

S.V.

C.V. 100, 206 (207) 213, 260

D.V. 315 (317) (322) 323 (313)

56 CODE RT-427-D PKG.

DEC 27 33535

EST. WGT. 1600 LBS.

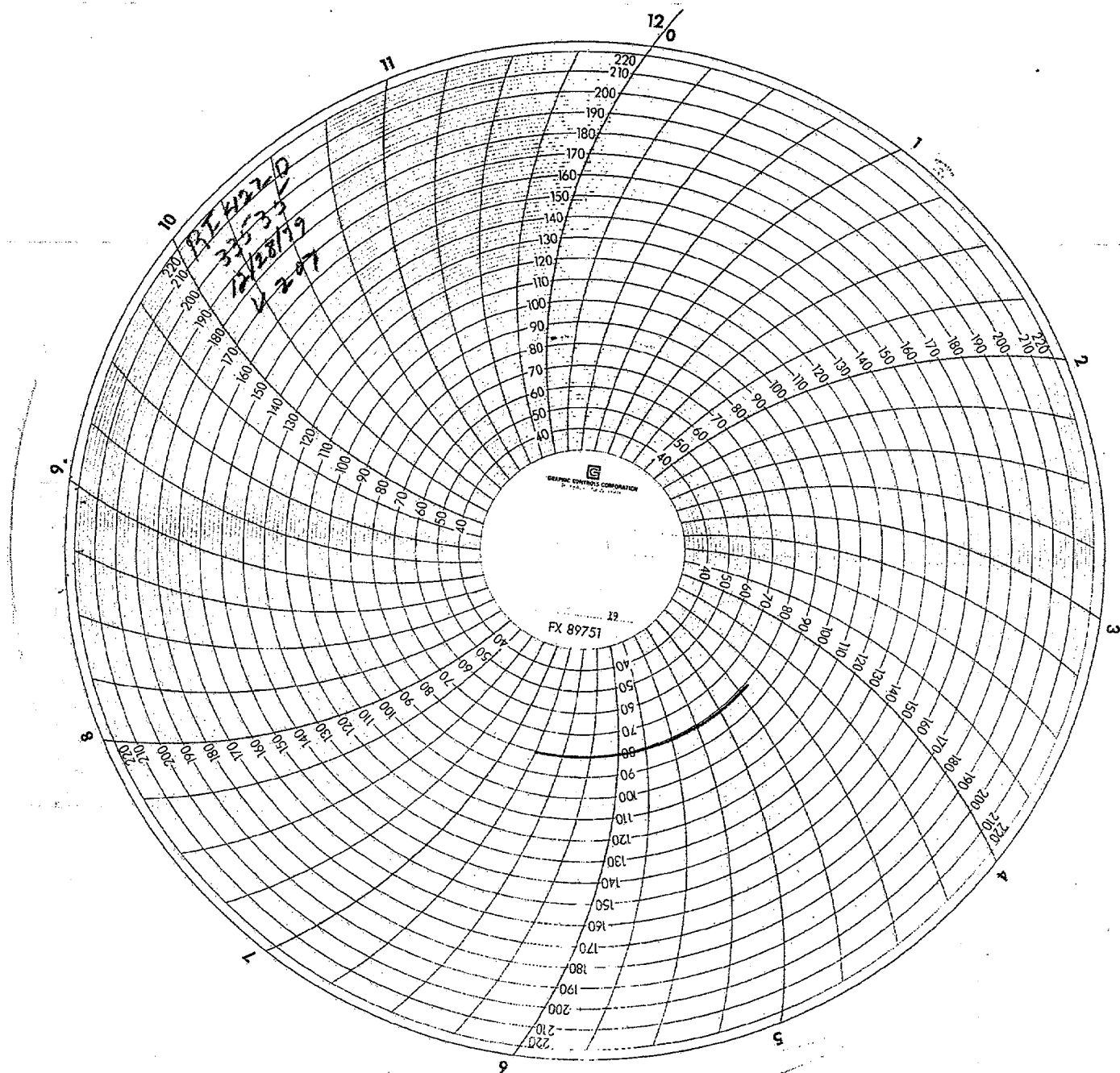
STD. HRS. TIME

3:10 P.M.

PROCESSES		APPROVED BY	
()	RT-427-D (G)	IHD	3-10-69
(B)	RC- 12-A ()	RG	3-11-69
()	()		
()	()		
RETYPE BY			
ENW 091875			

NON-BLEEDING

EQUIPMENT	NAME:	USE LBS.	N. CODE	ACCT. LBS.
PREP 1	PARACHLOR RED			
	1 Obtain for S 5		375-C	
	2 Obtain for S 11		36-C	
DV 2	3 Run 12" (420 G) water into V-317			
	4 Run in from V-324 M 7 31.42% 2323		28-D	730
	5 Dump in from S 1 Lot #100% % 750 125		375-C	875
	6 Stir 10 min & adj to 38" (1330 G) at 46-50°F	1800	57-A	1800
	7 Siphon in in 25-30 min Record: Start		725-A	346
	8 Stir 5 min & Record: KI +, must be +			
	9 Stir 60 min at 46-50°F maintaining + KI Record: Start 10:40 P.M.		725-A	
	Record: KI +, must be + M			
313 3	10 Run 20" (300 G) water into V-313 & pour in Assume 50%	434	7-D	217
	11 Turn on agitator & steam & dump in from S 2	700	36-C	700
	12 Heat to 125-135°F & stir 10 min or longer to dissolve for S 16			
DV 4	13 When S 9 stir complete, weigh into rubber bucket & wash into DV	13	395-D	13
	14 Stir 5 min & Record: KI -, must be -	20	395-D	20
	15 Stop agitator & settle 45-60 min Record: Start 1:30			
	Total min			
313 5	16 When S 12 stir complete, adj V-313 to 65" (975 G) 98-102°F			
CV 6	17 Run 1" (97 G) water into V-207			
	18 Install temp chart & set agitator at 15 RPM			
	19 When S 15 Settle complete, run in DV & drain 10 min			
	20 Record: HT 50 °F & Recorder 50 °F			
	21 Wash in diazo line only & Record: Vol 23 " Normal 23" (1600 G)			
	22 Dump in	50	65-A	50
	23 Run in V-313 in 15-20 min Record: Start 3:35			
	Total min 17			
	24 Stir 5 min & Record: Diazo +, must be +			
	Base +, must be +			
	NOTE: Add N-7-D to sample until + BY before testing for base			
	25 Stir 120 min Record: Start 4:30 A.M.			



DUP050292722

N 31899.01