

**MINIMUM REQUIREMENTS - SELF AUDIT
SAFETY QUESTIONNAIRE**

AND

EMPLOYEE SAFETY SURVEY

MARCH 1991

**LOUISIANA DIVISION
CONSOLIDATED AUDIT PROGRAM
DOW U.S.A.**

DO A 042478
CONFIDENTIAL

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Dow U.S.A.

The Dow Chemical Company
P.O. Box 150
Plaquemine, Louisiana 70765-0150

Louisiana Division
March 6, 1991

PLANT SUPERINTENDENT/DEPARTMENT HEAD

SAFETY AUDIT

The Safety Audit will be a part of the Louisiana Division's Consolidated Audit Program. The audit will be the responsibility of the Superintendent/Department Head.

The attached questionnaire has been prepared as a tool for each department to use as a self-evaluation in preparation for the audit. The questions are based on Dow Minimum Requirements Guidelines and Safety and Loss Prevention Standards and Principles. Please answer all questions that apply to your plant/department and make notes for discussion during the audit.

Also included is a copy of a Employee Safety Survey which should be copied and distributed to each of your employees for their input. This should be done at least one month prior to the audit to allow for collation of the responses.

Please send the Division Audit Facilitator a completed copy of this self-evaluation at least ten (10) days prior to your scheduled plant/department audit.

If you have any questions on this section of the assessment, please contact either your Safety Superintendent or me.

Don Jones
Safety and Loss Prevention
Building 3502W
Ext 6097

mg

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SAFETY

MINIMUM REQUIREMENTS - SELF AUDIT QUESTIONNAIRE

Division LAD
Plant/Department Cell SERVICE
Plant/Department Safety Contact Dean Walters
Person Completing this Report Dean Walters
Date _____

Instructions: Answer in as brief a statement as possible. Where documentation or sample examples exist, please reference, include and attach to final report. If area is nonapplicable, mark it so. Circle for yes or no. Check squares where applicable.

A. Program Fundamentals

- (1) Do you have a plant/department safety policy statement? ☒ Yes ☐ No
(If yes, please attach)
- (2) Is the policy written? ☒ Yes ☐ No
- (3) How has the policy been communicated? IT IS A PART OF THE Team
MISSION STATEMENT. PLANT GOAL AND PERSONAL GOALS ADHERE
TO Policy
- (4) Do you have safety mission statements for plant, site, safety committee, and/or natural work teams? Circle appropriate ones.
- If yes, how were they developed? (Please attach) _____

B. Employee Responsibility for Safety

- (1) Is individual safety responsibility clearly defined in all job descriptions for all personnel? (Includes all supervisory, technical, operating, salary, etc.) ☐ Yes ☐ No
- If no, list exclusions: _____
- _____
- _____
- _____

PROGRAM AUDIT QUESTIONNAIRE

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Employee Responsibility for Safety (cont'd.)

- (2) Is individual safety performance reviewed personally on a one-to-one basis at least annually for all personnel mentioned in (1) above?

Yes No

If no, list exclusions: _____

Are annual personal safety goals required?

Yes No

Are they measurable?

Yes No

C. Program Structure - Organization - Planning

- (1) Describe your safety organization. Please include organizational chart, if applicable. Indicate whether part-time or full-time.

- (2) List any committees which exist to help promote/run the safety program such as on the job committee, off-the-job committee, etc.

<u>Committee</u>	<u>Composition</u>	<u>Duration of Membership</u>	<u>Freq. of Meetings</u>	<u>Minutes Taken</u>	<u>Minutes Published</u>	<u>Pre-pub. Agenda</u>	<u>Pre-est. Charter</u>
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

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Program Structure - Organization - Planning (cont'd.)

(3) Objectives, Goals, Plans, for Safety

a) Do they exist at a formal, written level for your Plant/Department? Yes No

b) Do they exist as a formal, written document at any level? Yes No

Explain: _____

c) Who sets objectives, goals, and plans? _____

d) Do objectives, goals, and plans other than just statistical goals exist? Yes No

Explain: _____

e) Is the Safety Performance Improvement Process evaluation form used? Yes No

By whom? _____

Has it been used as a tool to help set safety goals and plans? Yes No

Describe the use of the SPIP evaluation form. _____

(Attach appropriate documentation).

