NATIONAL LEAD COMPANY

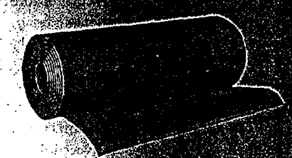
Sheet Lead and Lead Pipe

NEW YORK, 111 BROADWAY
BALTIMORE, 214 W. HENRIETTA ST.
BUFFALO, 116 OAK ST.
CHICAGO, 437 WEST 18th ST.
CINCINNATI, 659 FREEMAN AVE.
CLEVELAND, 820 W. SUPERIOR AVE.
ST. LOUIS, 722 CHESTNUT ST.
NATIONAL-BOSTON LEAD CO., 800 ALBANY ST., BOSTON
GEORGIA LEAD WORKS, EAST & BISHOPS STS., ATLANTA
GIBSON & PRICE, SWETLAND BUILDING, CLEVELAND
NATIONAL LEAD & OIL CO. OF PA., 316 FOURTH AVE., PITTSBURGH
JOHN T. LEWIS & BROS. CO., WIDENER BUILDING, PHILADELPHIA

PRODUCTS

Antimonial Sheet Lead
Chemical Sheet Lead
Crawlproof (*Reinforced*) Sheet Lead
Antimonial Lead Pipe
Chemical Lead Pipe

Other products of National Lead Company include: solder, babbitt metal, burning lead, traps and bends, ingot lead, block tin pipe, tin-lined lead pipe, lead wool, lead wire, lead washers, expansion bolts, red-lead, white-lead, litharge, linseed oil, flatting oil.



SHEET LEAD

Sheet lead of our manufacture is in use in many plants throughout the country and may be depended upon to render satisfactory service in withstanding the action of ammonia gas, phosphoric acid, sulphuric acid, electrolytic solutions, etc. As noted above, we are in a position to supply three kinds of sheet lead—*antimonial*, *chemical* and *crawlproof* or *reinforced*. Which particular type will best meet requirements in a given case can be determined only when all conditions surrounding the proposed installation are known. In this connection, the advice of our technical staff is always available. Simply get in touch with our nearest office.

ANTIMONIAL SHEET

Antimonial sheet lead is lead alloyed with various percentages of antimony to impart hardness and other desired properties. It possesses a high degree of acid resistance and under certain conditions has advantages over chemical sheet because of greater rigidity and strength. Its elastic limit is five times that of chemical lead, its tensile strength double, and it also has a lower specific gravity.

We can supply antimonial sheet in any gauge or thickness desired down to 1/64″ and can furnish sheets, in some weights, as large as 8′ wide by 25′ long.

CHEMICAL SHEET

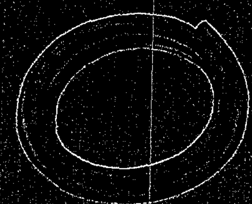
Our chemical sheet lead is made from the best grades of Missouri chemical lead, which insures a product of the proper composition to give the maximum in acid-resisting qualities. Uniform in thickness and free from irregularities, it is furnished in any gauge from 1/64″ up and in some weights in sheets as large as 12′ x 40′.

CRAWLPROOF SHEET

This is the newest development in sheet lead—a chemical lead sheet reinforced inside with antimonial lead supporting bars.

Crawlproof sheet is designed especially to prevent buckling, stretching and wrinkling.

Supplied in any thickness from 1/32″ up and in any size sheet not exceeding 8′ in width by 25′ in length.



LEAD PIPE

We make both antimonial lead pipe and chemical lead pipe. Only high quality materials are used and our pipe will be found to be of proper wall thickness, thus insuring correct weight per foot.

Antimonial lead pipe, as well as chemical lead pipe, is supplied by us in sizes up to 12″ inside diameter and in various wall thicknesses. Catalog listing pipe sizes furnished on request.

GENERAL

We are always glad to advise on sheet lead installations and to submit estimates based on blue prints or specifications.

In ordering sheet lead please state, in case plain rectangle sheets are desired, thickness or weight per foot, width and length. If irregular sheets are required, please send sketch giving dimensions or provide a sketch, including dimensions, of the tank to be lined.

