

VINYL DEPARTMENT DAILY REPORT

DATE:

7-19-92

SHIFT	REACTOR CHARGES		BAG/DEGAGGING		SIFTER OVERFLOW		Hours Incin On	QUALITY		PERSONNEL		Abnormal Batch Reports?		Spills/ Reports Filed?		
	OLD	New	BAGGED	RATE H/HR	BOXES DE BOXED	BOXES TO DE BOX		LBS. STRAPPED & WEIGHED	Moisture Samples Over Max	Regulars/ Points Out Of Control	Hours Overtime	Absent	Vac	Yes	No	Yes
D	8	8	29350	4320	0	0	0	X	0	0	0	0	0	0	X	X
B	8	7	-	-	0	0	0	X	0	0	12.0	0	12.4	7	X	X
TOTALS	16	15	29350		0	0	0	X	0	0	12.0	0	12.4	7		
PRODUCTION TOTAL-DAY: 1/180,194 MONTH TO DATE: 34,313,536 COMPOUND: 90,194 YARD: 1,090,000																
MAJOR DOWNTIME. REACTORS/DRYERS																
SAFETY:																
FIRST AID CASE () YES																
DOCTOR CASE () YES																
COMMENTS:																
FRESH 401 75 SOUTH 45 D-300 5385 0330 741 5415 0450																
NORTH 5 400 5385 0510 742 5445 0450																
FRESH 745 76 500 5385 0630 743 5415 0200																
EAST 15 600 5395 0200 744 5445 0200																
WEST 35 700 5305 0200 745 5385 0200																
QUALITY/SPC																
Blend Tank Product % Silo Product Pounds Grade Silo Product Pounds Grade																
550 POND 0 575 5395 0 575 5385 39200 I 675 POND 75200 POND																
551 " 0 576 5395 0 576 5385 55200 I 676 5385 55200 I																
552 " 0 577 5305 0 577 5305 20000 I 677 5385 65000 I																
553 " 0 578 5305 0 578 5305 0 678 5305 58200 I																
554 " 0 578 5305 0 578 5305 0 679 5305 94000 5740																
555 " 0 578 5305 0 578 5305 0 680 5305 132000 I																
556 " 0 578 5305 0 578 5305 0 681 5305 135200 D-Box																
557 " 0 578 5305 0 578 5305 0 682 D-Box 132000 D-Box																
558 " 0 578 5305 0 578 5305 0 683 5305 30000 I																
559 " 0 578 5305 0 578 5305 0 684 5305 35000 I																
560 " 0 578 5305 0 578 5305 0 685 5395 5000 I																
561 " 0 578 5305 0 578 5305 0 686 5395 44000 I																
562 " 0 578 5305 0 578 5305 0 687 5305 103000 I																
563 " 0 578 5305 0 578 5305 0 688 5305 60000 I																
564 " 0 578 5305 0 578 5305 0 689 5305 60000 I																
565 " 0 578 5305 0 578 5305 0 690 5305 60000 I																
566 " 0 578 5305 0 578 5305 0 691 5305 60000 I																
567 " 0 578 5305 0 578 5305 0 692 5305 60000 I																
568 " 0 578 5305 0 578 5305 0 693 5305 60000 I																
569 " 0 578 5305 0 578 5305 0 694 5305 60000 I																
570 " 0 578 5305 0 578 5305 0 695 5305 60000 I																
571 " 0 578 5305 0 578 5305 0 696 5305 60000 I																
572 " 0 578 5305 0 578 5305 0 697 5305 60000 I																
573 " 0 578 5305 0 578 5305 0 698 5305 60000 I																
574 " 0 578 5305 0 578 5305 0 699 5305 60000 I																
575 " 0 578 5305 0 578 5305 0 700 5305 60000 I																
576 " 0 578 5305 0 578 5305 0 701 5305 60000 I																
577 " 0 578 5305 0 578 5305 0 702 5305 60000 I																
578 " 0 578 5305 0 578 5305 0 703 5305 60000 I																
579 " 0 578 5305 0 578 5305 0 704 5305 60000 I																
580 " 0 578 5305 0 578 5305 0 705 5305 60000 I																
581 " 0 578 5305 0 578 5305 0 706 5305 60000 I																
582 " 0 578 5305 0 578 5305 0 707 5305 60000 I																
583 " 0 578 5305 0 578 5305 0 708 5305 60000 I																
584 " 0 578 5305 0 578 5305 0 709 5305 60000 I																
