

KAISER GYPSUM COMPANY, INC.

300 LAKEVIEW DRIVE

**KAISER
GYPSUM**

OAKLAND, CALIFORNIA 94612

May 14, 1973

Mr. Frank A. Mortimer
Stoneway Carton Company
1454 Northwest 45th Street
Seattle, Washington 98107

Dear Mr. Mortimer:

Returned herewith is the rough paste-up for the cartons we have been discussing. We have made two changes as follows:

1. Principal Display Panel -

Net Wt 5 lb

For Drywall Taping, Finishing and Texturing - 1 line

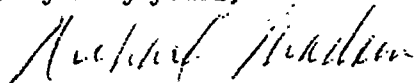
2. Asbestos Caution -

This must have an outline around the caution as shown.

Everything else looks O.K. and you can go ahead and print. We hope you will be able to make delivery to the Seattle plant during the week of July 9, or sooner if possible.

Thank you for your assistance.

Very truly yours,



Richard A. Madsen, Director
Advertising and Sales Promotion

RAM:jw

Enclosure

BCC: B. H. Bridges
✓ R. W. Grigg
M. Slavich
S. Steffens

J. W. Blewett
R. C. Crowle
W. M. Torgerson
C. E. Watson

RECEIVED

MAY 16 1973

Kaiser Cement & Gypsum Corp.
PURCHASING

KNS00165200

COMPOUND

**KAISER
GYPSUM**

**3-PURPOSE
JOINT
COMPOUND**

Net Wt 5 lb

FOR DRYWALL TAPING, FINISHING AND TEXTURING

A PRODUCT OF KAISER GYPSUM COMPANY, INC.
300 LAKESIDE DRIVE, OAKLAND, CA 94604

CAUTION

CONTAINS ASBESTOS FIBER
AVOID CREATING DUST
Breathing asbestos dust may cause serious, bodily harm.

Above label is in compliance with Federal Regulation relating to
Occupational Safety and Health Standards 29 CFR 1910.104.

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300 LAKESIDE DRIVE, OAKLAND, CA 94604

**KAISER
GYPSUM**

**3-PURPOSE
JOINT
COMPOUND**

90
DIAMOND
QUALITY
GROUT

How to mix:

Using a clean container, slowly add contents of this carton to 3 pints of clean water at a temperature of 60 to 80°F. ALLOW MIX TO STAND FOR THIRTY MINUTES. Before using, stir again to insure uniform consistency.

PROPER CONSISTENCY is reached when paste is just plastic enough to be worked and handled easily.

IMPORTANT: Mix with clean, cool or lukewarm water only. Do not use hot or dirty water for mixing.

IMPORTANT NOTE TO PURCHASER: Inasmuch as conditions and methods of use and application of this product are beyond our control, Kaiser Gypsum Company, Inc., will not be liable or responsible for any failure of this product when the same is not used in strict accordance with directions contained hereon.

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How to use:

1. Maintain a minimum of 55°F. with adequate ventilation in the structure during application and drying.
2. Spread joint compound evenly over the joint with a 4" or wider broadknife.
3. Press tape firmly into compound with a broadknife, keeping tape centered over the seam. Avoid air bubbles beneath tape. Wipe off excess compound with broadknife.
4. All nailheads should have been slightly "dimpled" below surface of the board. Fill indentations and corns with a coat of compound.
5. When first coat is dry (at least 24 hours), apply a second coat. Feather edges out beyond the tape until seam is eight to ten inches wide. Give nailheads a second coat.
6. When second coat is dry, apply a final thin layer of compound over the seam, feathering edges until the seam is ten to twelve inches wide. Give all nailheads a final coat of compound. Both joint and nailhead surfaces should now be smooth and flush with surface of board.
7. When completely dry, smooth lightly with sandpaper where necessary.

DECORATION: Allow compound to dry thoroughly before decorating. For best results, apply a water emulsion-type sealer over the entire surface and allow the sealer to dry thoroughly.

TEXTURING: A wide range of texture patterns can be obtained by texturing the sealed surface with one or more of the following tools: (1) Brush, (2) Roller, (3) Sponge, (4) Whisk Broom, (5) Wadded Newspaper or Cloth, (6) Scrub Brush, A calloused, rough hand may be lightly drawn over a textured area to flatten high spots and produce a Brocade effect. A sand and finish can be obtained by adding a few handfuls of white silica sand to the material.

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