N 28539
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NATIONAL LEAD COMPANY

Atlantic Branch

Acid Recovery Department

111 BROADWAY, NEW YORK, N. Y.

PRODUCTS

Concentrating Plants for
- **Sludge Acid**
- **Spent Acid**
- **Chamber Acid**

Separating Plants for
- **Sludge Acid**

Evaporators for
- **Weak Solutions of Sulphuric and Phosphoric Acid**

PROCESS

The Simonson-Mantius Vacuum Process, patented in the United States and foreign countries, has been adopted by a large number of oil refineries for the concentration of separated sludge acid, by chemical plants for the recovery of spent acids, and by chamber acid plants for the concentration of weak chamber acid.

The salient feature of this process is that the work is carried on under high vacuum with indirect application of heat. The use of vacuum has very decided advantages, as it eliminates all fumes and leakage, materially decreases acid losses and reduces fuel consumption by lowering the boiling point of the acid and radiation losses. Operating costs are moderate, varying with the size of plant, cost of labor, etc.

APPLICATION OF PROCESS

Oil Refineries—The weak acid coming from the separators at a density of from 25 to 45° Be. is concentrated by our process to 56°, 61° or 66° Be. Where necessary the partially concentrated acid of 56° Be. is allowed to settle so as to remove tarry matter which has been separated by the decomposition of sulphonic acids, and then further concentrated to 66° Be.

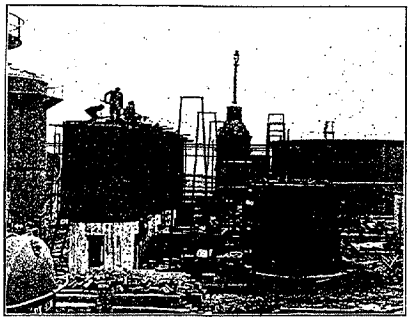
The 61° Be. acid can be used without further concentration for the treating of light oils and pressure distillates, or it can be reinforced with oleum to an acid of higher density and then used for treating kerosenes and lubricating oils.

In refineries requiring 98% acid for the treatment of their oils, the 61° acid is used for the absorption of SO_3 produced in a contact plant.

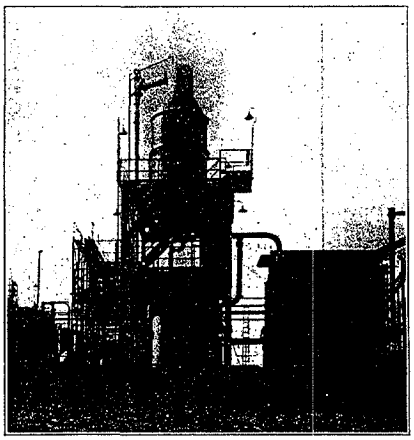
Under normal conditions the total cost of concentrating from 30 to 66° Be. will vary from $4 to $8 per ton of finished acid, and the concentration to 61° Be. only will cost from $1.50 to $4 per ton.

Operating costs depend on the size of the plant and the figures given are exclusive of overhead and depreciation.

Chemical Plants—Many chemical factories use large quantities of sulphuric acid in the manufacture of their products, and this acid can be recovered and concentrated economically by the Simonson-Mantius Vacuum



SEPARATING AND CONCENTRATING PLANT.



TYPE D CONCENTRATOR

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Process to any desired density up to 66° Be. However, spent acids should be practically free from nitric acid to prevent excessive corrosion of the lead vapor lines and condenser.

Chamber Acid Plants—Sulphuric acid manufactured by the standard lead chamber process has a density of from 56 to 58° Be., and therefore requires further concentration to 66° Be. This work can be done economically under vacuum, as the fuel consumption is low and the loss of acid very small compared with losses usually encountered in the old-fashioned pan and bench or tower system.

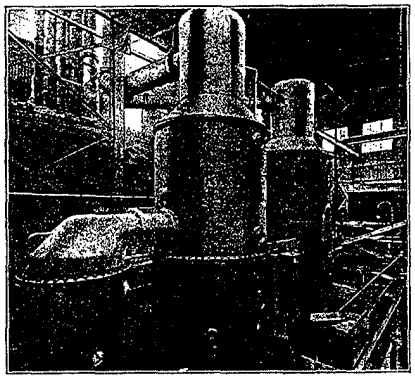
Under normal conditions the 56° acid can be concentrated to 66° Be. at a total cost of from $1.70 to $2 per ton of 66° acid.

SEPARATING PLANTS FOR SLUDGE ACID

We are prepared to design and furnish complete plants for the separation of sludge acid; where necessary, we also build special equipment for the complete absorption of all fumes and odors coming from separating plants.