585 " 0 578 5305 0 578 5305 0 710 5305 60000 I																
586 " 0 578 5305 0 578 5305 0 711 5305 60000 I																
587 " 0 578 5305 0 578 5305 0 712 5305 60000 I																
588 " 0 578 5305 0 578 5305 0 713 5305 60000 I																
589 " 0 578 5305 0 578 5305 0 714 5305 60000 I																
590 " 0 578 5305 0 578 5305 0 715 5305 60000 I																
591 " 0 578 5305 0 578 5305 0 716 5305 60000 I																
592 " 0 578 5305 0 578 5305 0 717 5305 60000 I																
593 " 0 578 5305 0 578 5305 0 718 5305 60000 I																
594 " 0 578 5305 0 578 5305 0 719 5305 60000 I																
595 " 0 578 5305 0 578 5305 0 720 5305 60000 I																
596 " 0 578 5305 0 578 5305 0 721 5305 60000 I																
597 " 0 578 5305 0 578 5305 0 722 5305 60000 I																
598 " 0 578 5305 0 578 5305 0 723 5305 60000 I																
599 " 0 578 5305 0 578 5305 0 724 5305 60000 I																
600 " 0 578 5305 0 578 5305 0 725 5305 60000 I																
601 " 0 578 5305 0 578 5305 0 726 5305 60000 I																
602 " 0 578 5305 0 578 5305 0 727 5305 60000 I																
603 " 0 578 5305 0 578 5305 0 728 5305 60000 I																
604 " 0 578 5305 0 578 5305 0 729 5305 60000 I																
605 " 0 578 5305 0 578 5305 0 730 5305 60000 I																
606 " 0 578 5305 0 578 5305 0 731 5305 60000 I																
607 " 0 578 5305 0 578 5305 0 732 5305 60000 I																
608 " 0 578 5305 0 578 5305 0 733 5305 60000 I																
609 " 0 578 5305 0 578 5305 0 734 5305 60000 I																
610 " 0 578 5305 0 578 5305 0 735 5305 60000 I																
611 " 0 578 5305 0 578 5305 0 736 5305 60000 I																
612 " 0 578 5305 0 578 5305 0 737 5305 60000 I																
613 " 0 578 5305 0 578 5305 0 738 5305 60000 I																
614 " 0 578 5305 0 578 5305 0 739 5305 60000 I																
615 " 0 578 5305 0 578 5305 0 740 5305 60000 I																
616 " 0 578 5305 0 578 5305 0 741 5305 60000 I																
617 " 0 578 5305 0 578 5305 0 742 5305 60000 I																
618 " 0 578 5305 0 578 5305 0 743 5305 60000 I																
619 " 0 578 5305 0 578 5305 0 744 5305 60000 I																
620 " 0 578 5305 0 578 5305 0 745 5305 60000 I																
621 " 0 578 5305 0 578 5305 0 746 5305 60000 I																
622 " 0 578 5305 0 578 5305 0 747 5305 60000 I																
623 " 0 578 5305 0 578 5305 0 748 5305 60000 I																
624 " 0 578 5305 0 578 5305 0 749 5305 60000 I																
625 " 0 578 5305 0 578 5305 0 750 5305 60000 I																
626 " 0 578 5305 0 578 5305 0 751 5305 60000 I																
627 " 0 578 5305 0 578 5305 0 752 5305 60000 I																
628 " 0 578 5305 0 578 5305 0 753 5305 60000 I																
629 " 0 578 5305 0 578 5305 0 754 5305 60000 I																
630 " 0 578 5305 0 578 5305 0 755 5305 60000 I																
631 " 0 578 5305 0 578 5305 0 756 5305 60000 I																
632 " 0 578 5305 0 578 5305 0 757 5305 60000 I																
633 " 0 578 5305 0 578 5305 0 758 5305 60000 I																
634 " 0 578 5305 0 578 5305 0 759 5305 60000 I																
635 " 0 578 5305 0 578 5305 0 760 5305 60000 I																
636 " 0 578 5305 0 578 5305 0 761 5305 60000 I																
637 " 0 578 5305 0 578 5305 0 762 5305 60000 I																
638 " 0 578 5305 0 578 5305 0 763 5305 60000 I																
