PACO TEXTURES

joint treatment product data

General Limitations Joint Finishing

1. For interior use only; not intended for use on wood, wood fiber products, or unprimed concrete.

2. Each coat of joint compound must be dry before next is applied. Completed joint treatment must be thoroughly dry before proceeding with painting or other decoration.

3. Avoid application during unfavorable temperature and atmospheric conditions.

4. Warranty is void if any Paco product is adulterated with plaster, whiting or other materials.

5. Protect all ready-mixed or job mixed materials from freezing.

6. Avoid overthinning of materials. Overthinning will impair bonding strength and cause excessive shrinkage.

7. Use soft clean water above 50° to mix or thin Paco products. Hard or cold water can prevent some of the ingredients from going into solution, thereby affecting the quality of the product.

8. Bagged products require protection against damp storage areas or wetting.

9. Controlled ventilation is required for proper drying conditions. Windy, drafty, dry conditions and low humidity may cause cracking in joint compounds.

10. Industry problems such as beading, and edge cracking are not the responsibility of the product manufacturer and no warranty is expressed, implied, or made for this type of problem.

Warranty

KELLY-MOORE PAINT COMPANY INC.'s MAXIMUM LIABILITY FOR WARRANTY OF THIS PRODUCT, EXPRESSED OR IMPLIED, SHALL BE LIMITED TO THE PURCHASER'S COST OF THE PRODUCT ITSELF. The statements made in this bulletin or by any of our agents concerning this product are given for information only. They are believed to be true and accurate, and are intended to provide a guide to approved drywall construction practices and materials. As workmanship, weather, equipment, quality of other materials and other variables affecting results are all beyond our control, Kelly-Moore does not make, nor does it authorize any agent or representative to make any warranty, expressed or implied, concerning the MERCHANTABILITY OR FITNESS of this product. For satisfactory results, this material must have good drying conditions until it is thoroughly dry. Relative humidity above 60% or below 10%, or surface and air temperature above 110°F or below 50°F, and inadequate ventilation, are unsatisfactory drying conditions. BUYER AND USER ACCEPT THE PRODUCT UNDER THESE CONDITIONS.

PACO TEXTURES CORPORATION

3057 COMMERCIAL STREET, SAN CARLOS, CALIFORNIA 94070 (415) 592-3126

1400 SO. CAMPUS AVENUE, ONTARIO, CALIFORNIA 91761 (714) 986-2021

1200 KIRKLAND WAY, KIRKLAND, WASHINGTON 98033 (206) 822-4166

301 WEST HURST BLVD., HURST, TEXAS 76053 (817) 268-3131

1912 WEST KENOSHA STREET, BROKEN ARROW, OKLAHOMA 74012 (918) 251-3221

3600 EAST 45TH AVENUE, DENVER, COLORADO 80216 (303) 399-8942

PACO PRODUCTION MEETING
August 30, 1977

PRESENT: John Brown, Don Marquardt, Doug Merrill, Bill Moore, John Winslow

1. The experiment of using one of our three aggregate choppers with a larger-size screen seems to have helped our problem of producing a larger-size ceiling texture. We want to continue with this for a couple of more weeks to give John Brown a chance to thoroughly test it in the Bay Area. When he feels this product is satisfactory, we will then make a second change and go to two-thirds, larger-size aggregate and one-third standard size to see if this will give us a better aggregate size for distribution on the ceiling more similar to Hamilton's.

2. The 4101-D Ready-Mix Topping Compound has had mixed reports. The first small-batch tests were reported all right; however, later, in large quantities it did not test as well as they had originally thought. At this time we feel that it and the "C" formula should be sold to whichever customer requests it and we will not do any additional work on this asbestos-type material since we will probably not be able to sell it after the first of the year.

3. Doug has made a plant batch today of an asbestos-free type material that Bill Freeman has tested on a small scale. We will test it in our area this week. This product looks equally good as the asbestos-type and we believe it will put us in a good position for this future market.

4. The 5535-K Non-Asbestos Topping Compound has good working qualities; however, it has a tendency to sag in the corners apparently due to the large amount of thickener used in the product. Doug will continue work on this product and it is possible that this formula could be similar to the new one he is making for ready-mix topping, but would be in a dry-powder type also.

5. The 5565-A Wall Texture has some occasional problems when it is not mixed properly before using; however, everybody agrees that this is a fine product and does not warrant any change at this time.

6. In a discussion concerning our allowance for pickup at the Paco plant, we have decided to modify this as follows. We will allow a pickup allowance of 40¢ per cwt. (instead of 30¢ per cwt. as in the past) for pickups of 10,000 lbs. or more. This means that a full load (40,000 lbs.) would still only receive the 40¢ per cwt. allowance for freight the same as a 10,000 lb. pickup. Any pickups below 10,000 lbs. would receive no freight allowance because of the problem in trying to handle small orders on a customer pickup basis. John Winslow will see that this information is given to the Sales Department since it does not affect the charges to Kelly-Moore by Ben Ploshay's deliveries. We will also change the allowance on Valley