

Exp. No. _____ Date. 8-20-36 _____ Rex. No. 52

Name. PORCH AND DECK PAINT EXTRA-DK SLATE Card No. 5 See No. _____

450 LBS. 413 or 1526 Customer S. W. Company
75 " 20 L To Match Standard
2 " 547
3 " 104
? " BY 40
? " BO 121
? " BB 10
6 GALS. (2)
4 GALS. (504)
10 " (1536) (2912) Ht
4 " (348)
40 " (2960)
20 " (2281)
5 " (31)
1 " (1767)
1/4 " (12W)
1/4 " (152) X

Weight Per Gal. 11.64 Visc. _____
Baume _____ Std. of Fineness 2 P ☐ Red ☐ No Label Required
Mill _____
New Std. Sample Required NO Date Rec'd _____
Reason for Revision _____
To use available dry stock.

CARD NO. 6

Normal Output 100 Approved Formulator _____
Est. Mfg. Loss 3%
Department B Supt. _____
Label Analysis Checked-Date _____ A135

Hiding Power-Food

Reduction: Amount				Reducer Used				PRODUCTION					
Application: Surface				Wood-Metal-Carves				Date		Ship No.		Amount	
No. Coats				1 or more									
Undercoater Used													
Drying Time: Touch				Handle				2-3 hrs		Recoat		0 White	
Rub				Sand				Wrap		Stencil			
Baking Time and Temp.													
Gloss				Enamel				Film		Tough			
Special Tests													

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	8-7-36			ALLIED RESEARCH	8-7-36		
NEWARK	"			GIBBSBORO			
KENSINGTON	"			DAYTON			
OAKLAND	"			DETROIT			
DALLAS	"			LONDON			
LOS ANGELES	"			AUSTRALIA			
MONTREAL	"						
COST. DEPT.	"						

FORMULA RECORD

Alternate No. 52

Exp. No. Date 9-10-41 Class 7 TS Rex. No. 52
Name Porch & Deck Pt. extra Dark Slate Card No. 8 A See No. 7

POUNDS	GALLONS	MATERIAL NO.	Customer
270		2202	S W Co.
75		20 L	To Match Std. R. 52
2		547	
205		EW 102	Reason for Revision To conserve on Loaded 21
18		BE 10 or BX 655	& (2841) G Use in preference to
7		BY 40	Alternate "B" and std. formul.
7		BO 20	NOTE: REFER TO NOTE ON STD. FORMULA
			IF PRODUCTION IS TOO THIN.
			Viscosity 22-25 at 75° at hrs. after grind
			Viscosity at hrs. after grind
	20	(2841) G	Wt./Gal. T 11.64
		()	Label Analysis Checked-Date
	7	(2841) W	Baume
	36	(429)	Label: No Red ☒ Red ☐ 10
	8	(227)	Std. of Fineness 20
	4	(2)	New Std. Sample Required
	3 1/2	(348)	Normal Output 100
	5	(31)	Date Rec'd
	1/2	(152)	Est. Mfg. Loss 3
	1	(4767)	Mill
			Department B
			Parallel No's
			Lbs. or Gals. per hour
			Approved
			Formulator J. B. H.
			Supt.

FORMULA RECORD			A135 8-41 2036	
Exp. No.		Date	Class	Rev. No.
Name		Card No.		See No.
Porch and Deck Paint Extra Dark Slate		10-29-41	7 TS	52
		9		8
POUNDS	GALLONS	MATERIAL NO.	Customer S. K. Co.	
400		414	To Match Std.	
75		20 L		
2		547	Reason for Revision To use 414 & B. 102 on basis of 75% Zinc Oxide & 25% Lead Sulphate replacing 1526 dry.	
57		BW 102	IT IS PERMITTED TO INCREASE (2327)	
18		BE 10 or EX	DE TC 21 GALL. AT THE FINISH OF (2)	
?		BY 40	Viscosity 22-25" #3 @ 75° at hrs. after grind	
?		BO 20	Wt./Gal. 7-1.64	
24		(2841) G	Label Analysis Checked Date	
3		(2841) G	Label No Red ☒ Red ☐	
36		(429)	Std. of Fineness 2P	
7 1/2		(2841) G	New Std. Sample Required YES	
7		(2841) G	Date Rec'd	
3 1/2		(348)	Mill	
5		(31)	Lbs. or Gals. per hour	
1/2		(152)	Approved	
1		(176)	Formulator	
			Supt.	

