

JUN 16 1982

F2K58

3394*

COMTYP JOB NAME: 03KY787DMT

(DATE)

(LOT)

(EST WGT)

TYPED BY: JMW

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
14	YC002B	93	01402	12E19	2000	XX.XX				
				02E22	500	XX.XX				
						XX.XX				
						XX.XX				
						XX.XX				

NON-BLEEDING

EQUIP	NAME : "KROLO" YELLOW-MEDIUM	USE LBS	N-CODE	ACCT LBS
203 & 205	BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF.			
203	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
205	2 WEIGH IN DRUM & POUR IN	250	32-D	250
	3 PUMP IN AND STIR 5 MIN	50X50	YC-2-B	2500
	RECORD: START 6:30			
	FIN 7:30			
	4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7 RECORD: V-205 VOL 60" & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205	9 RUN 10" (514 G) WATER INTO V-205 & START AGITATOR			
SV	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV			
	RECORD: TIME START 7:25 TOTAL MINUTES 8:00			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
	WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP & CP	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244)			
	13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO			
	REMOTE (TEMP IS SET AT 190-194°F)			
3	14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
	15 11LG 70% PRESET #1 32 GAL	115-D		168
	16 13LG 60% PRESET #2 141 GAL	20-A		141
	17 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	18 SFC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM	27-D		213
	19 SFC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM			
	20 SFR30 (N-27-D/WATER) RATIO 1.31			
	21 SFC10 (N-32-D CONTROLLER) IN MANUAL .94 GPM	32-D		1425
	22 SFC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM			
	23 SFC20 (N-32-D WATER) IN REMOTE			
	24 SFR10 (N-32-D/WATER) RATIO 1.76			

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JES 6/21

V-243

168 OPERATOR STEP PB **56**
320 117 RECORD LEVEL 2LG **56** % IF BELOW 35% FOLLOW SOL'N
SV MAKE-UP PROCEDURE FOR N-27-D
SP 119 ADJUST SV TO 48" (2470 G)
CP 119 RECORD PH **9.1**. ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 SIPHON INTO SV. RECORD: PH **9.5** ASSUME 50% **62** 7-D **31**
120 OPERATOR STEP PB

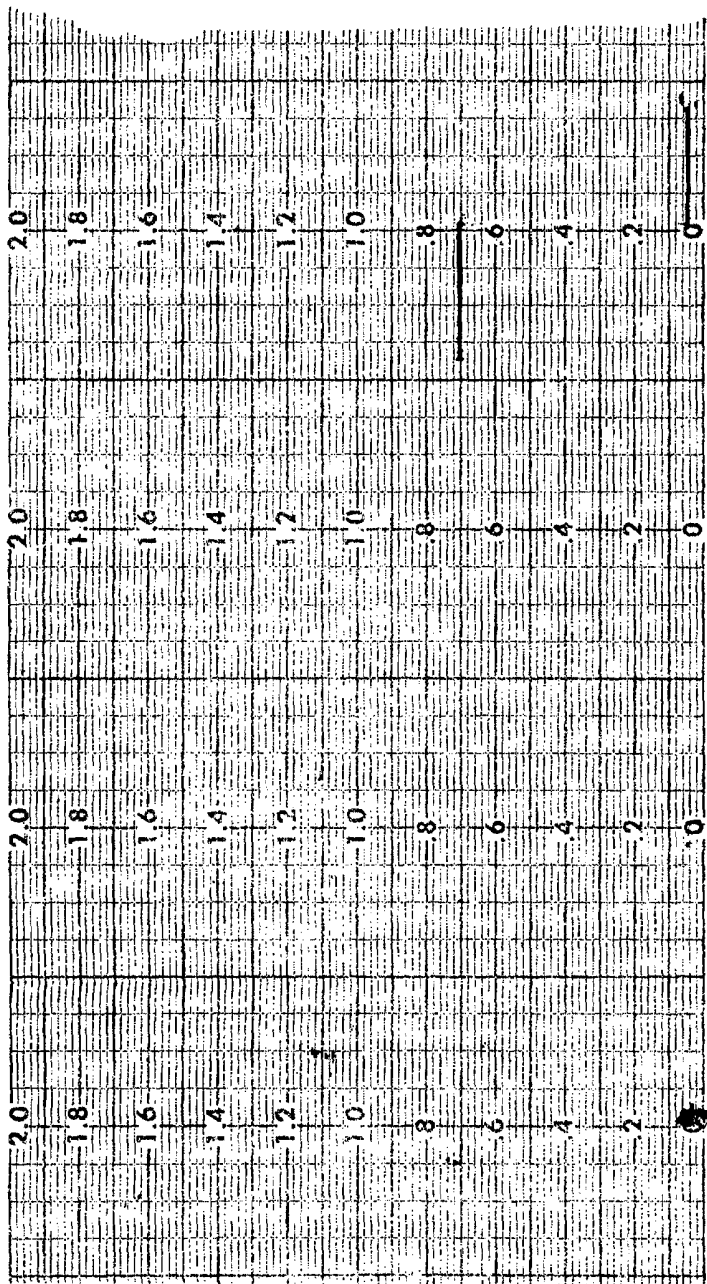
121 SP STEP 06/39. AFTER HEAT-UP RECORD: PH **10.4**
SV 122 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 123 OPERATOR STEP PB
124 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 125 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
126 OPERATOR STEP PB
127 DURING STRIKE RECORD: **10:20AM**
SP STEP
V-243/V-244
PH RANGE TIME
13/46 (30 MIN) **10.0** 9.0-10.0 **10:50**
14/47 (60 MIN) **10.0** 9.0-10.0 **11:20**
15/48 (2 HRS) **10.0** 9.0-10.0 **12:00**
16/49 (2 HRS, 25 MIN) **10.0** 9.0-10.0 **12:45**
17/50 (FINAL 3 HRS) **8.4** 7.5-8.5 **1:20**
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH **---** ASSUME 77% **---** 27-D **---**

