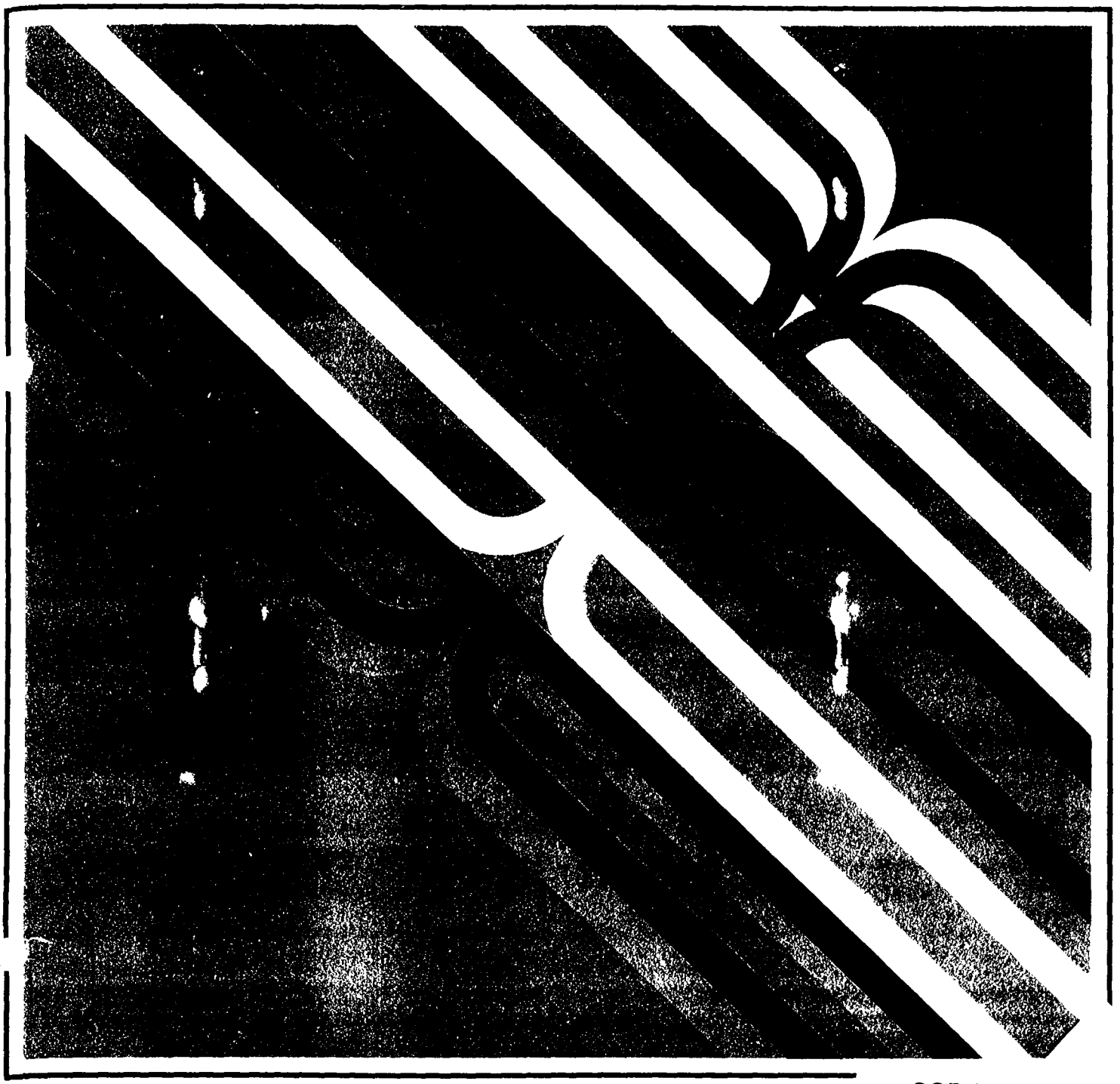
PLAINTIFF'S EXHIBIT

GP-1061

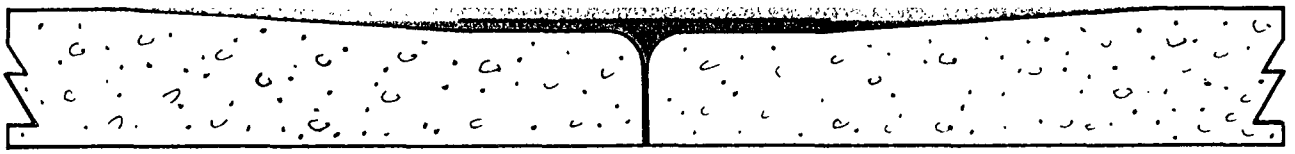
round edge

GYPSUM WALLBOARD



SGP 0025978

ROUND EDGE GYPSUM WALLBOARD



Georgia-Pacific Round Edge (RE) Gypsum Wallboard can be used for walls and ceilings in both new construction and remodeling. It is designed to reduce the beading and ridging problems commonly associated with standard type wallboard. This new edge formation, by its configuration, greatly minimizes the chance of such problems.

