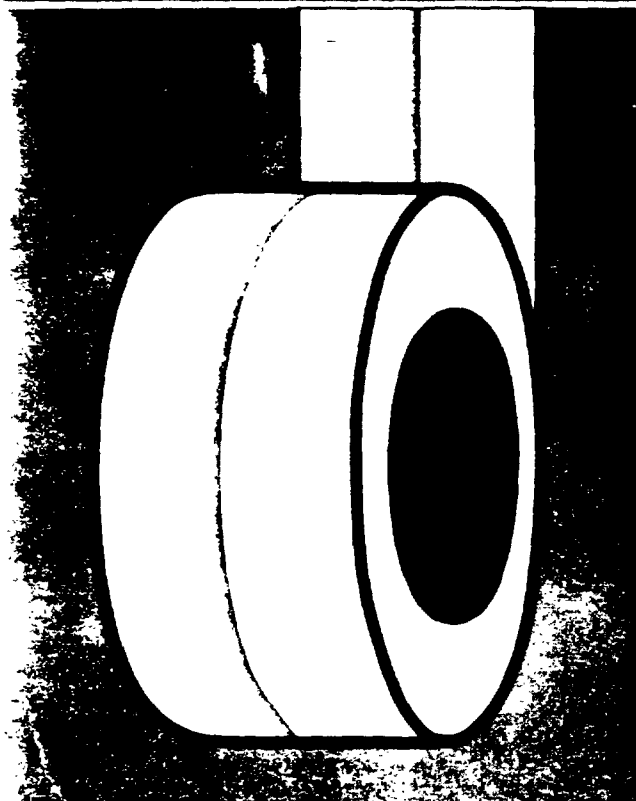
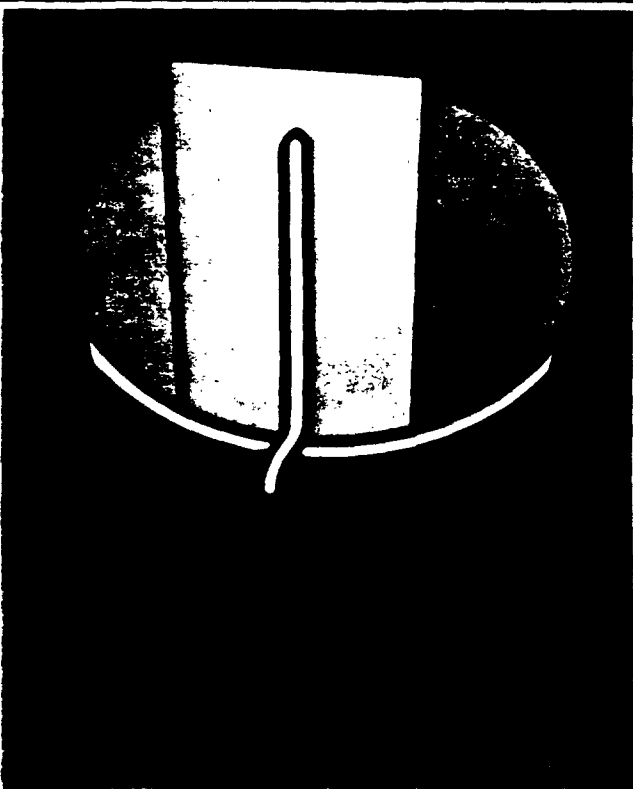


Georgia-Pacific Joint/Patching Compound

Georgia-Pacific has packaged a joint compound specially designed for the do-it-yourselfer. It contains the same high quality formulation for superior performance demanded by professionals. It can be used almost immediately after mixing, and still retain the mixed consistency for extended periods of time.

For use in bedding and topping tape and spotting nail heads, joint system compound spreads smoothly, bonds tightly and resists edge cracking. It also feathers well, shrinks very little and sands easily.

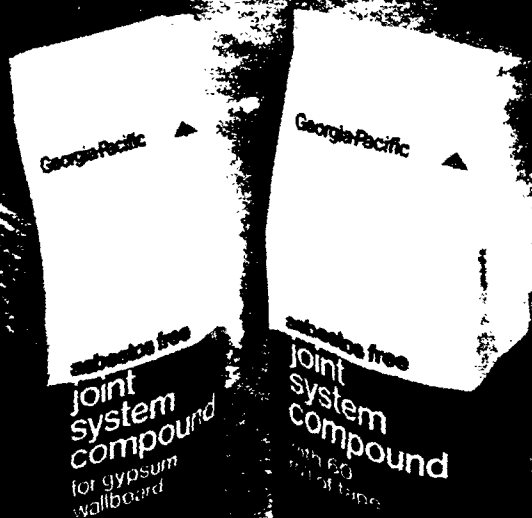
joint/patching compound



PLAINTIFF'S EXHIBIT

GP-1766

SGP 0023775



G-P asbestos free joint system compound

availability:

In either 5 lb. bags, or 4 lb. bags with a sixty foot roll of tape, everywhere in the continental U.S.

mixing:

Joint system compound should be mixed in a clean metal container (not aluminum) using clean water at 60 degrees to 90 degrees Fahrenheit. To mix entire contents (5 lbs.), add dry compound to 3½ pints of water and mix thoroughly (4 lb. bag—2½ pints of water). Mixture will be stiff but do not add more water. Cover the container with a wet cloth and let it stand for 30 minutes, then add more water if necessary to make the consistency slightly thinner than putty. Do not mix more than can be used in 36 hours.

applications:

With a semi-flexible broad knife, generously "butter" the joint with joint system compound, working it well into the joint. Shave off excess material.

Press strip of GP tape in the center of the joint. Smooth it down firmly into the compound, removing excess cement and creating an even surface.

When the first coat is dry, sand with joint compound to a smooth surface, leaving a fine texture. When dry, another coat can be applied to the entire surface and sanded for results.

Allow 24 hours drying time, then sand carefully with fine sandpaper for a smooth finish. This results a vinyl surface which can be applied before or after painting.



G-P asbestos free patching plaster

mixing:

Add G-P patching plaster to cool or cold water and mix to a putty consistency, free of lumps. Generally the larger the patch, the thicker the putty should be.

surface preparation:

The areas to be patched must be clean and dry, and free of loose particles. Enlarge small cracks by cutting out old plaster to a V-shape. Remove loose material and smooth the edges. For larger patches, remove old plaster to a depth of 1/2 inch. For holes, remove old plaster to a depth of 1 inch. Smooth the edges of the hole or patch.

applications:

Small cracks and holes are filled by forcing the plaster into the opening with a putty knife. For larger patches, apply the plaster in layers, working it into the opening with a putty knife. Smooth the surface with a trowel. Allow 24 hours drying time. Sand the surface with fine sandpaper for a smooth finish. This results a vinyl surface which can be applied before or after painting.

tools:

Putty knife, trowel, sandpaper.

Georgia-Pacific



900 S.W. Fifth Avenue
Portland, Oregon 97204

SGP 0023776

U.S. PAT. 2,510,114

Availability 12.5 to 14 mg every 4 to 6 hr in the form of a 100-mg tablet.

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Working with asbestos free G-P Speed Set™



Mixing Instructions

1. Mix equal parts of Part A and Part B in a clean, dry container. Stir thoroughly with a clean mixing tool.

2. If the mixture is too thick, add more Part B. If the mixture is too thin, add more Part A. The mixture should be a thick, creamy consistency.

Application Instructions

1. Apply the mixture to the joint with a trowel or putty knife. Spread the mixture evenly over the joint.

2. When the Speed Set has dried slightly and whitened, cover taped joint with the same material. Shear off the surplus leaving a uniform coverage over the tapes and feather the edges.

3. Repeat the spotting of the nail heads and finishing of the corner beads for each subsequent application as many times as necessary.

4. Cover the joints again and shear off the excess as before, leaving a smooth, well feathered joint. Allow the joints to dry before proceeding further.

5. When the Speed Set has dried slightly and whitened, cover taped joint with the same material. Shear off the surplus leaving a uniform coverage over the tapes and feather the edges.

6. Repeat the spotting of the nail heads and finishing of the corner beads for each subsequent application as many times as necessary.

7. When the Speed Set has dried slightly and whitened, cover taped joint with the same material. Shear off the surplus leaving a uniform coverage over the tapes and feather the edges.