EVAPORATORS

We are building single and double effect evaporators for the recovery of dilute solutions of sulphuric and phosphoric acid; also for sulphuric acid solutions containing sodium, copper, or iron sulphate.



TYPES A AND D CONCENTRATORS

INSTALLATIONS

We have in operation or under construction the following plants:

	Units
Sludge Acid Concentrators	
Atlantic Refining Company	2
Bethlehem Steel Company	1
Empire Refineries	3
Gulf Refining Company	16
Houston Oil & Refining Co	1
Indian Refining Company	2
Lincoln Oil Refining Co	1
Marland Refining Company	3
Pure Oil Company	4
Roxana Petroleum Corp	2
Sharples Solvents Corp	1
Sinclair Refining Co	1
Standard Oil Co. of Indiana	2
Standard Oil Co. of N. J	4
Standard Oil Co. of Ohio	2
The Texas Company	2
Union Oil Company of Cal	2
Utah Oil Refining Co	1
Vacuum Oil Company	10
Spent Acid Concentrators	
Carbide & Carbon Chemicals Corp	2
E. I. DuPont de Nemours Co.	10
Grasselli Powder Company	1
Nichols Copper Company	1
Tubize Artificial Silk Co. of America	5
Westvaco Chlorine Products, Inc.	1
Chamber Acid Concentrator	
Hard Chemical Works	1
Sludge Acid Separating Plants	
Cities Service Refining Co	1
Lincoln Oil Refining Co	1
Shell Company of Cal	2

The above installations represent a combined daily capacity of over 2200 tons of finished acid and 900 barrels of sludge.

INQUIRIES

The National Lead Company has the exclusive rights to build and sell concentrating plants and give licenses for the Simonson-Mantius Vacuum Process. Inquiries should be directed to the National Lead Company, Acid Recovery Department, 111 Broadway, New York.

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0000-NLI-000015043

Process to any desired density up to 66° Be. However, spent acids should be practically free from nitric acid to prevent excessive corrosion of the lead vapor lines and condenser.

Chamber Acid Plants—Sulphuric acid manufactured by the standard lead chamber process has a density of from 56 to 58° Be., and therefore requires further concentration to 66° Be. This work can be done economically under vacuum, as the fuel consumption is low and the loss of acid very small compared with losses usually encountered in the old-fashioned pan and bench or tower system.

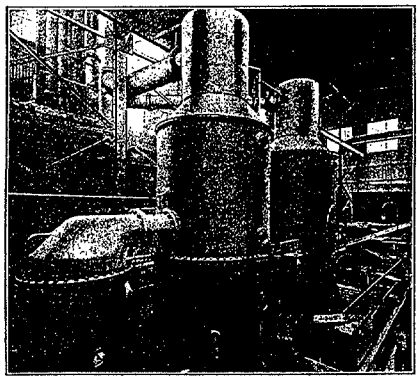
Under normal conditions the 56° acid can be concentrated to 66° Be. at a total cost of from $1.70 to $2 per ton of 66° acid.

SEPARATING PLANTS FOR SLUDGE ACID

We are prepared to design and furnish complete plants for the separation of sludge acid; where necessary, we also build special equipment for the complete absorption of all fumes and odors coming from separating plants.

EVAPORATORS

We are building single and double effect evaporators for the recovery of dilute solutions of sulphuric and phosphoric acid; also for sulphuric acid solutions containing sodium, copper, or iron sulphate.



TYPES A AND D CONCENTRATORS

INSTALLATIONS

We have in operation or under construction the following plants:

	Units
Sludge Acid Concentrators	
Atlantic Refining Company	2
Bethlehem Steel Company	1
Empire Refineries	3
Gulf Refining Company	16
Houston Oil & Refining Co.	1
Indian Refining Company	2
Lincoln Oil Refining Co.	1
Marland Refining Company	3
Pure Oil Company	4
Roxana Petroleum Corp.	2
Sharples Solvents Corp.	1
Sinclair Refining Co.	1
Standard Oil Co. of Indiana	2
Standard Oil Co. of N. J.	4
Standard Oil Co. of Ohio	2
The Texas Company	2
Union Oil Company of Cal.	2
Utah Oil Refining Co.	1
Vacuum Oil Company	10
Spent Acid Concentrators	
Carbide & Carbon Chemicals Corp.	2
E. I. DuPont de Nemours Co.	10
Grasselli Powder Company	1
Nichols Copper Company	1
Tubize Artificial Silk Co. of America	5
Westvaco Chlorine Products, Inc.	1
Chamber Acid Concentrator	
Hard Chemical Works	1
Sludge Acid Separating Plants	
Cities Service Refining Co.	1
Lincoln Oil Refining Co.	1
Shell Company of Cal.	2

The above installations represent a combined daily capacity of over 2200 tons of finished acid and 900 barrels of sludge.

