DATE PRINTED: 8/31/82

S.V. ALM ÷1,3 ~~1~~, 280, 282, C.V. D.V.

CG 16 CODE RT-201-D PKG ___ PROCESSES APPROVED BY:
OCT 13 1982 K2K43 1818 LBS. ( ) RT-201-D (D) BBK 11/10/81
(DATE) (LOT) (EST WT) COMTYP JOB NAME: 16RT201DMD

STANDARD HRS. _____ TIME 7 A.M.

LOT T-421, 1888 ÷ 23 DRUMS

EQUIPMENT		NAME: "MONASTRAL" VIOLET R 02 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7656-A SLURRY PH PRIOR TO N-399-A ADDITION	12	7-D	6
ALM 2	2	PLUG ALM ÷ 1 OUTLET & RUN IN 400# WATER			
	3	START AGITATOR & DUMP IN 300# N-7656-A & RINSE IN WITH MINIMUM WATER DRUM % _____ 23.6	1272	7656-A	300
				7656-A	XXXXX
		NOTE: MUST ADD 300# 100% N-7656-A PER SET-UP. STUMP AS NECESSARY			
	4	ADJ TO 50° (500 G) & STIR 5-10 MIN TO A SMOOTH SLURRY			
	5	RECORD: PH 5.8 (4.0-6.0) IF BELOW 4.7 ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D PREPARED IN S 1 RECORD: PH _____ NOTE: IF PH ABOVE 5.0 DO NOT ADJ DOWNWARD NOTIFY SUPERVISOR			
	6	WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN	3	399-A	3
	7	WEIGH USING POSTAL SCALE, SIFT IN & STIR 5 MIN.	3	947-B	3
SV 3	8	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- 280. REPEAT S'S 2 THRU 8 FOR 4 MORE ADDITIONAL SET-UPS	OCT 14 1982		
		SET-UPS DRUM %			
		÷2 _____ 23.6	1271	7656-A	300
				7656-A	XXXXX
		RECORD: PH 6.1 "AS IS"; _____ ADJUSTED			
			3	399-A	3
			3	947-B	3

DUP050103164

LOT= _____ _ COMTYP JOB NAME = 16RT201DMD PAGE 02 DATE PRINTED: 8/31/82

EQUIPMENT		PAGE 02 OF 02 CG 16 CODE RT-201-D (D)	USE LBS	N-CODE	ACCT LBS
SV 3 CONT.	8	SET-UP DRUM %			
		#3 _____ 23.6	1271	7656-A	300
		_____ _____	_____	7656-A	XXXXX
		RECORD: PH 6.2 "AS IS"; ____ ADJUSTED			
			3	399-A	3
			3	947-A	3
		#4 _____ 23.6	1271	7656-A	300
		_____ _____	_____	7656-A	XXXXX
		RECORD: PH 6.3 "AS IS"; ____ ADJUSTED			
			3	399-A	3
			3	947-B	3
		#5 _____ 23.6	1271	7656-A	300
		_____ _____	_____	7656-A	XXXXX
		RECORD: PH 6.2 "AS IS"; _____ ADJUSTED			
	*	See Setup #6 below	3	399-A	3
			3	947-B	3
	9	WASH IN ALM & PUMP IN			
	10	DRAIN LINES INTO DRUM & POUR IN			
	11	STIR 10 MIN & RECORD: PH 6.7 (4.5-5.5)			
	12	STOP AGITATOR			
	13	RECORD: SPOT TEST (+) ____ (-) _____			
		IF (-) CONTACT SUPV			
		START FIN OPTR			
		3 PM 11 PM 105			
		11-P 2-A 27			
		_____ _____ _____			
	*	#6 DRUM %	1644	7656-A	388
		_____ 23.6			
		RECORD: PH 6.2 AS IS; ____ ADJ			
			4	399-A	4
			4	947-B	4

DUP050103165