639 " 0 578 5305 0 578 5305 0 764 5305 60000 I																
640 " 0 578 5305 0 578 5305 0 765 5305 60000 I																
641 " 0 578 5305 0 578 5305 0 766 5305 60000 I																
642 " 0 578 5305 0 578 5305 0 767 5305 60000 I																
643 " 0 578 5305 0 578 5305 0 768 5305 60000 I																
644 " 0 578 5305 0 578 5305 0 769 5305 60000 I																
645 " 0 578 5305 0 578 5305 0 770 5305 60000 I																
646 " 0 578 5305 0 578 5305 0 771 5305 60000 I																
647 " 0 578 5305 0 578 5305 0 772 5305 60000 I																
648 " 0 578 5305 0 578 5305 0 773 5305 60000 I																
649 " 0 578 5305 0 578 5305 0 774 5305 60000 I																
650 " 0 578 5305 0 578 5305 0 775 5305 60000 I																
651 " 0 578 5305 0 578 5305 0 776 5305 60000 I																
652 " 0 578 5305 0 578 5305 0 777 5305 60000 I																
653 " 0 578 5305 0 578 5305 0 778 5305 60000 I																
654 " 0 578 5305 0 578 5305 0 779 5305 60000 I																
655 " 0 578 5305 0 578 5305 0 780 5305 60000 I																
656 " 0 578 5305 0 578 5305 0 781 5305 60000 I																
657 " 0 578 5305 0 578 5305 0 782 5305 60000 I																
658 " 0 578 5305 0 578 5305 0 783 5305 60000 I																
659 " 0 578 5305 0 578 5305 0 784 5305 60000 I																
660 " 0 578 5305 0 578 5305 0 785 5305 60000 I																
661 " 0 578 5305 0 578 5305 0 786 5305 60000 I																
662 " 0 578 5305 0 578 5305 0 787 5305 60000 I																
663 " 0 578 5305 0 578 5305 0 788 5305 60000 I																
664 " 0 578 5305 0 578 5305 0 789 5305 60000 I																
665 " 0 578 5305 0 578 5305 0 790 5305 60000 I																
666 " 0 578 5305 0 578 5305 0 791 5305 60000 I																
667 " 0 578 5305 0 578 5305 0 792 5305 60000 I																
668 " 0 578 5305 0 578 5305 0 793 5305 60000 I																
669 " 0 578 5305 0 578 5305 0 794 5305 60000 I																
670 " 0 578 5305 0 578 5305 0 795 5305 60000 I																
671 " 0 578 5305 0 578 5305 0 796 5305 60000 I																
672 " 0 578 5305 0 578 5305 0 797 5305 60000 I																
673 " 0 578 5305 0 578 5305 0 798 5305 60000 I																
674 " 0 578 5305 0 578 5305 0 799 5305 60000 I																
675 " 0 578 5305 0 578 5305 0 800 5305 60000 I																
676 " 0 578 5305 0 578 5305 0 801 5305 60000 I																
677 " 0 578 5305 0 578 5305 0 802 5305 60000 I																
678 " 0 578 5305 0 578 5305 0 803 5305 60000 I																
679 " 0 578 5305 0 578 5305 0 804 5305 60000 I																
680 " 0 578 5305 0 578 5305 0 805 5305 60000 I																
681 " 0 578 5305 0 578 5305 0 806 5305 60000 I																
682 " 0 578 5305 0 578 5305 0 807 5305 60000 I																
683 " 0 578 5305 0 578 5305 0 808 5305 60000 I																
684 " 0 578 5305 0 578 5305 0 809 5305 60000 I																
685 " 0 578 5305 0 578 5305 0 810 5305 60000 I																
686 " 0 578 5305 0 578 5305 0 811 5305 60000 I																
687 " 0 578 5305 0 578 5305 0 812 5305 60000 I																
688 " 0 578 5305 0 578 5305 0 813 5305 60000 I																
689 " 0 578 5305 0 578 5305 0 814 5305 60000 I																
690 " 0 578 5305 0 578 5305 0 815 5305 60000 I																
691 " 0 578 5305 0 578 5305 0 816 5305 60000 I																
692 " 0 578 5305 0 578 5305 0 817 5305 60000 I																