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NATIONA[illegible]EAD COMPANY

[illegible]tic Branch

Linec[illegible]ducts Division

111 BROADW[illegible]LI, NEW YORK, N. Y.

[illegible]Atlant[illegible]

PRODUCTS

"United" Chemical Lead Lined:
Pipe, Fittings, Valves, Coils, Tank Connectic[illegible]
"United" Hard Lead:
Acid Pumps, Fittings, Valves, Plug Cocks, b
"United" Tin Lined:
All the above products furnished in Pure [illegible] Lined or Covered.

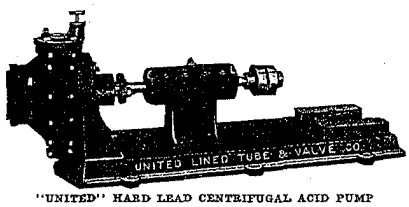
SERVICE

Actual service records are on file testifying to satisfactory results secured from installations "United" Lined Products.

Our Engineering Department is prepared to offer its services to anyone having acid contact problems to solve. If blueprints or sketches are submitted we will be pleased to offer suggestions in detail as to the most economical and satisfactory use of "United" Lined Products.

"UNITED" HARD LEAD CENTRIFUGAL ACID PUMPS

"United" Acid Pumps, after careful consideration by competent engineers, have been frequently selected for use in places where high efficiency was required and repairs were almost impossible.

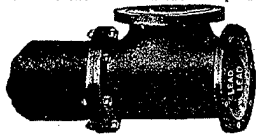


"UNITED" HARD LEAD CENTRIFUGAL ACID PUMP

Self-lubricating with large internal grease glands supplied by compression grease cup. Outside bearings self-oiling and equipped with self-aligning thrust bearing with thrusts running in oil and properly housed. The case is of solid hard lead with the impeller of the same alloy cast around a reinforcing bronze spider.

"UNITED TUBOND" CHEMICAL LEAD LINED STEEL PIPE AND FLANGED FITTINGS

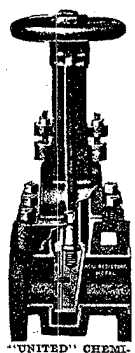
"United Tubond" Chemical Lead Lined Pipe is lined with a seamless chemical lead tube inseparably bonded to the outer casing. This "United" Method gives an absolutely uniform lining and a smooth interior surface with friction reduced to a minimum; also a lining free from porous or defective spots.



"UNITED TUBOND" CHEMICAL LEAD LINED FLANGED PIPE AND FITTING

Flanged pipe is made up with the bonded chemical lead lining turned over the face of the recessed flange, which gives a positive lead-to-lead joint at each flange.

"UNITED" HARD LEAD OR TIN LINED ACID VALVES



"UNITED" CHEMICAL HARD LEAD LINED WEDGE TYPE FLANGED ACID GATE VALVE

"United" Acid Valves are heavily lined throughout with hard lead or pure block tin, and being constructed of iron, offer the strength of the cast iron valve with full acid resisting qualities.

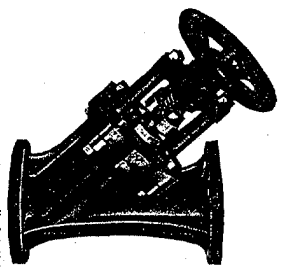
"United" Acid Valves are made in all required sizes and styles: globe, gate, angle, check diaphragm, and free flow "Y" type; also special valves according to specifications.

"United" Acid Valves are always tight when closed, and by seating at the top when opened, pressure is taken from the stuffing box.

The "United" Hard Lead Lined Wedge Type Gate Pattern Flanged Acid Valve is a most efficient gate pattern of acid valve. It was especially designed for work where a drip-proof valve is necessary, and this is one feature that you can be sure of. This valve is positively tight when closed. The wedge is recessed to take a bakelite or rubber disc on the wet side. The rubber disc has yielding properties and in the case of bakelite —which is harder than lead—the elimination of any rubbing or abrasive action results, thereby assuring a perfect seat.