ADVANTAGES

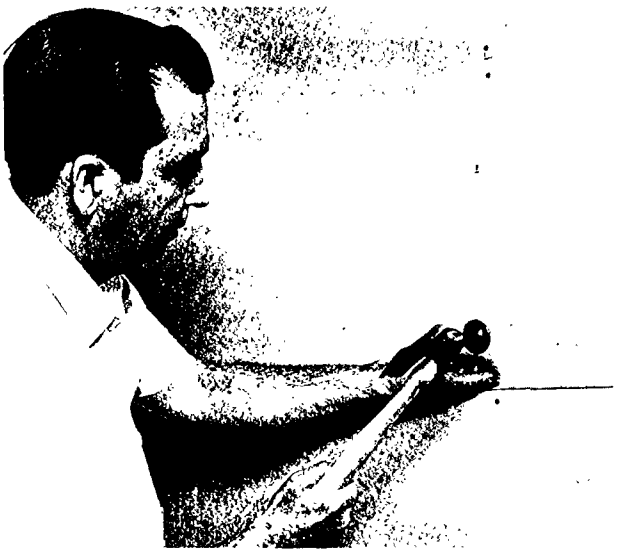
Over Regular Tapered Edges

1. Minimizes beading and ridging.
2. Provides a stronger, more rigid joint.
3. Results in a smoother wall surface.

Over Other Special Edges

1. Uses less joint compound.
2. More uniform edge formation.
3. More resistance to edge damage.
4. Does not detract from fire resistance.
5. Measuring and cutting methods are not affected.

INSTALLATION



Ceiling panels should be installed first. Apply in the direction that will result in fewest joints. Wall panels can be installed horizontally or vertically. Horizontal application is recommended as it gives a stronger wall and reduces the number of joints to be treated. RE Wallboard is for installation over wood or steel studs, or over steel furring members. Nail, screw or adhesive application may be used. RE Wallboard should be applied in the same manner as regular wallboard. Start application in an upper corner, working across and down. Either cut openings out of full panels or plan joints to occur on the studs nearest the center of the openings. Nails or screws are to be used $^{3}/_{8}$" from the edges. Use the same types and sizes as for regular wallboard. Do not mix RE Wallboard with boards having other regular or special edges.

SPEED-SET™ JOINT COMPOUND



G-P Speed-Set Joint Compound is a specially formulated adhesive to be used to fill the groove and recess between the RE Wallboard Panels.

Speed-Set Joint Compound comes 2 ways:

1. With a 1 hour working time which sets up hard in about 1½ to 2 hours. It will be identified on the bag in inch high red letters "1 hour working."
2. With a 2 hour working time which sets up hard in about 2 to 3 hours. It will be identified on the bag in inch high red letters "2 hr. working."

Mix Speed-Set in accordance with instructions printed on the bag.

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JOINT FINISHING



1. Fill the groove and the taper of the round edge joints with Speed-Set ™ Joint Compound and apply the tape. Use only Speed-Set Joint Compound for this taping operation. Also, tape butt joints and angles in the normal manner using Speed-Set. At the same time, cover all nailheads and corner bead with Speed-Set.

2. After the Speed-Set has hardened (does not need to be dry), apply a fill coat of Speed-Set over the tape.

3. After these applications are dry, apply a finish coat of Speed-Set. The last two coats on joints and nailheads may be accomplished with Triple Duty or Ready Mix Joint Compound, if desired.



Alternate Method

1. Prefill the grooves in the edge joints with Speed-Set Joint Compound. Be sure to fill only the groove and not the taper.

2. As soon as the pre-fill has set, the taping can commence in the normal manner. Either Speed-Set, Triple Duty, or Ready Mix Joint Compound can be used for the taping.

3. The Fill and Finish coats can then be applied with Speed-Set, Triple Duty, or Ready Mix Joint Compound.

SPECIFICATIONS

Product Data:

Thickness: 3/8", 1/2", 5/8" (Firestop®Type X RE Wallboard is available in 1/2" and 5/8" thickness)

Length: 6' to 16' (in even feet)

Width: 4'

Nailing Schedule:

Wallboard Thickness	*Nail*	*Spacing* Walls	Ceilings
3/8"	1 1/4"*	8"	7"
1/2"	1 3/8"	8"	7"
5/8"	1 1/2"	8"	7"

*Plain shank, coated type nails, with flat head that meet ASTM C514.

Screw Spacing:

Type S—G-P metal studs or furring spaced 24" on center. Screws should be spaced 12" on center unless otherwise noted in the detailed assemblies shown in G-P literature.

Type W—Wood studs 16" or 24" on center. Screws should be spaced 12" on center unless otherwise noted in the detailed assemblies shown in G-P literature.

Standards

Meets ASTM Standard C-36-68 and Federal Specification SS-L-30C Type III—Grade R 3/20/67.

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