693 " 0 578 5305 0 578 5305 0 818 5305 60000 I																
694 " 0 578 5305 0 578 5305 0 819 5305 60000 I																
695 " 0 578 5305 0 578 5305 0 820 5305 60000 I																
696 " 0 578 5305 0 578 5305 0 821 5305 60000 I																
697 " 0 578 5305 0 578 5305 0 822 5305 60000 I																
698 " 0 578 5305 0 578 5305 0 823 5305 60000 I																
699 " 0 578 5305 0 578 5305 0 824 5305 60000 I																
700 " 0 578 5305 0 578 5305 0 825 5305 60000 I																
701 " 0 578 5305 0 578 5305 0 826 5305 60000 I																
702 " 0 578 5305 0 578 5305 0 827 5305 60000 I																
703 " 0 578 5305 0 578 5305 0 828 5305 60000 I																
704 " 0 578 5305 0 578 5305 0 829 5305 60000 I																
705 " 0 578 5305 0 578 5305 0 830 5305 60000 I																
706 " 0 578 5305 0 578 5305 0 831 5305 60000 I																
707 " 0 578 5305 0 578 5305 0 832 5305 60000 I																
708 " 0 578 5305 0 578 5305 0 833 5305 60000 I																
709 " 0 578 5305 0 578 5305 0 834 5305 60000 I																
710 " 0 578 5305 0 578 5305 0 835 5305 60000 I																
711 " 0 578 5305 0 578 5305 0 836 5305 60000 I																
712 " 0 578 5305 0 578 5305 0 837 5305 60000 I																
713 " 0 578 5305 0 578 5305 0 838 5305 60000 I																
714 " 0 578 5305 0 578 5305 0 839 5305 60000 I																
715 " 0 578 5305 0 578 5305 0 840 5305 60000 I																
716 " 0 578 5305 0 578 5305 0 841 5305 60000 I																
717 " 0 578 5305 0 578 5305 0 842 5305 60000 I																
718 " 0 578 5305 0 578 5305 0 843 5305 60000 I																
719 " 0 578 5305 0 578 5305 0 844 5305 60000 I																
720 " 0 578 5305 0 578 5305 0 845 5305 60000 I																
721 " 0 578 5305 0 578 5305 0 846 5305 60000 I																
722 " 0 578 5305 0 578 5305 0 847 5305 60000 I																
723 " 0 578 5305 0 578 5305 0 848 5305 60000 I																
724 " 0 578 5305 0 578 5305 0 849 5305 60000 I																
725 " 0 578 5305 0 578 5305 0 850 5305 60000 I																
726 " 0 578 5305 0 578 5305 0 851 5305 60000 I																
727 " 0 578 5305 0 578 5305 0 852 5305 60000 I																
728 " 0 578 5305 0 578 5305 0 853 5305 60000 I																
729 " 0 578 5305 0 578 5305 0 854 5305 60000 I																
730 " 0 578 5305 0 578 5305 0 855 5305 60000 I																
731 " 0 578 5305 0 578 5305 0 856 5305 60000 I																
732 " 0 578 5305 0 578 5305 0 857 5305 60000 I																
733 " 0 578 5305 0 578 5305 0 858 5305 60000 I																
734 " 0 578 5305 0 578 5305 0 859 5305 60000 I																
735 " 0 578 5305 0 578 5305 0 860 5305 60000 I																
736 " 0 578 5305 0 578 5305 0 861 5305 60000 I																
737 " 0 578 5305 0 578 5305 0 862 5305 60000 I																
738 " 0 578 5305 0 578 5305 0 863 5305 60000 I																
739 " 0 578 5305 0 578 5305 0 864 5305 60000 I																
740 " 0 578 5305 0 578 5305 0 865 5305 60000 I																
741 " 0 578 5305 0 578 5305 0 866 5305 60000 I																
742 " 0 578 5305 0 578 5305 0 867 5305 60000 I																
743 " 0 578 5305 0 578 5305 0 868 5305 60000 I																
744 " 0 578 5305 0 578 5305 0 869 5305 60000 I																
745 " 0 578 5305 0 578 5305 0 870 5305 60000 I																
746 " 0 578 5305 0 578																

