POUNDS	GALLONS	MATERIAL NO.
Parallel Rx 466		

CUSTOMER Sherwin Williams Co.

TO MATCH 466

REASON FOR REVISION To show Rx 184 parallel to Rx 466.

VISCOSITY _____ AT _____ HRS. AFTER GRIND

VISCOSITY _____ AT _____ HRS. AFTER GRIND

% SOLIDS (RUN) _____

WT./GAL. 17.85

BAUME _____

STD. OF FINENESS _____

NORMAL OUTPUT _____

EST. MFG. LOSS _____

DEPARTMENT _____

PACKAGE _____

PARALLEL NO.'S _____

ROYALTY: YES ☐; NO ☐; X ☐; W ☐

LABEL ANALYSIS CHECKED-DATE _____

LABEL: NO. RED ☐; RED ☐

NEW STD. SAMPLE REQUIRED _____

DATE REC'D _____

MILL _____ BLEED? _____

LBS. OR GALS. PER HOUR _____

APPROVED

FORMULATOR B Thompson

SUPT. S7 6

FORMULA RECORD 16C

CONTROL LAB Cleveland T.S. DATE 5/13/49 REX. NO. 184

NAME Ext. Paste Paint #84 CARD NO. 4

POUNDS	GALLONS	MATERIAL NO.
320	15.2	2203
160	6.7	2201
130	4	1403
260	9.6	2132
450	9.5	414 W *
100	1.8	18 9
6	.1	1128
4	.5	2270
169	21	(48) **
4	1/2	(12)W
33	4 1/2	(4230)
11	1 1/2	(543)
114	17 1/2	(348)
54	8	(141)
13	2	(5026)

* SEE MFG. INSTRUCTIONS

** SEE MFG. INSTRUCTIONS

CUSTOMER Sherwin Williams Co.

TO MATCH Standard

REASON FOR REVISION Using 18 dry to increase lead content.

VISCOSITY See Mfg. Inst. AT ____ HRS. AFTER GRIND

VISCOSITY ____ AT ____ HRS. AFTER GRIND

% SOLIDS (RUN) ____

WT./GAL. T 17.85

BAUME ____

STD. OF FINENESS 2H

NORMAL OUTPUT 1

EST. MFG. TOTAL 2

DEPARTMENT ____

CARD NO. 5

PARALLEL NO.'S ____

ROYALTY: YES ☐; NO ☐; X ☐; ▽ ☐

LABEL ANALYSIS CHECKED-DATE 5-18-49

LABEL: NO. RED ☐; RED ☐

NEW STD. SAMPLE REQUIRED ____

DATE REC'D ____

Roller BLEED? ____

LBS. OR GALS. PER HOUR ____

APPROVED ____

FORMULATOR [signature]

SUPT. [signature]

SEE CARD NO. 5 CLASSIFIED ASSIGN

0007-SWP-061051

MANUFACTURING INSTRUCTIONS:

Application: Surface Interiors. No. Coats one
Undercoater Used wood, metal No. Coats
Primer for new work
Method 1 Brush
Reduction: Amount Reducer Used
Method 2
Reduction: Amount Reducer Used

Drying Time: Touch 1-2 hrs. Recoat 18-24 hrs. Stencil
Hard Sand Handle
Tack Free Rub Wrap
Baking Time and Temp.
Gloss Oil Film Rough
Special Tests

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	10-31-41	
Cleveland A	"	
Kensington C		
Allied Research	"	
Kens. Tech. Serv.		
Kens. Lacquer		
Newark N	"	
Oakland O	"	
M. Senour M	"	
Detroit D	"	
Los Angeles P	"	
Dallas T	"	
Dayton B	"	
Gibbsboro F	"	
Pittsburgh H		
Cuba V	"	
Montreal	"	
Buenos Aires Z	"	

0007-SWP-061118

FORMULA RECORD

A135 WHITE

Exp. No. Date 7/20/48 Class 17 Rex. No. 184

Name Exterior Paste Paint #84 Card No. 1 Replaces No.

POUNDS	GALLONS	MATERIAL No.
320		2203
160		2201
130		1403
260		2132
525		414
4		2270
6		1128 HGW 9-9-48
4	1/2	(12W)
168 21		(48)
33 3/4 4 1/2		(4230)
10 1/2 1 1/2		(543)
114 17 1/2		(348)
53 1/2 8		(141)
13 2		(5026)

Customer Sherwin Williams Co.

To Match Standard

Reason for Revision New Product

Viscosity at hrs. after grind

Viscosity hrs. after grind

% Solids (Run) 17.63

Wt./Gal.

Baume

Std. of Fineness 2H

Normal Output 100

Est. Mfg. Loss 2

Department

Package

Parallel No.'s

Royalty: Yes ☐; No ☒; X ☐; N

Label Analysis Checked-Date

Label: No Red ☐; Red ☒ Yes

New Std. Sample Required

Date Rec'd

Mill Roller Bleed?

Lbs. or Gals. per hour

Approved R. E. Lauer

Formulator

Supt. SFG

SAMPLE

CARD

0007-SWP-061053

MANUFACTURING INSTRUCTIONS:

Application: Surface int.,ext. wood,metal No. Coats Solid 2

Undercoater Used No. Coats

Primer for new work

Method 1 Brush

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch 1-12 hrs. Recoat 12-24 hrs. Stencil

Hard Sand Handle

Tack Free Rub Wrap

Baking Time and Temp.

Gloss Oil Film Tough

Special Tests

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	11-7-41	
Cleveland A	"	
Kensington C		
Allied Research	"	
Kens. Tech. Serv.		
Kens. Lacquer		
Newark N	"	
Oakland O	"	
M. Senour M	"	
Detroit D	"	
Los Angeles P	"	
Dallas T	"	
Dayton B	"	
Gibbsboro F	"	5
Pittsburgh H	"	"
Cuba V	"	
Montreal	"	
Buenos Aires Z	"	"

0007-SWP-061120

MANUFACTURING INSTRUCTIONS: When revising
See Card # 7 Transfer Kit

Reduction: Amount Inc. or Dec. Reducer Used
Application: Surface Wood or metal Method Brush
No. Coats Solid - 2 Undercoater Used
Drying Time: Touch 8-12 Hrs Handle Recoat 18-24 Hrs.
Rub Sand Wrap Stencil
Baking Time and Temp
Gloss Oil Film Tough
Special Tests

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	7-22-35	Ch 3-21-41	11-30-43	ALLIED RESEARCH	7-22-35	Ch 3-21-41	11-30-43
NEWARK	"	"	"	GIBBSBORO			
KENSINGTON	"	"	"	DAYTON	3-8-38	"	"
OAKLAND	"	"	"	DETROIT			
DALLAS	"	"	"	LONDON			
LOS ANGELES	"	"	"	AUSTRALIA			
MONTREAL	"	"	"	Argentina	7-22-41		"
COST DEPT.	"	"	"				

0007-SWP-061055