

CG 18 CODE GT-674-D PKG.
 OCT-23 80 37616
 EST. WGT. 2880 LBS.
 STD. HRS. TIME *SP* M

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
()	()		
TYPED BY			
NSA 3-22-78			

**CLEAN UP
AS YOU GO ALONG**

LEAVE ONE STUMP ONLY

NON-BLEEDING

IPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (#200G) water into V- <u>200</u>			
	2 Use station # <u>1</u> , preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	<u>2700</u>
	Gals of Water			
	Sequencer Steps			
	LOT 6 — 11 16 #100% %			
	271-B 100 20 25 583 23.3 2500			
	272-A 100 20 75 690 27.6 2500			
	273-B 100 20 75 722 27.8 2600			
	274-A 100 20 75 705 27.8 2590			
	<u>2700</u> #100% Total			
	3 Turn on agitator, use station # <u>1</u> & pump in		8600-A	50
	LOT #100% %			
	<u>390</u> 25 20 50 50 13.3 375			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314 2	5 Run 18" (140 G) water into V-314 & heat to 80-100°F	<u>25</u>	530-A	<u>25</u>
	6 Turn on agitator & add in 2-3 min			
	7 Stir 5 min & Record: pH <u>10.3</u> (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator	<u>25</u>	20-A	<u>25</u>
	10 Add in ± 1 min & stir to dissolve for S 14			
SV 4	11 After 5 min or longer stir Record: pH <u>9.5</u> (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-0	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH <u>9.2</u> (10.5-11.5)			
	16 Flood to <u>34</u> " & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			
	<u>11:43 AM</u> <u>3:30 AM</u> <u>11:4</u>			
	<u>1:43 PM</u> <u>9:15 PM</u> <u>1:26</u>			

200, 202, 204, 210, 213, 261, 264

C.V.

D.V.

CG 18 CODE GT-674-D PKG.

EST. WGT. OCT 23 80 37508 LBS.

STD. HRS. TIME

CLEAN UP

AS YOU GO ALONG

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
TYPED BY			
NSA		3-22-78	

Note: Consume N-8101-A Lot 787-A 848#, Feed tote #131
(contaminated with Blue)
• make up with any other lots
Hose OUT GOOD!
NON-BLEEDING

Note: use Lot 787-A Feed, 848#
see above notes

IPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (#200G) water into V-264			
	2 Use station # 1, preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	2645
	Gals of Water			
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	787-A 60 20 80 848 33.9 2500			
	807-A 40 20 80 168 26.2 2550			
	883-A 60 20 80 525 23.0 2500			
	867-A 40 20 80 854 21.9 2530			
	2645 #100% Total			3.0
	3 Turn on agitator, use station # 1 & pump in		8600-A	
	LOT #100% %			
	390- STUMP 30 13.02 230			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314 2	5 Run 2" (172 G) water into V-314 & heat to 80-100°F	150	530-A	150
	6 Turn on agitator & add in 2-3 min			
	7 Stir 5 min & Record: pH 10.2 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator	48	20-A	48
	10 Add in ± 1 min & stir to dissolve for S 14			
SV 4	11 After 5 min, or longer stir Record: pH 9.0 (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50%		7-D	
	& Record: pH			
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 9.2 (10.5-11.5)			
	16 Flood to 82" & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			
	9:00 PM 2:00 PM 12.5			
	3:00 PM 6:00 PM 86			

S.V. (200) 202, 204, 210, 213, 261, 264 C.V.

MAKING INSTRUCTIONS: BATCH UNIT

CG 18 CODE GT-710-D PKG.

→ OCT 28 00 37651
EST. WGT. 2800 LBS.

STD. HRS. TIME 3P M

PROCESSES		APPROVED BY
() GT-710-D	(0)	AJC 1-16-78
()	()	BCG 1-18-78
()	()	MTW 1-24-78
()	()	
TYPED BY		
NSA 4-3-78		

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (±200 G) water into V-200			
	2 Use station # 1, Preset water meter per chart for water addition to full totes. Use mode 3 for pumping full totes & mode 2 for stumping totes. Pump in thru 20-mesh screen.		8101-A	2630
	GALS OF WATER			
	Sequencer Steps			
	Lot 6 11 16 #100%			
	876-B 100 20 75 673 26.9 2500			
	882-B 100 20 75 695 27.8 2500			
	875-B 100 20 75 758 27.8 2755			
	867-B MADE STUMP 504 21.6 2333			
	2630 #100% Total			55
	3 Turn on agitator, use station # 1 & pump in		8600	55
	Lot 390 MADE STUMP #100%			
	3.5 13.03 422			
	4 After last tote pumped, run in 100 Gal. water & pump to SV to clean line			
314 2	5 Run 2" (172 G) water into V-314 & heat to 80-100°F	150		150
	6 Turn on agitator & add in 2-3 min	530-A		530
	7 Stir 5 min & Record: pH 10.1 10.0-10.5			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator	50		50
	10 Add in 1 min & stir to dissolve for S 14	20-A		20
SV 4	11 After 5 min or longer, stir Record: pH 10.0 (8.0-or above)			
	12 If necessary adj to pH 8.0 or above Assume 50%		7-D	
	Record: pH			
	13 Run in V-314 thru 20-mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 9.5 (10.5-11.5)			
	16 Flood to 54" & stop agitator			
	S16 200 204 210 213 261 264			
	IN. 54 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START 11:00 PM	FIN 4:00 AM	OPTR 409	
	10:10 PM	12:30 PM	54	

200, ~~202~~, 204, 210, 213, 261 ~~264~~ C.V.

D.V.