VINYL RESIN FLOW SHEET

VISTA

Shift BTime 0700Date 7-20-92

Blend Tanks

551	Product		Product	550
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	20 %

553	Product		Product	552
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

647	Product		Product	646
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

649	Product		Product	648
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

651	Product	<u>5305</u>	Product	650
Level	Blend No	<u>5385870</u>	Blend No	Level
76 %	Est Lbs	<u>(1400)</u>	Est Lbs	78 %

653	Product	<u>5305</u>	Product	652
Level	Blend No	<u>5385370</u>	Blend No	Level
73 %	Est Lbs	<u>(0730)</u>	Est Lbs	67 %

655	Product		Product	654
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

DRYER 1		
Product		Silo
Blend Tank		

DRYER 2		
Product		Silo
Blend Tank		

DRYER 4		
Product	<u>5385</u>	Silo <u>676</u>
Blend Tank	<u>502</u>	

DRYER 5		
Product	<u>5385</u>	Silo <u>689</u>
Blend Tank	<u>502</u>	

DRYER 6		
Product	<u>5305</u>	Silo <u>688</u>
Blend Tank	<u>407</u>	

DRYER 7		
Product	<u>5385</u>	Silo <u>677</u>
Blend Tank	<u>502</u>	

DRYER 8		
Product	<u>5395</u>	Silo <u>685</u>
Blend Tank	<u>501</u>	

502	
Product <u>5385</u>	Level <u>70</u> %
Blend No	Est Lbs
<u>538442</u>	<u>1</u>
<u>538545</u>	<u>1</u>
<u>5385940</u>	<u>1 Reg</u>
<u>539045</u>	<u>1 Reg</u>

747	
Product <u>5415</u>	Level <u>45</u> %
Blend No	Est Lbs
<u>538741</u>	<u>1 Reg</u>
<u>538844</u>	<u>1 Reg</u>
<u>538942</u>	<u>1 Reg</u>

407	
Product <u>5305</u>	Level <u>60</u> %
Blend No	Est Lbs
<u>5384870</u>	<u>1 Reg</u>

501	
Product <u>5395</u>	Level <u>90</u> %
Blend No	Est Lbs
<u>5386050</u>	<u>1 Reg</u>
<u>5386160</u>	<u>1 Reg</u>

FLUID BED DRYER	North Silo <u>690</u>
Product <u>5415</u>	South Silo <u>691</u>

Blend Tanks	<u>747</u>
-------------	------------

TRANSFER IN PROGRESS		
Product	From	To
<u>5385</u>	<u>282</u>	<u>476-491</u>
<u>5305</u>	<u>577</u>	<u>Regs</u>

644		645	
Product	Level <u>0</u> %	Product	Level %
Blend No	Est Lbs	Blend No	Est Lbs

[illegible]

