

Ethanolamines/Glycol Ethers

Tier 3 Procedure

Section Number :216
Issue Number :1.3
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Title :Putting Hot Water Tracing On Ethanolamines Tanks
References :Glossary Of Equipment Identification (Text #114)

216 Putting Hot Water Tracing On Ethanolamines Tanks

1.0 Objective:

1.1 To put hot water tracing in service without damage to equipment or injury to personnel.

2.0 Responsibility:

2.1 It is the responsibility of the Operations Supervisor and Senior Operator Specialist to ensure that this procedure is fully complied with.

2.2 It is the responsibility of the Senior Operations Specialist and the Operations Specialist to ensure that this procedure is executed in a safe and efficient manner.

3.0 Special Notations:

3.1 If it becomes necessary to throttle the water on a tank jacket for any reason, always use the outlet valve.

4.0 Safety Notation:

4.1 The temperature of the condensate will vary from winter to summer, but it will still be very hot regardless of the time of the year.

5.0 Procedure:

5.1 Open the inlet valve to the jacket.

5.2 Open the outlet bleed valve and bleed air from the jacket.

5.3 Once the air is evacuated from the jacket, close the bleed valve and open the outlet valve.

6.0 Revisions:

Revision No.1	06-10-93	Yearly Review
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Revision No.2	12-20-94	Yearly Review
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Revision No.3

12-29-95

Yearly Review

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