

DATE PRINTED: 1/26/82

S.V. 200, 202, 204, 210, 213, 261

D.V.

APL

CG 20 CODE BT-427-D PKG

PROCESSES

APPROVED BY

JUN 28 1982

G2H21

() BT-427-D (J)

BBK 11/20/81

(DATE)

(LOT NUMBER)

TYPED BY: DB

EST. WT. 2225* LBS.

STANDARD HRS.

TIME M

Notes use # 8900-A & C 519, 416 #

EQUIP MENT	NAME: "MONASTRAL" BLUE R	02 PAGES	USE LBS.	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A & N-8802-A, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES				
SV 1	RUN 2-3* (+ OR - 200 G) WATER INTO V-213 STATION # 2 WEIGH & PUMP IN				
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100% %
	2519				416 27.5
	TOTAL 416 #100%				
	STATION # WEIGH & PUMP IN				
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100% %
	274	506-A			488 19.5 2505
	281	504-A			437 17.2 2543
	700	486-B			449 16.2 2770
	84	478-C			428 17.1 2500
	75	493-B			53 16.2 327
	TOTAL 1855 #100%				
	TURN ON AGITATOR				
313 2	RUN IN 14" (207 G) WATER INTO V-313 & HEAT TO 80-100 DEG F				
	NOTE: VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE				
	ADD IN 3-4 MIN				
	STIR 5 MIN & RECORD: PH 10.0 (10.0-10.5)				
	STIR 15 MIN OR LONGER TO DISSOLVE FOR S 15				
304 3	RUN IN 10" (122 G) WATER INTO V-304				
	WEIGH & DUMP IN				
	STIR TO DISSOLVE FOR S 17				
SV 4	RECORD: PH 9.3 (8.0-10.0)				
	IF NECESSARY, ADJ TO PH 8.0-10.0 ASSUME 50%				
	& RECORD: PH ASSUME 77%				

JUN 30 1982

N32875

DUP050464539

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-427-D (J)				USE LBS	N-CODE	ACCT LBS
	14	HEAT TO 170-175 DEG F IN 20-25 MIN						
		RECORD: TIME START <u>10:20 AM</u> TEMP <u>170</u> *F						
SV	15	RUN IN V-313 FROM S 8 THRU A 20 MESH SCREEN						
4	16	STIR 10 MIN						
CONT.	17	RUN IN V-304 FROM S 11 THRU A 20 MESH						
		SCREEN						
	18	STIR 15 MIN						
	19	FLOOD TO <u>50</u> "						
	20	STOP AGITATOR						
		SV	200	202	204	210	213	261
		S19	77"	87"	88"	74"	52"	60"
		GAL	5205	5150	5174	5143	5153	5220
		START	FIN		OPTR			
		<u>12:15 AM</u>	<u>7:10 AM</u>		<u>237</u>			
		<u>7:00 AM</u>	<u>11:55 AM</u>		<u>320</u>			