

REQ'D	REQ'D	REQ'D	No.	Part	MATERIAL
			1	BRACE	$L 1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4}$
			2	BRACE	$L 1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4}$
			3	POST	ASSEMBLY
			4	POST	ASSEMBLY
	1	1	5	FR	H.R.S. C-1020
	1	1	6	CHANNEL	4" C 13.8
	1	1	7	FR	H.R.S. C-1020
	1	1	8	FR	H.R.S. C-1020
			9	BRACE	$L 1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4}$
			10	BELT	$L 1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4}$
			11	FR	H.R.S. C-1020
			12	FR	H.R.S. C-1020
			13	FR	H.R.S. C-1020
			14	SUPPORT	$L 3 \times 3 \times \frac{1}{2}$
			15	BRACE	$L 1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4}$
			16	BRACE	$L 1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4}$
			17	BRACE	ASSEMBLY
			18	BRACE	ASSEMBLY
			19	ANGLE	$L 4 \times 4 \times \frac{1}{2}$
1	1		20	CHANNEL	4" C 13.8
1	1		21	FR	H.R.S. C-1020
1	1		22	FR	H.R.S. C-1020
			23	SUPPORT	ASSEMBLY
1			24	CHANNEL	8" C 18.75
2			25	FR	H.R.S. C-1020
			26	BRACE	$1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4} L$
			27	BRACE	$1\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{4} L$

REF DWG 17-E-8291

S. A. No.		KEASBEY & MATTISON CO. AMBLER, PA. CENTRAL ENGINEERING DEPARTMENT		SYMBOL	
JOB No.				EWA-411	
PLANT No 7, Hillsboro, Texas 13 FT. PIPE MACHINE MANDREL - TRANSFER SUPPORT DETAILS					
DR. JT	APP.	CK. D.A.	APP.	DATE 1/26/1962	SCALE AS NOTED
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