D. Safety Training

- (1) Do you have a new employee (new to location or new to Dow) safety indoctrination program?

Yes

No

If yes, please attach copy.

a) Who conducts the indoctrination? _____

b) How long an indoctrination? _____

- (2) Do you conduct a safety indoctrination program for:

Supervisors as well as operating personnel?

Yes

No

Management and technical personnel?

Yes

No

Transferees from department to department?

Yes

No

- (3) Is there a formal checklist or sheet showing the kinds of training an employee should receive?

Yes

No

Has received?

Yes

No

- (4) Describe your formal safety and loss prevention training programs subsequent to indoctrination for the following groups:

a) New supervisor _____

b) New chemical operator _____

c) New craftsmen _____

d) New technical personnel _____

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Safety Training (cont'd)

(5) Check those topics below for which your Plant/Dept. Safety Programs cover via Plant/Dept., Division or other source (list others not covered)

- | | |
|--|--|
| ☐ Defensive driving | ☐ Proper labeling of chemicals |
| ☐ Explosimeter & oxygen testing | ☐ Pipeline identification |
| ☐ Vessel entry | ☐ Emergency alarms |
| ☐ OSHA - Familiarization | ☐ Ladders |
| ☐ OSHA - General industry | ☐ Excavation for maintenance or const. |
| ☐ DOT - Regulated materials | ☐ Checking of emergency equipment |
| ☐ Contractor safety | ☐ Reactive chemicals |
| ☐ Audits | ☐ Loading/unloading tank cars/tank trucks |
| ☐ Safety meeting handling | ☐ Static electricity |
| ☐ Hearing conservation | ☐ Compressed gas cylinders |
| ☐ Materials handling - Rigging | ☐ Eye and face protection |
| ☐ Line opening | ☐ Respiratory protection |
| ☐ Sampling | ☐ Personal protective equipment |
| ☐ Lockout and tagging | ☐ Emergency procedures |
| ☐ Hot work | ☐ Grounding and bonding |
| ☐ Accident investigation | ☐ Job safety analysis |
| ☐ Ventilation | ☐ Observation of unsafe acts/conditions |
| ☐ Radiation | ☐ Intervention training |
| ☐ Heat stress | |

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(6) Other Units:

Motor Vehicle Training:

<u>Spec. Trng.</u>		<u>Type Unit</u>	<u>Licensing Program</u>	
<u>Yes</u>	<u>No</u>		<u>Yes</u>	<u>No</u>
☐	☐	Fork lift truck	☐	☐
☐	☐	Condor lift	☐	☐
☐	☐	Bucket trucks	☐	☐
☐	☐	Cherry pickers	☐	☐
☐	☐	Cranes	☐	☐
☐	☐	A-frames	☐	☐
☐	☐	Winch trucks	☐	☐
☐	☐	Bulldozers	☐	☐
☐	☐	Road grader	☐	☐
☐	☐	Front-end loader	☐	☐

☐ ☐ Firearms permitted in plant vehicles

Safety Training (cont'd)

- (7) Do you have different/more intensive safety training programs for any special group of employees?

Yes

No

If yes, explain: _____

- (8) Are safety meetings held with some degree of regularity?

Yes

No

What frequency? _____

Describe how _____

Who is responsible for giving safety meetings _____

If not, what is your method of communicating on safety matters? _____

- (9) Do you use any outside-the-company training programs?

Yes

No

If yes, please list: _____

- (10) Who is responsible for developing safety training programs? _____

- (11) Who is the trainer in your programs? _____

- (12) Do you have a safety training manual?

Yes

No

How is it used? _____

Safety Training (cont'd)

- (13) What safety training time schedule and criteria schedule do you have for each potential trainee? _____

- (14) How do you use staff people and/or line people as instructors? _____

- (15) How do you review or follow up employee training? _____

- (16) What safety-related material do you mail to the employees' homes? _____

- (17) How are employees trained on the Division Safety Standards? _____

How often do you have refresher training? _____

- (18) Does your department use the Division Personnel System (DPS) to document required employee training? Yes No

E. Operating Procedures

- (1) Describe your location's method for documenting, updating, and training, as it relates to standard operating procedures. Check all that apply.

☐

Manual

☐

IPT Modules

☐

Job Safety Analysis

☐Other _____

Written?

Yes

No

Verbal?

