

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE KD-909 LOT 37807

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PQ
<u>2650</u>	<u>1</u>	<u>F</u>	<u>27</u>	
<u>2670</u>	<u>1</u>	<u>F</u>	<u>28</u>	

STUMP

L2101F

S277

TOTAL NET WT. 5320 PKG. N-CODE _____PROD. SPVR. _____ DATE 4/15/13 WHSE. OPER. _____

N34636

NOV 7 1980

247

CG 04 CODE KO-909-D PKG.
 → NOV 11 80 37807
 EST. WGT. 1674 LBS.

OK
 /
 H

TOTAL WGT. 5296#
 5274 (Req)

PROCESSING INSTRUCTIONS: BATCH UNIT

	PROCESSES KO-909-D (C)	APPROVED BY EWK 1-27-78 DCG 1-30-78
	TYPED BY NSA 3-13-78	
	MAKING NOTES	
REMARKS		

NAME: KROLOR® ORANGE Y NON-BLEEDING

INSTRUCTIONS				- PRESSING -		RECORD					
VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED	5:15 PM				
TIME						CAKES USED	52				
RELEASED BY						WATER ON	5 PM				
PRESS	2	22	23			HRS. WASHED	4				
NO. OF CAKES	46	46	46	52		OHMS	4000				
PRESS with		AGITATION				HRS. WASHED					
WASH TO	2000	OHMS with 135-145° water				OHMS					
TEST AFTER		HOURS				HRS. WASHED					
LOAD	on 6 cars					OHMS					
						CAKE CONDITION	8				
						NO. CARS LOADED	8				
						EXPLAIN LOSSES					

SAMPLES 1-8 oz
 DELIVER TO CTI for color

SAMPLED BY RELEASED BY

- DRYING -

RY 24 HOURS AT 180°F	LUMP: - OK - WET - SALTS - CONTAMINATED
Re-set every 5 hours til dry.	Color appeared dry
Dry on first stage only.	Released batch 11/18
	ADDITIONAL DRYING HOURS REQUIRED

SAMPLES DELIVER TO NO. CARS PULLED NO. DRUMS: 201
 LUMP WGT. 557.7
 RELEASED BY

- GRINDING -

MILL 938 HSP 1400 RPM SCREEN 3500 RPM	SCREEN	RPM
MAX. TEMP. 170°F	MAX. TEMP.	°F
	EXPLAIN LOSSES	
SAMPLE / WITHOUT MIXING	DATE MIXED	
SAMPLES 1 ENV & 1 PT CAN		
DELIVER TO CTI	SAMPLED BY	RELEASED BY

DUP050104721

+281

37
4100
18
0

315
14
312
14
272
14
304
14
300
14
312
14
303
14
310
14
286
14
319
14
313
14
312
14
301
14

20

255
14
326
14
315
14
302
14
313
14
283
14
70
14
3577