Wyatt	3:20 am pm	11-15-66
Finished By Wyatt	2:45 am pm	11-18-66

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3					ON	
					4	4	4	4						
1200	—	—	—	—	—	—	—	—	145	250	258	271	"	
400	—	—	—	—	—	—	—	—	138	251	257	270	"	
800	—	—	—	—	—	—	—	—	136	257	258	270	"	
1200									136	249	258	271	—	
400	—	—	—	—	—	—	—	—	134	250	258	270	—	
800	—	—	—	—	—	—	—	—	134	248	257	270	—	
1200	—	—	—	—	—	—	—	—	133	248	256	270	"	
400	—	—	—	—	—	—	—	—	132	248	256	271	"	
835	"	"	"	"	"	"	"	"	132	248	257	270	"	
1200	"	"	"	"	"	"	"	"	134	248	257	270	"	Down 6:30 am Good Crude

PCB-ARCH-EXT0377334

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 696 Still No. 2

	TIME	DATE
Started By Jones.	6[40] ~~am~~ pm	11-16-66
Finished By Kelly	11[35] am ~~pm~~	11-19-66

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45-11 @ °C	@ °C		4 DRUMS		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1200	40	40	175		4	4	4	4	132	260	272	272	ON.	
400	—	—	—	—	—	—	—	—	140	261	272	273	"	
800	Down													
1200	"	—	—	—	2½	2½	2½	2½	141	270	260	264	—	
400	—	—	—	—	—	—	—	—	131	268	273	275	—	
800	—	—	—	—	—	—	—	—	129	265	275	279	—	BUT FIRES AT 1000 PM Roc. FULL. NO room to pump
1200	—	—	—	—	4	4	4	4	125	265	275	280	"	away. STARTED
400	—	—	—	—	—	—	—	—	128	265	275	278	"	
835	"	"	"	"	"	"	"	"	128	265	275	280	—	UP at 1100 PM.
1200	"	"	"	"	"	"	"	"	121	265	275	280	"	
					1/4		1/4							
1200					4	4	4	4	Heating up.					Started up at 950
400	—	—	—	—	3	3	3	3	128	265	275	288	"	
800	"	"	"	"	"	"	"	"	130	276	280	292	"	

PCB-ARCH-EXT0377335

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1254 Batch No. 705 Still No. 1

	TIME	DATE
Started By Jones.	5 15 am pm	12-8-66
Finished By	am pm	

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30" @ °C	@ °C				200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
	40	40	175		3	3	3	3	—	245	250	262	ON.	
1200	—	—	—	—	—	—	—	—	—	248	250	263	″	
400	Busy with bottoms.													
800	″	″	″	″	″	″	″	″	23	248	255	268	″	
1200	Busy													
					4	4	4	4						
400	—	—	—	—	—	—	—	—	134	250	253	266	—	
800	Busy with #2 clear.													
1200	—	—	—	—	—	—	—	—	128	250	254	266	″	
800	Busy													
1200	″	″	″	″	″	″	″	″	127	250	258	268	″	
400	—	—	—	—	—	—	—	—	131	250	258	269	—	
800	—	—	—	—	—	—	—	—	132	251	255	269	—	
1200	—	—	—	—	—	—	—	—	131	250	256	270	″	
400	—	—	—	—	—	—	—	—	128	251	256	270	″	
800	″	″	″	″	″	″	″	″	132	250	256	268	″	
400	—	—	—	—	—	—	—	—	127	250	254	268	—	
800	—	—	—	—	—	—	—	—	124	250	260	270	—	
1200	″	″	″	″	″	″	″	″	128	250	262	270	″	
400	—	—	—	—	—	—	—	—	135	250	256	268	—	
800	—	—	—	—	—	—	—	—	127	252	255	268	—	
1200	Busy													
400	—	—	—	—	—	—	—	—	128	253	256	268	—	
800	″	″	″	″	″	″	″	″	129	248	255	265	″	
1200	″	″	″	″	″	″	″	″	129	250	253	262	″	

PCB-ARCH-EXT0377336

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 942 Still No. 2

		TIME	DATE
Started By	[signature]	12 00 N	7-25-68
Finished By	[signature]	9 25 pm	7-28-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
45" @ °C	@ °C				200 #