Yes

No

Frequency of updating _____

Method of training and retraining _____
_____How is training documentation done? _____

Who is responsible for writing and reviewing operating procedures? _____

Updating them? _____

- (2) Are IPT modules developed for the plants/department?

Yes

No

Percent complete _____

Frequency of updating _____

Method of training and retraining _____
_____Who is responsible for writing IPT modules? _____

Updating them? _____

How is training documentation done? _____

F. Emergency Plans**References: Minimum Requirements**

- | | | | | |
|----|---|-----|----|----|
| 1. | Are copies of your unit emergency plan available to all personnel? | Yes | No | |
| 2. | Are copies up to date?
Last update: _____ | Yes | No | |
| 3. | Who updates the plan? _____
Frequency: _____ | | | |
| 4. | Does the plan include: (If not, be prepared to discuss why) | | | |
| | •Emergency call list? | Yes | No | NA |
| | •Emergency equipment plant plan (such as SCBA, deluge, CO2, fire monitors, hose cabinets, etc.) | Yes | No | NA |
| | •Emergency equipment operating procedures for above equipment? | Yes | No | |
| | •Procedure for switching to alternate for each utility? | Yes | No | |
| | •Procedure for total loss for each utility? | Yes | No | |
| | •Procedure for Power Failure? | Yes | No | |
| | •Crash shutdown procedure?
(time required: _____) | Yes | No | |
| | •Severe Weather - Freeze, Hurricane, Flood? | Yes | No | |
| | •Procedures in case of neighbor plant problems? | Yes | No | NA |
| | •Procedure for loss of raw materials? | Yes | No | NA |
| | •Gas release procedure? | Yes | No | NA |
| 5. | Does the plan include: (If not, be prepared to discuss why) | | | |
| | •Spill procedure? | Yes | No | NA |
| | •Fire fighting plans for each type of fire? | Yes | No | NA |
| | •Emergency communications plan? | Yes | No | NA |
| | •Chain of command defined? | Yes | No | NA |
| 6. | Is there a documented emergency plan training and retraining program? | Yes | No | |

7. Is training up to date and documented for all employees? Yes No
8. How often are hypothetical drills conducted?

9. Do you meet with Emergency Services and discuss fire fighting plans and hazards for your plan periodically Yes No NA
10. Are vital records protected from loss (such as PC data, MOD V programs, training programs, business information)? Yes No
11. Do you have emergency drills involving neighboring plants? Yes No
12. Are contractors adequately trained in what to do in an emergency? Yes No
13. Does plan provide for consideration of:

Check items that exist in current plan:

- | | |
|--|--|
| ☐ Line rupture | ☐ Explosion |
| ☐ Civil disorders | ☐ Evacuations |
| ☐ Bomb threat | ☐ Other |
| ☐ Community | ☐ Visitors |
| ☐ Vendors | ☐ Head count of personnel |
| ☐ Emergency power | ☐ Emergency lighting |

G. Accident/Incident Investigation and Reporting

References: "Dow Guidelines for Accident Investigation" and "Dow Guidelines for S/LP/S Reporting"

- (1) Are all accidents involving personal injury investigated? Yes No

List exceptions _____

(2) Check those accidents which require a report by supervisor and investigation at your plant/department:

- ☐ All accidents
- ☐ OSHA recordables
- ☐ OSHA restricted workday cases
- ☐ OSHA lost workday cases
- ☐ Off-the-job injuries
- ☐ Motor vehicle accidents
- ☐ Near-miss (no injury)

(3) Who initiates, submits, and signs accident investigation reports?

- ☐ Safety person
- ☐ Supervisor of employee involved
- ☐ Other (list) _____

(4) Does plant Superintendent/Department Head participate in disabling injury investigation?

Yes No

Days Away from Work Cases?

Yes No

(5) How are learning values of accidents publicized? _____

(6) Who is involved in accident investigation? _____

(7) Are accident reports written in Safe Working Styles format?

Yes No

Accident Investigation (cont'd)

- (8) What method do you use to follow up on proposed corrective actions arising out of accident investigation?

Describe: _____

- (9) How do you encourage the reporting of minor injuries? _____
- _____
- _____
- _____

- (10) Do you track your incidents, injuries and near-misses? Yes No
(Provide the last 3 years' data).

