



Interoffice Communication

To R. E. Lehmkuhl
From C. L. Miller
Date January 16, 1980
Subject ABERDEEN MONTHLY PROGRESS REPORT
DECEMBER, 1979

STARK
Fitz
Mays
Terosh
Pat
Davis

[Handwritten signatures and initials over the typed names]

December had four (4) first aid cases and one (1) medical case with restricted workdays. At the end of the month, the plant had worked 179 days since the last lost time injury. Forty-four (44) mechanical and safety department personnel participated in two (2) sessions of rigging and crane operations training conducted by the Crane Inspection and Certification Bureau. Supervisors completed 32 job safety analyses in 1979.

Resin production was 26.5 MM pounds at a 91% dryer stream factor. A three (3) day scheduled shutdown was taken in the new reactor module to complete several maintenance and revision projects. Corroded transition pieces were replaced on three (3) dryers at that time and several dryer maintenance and revision projects were completed.

The incinerator was down for 60 hours for downcomer replacement and to repack the HCl scrubber.

Resin production for the year of 1979 was a record 318 MM pounds compared to the previous record of 264 MM pounds.

VCM efficiency for December was 1.0048 versus a standard of 1.0196. The year was completed with a 1.024 efficiency compared to 1.034 in 1978.

Compound production was 2.8 MM pounds with Line V operating intermittently throughout the month. Startup date was December 5 but several problems with the Orbitran programming limited production. Quality performance for compound was 2.4% off-grade with 64% due to mill scrap.

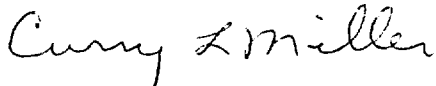
Dry Blend operated on a seven (7) day schedule to meet shipments and build inventory for year end LIFO purposes. Production was 5.5 MM pounds.

Plasticizer production was .49 MM pounds with demand determined by internal requirements.

The PVC resin expansion AFE was submitted and approved and the EPA NESHAPS permit has been granted.

R. E. Lehmkuhl
January 16, 1980
Aberdeen Monthly Progress Report
December, 1979
Page 2

Total plant variable cost variance for December was (\$1,324 M) unfavorable with (\$1,419 M) due to price and \$95 M due to efficiency. VCM transfer price contributed (\$1,210 M) of the price variance.



Curry L. Miller
Plant Manager

jf

Attachment

DTH 000021474

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Job Safety Analysis (Cont.)

<u>Department</u>	<u>No. of JSA's</u>	<u>Status</u>
Vinyl	10	Proposals complete and reviewed by Vinyl Operations Supervisor. Currently undergoing safety review.
Compound	11	Currently undergoing departmental review.
Maintenance	6	All reviews have been made and changes defined. When they have been typed, they will be submitted for Plant Manager approval as typing load permits.
Laboratory	4	Complete.
Administrative Services	1	Complete.

Rigging Training

Crane Inspection and Certification Bureau instructors conducted two (2) sessions of rigging and Crane operations. A total of forty-four (44) Mechanical and Safety Department personnel participated. The course was well received by all personnel involved.

Plant Security

Several meetings were held during the reporting period to define areas of improvement in overall plant security. Primary areas addressed include plant entry and exit, lock and key control, stores, toolroom and receiving security.

OSHA Compliance

Activity in this area included the following:

1. Installation of the new air supply to the building ventilation system dust collector was initiated.
2. Routine personal monitoring for VCM and lead results are shown below along with an explanation of overexposures.