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
4:00	40	40	175	70	30	30	30	30	85	231	239	243	On	
800	"	"	"	"	"	"	"	"	—	232	240	244	"	
1200	"	"	"	"	"	"	"	"	89	232	240	245	"	
800	—	—	—	—	—	—	—	—	90	232	240	245	—	
1200	—	—	"	—	—	—	—	—	90	232	240	245	—	
4:00	"	"	"	"	"	"	"	"	"	232	241	245	"	
8:00	"	"	"	72	"	"	"	"	82	232	242	246	"	
12:00	"	"	"	73	"	"	"	"	88	232	240	244	"	
4:00	"	"	"	71	"	"	"	"	88	232	240	244	"	
800	"	"	"	"	"	"	"	"	85	232	240	244	—	
1200	—	—	—	—	—	—	—	—	86	232	240	245	—	
4:00	"	"	"	"	"	"	"	"	88	232	240	244	"	
8:00	"	"	"	71	"	"	"	"	88	232	240	245	"	
12:00	"	"	"	67	"	"	"	"	87	230	239	244	"	
4:00	"	"	"	"	"	"	"	"	84	231	241	243	"	

PCB-ARCH-EXT0377337

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1148 Batch No. 949 Still No. 1

	TIME	DATE
Started By Ford	7:00 am pm	8-12-68
Finished By Ford	6:45 am pm	8-18-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				200 ##

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
1800	40	40	175	—	10	10	10	10	Heating up.				OFF	
1200	—	—	—	—	—	—	—	—	—	218	233	243	—	
400	—	—	—	—	—	—	—	—	—	223	236	246	—	
	Down @ 5 30				- Rec full - no room - CL trouble -									
4:00	—	—	—	45	13	13	13	13	40	225	234	241	—	
800	—	—	—	—	—	—	—	—	66	225	235	245	—	
1200	—	—	—	—	—	—	—	—	60	220	235	245	—	
400	—	—	—	—	—	—	—	—	—	220	235	245	—	
800	—	—	—	—	—	—	—	—	—	221	236	246	—	
12:00	—	—	—	70	—	—	—	—	62	221	235	245	—	
800	—	—	—	—	—	—	—	—	70	220	236	246	—	
400	—	—	—	—	—	—	—	—	—	220	235	246	—	
800	—	—	—	—	—	—	—	—	—	221	234	245	—	
12:00	—	—	—	75	—	—	—	—	66	221	234	246	—	
400	—	—	—	70	—	—	—	—	66	220	234	246	—	
800	—	—	—	—	—	—	—	—	67	220	234	245		
400	—	—	—	—	—	—	—	—	—	219	233	245	—	
12:00	—	—	—	71	—	—	—	—	64	218	233	244	—	
4:00	—	—	—	70	—	—	—	—	66	218	233	243	—	
400	—	—	—	—	—	—	—	—	—	219	232	243	—	
800	—	—	—	—	—	—	—	—	—	220	233	244	—	
1200	—	—	—	—	—	—	—	—	—	220	232	245	—	
400	—	—	—	—	—	—	—	—	—	220	233	245	—	
800	—	—	—	—	—	—	—	—	—	222	232	246	—	
1200	—	—	—	—	—	—	—	—	—	225	232	246	—	
4:00	—	—	—	78	—	—	—	—	65	219	235	245		

PCB-ARCH-EXT0377338

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 950 Still No. 2

		TIME	DATE
Started By	Watt	2⁰⁰ pm	8-13-68
Finished By	Watt	1⁵⁰ am	8-17-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
43 @ °C	@ °C		4 Drums		200#