VISTA

VINYL SAMPLE LOG

Date 7-19-92

Product	Blend No	Batch No	Screens										Past 140	Gel	Bulk Densi	Dry Time	Color	Gal PVA	Strip Temp	RVCM (%)	Cat	Reactor	Run Time
			40	60	80	100	120	140	200	Pan													
5305	5383370	148	0.0	0.4	13.9	29.7	33.4	15.2	5.1	2.3	7.5			9	536		1.82	24%	200	0	3	700	257
5305	5383870	151	0.0	0.5	16.4	31.2	31.8	13.7	4.6	2.3	6.8			5/30	535		1.84	24%	200	0	3	700	301
5305	5384370	152	0.0	0.3	16.7	31.4	32.4	13.2	3.6	2.4	6.0			5/40	531		1.89	24%	200	0	3	700	250
5395	5384450																	65%	200	15	6	500	531
5395	5384560	141	0.0	0.1	9.7	31.0	29.9	14.7	11.6	3.0	14.6			4/3	478		1.53	63%	200	15	6	600	520
5385	5384640	165	0.0	4.5	31.3	33.2	17.1	10.4	9.9	3.7	13.5			0/7	574		1.47	144	200	15	5	400	500
5385	5384780	173	0.0	6.4	31.7	25.0	17.9	10.1	7.3	1.6	3.9			2/8	585		1.43	143	200	15	5	300	489
5305	5384870																	24%	200	0	7/3	700	255
5345	5384950	142	0.0	0.0	10.5	31.5	34.7	14.2	11.2	2.9	14.1			8/4	477		1.58	69%	200	15	6	500	537
5395	5385060	136	0.0	0.1	7.8	26.4	29.0	18.1	15.2	3.4	18.6			8/2	462		1.32	69%	200	15	6	600	621
5385	5385140																	144	200	15	5	400	450
5385	5385280	169	0.0	4.8	30.8	25.5	18.5	10.8	7.6	2.0	9.6			5/10	579		1.49	143	200	15	5	300	444
5305	5385370																	24%	200	0	7/3	700	252
5395	5385450	144	0.0	0.1	13.9	29.3	27.8	15.1	11.3	2.5	13.8			19/2	478		1.83	61%	200	15	6	500	448
5385	5385540																	140	200	15	5	400	456
5395	5385660		0.1															61%	200	15	6	600	446
5385	5385730	166	0.0	4.3	30.2	25.4	17.3	10.6	9.4	2.8	12.2			5/8	580		1.70	144	200	15	5	300	443
	53858																						
5395	5385660	149	0.0	0.1	15.4	30.9	28.7	15.4	8.3	1.2	9.5												
5395	5385450	158	0.0	0.4	23.5	34.9	23.2	10.5	6.2	1.3	7.5												

Date 7-19-92

VINYL SAMPLE LOG

[illegible]

VISION

Date: 7-19-97

147 302

VISTA

Date 7-19-92

ABD00006292

Equipment	0700-1900 Shift	1900-0700 Shift
741	1'15	
742	3'35	
743		
744		
745		
741		
742		
743		
744		
745		
	Lost 45 min 741 Rec 742 Lost 60 min 741 Dump, lost on 742 Ringhead Lost 3 hr 35 min 742 lost receiving "	① 742 lost 1 hr N.P.T.D. ② 743 lost 1 hr N.P.T.D. ③ 743 lost 30 min Dumping 745 ④ 744 lost 45 min 741
Charge	8	N/W 35% S/E 15% F 74% STEAM =

DATE TIME	LEAK NO. (S)	CC STREAM LOCATION LEAK LOCATION	CC READINGS INU READINGS	REPAIRS MADE	DATE OF REPAIRS REPAIRED BY	REPAIR VERIFIED BY
6-27-92	1285	new unit #4 top of 744	3.9 3.1 9.7		6-27-92	DC
0850		could find no leaks				
7-1-92	1286	new unit bottom of 743	3.9	W.O. en to	7-2-92	
0330		Top of 744	11.1	change out	mant	ROT
7-2-92		742 evacuation valve leaking three	50ppm	change E-VALVE VALVE on 742		
2000	1287	TANK 17124M 5 and 6 on tail unhook #7 spot leaking at will	8.4 9.4 12	W.O. en to replace	7-9-92	Def.
7-10-92	1288	North Liquid line on #7 spot leaking at will		Replaced line	Mante	
3100		Leak Tank: #2 Station	5.4 PM	Valve leaking	7-10-92	
		North Liquid Unhooking Station	300 PM	in and of con at packing unhook car.		