PLAINTIFF'S EXHIBIT
MON-95

## CHOCOLATE BAYOU PLANT HISTORY

A detailed study group was set up in 1960 to study the feasibility of a more basic Hydrocarbon Plant in Monsanto. In January, 1961, the present 3000-acre site on Chocolate Bayou was acquired and construction began that summer. Ethylene and Co-Products facility and a Phenol Plant of Organic Division went on stream in the fall of 1962 with formal dedication of the plant by Monsanto President, Sommer, in December of 1962. Since 1962, the following changes to the plant have occurred:

1964 - SAB (Soft Alkyl Benzene)
1965 - AN Plant No. 2 (Acrylonitrile)
1965 - Resin Plant
1966 - AN Plant No. 3 (Acrylonitrile)
1968 - NTA Plant (Nitrilo Triacetic Acid)
1969 - SAB (Soft Alkyl Benzene) Refining
1970 - Phenol Plant No. 2
1971 - Formalin Plant
1975 - DPO Plant (Diphenyl Oxide)
1976 - Sorbic Plant
1977 - IDA Plant (Imino Diacetic Acid)
1980 - Olefins Plant
1981 - O&A Operations Transferred to DuPont
1983 - Phenol/Resins Shut Down
1983 - MHBA Plant

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Plant Organization