Recommendations

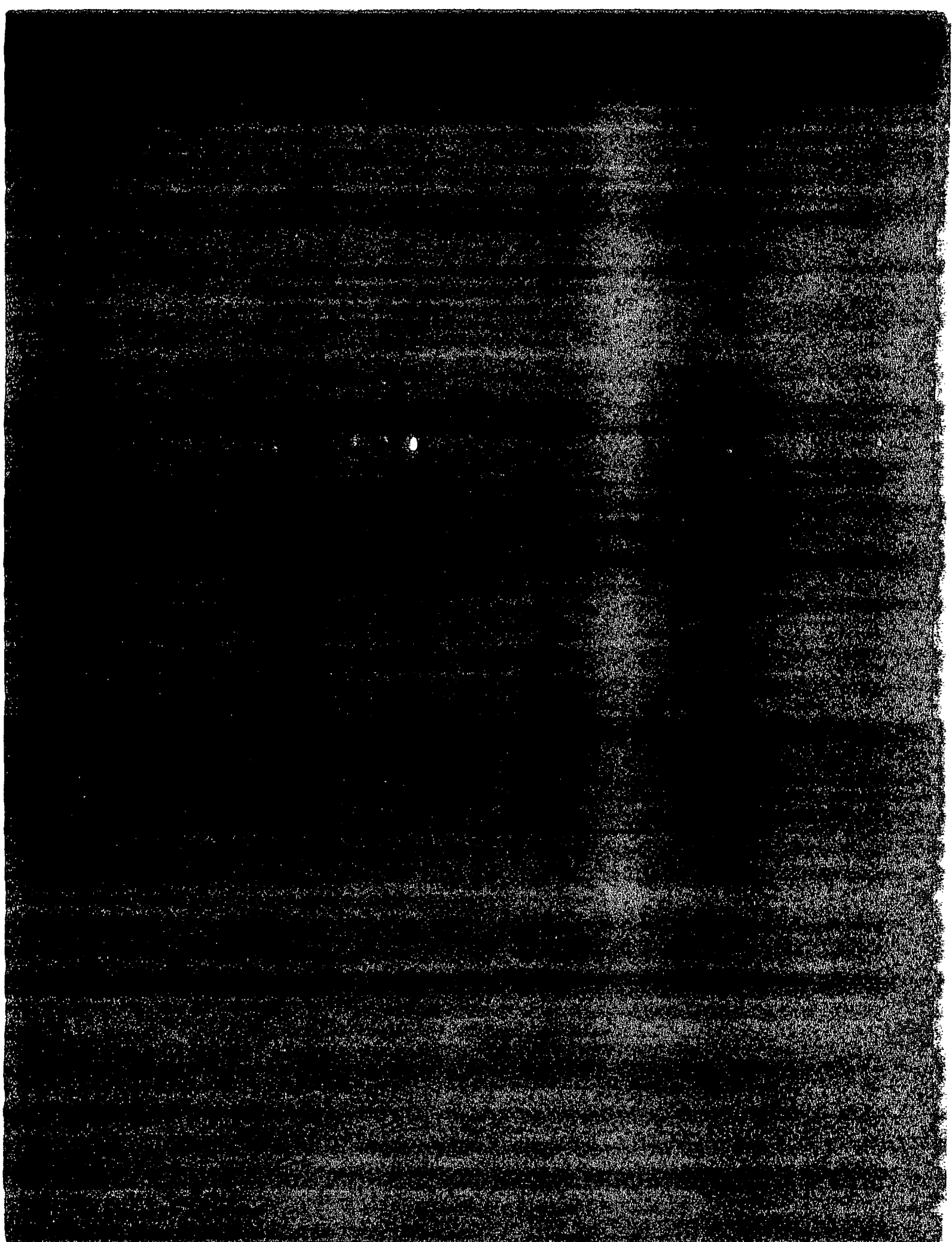
1. Do not mix more than 10 minutes after opening.
2. Do not mix with other products.
3. Do not mix with other products.
4. If the mixture is too thick, add more Part B.
5. Do not use more than 10 minutes after opening.
6. Minimum air-water mix and surface temperature 45°F and be maintained at working level until joints are completely dry.

SGP 0023778

Georgia-Pacific



The Growth Company
Portland, Oregon 97204





CEILING PANELING

WALLBOARD

(MH9771
5/16 IN.
48 IN. WIDE)(TYPE
GPFS-7
F)

AS TO SHEAR RESISTANCE AND FIRE HAZARD CLASSIFICATION ONLY.

ISSUE NO. A-877

Shear resistance classification

	APPL. A	APPL. B
Ultimate shear resistance—lbs. per lin. ft.—	250	310
Shear resistance, 12 hr. load—lbs. per lin. ft.—	125	125

When applied in accordance with instructions included

FIRE HAZARD CLASSIFICATION

(Based on 100 for untreated red oak)—coated surface

Flame spread 20—fuel contributed 5—smoke developed 0

See U.L. classified building material index

Georgia-Pacific



900 SW 5th Portland Oregon 97204

INSTRUCTIONS

application A

Fasten to supports 16 in. o.c. using 16 gauge staples with 1 in. legs and 7/8 in. crown at 6 in. o.c. around perimeter (crowns are perpendicular and centered across the joint and parallel to and 1/4 in. from both ends) and 1-1/4 in. No. 6 wood screws with 1 in. diameter rosettes at 24 in. o.c. in field.

application B

Glue to supports 16 in. o.c. using W-17 Super Bond Glue manufactured by Elixier Industries used in accordance with the glue manufacturer's instructions and the following:

Minimum coverage—3/4 in. width on perimeter and in field

Minimum rate of application—5 grams per ft.

Minimum fastening—1 in. nails at 24 in. o.c. on perimeter and in field.

Minimum cure time—8 hr. (kept above 50°F).

SGP 0023779