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4⁰⁰	40	40	175	~	10	10	10	10		Heating	up		ON	
8⁰⁰	—	—	—	—	—	—	—	—		226	231	235	"	
4:00	"	"	"	"	30	30	30	30	61	227	234	236	"	
8⁰⁰	—	—	—	—	—	—	—	—	64	230	235	241	—	
12⁰⁰	—	—	—	—	—	—	—	—		230	235	240	—	
4⁰⁰	"	"	"	"		"	"	"	"	228	235	240	"	
8⁰⁰	"	"	"	"	"	"	"	"	"	228	236	241	"	
12:00	"	"	"	"	"	"	"	"	"	229	238	242	"	
8⁰⁰	—	—	—	—	—	—	—	—	—	229	239	242	—	
4⁰⁰	"	"	"	"	"	"	"	"	"	229	238	242	"	
8⁰⁰	"	"	"	"	"	"	"	"	"	229	239	243	"	
12:00	"	"	"	"	"	"	"	"	"	229	237	242	"	
4:00	"	"	"	"	"	"	"	"	"	228	237	242	"	
8⁰⁰	—	—	—	—	—	—	—	—	—	229	235	242	—	
4⁰⁰	"	"	"	"	"	"	"	"	"	228	234	242	"	
12:00	"	"	"	"	"	"	"	"	"	228	234	242	"	
4:00	"	"	"	"	"	"	"	"	"	226	233	241	"	
4⁰⁰	—	—	—	—	—	—	—	—	—	225	234	241		
8⁰⁰	"	"	"	"	"	"	"	"	"	226	235	240	"	
1200	—	—	—	—	—	—	—	—	—	225	233	237	-	
400	"	—	-	—	—	—	—	—	—	226	235	240	—	
800	"	"	"	"	"	"	"	"	"	226	235	240	—	
1200	—	—	—	—	-	-	-	-	—	230	240	244	—	
4:00	"	"	"	"	"	"	"	"	89	229	237	240	"	
8:00	"	"	"	"	10	10	10	10	"	230	237	240	"	
12⁰⁰	—	—	—	-	—	—	—	—	—	238	248	253	"	

PCB-ARCH-EXT0377339

WQK 68-2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 955 Still No. 1

		TIME	DATE
Started By	Sandra	8 34 am pm	8-29-68
Finished By	Crabtree	8 40 am (pm)	9-2-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
20" @ °C	@ °C				200#

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
	40	40	175		5	5	5	5					ON	
12:00	″	″	″	″	13	13	13	13	″	218	232	247	″	
4:00						Out			″					
8:00	″	″	″	″	″	″	″	″	″	222	235	247	″	
12:00	″	″	″	62	″	″	″	″	58	222	234	247	″	
400	″	″	″	″	″	″	″	″	55	221	234	249	″	
800	″	″	″	″	″	″	″	″	59	222	234	249	″	
12:00	″	″	″	57	″	″	″	″	55	218	234	248	″	
4:00	″	″	″	58	″	″	″	″	54	220	235	249	″	
8:00	″	″	″	″	″	″	″	″	″	220	234	248	″	
12:00	″	″	″	″	″	″	″	″	″	220	234	238	″	
400	″	″	″	″	″	″	″	″	″	222	235	249	″	
800	″	″	″	″	″	″	″	″	″	221	235	250	″	
400	″	″	″	″	″	″	″	″	″	221	235	250	″	
800	″	″	″	″	″	″	″	″	″	224	236	250	″	
1200	″	″	″	″	″	″	″	″	″	223	239	252	″	
800	″	″	″	″	″	″	″	″	″	223	237	251	″	
400	✓	✓	✓	43	✓	✓	✓	✓	50	220	233	247	✓	
800	✓	✓	✓	44	✓	✓	✓	✓	52	220	233	247	✓	

PCB-ARCH-EXT0377340

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 956 Still No. 2

	TIME	DATE
Started By Ford	3:10 am pm	8-29-68
Finished By Handley	2:30 am pm	9-2-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
50 @ °C	@ °C				200

Time	Vacuum			Flow	Burners				Temperatures °C				Cond. Water	REMARKS
	Rec	Still	Ejector		1	2	3	4	Rec	Vapor	Inlet	Outlet		
4:00	40	40	175		10	10	10	10	Heating	Cure			ON	
8:00	"	"	"	"	30	30	30	30	"	227	235	240	"	
12:00	"	"	"	"	"	"	"	"	"	227	235	240	"	
400	—	—	—	—	—	—	—	—	—	227	233	247	—	
800	"	"	"	—	"	"	"	"	—	229	240	244	"	
12:00	"	"	"	78	"	"	"	"	90	230	240	245	"	
4:00	"	"	"	"	"	"	"	"	"	230	240	245	"	
8:00	"	"	"	"	"	"	"	"	"	230	240	245	"	
12:00	"	"	"	"	"	"	"	"	"	230	240	245	"	
400	—	—	—	—	—	—	—	—	—	230	240	245	—	
800	"	"	"	"	"	"	"	"	"	230	239	245	"	
400	—	—	—	—	—	—	—	—	—	230	240	245	—	
800	"	"	"	"	"	"	"	"	"	230	240	245	"	
1200	—	—	—	—	—	—	—	—	—	233	245	249	—	
800	"	"	"	"	"	"	"	"	—	235	245	250	"	
400	"	"	"	105	"	"	"	"	100	232	240	245	"	
800	"	"	"	105	10	10	10	10	100	236	244	250	"	
1200	—	—	—	—	—	—	—	—	—	240	252	255	—	

