

- TRI-II SOP -

SOP#: 38

SOP TITLE: LEAK-CHECKING THE OHC REACTOR
THERMALANE TUBES AFTER WELDING

written by: Claude A. Chaisson
date: 4/89

OPERATOR: _____

reviewed by: CONTROL ROOM
date: 01/01/92

DATE: _____

approved by: Art Reinhardt
date: 02/18/92

CHECK ACTION STEPS AS THEY ARE COMPLETED

- ___ 1. JOB SAFETY INSTRUCTIONS REVIEWED.
- ___ 2. ENSURE THAT YOU ARE WEARING PROPER SAFETY EQUIPMENT.
- ___ 3. WITH THE 30 BLINDS INSTALLED (ONE PER PASS) AT THE HALO, AND
THE BLIND FLANGE ON THE RX INLET FLANGE, PRESSURE UP THE
TUBES TO FULL AIR PRESSURE.
- ___ 4. LEAK CHECK ALL WELDS AND AREAS THAT HAVE BEEN RECENTLY
REPAIRED INCLUDING THE AREAS WHERE DRAIN HOLES HAD BEEN
DRILLED IN THE BOTTOM ELLS OF THE TUBES.
- ___ 5. WHENEVER LEAK CHECKING IS COMPLETED, THE TUBE DRYING
PROCEDURE CAN BEGIN.

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of 14th Judicial District Court
No. 91-1145