- (11) Do you have a copy of the latest guidelines in your plant/department? Yes No

H. Safety Standards, Guides, Requirements

- (1) In what areas is the plant/department not in compliance with the Division Safety Standards? (List all variances) _____
- _____
- _____
- _____

Is there a plan and schedule to come into compliance? Yes No

- (2) Describe your method of informing your people of new or changes in OSHA or other regulations. _____
- _____
- _____
- _____
- _____

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(3) Check those for which you have a requirement:

Required By Written Safe Job Procedure	Not Written Left to Judgement of Supervisor or Operating Personnel	
☐	☐	Lockout
☐	☐	Vessel entry
☐	☐	Smoking
☐	☐	Hot Work
☐	☐	Emergency planning
☐	☐	Hard hat
☐	☐	Contractor safety
☐	☐	Tagging
☐	☐	Defensive driving
☐	☐	Fork truck operation
☐	☐	Tank car loading/unloading

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Safety Standards, Guides, Requirements (cont'd)

Check those for which you have a requirement: (cont'd)

Do You Have A Written Safe Job Procedure	Nothing Written But Left to Judgement of Supervisor or Operating Personnel	
☐	☐	Ladders
☐	☐	Scaffolding
☐	☐	Egress
☐	☐	Safety showers
☐	☐	Eye bath
☐	☐	Sampling
☐	☐	Line/equipment opening
☐	☐	Sight glasses
☐	☐	Flammable storage
☐	☐	Chemical refrigeration
☐	☐	Hearing conservation
☐	☐	Radiation
☐	☐	Ventilation
☐	☐	Asbestos
☐	☐	Powered elevated work platforms
☐	☐	Hot work - electrical
☐	☐	Equipment handling - hand rigging
☐	☐	Heat stress

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Safety Standards, Guides, Requirements (cont'd)

Check those for which you have a requirement: (cont'd)

<u>Required By Written Safe Job Procedure</u>	<u>Not Written Left to Judgement of Supervisor or Operating Personnel</u>	
☐	☐	Labeling of containers
☐	☐	Pipeline identification
☐	☐	Vessel identification
☐	☐	Pressure vessel requirements
☐	☐	Cylinder regulators
☐	☐	Cylinder handling and storage
☐	☐	Reactive chemicals
☐	☐	Eye protection
☐	☐	Foot protection
☐	☐	Respiratory requirements
☐	☐	Grounding and bonding
☐	☐	Railroad - blue flag - derailer
☐	☐	Static electricity
☐	☐	Emergency lighting
☐	☐	Emergency alarms
☐	☐	Fire extinguishers
☐	☐	Moving machinery
☐	☐	Roll standard
☐	☐	Guarding
☐	☐	Ring and jewelry policy

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I. Hazard Detection Program

Check all that apply:

Inspections:

Superintendent makes inspection:

- ☐ On regular basis ☐ On infrequent basis ☐ No plan
- ☐ Internal units determine own policies on inspections and frequency thereof.
- ☐ Entire plant/department committed to internal audit program with schedules and formal criteria.
- ☐ Plant/department committed to audits - no schedules and no formal prepublished criteria.
- ☐ No commitment to audit.

☐ Audits (other) - Describe: _____

☐ Job hazard analysis is used as a method of detection

☐ All identified hazards are tracked to completion.

☐ Other - describe: _____

J. Safety Suggestion System

Is there a written suggestion system in effect for safety suggestions and a process to follow up to completion?

Yes

No

If yes, how are suggestions followed up? _____

Response time? _____

If no, how do you solicit safety improvements and method of follow-up? _____

K. Award/Recognition Systems

Do you have a safety award/recognition system?

Yes

No

Is award/recognition built into achievement of some objective, goal, or plan?

Yes

No

Is award/recognition system preplanned and communicated prior to start of any safety accounting period?

Yes

No

Is award/recognition after the fact (i.e., decide to issue award/recognition after realizing that some milestone has been achieved)?

Yes

No

What is the normal dollar value of a safety award? _____

Is it presented to everyone? _____

L. Contractor Safety

Check those that apply:

YesNo☐☐

Contractor safety manual, other than purchasing specifications or contract in use.

☐☐

Safety requirements spelled out in purchase order or written contract and includes Dow, state, local, and federal requirements.

☐☐Contractor must submit his plan for safety of his personnel as part of bid package.☐☐

Dow person responsible for safety of contract site is spelled out or identified in job description

☐☐Pre-job safety meeting always held.

