

O'BRIEN

FLEXIGO

Enameel

Checks

Rust

Q. D.

(NEW) MILORI GREEN

NET 128 FL. OZ (1 GAL.)

STER

REGN. N

9513

DATE

10-27

FLEXICO QUICK DRYING GLOSS ENAMEL

A quick drying synthetic enamel formulated for spray or brush application. Ideal for product finishing or maintenance painting of both metal and wood surfaces. For interior or exterior use: trailer bodies, industrial maintenance, machinery, farm equipment, tank exteriors, playground equipment, lawn chairs, small area wood surfaces . . . and hundreds of applications where a fast drying but durable gloss enamel system is required by industry, farms, and homes.

DIRECTIONS

Surface Preparation — The surface must be clean, dry and grease free. Remove dirt, loose paint and rust scale by commercial cleaning, sandblasting, wire brushing, or sanding. A final wipe-down of metal surfaces with light naphtha or lacquer thinner is recommended for grease removal. Previously painted glossy surfaces must be sanded rough and dull.

Priming — Prime unpainted ferrous metal and wood with Flexico Q. D. Primer Light Gray. Allow overnight air drying after priming, before recoating. Surfaces in good condition do not require priming; apply two finish coats. **Thinning** — For brush application reduce 10% with light xylol. For spray application, reduce up to 25 % with toluol. For dipping reduce with toluol. **Application** — Formulated for spray or brush. May be used also for dipping. When applied by spray, apply 1 thin mist-coat and follow immediately with a full wet coat. Provide adequate ventilation. Avoid overspray and dry spray. For spray application on large surfaces, such as trailer bodies, do not apply heavy coats or expose to direct sunlight for at least 24 hours. **Drying** — Air dry to touch in 10 minutes; to handle in 1 hour. Allow overnight drying before recoating. For accelerated drying, bake at 175° F. - 200° F. for 45-60 minutes.

Special Colors — Q. D. Brilliant White (also for tinting) may be used to custom tint hundreds of colors. Tint with O'Brien Tone-All Universal Tinting Colors. O'Brien Base No. 1 formulas may be used as a color guide. The color will be slightly darker than chips shown. For deeper colors, up to 8 ounces of colorant per gallon may be used.

Clean-Up — Use lacquer thinner or xylol. — (OOE)

CAUTION!

CONTAINS LEAD. HARMFUL IF SWALLOWED. Keep away from heat, sparks and open flame. Do not apply on window sills, toys, furniture or interior surfaces of rooms which may be used by children. Avoid prolonged contact with skin and breathing of vapor or spray mist. Close container after each use. Use with adequate ventilation. KEEP OUT OF THE REACH OF CHILDREN.

FLEXICO Q.D. — MILORI GREEN	
Pigment	8.91%
Carbon Black	44.33%
C. P. Chrome Yellow	33.33%
Vehicle	100.00%
Unseeded Alkyd Resin	91.09%
Aromatic Hydrocarbons	36.96%
Mineral Spirits & Diluents	40.88%
	100.00%
	(WAPCI)

WARNING!
FLAMMABLE
See cautions
elsewhere on label

THE O'BRIEN CORPORATION • SOUTH BEND, IND. 46621

BALTIMORE, MD. • OKLAHOMA CITY, OKLA. • SAN FRANCISCO, CAL. • BRUNSWICK, GA.

O'BRIEN

FLEXIGO

Enamel

REGISTERED

REGTN. No.

DATE

951313

9-3-69

Checks

Rust

Q. D.

BRILLIANT LEMON

NET 128 FL. OZ (1 GAL.)

FLEXICO QUICK DRYING GLOSS ENAMEL

A quick drying synthetic enamel formulated for spray or brush application. Ideal for product finishing or maintenance painting of both metal and wood surfaces. For interior or exterior use: trailer bodies, industrial maintenance, machinery, farm equipment, tank exteriors, playground equipment, lawn chairs, small area wood surfaces . . . and hundreds of applications where a fast drying but durable gloss enamel system is required by industry, farms, and homes.

DIRECTIONS

Surface Preparation — The surface must be clean, dry and grease free. Remove dirt, loose paint and rust scale by commercial cleaning, sandblasting, wire brushing, or sanding. A final wipe-down of metal surfaces with light naphtha or lacquer thinner is recommended for grease removal. Previously painted glossy surfaces must be sanded rough and dull.

CAUTION!

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Priming — Prime unpainted ferrous metal and wood with Flexico Q. D. Primer Light Gray. Allow overnight air drying after priming, before recoating. Surfaces in good condition do not require priming; apply two finish coats.

Thinning — For brush application reduce 10% with light xylol. For spray application, reduce up to 25 % with toluol. For dipping reduce with toluol.

Application — Formulated for spray or brush. May be used also for dipping. When applied by spray, apply 1 thin mist-coat and follow immediately with a full wet coat. Provide adequate ventilation. Avoid overspray and dry spray. For spray application on large surfaces, such as trailer bodies, do not apply heavy coats or expose to direct sunlight for at least 24 hours.

Drying — Air dry to touch in 10 minutes; to handle in 1 hour. Allow overnight drying before recoating. For accelerated drying, bake at 175° F. - 200° F. for 45-60 minutes.

Special Colors — Q. D. Brilliant White (also for tinting) may be used to custom tint hundreds of colors. Tint with O'Brien Tone-All Universal Tinting Colors. O'Brien Base No. 1 formulas may be used as a color guide. The color will be slightly darker than chips shown. For deeper colors, up to 8 ounces of colorant per gallon may be used.

Clean-Up — Use lacquer thinner or xylol. — (OOE)

FLEXICO Q.D. — BRILLIANT LEMON	
Pigment	74.23%
C. P. Chlorine Yellow	100.00%
Vehicle	73.77%
Sore Alkyd Resin	33.32%
Alkyd Resin	16.91%
Aromatic Hydrocarbons	48.49%
Mineral Spirits and Diluents	100.00%
(NAPOE)	

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O'BRIEN

FLEXIGO

Enamel

REGISTERED

REGN. No.

951313

DATE

9-3-69

Checks

Rust

Q. D.

(NEW) SPANISH ORANGE

NET 128 FL. OZ. (1 GAL.)

FLEXICO QUICK DRYING GLOSS ENAMEL

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DIRECTIONS

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Priming — Prime unpainted ferrous metal and wood with Flexico Q. D. Primer Light Gray. Allow overnight air drying after priming, before recoating.

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Thinning — For brush application reduce 10% with light xylol. For spray application, reduce up to 25 % with toluol. For dipping reduce with toluol.

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Clean-Up — Use lacquer thinner or xylol. — (OOE)

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FLEXICO Q.D. — BRILLIANT LEMON
 Pigment 26.23%
 Vehicle Chrome Yellow 100.00%
 Vehicle Alkyd Resin 23.27%
 Melamine Resin 23.27%
 Methyl Methacrylate 1.35%
 Mineral Spirits and Diluents 48.42%
 (WAPCE)

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