PLAINTIFF'S EXHIBIT

GP-414

RPD183

Fort Dodge | February 22, 1958 | Paoli Laboratory

Mr. Myron Read

ACOUSTICAL PLASTER

J. R. Watt - mgm

All acoustical plaster you have made presumably has been 500 lb. batches. Can you make a 572 lb. batch or would the mixer be too full to mix properly. If you can make this large a batch satisfactorily we will issue the formula on that basis. The reason for this size batch is that it contains 40 cu. ft. perlite. When your volumetric tubes for perlite are installed above the mixer they will hold 20 cu. ft. This formula would require two tubes of perlite. If the 572 lb. batch is too large it will necessitate cutting the batch size in half in order to use the perlite measuring tube.

Please advise at your earliest convenience in order that we may issue the formula.

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ACOUSTICAL PLASTER

	Batch	%	TON
Wyo GEL Bentonite CLAY (200 mesh)	86.00	15.00	300
PLASTERING GRADE PERLITE (40 mft)	320.00	56.00	1120
CAREY'S 7-D Asbestos	163.50	28.60	572
ULTRA Wet DS 23 ~~(1 oz)~~	1.43	0.25	5
TETRA Sodium PYRO Phosphate (13½ g)	.85	0.15	3
	571.78 lbs	100.00	2000 lbs

Other bentonite MAY be used when APPROVED by the PAOLI LAB.

2.22.58

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