

CG 16 CODE RT-742-D PKG

PROCESSES APPROVED BY
() RT-742-D, (J) BBK 11/5/81

12/29/81

A2H31

(DATE)

(LOT NUMBER)

TYPED BY: JMH

EST. WT. 934* LBS.

STANDARD HRS. 2.9

TIME M

16	RC-1-A	93	4	J1874-3	602	#
16	RC-1-A	93	4	J1874-3	452	#
16	RC-1-A	93	4	J1874-3	452	#

REQUEST NO. 10605

Serial #3 Alm

PREPARATION NOTES:

EQUIP MENT	NAME: "MONASTRAL" RED B	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM#3 1	1 RUN 400# WATER INTO ALM #3 AND START AGITATOR				
	2 DUMP OR SHOVEL IN DRUMS 1+ J1874-3 34.80		575	RC-1-A	200
	3 WASH IN DRUMS USING MINIMUM AMOUNT OF WATER				
	4 RUN IN 700# WATER IN 5-10 MIN. TO OBTAIN SMOOTH SLURRY				
	5 USING CALIBRATED MEASURING CUP, POUR IN 3 QUARTS		6	399-A	6
	6 STIR 30 MINUTES. RECORD: TIME START 2:30 PM TOTAL MINUTES 30				
	7 STOP AGITATOR				
	8 SEND TO PRESS				
	9 REPEAT STEPS 1 THRU 8 FOR 4 ADDITIONAL SET-UPS				
	SET UP #2 DRUMS LOT % 1+ J1874-3 34.80		575	RC-1-A	200
	RECORD: TIME START 3:15 AM TOTAL MIN 30		6	399-A	6
	SET UP #3 DRUMS LOT % 1+ J1874-3 34.80		133	RC-1-A	200
	1+ J1781-1 42.60		362		
	RECORD: TIME START 8: AM TOTAL MIN 30		6	399-A	6
	SET UP #4 DRUMS LOT % 1+ J1781 42.60		469	RC-1-A	200
	RECORD: TIME START 12:00 PM TOTAL MIN 30		6	399-A	6
	SET UP #5 DRUMS LOT % 1+ J1781 42.60		596	RC-1-A	254
	RECORD: TIME START 9:40 PM TOTAL MIN 30		6	399-A	6
	TIME START TIME FINISHED OPERATOR				

JMH