

November 3, 1969
NEW FORMULA

PLAINTIFF'S EXHIBIT

GP-456

AKRON, NEW YORK PLANT FORMULA

READY MIX LAMINATING FILLER AK 980-X

DESCRIPTION OF PRODUCT: Filler for laminating Ready-Mix AK-987.

FORMULA:

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Limestone	Filler	13	79.80	1596.0
Asbestos 7RF9	Bulking agent	9	4.00	80.0
Nutrosol 250 HXR	Thickner	170	8.00	160.0
Gelvatol RS-6219	Adhesive	162	8.00	160.0
Tobysan CMP-10sep	Fungicide	193	.20	4.0
			100.00	2000.0

WORKING CONSISTENCY:

Refer to Plant Testing Procedure No. 32.

Specifications:

Maximum

Minimum

Average

67

60

64

WORKING PROPERTIES:

Specifications:

Dried compound shall be prepared according to formula No. AK-987 at least twice a day or with every seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all specifications required of Ready Mix Lamination Compound No. AK-987.

EDO:dek

SGP 0018340

**AKRON FORMULA #980-X
ASBESTOS CONTAINING PRODUCTS**