

PACKAGE TICKET

CODE

LOT

PQ.

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

STUMP

TOTAL NET WT.

LUMP WT.

PKG. N-CODE

PROD. SUPY.

DATE _____

OPERATOR

000

0. S

0. C

1.26 +

1.40 +

1.32 +

1.33 +

1.28 +

1.20 +

1.44 +

1.31 +

1.31 +

1.36 +

1.20 +

011

14.41 ±

INSTRUCTIONS				= PRESSING =	RECORD																										
VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF Cakes	PRESS WITH AGITATION	WASH TO	OHMS -	TEST AFTER	HOURS	LOAD ON	8 CARS	PANLOAD	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	OHMS	HRS. WASHED	OHMS	HRS. WASHED	OHMS	CAKE CONDITION	NO CARS LOADED	EXPLAIN LOSSES	1ST	2ND	3RD	4TH	5TH
• USE BP-565 CARS ONLY																															

SAMPLES	JAR	SAMPLED BY
DELIVER TO		RELEASED BY

36		= DRYING =
DRY 2 HOURS AT 180 DEG F.		LUMP: - OK - WET - SALTS - CONTAMINATED
DRY IN SECTIONS:		
* TAKE COMPOSITE SAMPLE FROM EACH DRYER CAR. NOTE CODE, LOT, DRYER #, DATE, TIME		
* DELIVER TO CTL FOR % MOISTURE. IF % MOISTURE LESS THAN 1% - OK TO PULL		
LOCK LID		
• DUMP IN NEW - USED 4P'S		ADDITIONAL DRYING HOURS REQUIRED

SAMPLES	NO CARS PULLED	NO DRUMS
DELIVER TO	SAMPLED BY	LUMP WGT
	RELEASED BY	

1/8		= GRINDING =
MILL LSP	SCREEN	RPM
MAX. TEMP	140 DEG F	
PULVERIZE WITH DRY ICE		
STORE WITH LOOSE LID - 3-4 HRS.		
(ALLOWS DRY ICE TO ESCAPE)		
* PULVERIZE WITHOUT HAMMERS		
* GRIND WITH CO ₂ AS PER OP # 1-A 0043		
SAMPLE	WITHOUT MIXING	DATE MIXED
SAMPLES 2 ENV & 2 PT CAN		
DELIVER TO	CTL	SAMPLED BY
		RELEASED BY

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG

NON-BLEEDING

PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23 TCP 07/02/82

LOT K2L14

OCT 22 1982

EST. WT. ~~4.5~~* LBS.

1478

MAKING NOTES

JOB NAME: 20BP565DPA

N-094, 1478#S, 15 DRS

(11)

INSTRUCTIONS

= PRESSING =

RECORD

VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	PRESS WITH AGITATION	WASH TO	OHMS -	TEST AFTER	HOURS	LOAD ON	8 CARS	PANLOAD	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	OHMS	HRS. WASHED	OHMS	HRS. WASHED	OHMS	CAKE CONDITION	NO CARS LOADED	EXPLAIN LOSSES

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 24 HOURS AT 180 DEG F.
DRY IN SECTIONS:

LUMP: - OK - WET - SALTS - CONTAMINATD

LOCK LID

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 QT. FOR R&D
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT

= GRINDING =

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID - 3-4 HRS.
(ALLOWS DRY ICE TO ESCAPE)

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

14
51
231

0.00	*
1.09	+
0.14	-
1.23	+
0.14	-
1.51	+
0.14	-
1.40	+
0.14	-
1.56	+
0.14	-
1.32	+
0.14	-
1.16	+
0.14	-
1.23	+
0.14	-
1.19	+
0.14	-
1.25	+
0.14	-
1.23	+
0.14	-
1.28	+
0.14	-
1.07	+
0.14	-
14.70	*