List exceptions: _____

☐☐

Plant/department indoctrination program for contractor employees new to Plant/department is in practice.

How accomplished? _____

☐☐

Accident reports of incidents by contractors on Dow sites are required and filed.

☐☐

Contractor must practice minimum Dow safety requirements at site unless given variance by Dow in writing.

☐☐

Contractor safety performance on Dow site is condition of employment and consideration for future contracts.

☐☐

Contractor is allowed to use Dow equipment such as ladders, scaffolds, tools, etc.

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Contractor Safety: (cont'd)

Yes

No

☐☐

Contract jobs are formally inspected on routine basis for safety and health.

☐☐

Are you aware of and using, "Safety and Loss Prevention Manual for Contractors" - 1990?

☐☐

Contractor program is coordinated with local safety program.

☐☐

Do you have contract maintenance?

☐☐

If yes, are they included in Dow safety programs?

☐☐

Contract laborers other than maintenance?

In absence of any formal manual or other Dow criteria to guide your safety program, please enclose or list safety criteria used on contract jobs:

Who attends contractor safety investigations? _____

Describe any special features of your contractor safety program _____

M. Off-the-Job SafetyYesNo

- ☐ ☐ There is a formal program for reporting of off-the-job injuries to Dow personnel.
- ☐ ☐ Results of Dow employee off-the-job injuries are collected and published for learning value.
- ☐ ☐ Off-the-job accident statistics and learning situations are utilized in plant safety meetings or discussions.

List some of your most successful "off-the-job" oriented safety meeting topics:

N. Communications

Check those that apply:

- ☐ Use slide-tape case histories from other locations in program
- ☐ Family Safety or other means used to convey safety to home
- ☐ In-house closed circuit TV capability
- ☐ Video-tape replay capability
- ☐ Use National Safety Council resource material
- ☐ Use Dow U.S.A. safety guidelines
- ☐ Other - list: _____

Q Physical Facilities

What provision do you have to maintain Housekeeping? How Accomplished?

LOUISIANA DIVISION EMPLOYEE SAFETY SURVEY

CIRCLE ONE:

- 1) Employee - Less than one year 1 to 5 years 5 to 10 years
 10 to 20 years over 20 years

CIRCLE ONE:

- 2) Age - 20 to 30 years 30 to 50 years over 50 years

PLEASE ANSWER THE FOLLOWING QUESTIONS:

- 3) How would you describe your supervisor's views on safety?

- 4) In your formal Job Performance Review, did your supervisor discuss your safety performance? _____

Did you set a personal safety goal? _____

- 5) What does SAFETY actually mean to you personally? _____

- 6) How well are you trained on your job when you start something new?

- 7) On what part(s) of your job do you think you need more training?

- 8) Do you have written operating procedures covering your job in your department?

(a) _____. How well are they kept up? (b) _____
When did you last review them? (c) _____.

- 9) What part of your job requires you to think the most about safety, or requires the most caution? _____

- 10) What do you do if you notice an employee performing work in an unsafe manner?

- 11) a. Do you attend meetings in which safety is discussed (at least monthly)? _____
b. Who gives them? _____
c. Are they meaningful and helpful to you? _____
- 12) Do you know the hazards of the chemicals to which you have potential exposure? _____
- 13) Do you know where the Material Safety Data Sheets and 'TIME' sheets are kept? _____. If so, are they readily available to you? _____
Have you used them outside of a training session? _____
- 14) Do you wear personal protective equipment to avoid contact with chemicals? _____
How is the protective equipment maintained? _____
- 15) a. How are safety suggestions handled in your department? _____

b. Do you receive prompt feedback? _____
- 16) a. Do you have written Emergency Procedures? _____
b. When and what was your last emergency drill? _____
- 17) In your opinion, what situation or problem do you think is going to cause the next serious accident on your job? _____
- 18) If actions are taken at the appropriate time, do you believe accidents to yourself and others can be prevented?
CHECK ONE: All of the time _____; Most of the time _____;
Some of the time _____; Why? _____
- 19) What one change would you suggest that would prevent injuries to the people at your location? _____
- 20) Is the Louisiana Division an OSHA Star Site? Yes No
- 21) Do you know your rights under the OSHA VPP/Star Program? Yes No
- 22) Any other comments or areas of concern? _____