FORMULA RECORD			
Exp. No.	Date		Rev. No.
Name		Card No.	
Family Paint White Outside			
114	LBS.	20 L	Customer
260	"	461 M	S.W.Co.
350	"	566	To Match
100	"	306	Std. Identical with Rex 27003 and Rex 831.
?	"	61	Weight Per Gal.
330	"	106	13.68 Visc.
22	GALS.	(2)	25" #3 @ 75°F
22	"	(1)	Baume.
6	"	(1248)	Std. of Fineness
3-1/4	"	(12 W)	2 P ☐ Red
13	"	(348)	☒ No Label Required
"	"	()	35 lbs. Gals. per hour
"	"	()	30" Mill
"	"	()	New Std. Sample Required
"	"	()	No Date Rec'd
"	"	()	Reason for Revision
"	"	()	To reduce grinding expense.
NOTE: Los Angeles & Oakland formula. See letter from C.S.N. to A.L.S. 4-25-33.			
"	"	()	Normal Output
"	"	()	100 Approved
"	"	()	Est. Mfg. Loss
"	"	()	2% Formulator
"	"	()	Department
"	"	()	B Supl.
"	"	()	Label Analysis Checked - Date
"	"	()	A135 9-35 2538

MANUFACTURING INSTRUCTIONS				PRODUCTION			
Reduction: Amount				Reducer Used			
Wood, Metal & Brick Blks.				Brush			
Application: Surface				Method			
Fair - one				Stencil			
No. Coats: Solid - two				Recoat: 3-4 days			
Drying Time: Touch 10 hrs. Handle				Stencil			
Baking Time and Temp.				Stencil			
Gloss: Oil Film Tough				Stencil			
Special Tests				Stencil			
FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	11-15-35	20	35	ALLIED RESEARCH	11-15-35	20	35
NEWARK	"	20	35	GIBBSBORO	"	20	35
KENSINGTON	"	20	35	DAYTON	"	20	35
OAKLAND	"	20	35	DETROIT	"	20	35
DALLAS	"	20	35	LONDON	"	20	35
LOS ANGELES	"	20	35	AUSTRALIA	"	20	35
MONTEPELIER	"	20	35				
OST DEUTSCH	"	20	35				

0007-SWP-061067

FORMULA RECORD			
Exp. No.	Date	Rev. No.	52
Name: <u>Perch & Deck Paint Extra Dark Slate</u>		Card No.	2
See No.		1	
450	lbs	1526	Customer <u>S.W.Co.</u>
75	"	20 L	To Match <u>Std.</u>
2	"	547	
3	"	104	Weight Per Gal. <u>T 11.64</u> Visc.
7	"	BY 40	Barre <u>Std. of Fineness</u> <u>2 P</u> ☐ Red
7	"	BO 121 712 [#]	☒ No Label Required
2	"	BB 10	Base <u>Lbs. Gals. per hour</u> <u>Mill</u>
6	GALS.	(2)	New Std. Sample Required <u>No</u> Date Rec'd <u>12-13-34</u>
4	GALS.	(504)	Reason for Revision <u>To reduce grinding expense.</u>
10	"	(1741)	<i>See Card #3</i>
4	"	(348)	
40	"	(2960) A	
20	"	(2281)	
5	"	(392) (31)	
1	"	(1767)	Normal Output <u>100</u> Approved Formulator
1/4	"	(12 W)	Est. Mfg. Loss <u>2%</u>
1/4 X	"	(152) X	Department <u>E</u> Supl. <u>H. B. Fisher</u>
Label Analysis Checked - Date			A135 10-35 2658

MANUFACTURING INSTRUCTIONS:			
Hiding Power: Good			
Reduction: Amount	Reducer Used	PRODUCTION	
Application: Surface	Method	Date	Ship No.
No. Coats	Undercoater Used	Amount	
Drying Time: Touch	Handle		
Reb	Sand		
Baking Time and Temp.	Wrap		
Gloss	Stencil		
Special Tests			
FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	1175-35		
NEWARK			
KENSINGTON			
OAKLAND			
DALLAS			
LOS ANGELES			
MONTREAL			
NEW YORK			
FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
ALLIED RESEARCH	1175-35		
GIBBSBORO			
DAYTON			
DETROIT			
LONDON			
AUSTRALIA			