PCB-ARCH-EXT0377341

WGK 68 2 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 978 Still No. 1

	TIME	DATE
Started By	9⁰⁰ am pm	10-29-68
Finished By	am pm	11-5-68

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
30 @ °C	@ °C				500

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
9⁰⁰	40	40	175	—	5	5	5	5	—	—	—	—	on	
12 Noon	40	40	175	—	13	13	13	13	2·	218	231	238	✓	Fires up @ 11 36
12 PM	40	40	175	✓	13	13	13	13	78	220	236	246	✓	
4 PM	40	40	175	✓	13	13	13	13	68	223	233	246	✓	
12 PM	40	40	175	✓	13	13	13	13	68	219	237	241	✓	
4 AM	40	40	175	✓	13	13	13	13	65	222	233	246	✓	
10-31-68	Fires off @ 2 39 pm — ½ lb on 1 Burner													
	Water off Condenser													
4 PM	40	40	175	✓	13	13	13	13	54	217	230	243	—	Starting up at 9⁰⁰ AM 11-5

PCB-ARCH-EXT0377342

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 979 Still No. 2

	TIME	DATE
Started By Zwayk	4 am pm	10-29-68
Finished By Fontilla	1:30 am pm	11-6-68

CHARGE

INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C		(Drums)		200

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
4 AM	40	40	175	L	30	30	30	30	78	228	237	243	✓	@ 3 55 AM Start up
12 PM	40	40	171	L	30	30	30	30	80	231	246	250		
4 PM	40	40	171	L	30	30	30	30	81	231	244	247	✓	
10-31-68 Fire off @ 2 30 PM - 1 Mon Burner Water off Condensers														
4 PM	40	40	175	L	30	31	30	30	97	235	246	250		STARTING UP AT 9 00 AM 11-5

PCB-ARCH-EXT0377343

WGK 682 rev **DEPT 246 STILL RECORD** Arclor No. 1248 Batch No. 982 Still No. 1

	TIME	DATE
Started By R. Quayle	4 00 pm	November-26-1965
Finished By	am pm	

CHARGE					
INS FROM BLOW TK	STILL OUTAGE IN.	TOTAL HRS	STILL BOTTOMS LBS	NO BTCHS after DRG RES	LIME LBS
@ °C	@ °C				

Time	Vacuum Rec	Vacuum Still	Vacuum Ejector	Flow	Burners 1	2	3	4	Temperatures °C Rec	Vapor	Inlet	Outlet	Cond. Water	REMARKS
8 am	40	40	175	✓	13	13	13	13	95	208	230	241	on	
12 00	40	40	"	OK	13	13	13	13	104	223	233	245		
4 pm	40	40	✓	✓	✓	✓	✓	✓	110	223	235	247	on	
4 PM 8 PM	DROP	USX	DROP	Bottoms	#2	S	Till	R.	F.	Q.				
4 PM	40	40	175	OK	13	13	13	13	104	222	235	245	on	
8 PM	40	40	175	✓	13	13	13	13	105	223	235	246	on	
12 mid	40	40	175	✓	✓	✓	✓	✓	105	222	235	245	✓	
4 AM	40	40	175	✓	✓	✓	✓	✓	✓	223	235	245	✓	
4 PM	40	40	175	✓	✓	✓	✓	✓	111	223	235	245	✓	@ 9 15 pm #1 STILL CIRC
8 PM	40	40	175	OK	✓	✓	✓	✓	70	222	235	244	✓	PUMP 7 AMPS
#1 Circ. Pump OK 10 PM Add 2 Bags Lime ✓ Pump on 10:20														
4 PM	40	40	175	✓	13	13	13	13	55	222	234	246	✓	
8 PM	40	40	175	✓	13	13	13	13	74	222	235	245	✓	
8 AM	40	46	175	✓	13	13	13	13	113	217	232	242	✓	
12 NOON	40	40	175	✓	13	13	13	13	113	220	233	244	✓	
4 00	40	40	✓	✓	✓	✓	✓	✓	✓	221	234	245	✓	
8 00	40	40	✓	✓	✓	✓	✓	✓	✓	221	234	245	✓	
8 00 AM	40	40	175	✓	✓	✓	✓	✓	✓	222	235	247	✓	
8 AM	40	40	175	✓	13	13	13	13	108	220	234	245	✓	12-5-65 @ 8 45 AM Fires OFF #1 STILL
Condenser water off														
Condenser water particularly Rock - freezing temp. RA														

