CG 20 CODE BT-417-D PKG.

→ E1587

EST. WGT. MAY 20 1981 1006 LBS.

STD. HRS. TIME M

FIN AREA: BT-434-D ONLY
SPLIT OFF ONE-DRUM (±150#)
To BT-417-D, Lot

( ) BT-417-D	(L)	AJC 2-15-77
( ) BT-434-D	( )	DCG 3/11/77
( )	( )	MTW 3/15/77
( )	( )	
TYPED BY		
NE 3/19/77		

NON-BLEEDING

PMENT		NAME: MONASTRAL® BLUE GF	USE LBS.	N CODE	ACCT. LBS.
SV 1	1	Run 2-3" (± 200-G) water into V-			
	2	Use Station #, preset water meter per chart for water addition to full totes, then using mode 4, pump in 5 full totes (± 2600# 100%)		8710-A	
		GALS. OF WATER			
		SEQUENCER STEPS			
		Lot 6 11 16 #100% %			
				8710-A	
		Total # 100%			
	3	Weigh & add Assume 50%	14	7-D	7
	4	Stir 5 min			
	5	Record: pH (7.0-8.0)			
	6	If necessary adj to pH 7.0-8.0 Assume 50%		7-D	
		& Record: pH M %		30-D	
	7	Heat to 120-125°F in 30-35 min			
		Record: Temp °F			
	8	Stop agitator. Record: Vol "			
SC 2	9	Calc Est Wgt:			
		#100% x 0.9876= # Est. Wgt.			
	10	Record: Est. Wgt. on Make & Process cards			
		START FIN OPTR			

MAKING INSTRUCTIONS: BATCH UNIT

S.V. C.V. D.V.

CG 20 CODE BT-417-P PKG. _____

→

EST. WGT. 1094 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
( )	( )	
( )	( )	
( )	( )	
( )	( )	
TYPED BY		

NON-BLEEDING

EQUIPMENT		NAME:	USE LBS.	N CODE	ACCT LBS.
		MONASTRAL BLUE GF			
		THIS PROCESS COVERS THE PANLOADING, DRYING & GRINDING OF			
		LOT 334 NO DRS 13		8710A	1108
	1	CALC EST WGT: 1108 #100%N-8710A x 0.9876 = 1094 #			
	2	RECORD EST WGT ON MAKE & PROCESS CARDS			
		Ordered 5/23/81 B.Ltr.			
		5/23/81 P/L 13 drs wt			
		Batch completed			

MAY 26 1981

DUP050097338