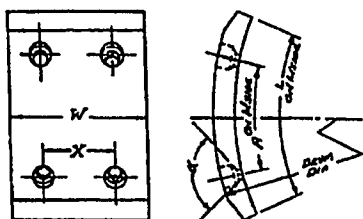


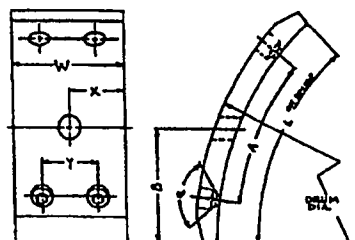


THICK BLOKS and TAPERED BLOKS

Specifications Arranged by Width for Identifications,
Refer to Block Diagrams.

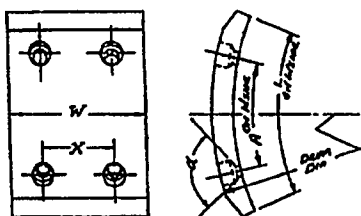


PATTERN No. 1

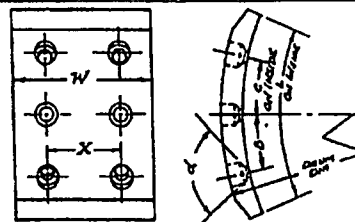


PATTERN No. 21

Pattern No.	Drum Diam.	W	X	Y	L	A	B	C	D	E	F	Counter-bore Angle	ABB-FMS Set No.
8" Width (continued)													
21 (2 pcs.)	14½	8	4	4½	6½	4.538	3½	—	—	—	—	82°	4541BD
1 (6 pcs.)	14½	8	4½	—	6½	4.538	—	—	—	—	—	82°	4541CD
1 (8 pcs.)	14½	8	4½	—	6½	4.538	—	—	—	—	—	82°	4478D
1	16½	8	3½	—	7½	6½	—	—	—	—	—	82°	4568D
1	17½	8	4½	—	8½	6.597	—	—	—	—	—	82°	4568D
10" Width													
1	16½	10	6	—	8½	5.760	—	—	—	—	—	82°	4567D



PATTERN No. 1



PATTERN No. 2

4" Width													
2	17½	4	2½	—	8½	—	3½	2½	—	—	—	82°	4055BD
2	17½	4	2½	—	8½	—	3.848	3.848	—	—	—	82°	4148D
2	17½	4	2½	—	8½	—	3.382	3.382	—	—	—	82°	4283D
2	20	4	1½	—	11½	—	4½	4½	—	—	—	82°	4159D
2	20	4	2½	—	9½	—	3.623	3.623	—	—	—	82°	4512D
5" Width													
2	16½	5	3½	—	9½	—	2.875	2.875	—	—	—	82°	4449D
2	16½	5	2½	—	7½	—	2.818	2.818	—	—	—	82°	4177D
2	17½	5	2½	—	8½	—	3.161	3.161	—	—	—	82°	4152D
2	18	5	3	—	8½	—	3.168	3.168	—	—	—	82°	4516AD
2	20	5	2½	—	8½	—	3.551	3.551	—	—	—	82°	4587D
2	24	5	2½	—	11½	—	4.320	4.320	—	—	—	82°	4589D
2	26	5	3½	—	9½	—	3.203	3.203	—	—	—	82°	4573D
5-1/2" Width													
2 (4 pcs.)	15	5½	2½	—	8½	—	2½	2½	—	—	—	82° ANC.	4330D
1 (4 pcs.)	15	5½	2½	—	5½	2½	—	—	—	—	—	82° CAM.	4195AD
2	16½	5½	2½	—	7½	—	3½	2.553	—	—	—	82°	4056BD
2	17½	5½	2½	—	8½	—	3½	3½	—	—	—	82°	4056CD
2	17½	5½	2½	—	8½	—	3½	3½	—	—	—	82°	4109D
2	21	5½	2½	—	11½	—	4½	4½	—	—	—	82°	4109D

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