PCB-ARCH-EXT0377344

BATCH CHLORINATION RECORD - DEPT. 246 BATCH NO. 154

TOTAL BATCHES	AROCLOR	CHLORINATOR	OPERATOR	TIME	AM	PM	DATE
	1154	#3	STARTED Benton	2 35	✓		6-6-75
			FINISHED Benton	7 10	✓		11

~~# BIPHENYL~~ #7 STG. # FERRIC CHLORIDE 4# SP. GR. END POINT 1.505 @65°C

TIME	AM	PM	CHLOR. RATE	SP. GR. AT °C.	REMARKS
			600# - 2 hrs.		
2 35	✓		800# - 1 hr.		
			1200#		3 hour gravity at 65°C.
4 35	✓			1.452 @65°C	
5 25	✓			1.492 @65°C	GAS OFF @ 5 25 - HIGH HCL PRES
					GAS ON @ 6 55 A.M.
					6 hour gravity on 1160
					80% gravity
7 10	✓			1.508 @65°C	Finished Gravity
				VENTED	
				H.F.B.	

PCB-ARCH-EXT0377345

BATCH CHLORINATION RECORD - DEPT. 246 BATCH NO. 155

TOTAL BATCHES	AROCLOR	CHLORINATOR	OPERATOR	TIME	AM	PM	DATE
	1154	# 3	STARTED Jondro.	645		X	6/9/75
			FINISHED MCRAVEN	300	X		6/9/75

~~# BIPHENYL~~ # 7576. # FERRIC CHLORIDE 4# SP. GR. END POINT 1.505 @65°

TIME	AM	PM	CHLOR. RATE	SP. GR. AT °C.	REMARKS
			600# - 2 hrs.		
645		X	800# - 1 hr.		
12 MID			1200#		3 hour gravity at 65°C.
					ON AT 645 P.M Down 655 AM
1:30				1430 @65	High HCL Pressure
					12 MID NITE - ON LINE.
2:30				1480 @65	
					6 hour gravity on 1160
					80% gravity
300				1505 @65	Finished Gravity

PCB-ARCH-EXT0377346

BATCH CHLORINATION RECORD - DEPT. 246 BATCH NO. 227

TOTAL BATCHES	AROCLOR	CHLORINATOR	OPERATOR	TIME	AM	PM	DATE
	1154	# 2	STARTED Jondro.	4 20		X	7-21-75
			FINISHED Jondro	6 16		X	7-21-75

~~BIPHENYL~~ #7 STG. # FERRIC CHLORIDE 4# SP. GR. END POINT 1.500 @ 65°C

TIME	AM	PM	CHLOR. RATE	SP. GR. AT °C.	REMARKS
			600# - 2 hrs.		
4 20		X	800# - 1 hr.		
4 50		X		1.438 - 65°C.	
6 00		X	1200#	1.495 - 65°C.	3 hour gravity at 65°C.
					6 hour gravity on 1160
					80% gravity
6 10		X		1.500 @ 65°C	Finished Gravity

PCB-ARCH-EXT0377347

BATCH CHLORINATION RECORD - DEPT. 246 BATCH NO. 228

TOTAL BATCHES	AROCLOR	CHLORINATOR	OPERATOR	TIME	AM	PM	DATE
	1154	# 3	STARTED Jondro.	6:10		X	7-21-75
			FINISHED Jondro	7:55		X	7-21-75

~~BIPHENYL~~ # 75 # FERRIC CHLORIDE 4 # SP. GR. END POINT 1.500 @ 65° C

TIME	AM	PM	CHLOR. RATE	SP. GR. AT °C.	REMARKS
			600# - 2 hrs.		
6:10.		X	800# - 1 hr.		
7:10		X		1.465 - 65° C	
7:40		X	1200#	1.486 - 65° C	3 hour gravity at 65°C.
					6 hour gravity on 1160
					80% gravity
7:55		X		1.502 - 65° C	Finished Gravity

PCB-ARCH-EXT0377348