CARDS
(Cotton Mills)

1 Be sure cylinder is stopped before opening or stripping a door

2 Use a light stick or long-handled brush *to remove flyings*

3 To prevent dangerous bouncing of the *roller, apply light, steady pressure on* the stripper ropes until cylinder begins to turn under its own weight

4 *Remove drive belt before examining* cylinder wire closely or repairing cards Turn cylinder slowly by hand

5 Use a *duster, mop or brush* to clean cards, never rags or hard waste Do not place mop or brush under cards

6 Be sure stripper grgs on vacuum stripper close after each stripping operation

7 Report any defective or unguarded machines

WOOL CARDING

1 Never attempt to remove waste from cylinders, workers, strippers, gears or pulleys while cards are in motion

2 Follow the instructions of the overseer or second hand on wiping down cards

3 Never attempt to clean out under running cards

4 Report defective guards immediately

5 Be sure to wipe up oil spots promptly

6 Wear clothes that fit, with no loose ends to catch in machines

7 Stop card before putting on belts

8 Make sure all *hand cards and tools are* off machine and in rack before starting up

WOOL SPINNING

1 Never climb in back of mule carriage unless belt is thrown off

2 Be sure all bobbins are picked up after each doff

3 Pick up bobbins *only* when mule has gone *into forward motion*

4 Report defective guards immediately

5 Avoid sudden changes of direction when *operating mules* Walk *carefully to prevent* slips or falls

6 Stop carriage before end of outward *run*

7 Keep excess oil wiped up or use oil absorbent material

8 Always approach steps on frames squarely Avoid stepping up on steps diagonally

9 *Women should wear safety caps*

SLASHERS
(Cotton Mills)

1 Push, do not pull, beam ceiling chains

2 Wear *snug-fitting* clothing with long sleeves to prevent burns or scalds

3 Check safety valve and steam control valve daily Open steam valves slowly

4 Keep floors free of water, size or starch

5 Keep front delivery roll guard in place

6 Be sure steam valve is shut before opening the size kettle lid, then open carefully

7 Stack empty beams neatly and in the clear, block empty beams to prevent rolling

8 *See that everyone is in the clear before starting slashers*

Fig 26-38 Safety check lists for the textile industry