V. 200, 202, 204, 210, 213, 261 C.V. D.V.

CG 20 CODE BT-427-D PKG.

E1590

EST. WGT. ~~2419~~ 2459 LBS. MAY 21 1981

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
(✓) BT-427-D	(J)	AJC 03-15-77
( ) BT-442-P	(B)	DCG 03-15-77
( )	( )	MTW 03-16-77
( )	( )	
TYPED BY emw051777		

Tote #
149 - 699
146 - 154

NON-BLEEDING

SHIPMENT		NAME: MONASTRAL® BLUE R	USE LBS.	N CODE	ACCT. LBS.
		NOTE: For processing N-8900-A & N-8802-A, preset water meter per chart for water addition to full totes. Use mode 4 for full totes & mode 1 for stumping totes			
SV 1	1	Run 2-3" (±200 G) water into V- 210			
	2	Station # 1 weigh & pump in _____ Gals of Water		8900-A	~~460~~ 460
use N-8900-A		Sequencer Steps			
LOT		LOT 6 11 16 #100% %			
146		146 206 14.7	1046	8900-A	
149		149 254 18.1	1403		
		Total #100%			
DO NOT USE N-8802 LOTS 120 122 124	3	Station # 1 weigh & pump in _____ Gals of Water		8802-A	1855
		Sequencer Steps			
		LOT 6 11 16 #100% %			
		146-A 100 20 100 733 45.8	1600	8802-A	
		146-B 200 20 150 704 44.0	1600		
		149-B 418 21.5	1944		
		Total 185 #100%			
	4	Turn on agitator			
313 2	5	Run in 14" (207 G) water into V-313 & heat to 80-100°F			
	6	Add in 3-4 min	185	530-A	185
	7	Stir 5 min & Record: pH 10.2 (10.0-10.5)			
	8	Stir 15 min or longer to dissolve for S 15			
304 3	9	Run in 10" (122 G) water into V-304			
	10	Weigh & dump in	64	20-A	64
	11	Stir to dissolve for S 17			
SV 4	12	Record: pH 9.5 (8.0-10.0)			
	13	If necessary, adj to pH 8.0-10.0 Assume 50%		7-D	
		& Record: pH 9.8 Assume 77%		27-D	
	14	Heat to 170-175°F in 20-25 min			
		Record: Time Start 5:30 A Temp 175°F			
		MAY 22 1981			

QUIPMENT	PAGE 2 CG 20 CODE BT-427-D EST. WGT. 2419 LBS.	USE LBS.	N CODE	ACCT. LBS.
15	Run in V-313 from S 8 thru a 20-mesh screen			
16	Stir 10 min			
17	Run in V-304 from S 11 thru a 20-mesh screen			
18	Stir 15 min			
19	Flood to 74"			
20	Stop agitator			

SV	200	202	204	210	213	261
S-19	77"	87"	88"	74"	52"	60"
Gal	5205	5150	5174	5143	5153	5220

START	FIN	OPTR
11:00PM	4:30AM	
5:00A	6:30A	126

DUP050098061