

January 15, 1990

To: Wally Bachtel
From: J.C. Kelley
Subject: NSF - STD 61

A

Enclosed is the recipe and NSF - STD 61 forms for 8700A White 133 and 87345 White 127. I have also included the recipe listed at NSF under Std 14 of 87345 White 127. Poly Vinyl company has requested this in the attached letter. Please fill out the given data and return forms to NSF.

Thanks.

Joe Kelley
Joe C. Kelley

JCK/ga

Attachment

cc: J. Simmons
R. Jeziorski
D. Kuharik
D. Berent
NSF File
Day File
Desk File

Consume NSF Certification
Check to see if they are still interested. Yes, still interested. Recipe attached. Bob

21545019

BFG14993

CONFIDENTIAL REPORT
ON PLASTIC FORMULATION FOR MATERIALS

PLEASE TYPE OR USE INK

CO. NAME BFGOODRICH -GEON VINYL DIV.
ADDRESS 6100 OAK TREE BLVD.
CLEVELAND, OH 44131

REVIEWED 3/17/69
THIS FORMULATION HAS BEEN
PLACED IN OUR SECURITY FILE.
THIS COPY IS TO BE AVAILABLE
AT MANUFACTURING PLANT FOR
REVIEW BY NSF STAFF UPON
REQUEST.

Material Supplier (X)
In-Plant Compounder ()

Cell Class 12454B

Trade Designation Geon 87345-127 Material PVC Type & Grade 1.1
-257, -270

PW (), DWV (), End Use:
CV (), SW () Pipe (X), Fittings () Other ()

Specific Gravity 1.40 $\pm$ 0.02 (ASTM D-792)
End Use Number _____

In Plant Compounder's Formulation Source: _____
(Company)

(Trade Designation)

Composition of Formulation

Product Trade Designation	Parts by Weight of Percent	Chemical Description	Source or Vendor
110X430 & 103 EPF-76	100	PVC Resin	BFGCG
NSF Ingredients	1.5	Calcium Stearate	NSF Suppliers
K-120-N 2301X36	1.5	Processing Aid (Acrylic)	Rohm & Haas (AE) BFGCG
Blendex 310, 311 820X13	1.0	Impact Modifier	Borg Warner/BFGCG
TM-181	0.5	Stabilizer	Carstab (Ventron)
T-31S			M&T Chemicals
Mark 1939	0.4	Stabilizer	Argus Chemical
NSF Ingredients	5.0	Calcium Carbonate	NSF Suppliers
NSF Ingredients	1.5	Titanium Dioxide	NSF Suppliers
NSF Ingredients	0.8	Paraffin Wax	NSF Suppliers
133	0.3	Stearic Acid	Drew Chemical
Emersol 132			Emery Industries
Black Pearl 880	0.1*	Carbon Black	Cabot Corp.

*Pigment for Gray 270 & 271 only.
Also Gray 257

Signature of Sender J. Chidley Submittal date _____
cc:
4464e/8

21545020

BFG14994