



Interoffice Communication

To : R. E. Lehmkuhl

From : C. L. Miller

Date : August 7, 1980

Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 8/5/80
WEEK NO. 31

	Production (MM Lbs.) - 7 Days - 7/30/80 thru 8/5/80				
	July		Year to Date	June	
	Last 7 Days	Month to Date		Previous Month	August
Resin (A&BC)	3.22	16.43	147.17	13.60	2.69
Compound	1.06	3.32	26.18	3.55	.71
Dry Blend	.45	2.18	12.11	2.21	.19
Plasticizer	.29	.94	5.71	.58	.20

Safety

There was one first aid injury and one medical case recorded for the reporting period.

<u>Cumulative Injury Data</u>	<u>July</u>	<u>Year to Date</u>
First Aid	7	35
Medical Case	1	13

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs.</u>		<u>July</u>	<u>August</u>
Last 7 Days, M Lbs./C.D.	461	Budget	27.9	27.9	
Last 7 Days, % of Budget	51	Forecast 7/31	16.5		
Current Rate, % of Budget	83	Actual 7/31	16.7		
		Forecast 8/7			20.0

Vinyl production for the week totaled 3.22 MM pounds. Operation consisted of seven (7) days operation of the new unit and two (2) days operation of the old unit reactors. The old module was returned to operation on August 4, but production levels have been restricted due to scheduled maintenance of a dryer exhaustor. Exhaustor maintenance is expected to be complete on August 12.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs.</u>		<u>July</u>	<u>August</u>
Last 7 Days, M Lbs./C.D.	163	Budget	5.1	5.1	
Last 7 Days, % of Budget	99	Forecast 7/31	3.3		
		Actual 7/31	3.3		
		Forecast 8/6			4.3

Compound Unit - (continued)

Line I operated 5 days averaging 28,880 M pounds per day. Line III operated 7 days averaging 133 M pounds per day. Line V operated 3 days averaging 37 M pounds per day. Line I production was affected by a blender gearbox failure on 8/2/80. Line V produced 34431 Natural, 17461 preblend for lab trial at Werner Pfleiderer in Ramsey, NJ, and 15071 Natural. Rigid dry blend 90171 was pelletized successfully.

Plasticizer operated 4 days averaging 73 M pounds.

<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs.</u>	<u>July</u>	<u>August</u>
Last 7 Days, M Lbs./C.D.	51	Budget	2.75	2.75
Last 7 Days, % of Budget	57	Forecast 7/31	2.0	
		Actual 7/31	2.0	
		Forecast 8/6		2.1

Dry Blend operated 5 days averaging 95 M pounds per day. The unit operated 2 shifts per day all week. Experimental compounds ERC-3711-107A and ERC-3711-107C were produced during the week for pelletizing trials on Line V.

C L Miller

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ABERDEEN COPIES: CRM, JRM, JEB, RGG, JEM, RAF, RDJ, MPB, TBD, JCC