CG 18 CODE GT-674-D PKG.

→ OCT 30 60 37618

EST. WGT. ~~2800~~ 2800 LBS.

STD. HRS. TIME 11: A M

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
()	()		
TYPED BY			
NSA 3-22-78			

PUNCHED & CHECKED

OCT 31 1980

NON-BLEEDING

IPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (±200G) water into V- <u>202</u>			
	2 Use station # <u>1</u> , preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	<u>2700</u>
	Gals of Water			
	Sequencer Steps			
	LOT 6 11 16 #100%			
	880-A 30 30 50 698 27.9 2500			
	881-A 71 " " 507 20.1 2520			
	886-B " " " 662 22.3 2970			
	886-A " " " 582 22.3 2610			
	897-A " " " 251 21.1 1140			
	2700 #100% Total			
	3 Turn on agitator, use station # <u>1</u> & pump in		8600-A	<u>60</u>
	LOT #100%			
	<u>395</u> <u>60</u> <u>11.5</u> <u>521</u>			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314 2	5 Run 18" (140 G) water into V-314 & heat to 80-100°F	<u>75</u>		<u>75</u>
	6 Turn on agitator & add in 2-3 min	<u>75</u>	530-A	<u>75</u>
	7 Stir 5 min & Record: pH <u>10.2</u> (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator	<u>25</u>		<u>25</u>
	10 Add in ± 1 min & stir to dissolve for S 14	<u>25</u>	20-A	<u>25</u>
SV 4	11 After 5 min or longer stir Record: pH <u>9.0</u> (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-D	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH <u>10.5</u> (10.5-11.5)			
	16 Flood to <u>62</u> " & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			
	<u>3:00 PM</u> <u>11:00 PM</u> <u>3:00</u>			
	<u>2:10 PM</u> <u>6:00 PM</u> <u>3:00</u>			

420 REV.

DUP050041892

200,202,204,210,213,261,264

C.V.

D.V.

CG 18 CODE GT-674-D PKG.

EST. WGT. 2300 2800 BS. 37617

STD. HRS.

TIME

CLEAN UP
AS YOU GO ALONG

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
() GC-3-A	()	MTW	1-24-78
TYPED BY			
NSA 3-22-78			

LEAVE ONE STUMP ONLY

NON-BLEEDING

IPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (#200G) water into V-264			
	2 Use station # 1, preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen		8101-A	2640
	Gals of Water			
	Sequencer Steps			
	LOT 6 — 11 16 #100% %			
	872-B 40 20 80 540 21.2 2547			
	878 40 20 80 753 27.9 2200			
	875-A 40 20 80 672 24.8 2710			
	875-B 40 20 80 675 24.9 2710			
	2640 #100% Total			
	3 Turn on agitator, use station # 1 & pump in		8600-A	45
	LOT #100% %			
	390 STUMP 9 13.03 67			
	393-A STUMP 36 11.5 313			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314 2	5 Run 18" (140 G) water into V-314 & heat to 80-100°F	150	530-A	150
	6 Turn on agitator & add in 2-3 min			
	7 Stir 5 min & Record: pH 10.0 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator	50	20-A	50
	10 Add in 1 min & stir to dissolve for S 14			
SV 4	11 After 5 min or longer stir Record: pH 9.1 (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-D	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 9.1 (10.5-11.5)			
	16 Flood to 82 & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START 3:00 PM FIN 9:15 PM OPTR 10:15			

129 REV.

DUP050041893

10/27/80
N-8101

BT 710

37630

10/27/80

7:pm

MAT'L DUE IN Today 10/24

MAKING INSTRUCTIONS: BATCH UNIT

S.V. 200,202,204,210,213,261, 264 C.V.

CG 18 CODE GT-710-D PKG.

→ OCT-27 80 37630

EST. WGT. ~~2200~~ 2800 LBS.

STD. HRS. TIME 7 P M

PROCESSES		APPROVED BY
() GT-710-D	(0)	AJC 1-16-78
()	()	BCG 1-18-78
()	()	MTW 1-24-78
()	()	
TYPED BY		
NSA 4-3-78		

CLEAN UP
AS YOU GO ALONG

LEAVE ONE STUMP ONLY

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (±200 G) water into V- 264			
	2 Use station # 1, Preset water meter per chart for water addition to full totes. Use mode 3 for pumping full totes & mode 2 for stumping totes. Pump in thru 20-mesh screen		8101-A	2630
	GALS OF WATER			
	Sequencer Steps			
	Lot 6 11 16 #100%			
	883 B 50 25 100 615 24.6 2500			
	865 A 50 25 100 788 31.5 2500			
	865 B 50 25 100 780 31.2 2500			
	862 50 25 100 447 28.9 1547			
	2630 #100% Total			
	3 Turn on agitator, use station # & pump in		8600	55
	Lot #100%			
	390 50 25 100 55 19.03 922			
	4 After last tote pumped, run in 100 Gal water & pump to SV to clean line			
314 2	5 Run 1" (172 G) water into V-314 & heat to 80-100°F	150	530-A	150
	6 Turn on agitator & add in 2-3 min			
	7 Stir 5 min & Record: pH 10.1 10.0-10.5			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator	50	20-A	50
	10 Add in ± 1 min & stir to dissolve for S 14			
SV 4	11 After 5 min or longer, stir Record: pH 9.8 (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50%		7-D	
	Record: pH			
	13 Run in V-314 thru 20-mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 9.9 (10.5-11.5)			
	16 Flood to 8" & stop agitator			
	S16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START 7:00 AM	FIN 1:30 PM	OPTR 2112	
	11:45 A	2:30 P	126	