August 20, 1969
NEW FORMULA

PLAINTIFF'S EXHIBIT
GP-1274

ACME, TEXAS PLANT FORMULA

ALL PURPOSE COMPOUND TEX 955

DESCRIPTION OF PRODUCT - All purpose compound for taping and finishing joints, spotting nailheads and texturing. May be, also, used for specified central mix operations.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs./Batch
Vanicide 512	Fungicide	126	.05	1.0
Natrosol 250HHR	Water Retention agent	170	.30	6.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos	Bulking agent	9	3.00	60.0
Mica	Anti-cracking agent	11	6.00	120.0
Refoamer M-11	Anti-foaming agent	196	.05	1.0
Glacial Talc 325	Filler	-	1.00	20.0
Petro AD	Wetting agent	143	.05	1.0
Land Plaster TEX 25	Filler	-	86.55	1731.0
			100.00	2000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
58	52	55

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33. Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 35. After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE Specifications: - There shall be at most only a couple of very small cracks in the wedge.

COLOR Specifications: - Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

EDO:dek

August 20, 1969
NEW FORMULA

ACME, TEXAS PLANT FORMULA

ALL PURPOSE COMPOUND TEX 955
BEDDING - CENTRAL MIX

Obsolete 2-4-70
Revised 2-20-70

DESCRIPTION OF PRODUCT - All purpose compound for taping and finishing joints, spotting nailheads and texturing. May be, also, used for specified central mix operations.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs./Batch
Vanicide 512	Fungicide	126	.05	1.0
Natrosol 250HHR	Water Retention agent	170	.30	~~6.0~~ 4.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos	Bulking agent	9	3.00	60.0
Mica	Anti-cracking agent	11	6.00	~~120.0~~ 100.0
Refoamer M-111	Anti-foaming agent	196	.05	~~1.0~~ 2.0
Glacial Talc 325	Filler	-	1.00	20.0
~~Petro AB~~	~~Wetting agent~~	~~143~~	~~.05~~	~~1.0~~
Land Plaster TEX 25	Filler	-	86.55	~~1731.0~~ 1753
			100.00	2000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
58	52	55

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33. Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 35. After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE Specifications: - There shall be at most only a couple of very small cracks in the wedge.

COLOR Specifications: - Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

EDO:dek

SGP 0017218

May 27, 1970
NEW FORMULA

ACME, TEXAS PLANT FORMULA

ALL PURPOSE AND COMPOUND WHITE TEX-955

DESCRIPTION OF PRODUCT: - All Purpose compound for taping and finishing joints, spotting nailheads and texturing.

-/ FORMULA

Raw Material	Function	R.M.Spec.	Percent	Lbs/Batch
Vanicide 51	Fungicide	126	.05	1.0
~~Natrosol 25 HXR~~ CELLOSIZE	Water Retention Agent	170	.20	4.0
Gelvatol RS 6219	Adhesive	162	3.00	60.0
Asbestos	Bulking Agent	9	3.00	60.0
Mica	Anti-Cracking Agent	11	5.00	100.0
Defoamer M111	Anti-Foaming Agent	196	.10	2.0
Glacial Talc 325	Filler	-	1.00	20.0
Land Plaster TEX-25	Filler	-	87.65	1753.0
			100.00	2000.0

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.

Specifications:	Maximum	Minimum	Average
	58	52	55

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE: -
Specifications: There shall be at most only a couple of very small cracks in the wedge.

COLOR: - White
Specifications: Dried compound shall not vary in color from preceding batches.

EDO:dek

-/ Denotes change in this reissue.

SGP 0017219

#110

ACME FORMULA #955
ASBESTOS CONTAINING PRODUCTS

SGP 0017216