128 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
129 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK **365** 530-A **365**
BEFORE DUMPING
339 130 ADJ TO 49" (382 G) AT 80-100°F
6 131 STIR 5 MIN & RECORD: PH **9.8** (9.5-10.5)
132 STIR 15 MIN OR LONGER FOR SP STEP 26
133 RECORD: VOL **49** & CALC **49** X 0.78 = **38.2** GAL
134 SET PRESET #B TO **38.2** GAL FROM S 33

385 135 RUN 47" (360 G) WATER INTO V-385
7 136 ADD & STIR 2 MIN FOR S 40 ASSUME 50% **160** 7-D **80**

137 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
138 SIFT IN **9.5** **100** 128-A **100**
SV 139 SP STEP 23/53. RECORD: PH **---** (3.7-4.2)
SP 140 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 141 RECORD: PH **9.4** (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH **---** ASSUME 77% **---** 27-D **---**
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% **---** 7-D **---**
(SIPHON N-7-D INTO SV)
142 OPERATOR STEP PB
143 SP STEP 29/58. RECORD: PH **9.2** & TIME **2:30 PM**
144 OPERATOR STEP PB
145 SP STEP 60. BATCH COMPLETE.

START TIME	SP STEP	FINISH TIME	SP STEP	OPTR
7:00AM	---	3:12 PM	---	120-306



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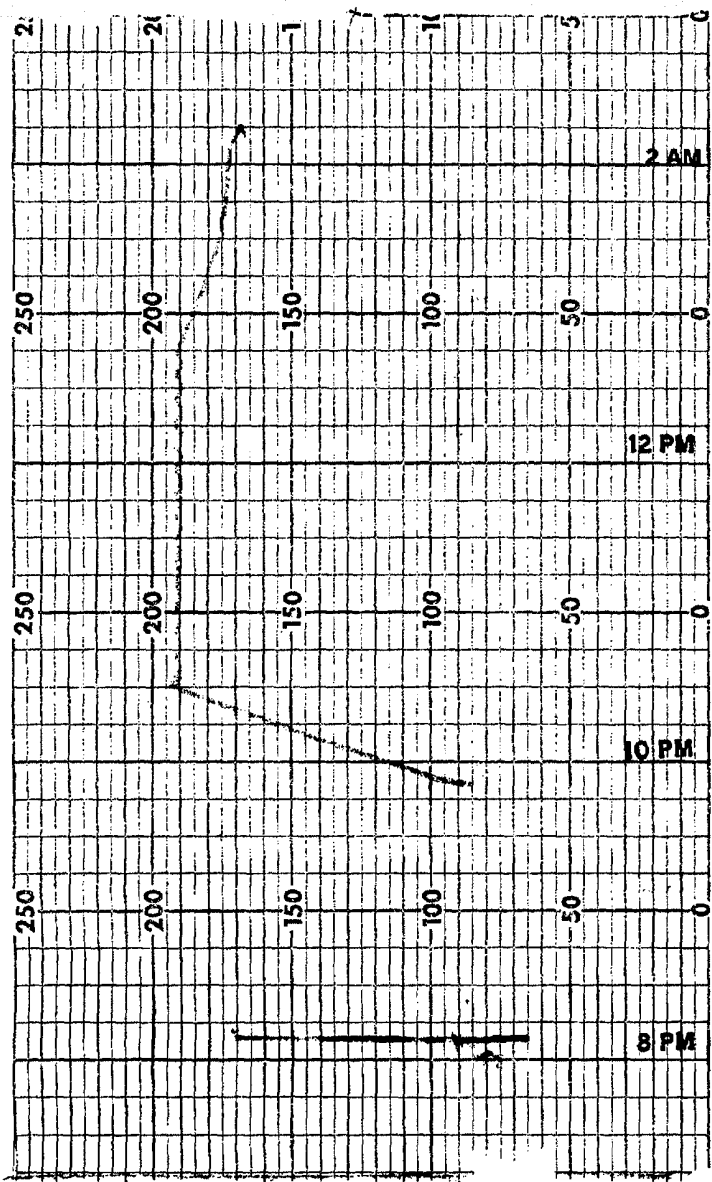
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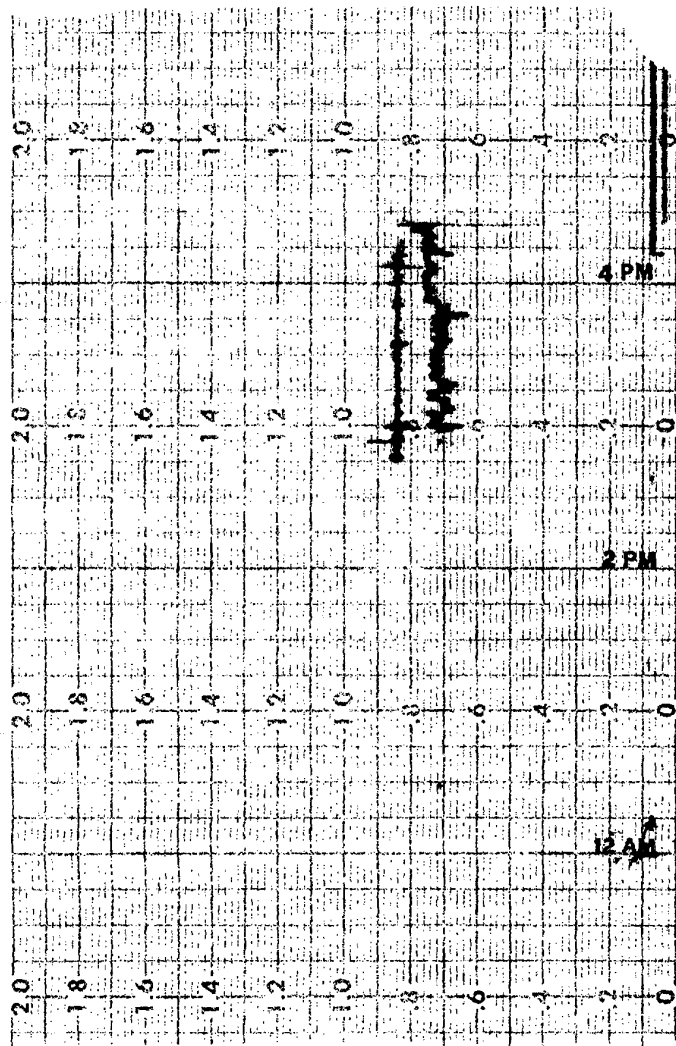
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