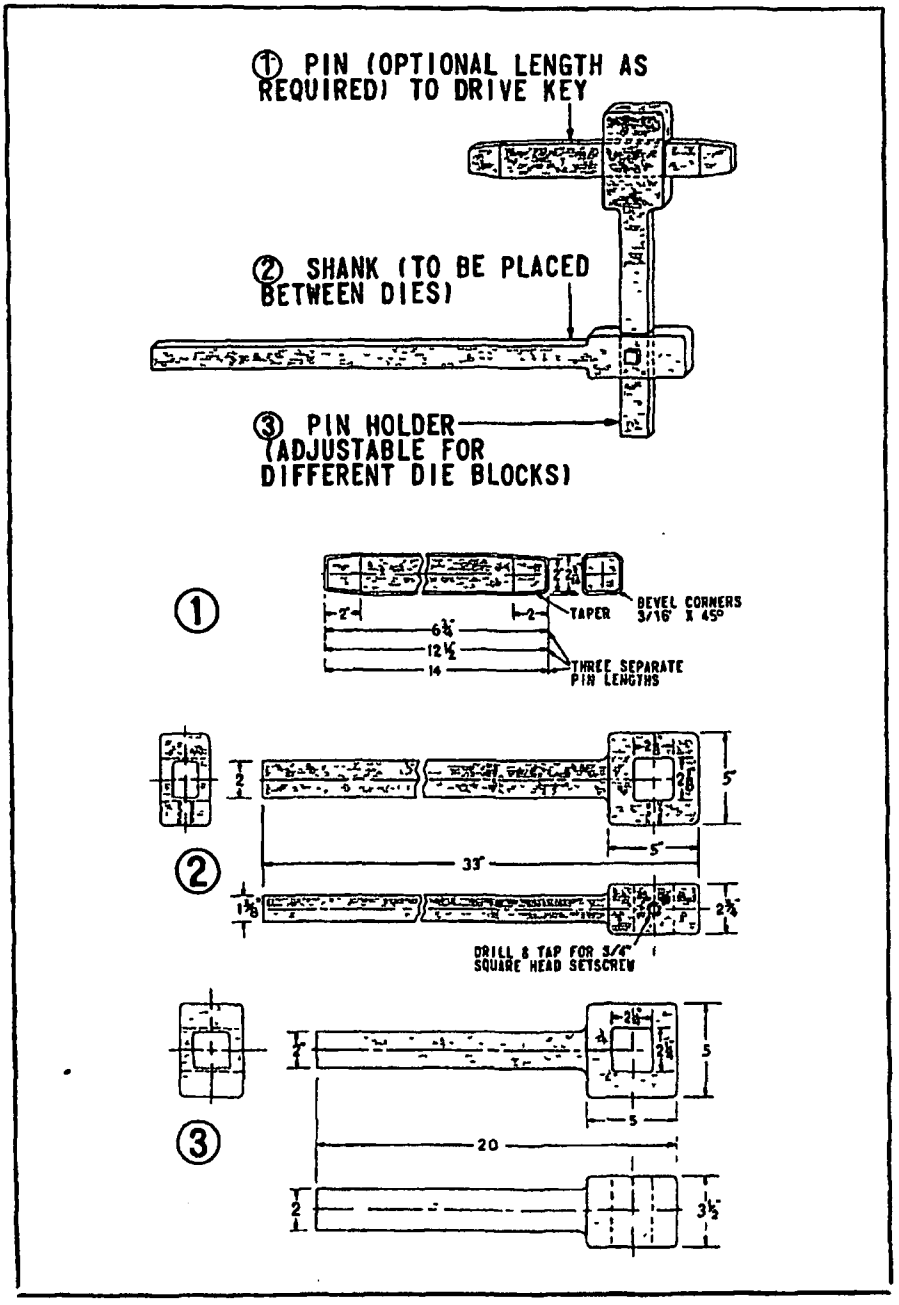


Fig. 27-24. A key knockout held in position mechanically, which can be made easily The only machining required is to drill and tap the ¾-in hole for the setscrew