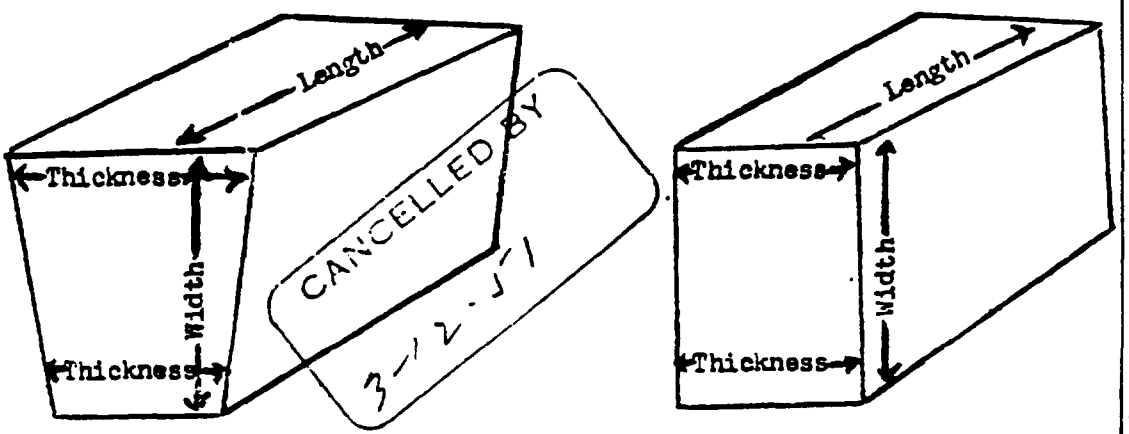
PLAINTIFF'S EXHIBIT K-1665

IV. PRODUCT AND INSPECTION STANDARDS (Cont'd)

B. Dimensional Tolerances



1. Length - +1/16", -1/16"
2. Width - +1/16", -1/16"
3. Thickness - Maximum +1/16", -1/16". Sales Dept. desires +1/32", -1/32"
4. Taper - A sheet metal template of the correct radius shall be used to check tapered blocks for proper fit to the prescribed radius. This template shall be so constructed that a complete radius of blocks may be set up for inspection. Blocks when set up must fit the prescribed template. The maximum gap which is allowable when the blocks are set up on the template shall not be more than 1/16".
5. Block Ends - Shall be square with the long faces to within 1/16" per 6" of width.

X

V. QUALITY REQUIREMENTS

A.	Density (lbs/cu. ft.)	Desired Maximum 24# Maximum 27#
B.	Modulus of Rupture (psi)	60 minimum
C.	Abrasion loss (percent)	
1.	10 min.	40 maximum
2.	20 min.	70 maximum

DEFENDANT'S EXHIBIT OE-237

X - INDICATES CHANGE - REASON: Change in gap tolerance from 1/32" to 1/16"

AUTHORITY FOR CHANGE: Regular Approvals

FILE-HOLDERS			IND ENG.	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	DIR. QUAL. CONTROL	MGR. QUAL. CONTROL	SUPR. QUAL. CONTROL
	H. A.	J. C.							

SUPERSEDES: Page 2 of same specification dated 7/15/50

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