

POUNDS	GALLONS	MATERIAL NO.
4		547
235		2201
150		33 or 1194
346		414 2114
168		EW 102) (1 1/2)
2		BY 40
See card #9 dated 11-7-41		
Same card # used as error in amount		
414 dry	3/4	(.12)
in this	30 1/4	(.2)
formula.	6	(.213)
Retained in		()
Cleveland 22		(.38)
file for 12		(.348)
reference 1		(.183)
Other cards recalled and destroyed.		
		()

Customer S. W. Co.

To Match Std.

ALL FACTORIES EXCEPT CHICAGO

Reason for Revision To conserve 1526. IF

1140 414 varies from 35% zinc oxide, recalculate to obtain 75% zinc oxide.

Viscosity 18-20" #3 @ 75°

Viscosity at hrs. after grind

Wt./Gal. 114.00

Label analysis checked Date

Baume

Label No Rec'd: Red

Std. of Fineness 24

New Std. Sample Required Yes

Normal Output 100

Date Rec'd

Est. Mfg. Loss 2%

Mill

Department B

Lbs. or Gals. per hour

Parallel No's

Approved

Formulator

Supt.

FORMULA RECORD			A135 8-41 3036	
Exp. No.	Date	Class	Rev. No.	See No.
	11-7-41	11 TS	320	5
Name Family Paint Light Ivory			Card No. 6	
POUNDS	GALLONS	MATERIAL NO.	Customer S.	
4		547	To Match Std.	
225		2201	ALL FACTORIES EXCEPT CHICAGO	
150		33 or 1194	Reason for Revision to conserve 1526 dry.	
432		414	If 414 dry varies from 85	
68		BW 102) (58.7 1140	zinc oxide recalculate	
		(1/8 (12)W	to 75% zinc oxide.	
		(1 1/8 (5091)		
		BY 40		
			Viscosity 18-20 at 75° F. after grind	
			Viscosity at 75° F. after grind	
			Wt./Gals. 14.09	
	1	(12) W	Label Analy. Checked Date	
	32	(2)	Label: No Red ☒ Red ☐	
	6	(213)	New Std. Sample Required Yes	
			Date Rec'd 7 27 42	
	22	(38)	Mill	
	12	(348)	Gals. or Gals. per hour	
	1	(183)	Approved	
			Formulator	
			Supt.	

MANUFACTURING INSTRUCTIONS:

Application: Surface _____ No. _____

Undercoater Used _____ No. _____

Method 1 _____

Reduction: Amount _____ Reducer _____

Method 2 _____

Reduction: Amount _____ Reducer _____

Drying Time: Touch _____ Recoat _____ Stencil _____

Hard _____ Sand _____ Handle _____

Tack Free _____ Rub _____ Wipe _____

Baking Time and Temp. _____

Gloss _____ Film _____

Special Tests _____

DATE

SLIP NO.

AMOUNT

FACTORY

FORMULA

SPEC. CARD

Exec. Cost Dept. 10-10-41

Cleveland A

Kensington C

Allied Research 11

Kens. Tech. Serv. 11

Kens. Lacquer 11

Newark N

Oakland O

M. Senour M

Detroit D

Los Angeles P

Dallas T

Dayton B

Gibbsboro F

Pittsburgh H

Cuba V

Montreal 11

Buenos Aires Z

FORMULA RECORD			AT 135 12-11 1957	
Exp. No.	Date	Class	Rev. No.	Card No.
7	5-4-58	1	380	7
Name: Family Point Light Ivory			See No. 6	
POUNDS	GALLONS	MATERIAL NO.		
4		547	Customer: G.W. Co. In Rural formula see	
225		2203 or	To Match: Std. Int. filed in Ex. Slip	
150		33 or 1194	ALL FACTORIES EXCEPT CHICAGO	
432		414 (58)	Reason for Revision: replace (38) with	
58	BL	102 (1140)	combination of (629), (340), &	
		(1788)	(193); and 2201 dry with 2203	
		(1140)	(12) W. Requires 3.4 lbs. d. oil per 5.5	
		(1140)	gl. (5091)	
		BY 40	Viscosity 10-15" #3 @ 75° Oat. Fresh	
			Viscosity 22-25" #3 @ 75° Oat. 4 hrs. after grind	
			Wt./Gal. 13.89 Label Analysis Checked-Date	
1		(12 W)	Baume Label: No Red ☒ Red ☐	
32		(2)	Std. of Fineness 2-13 New Std. Sample Required Yes	
6		(213)	Normal Output 100 Date Rec'd	
		()	Est. Mfg. Loss 2% Mill	
14		(629)	Department 11 Lbs. Gals. per hour	
18		(343)	Parallel No's 9 Approved	
2		(183)	Formulated	
		()	Supt.	
		()		

0007-SWP-061160

Application: Surface **No. Coats**

Undercoater Used **No. Coats**

Method 1
Reduction: Amount Reducer Used

Method 2
Reduction: Amount Reducer Used

Drying Time: Touch _____ Recoat _____ Stencil
Hard _____ Sand _____ Handle
Tack Free _____ Rub _____ Wrap
Baking Time and Temp. _____
Gloss _____ **Film** _____
Special Tests _____

10/11/41

[illegible]

FORMULA RECORD			A132-5-41 5-1613	
Exp. No.	Date	Class	Rev.	Alt.
	10/2/41	11 TS	320	4
Name	Family Paint Light Ivory		Card No.	5
See No.			4	
POUNDS	GALLONS	MATERIAL NO.	Customer S.W.Co.	
4		547	To Match Std.	
150		33 or 1194	Reason for Revision To conserve 20 L and	
100		461 S	1526 dry.	
220		2201	USE IN PREFERENCE TO REGULAR OR	
390		1526-414	FORMULA	
?		BY 40	Viscosity 18-20" #3 @ 75° fresh	
			Viscosity at hrs. after grind	
			Wt./Gal. T13.90	
			Label Analysis Checked Date 10/3/41	
			Label: No Red ☒ Red ☐	
			New Std. Sample Required No	
			Date Rec'd	
			Est. Mfg. Loss 2%	
			Mill Roller	
			Lbs. or Gals. per hour	
			Approved	
			Formulator	
			Supt.	