"UNITED" HARD LEAD FLANGED ACID VALVES

"United" Hard Lead Chem-Rayon Y or Angle Plug and Seat or Disc Type Flanged Acid Valve has a bonnet of steel and brass which is completely covered with hard lead with the exception of the hand wheel and bushing support.



"UNITED" HARD LEAD CHEM-RAYON Y PLUG AND SEAT FLANGED VALVE

The stuffing box is deeper than is customarily found in acid valves, while the gland is of hard lead, eliminating the use of the usual steel studs of the bonnet flange. The bonnet, therefore, is completely corrosion resistant which does away with the necessity of frequent costly replacements.

The body is of solid hard lead with reinforcing fins cast in the side, affording the maximum strength, while reducing the weight to a minimum.

In place of the usual lead plug or disc, rubber can be supplied.

"United" Hard Lead Acid Valves can be furnished in the same pattern as "United" Lined Valves; i. e., Globe, Y, Angle, Gate, etc., as well as special sizes and types according to specifications.

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We [illegible]

NATIONAL LE[illegible] COMPANY

follo[illegible]

Atlantic B[illegible] St[illegible]

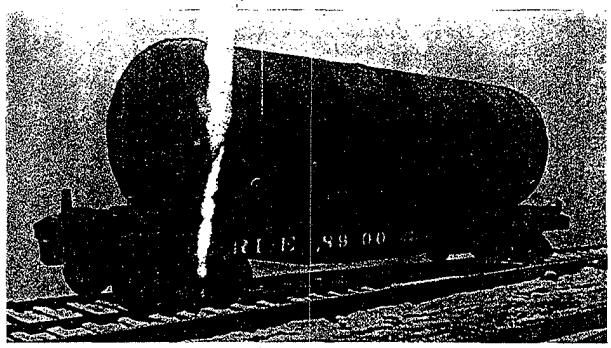
Lined Product[illegible]vision

SELLING AGENTS FOR THE TREADWELL [illegible]STRUCTION CO., MIDLAND, PA.

111 BROADWAY, N[illegible] YORK, N. Y.

PRODUCTS

Homogeneous Lead or Pure Tin Lined Vacuum Apparatus, Evaporators, Tanks, Steam Jacketed Kettles, Acid Eggs, Digesters, Autoclaves, Agitators, Pressure Stills, Treater Drums and Tank Cars. Homogeneous Lead or Pure Tin Covered Heating or Cooling Coils; also Agitating Apparatus of any design.



ONE OF FOUR TREATER DRUMS EACH 10 FEET IN DIAMETER BY 30 FEET LONG FABRICATED OF ONE INCH STEEL SHELL, 1⅛ INCH HEADS OF WELDED CONSTRUCTION FOR 125 POUNDS WORKING PRESSURE WITH ¼ INCH HOMOGENEOUS CHEMICAL LEAD LINING PURCHASED FOR REFINERY USE

ADVANTAGES OF PROCESS

The chemical lead or tin lining or covering is of *uniform thickness and inseparately bonded to the* base metal which may be steel, iron, copper or brass, forming a flawless and impervious protective surface.

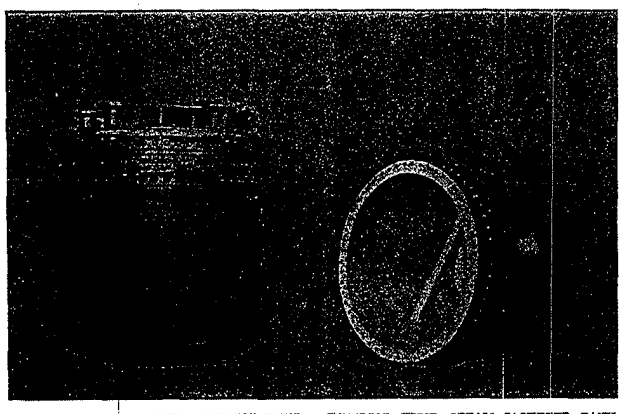
A strip of steel covered with chemical lead by this *process can be mechanically twisted to destruction* without the slightest shearing action between the lead and the steel.

Continuous unbroken surface of lining or covering gives strength and durability under pressure, vacuum or high temperature.

Our improved method of application assures a bond that will not come loose under any conditions of shock, vibration or pressure.

The chemical lead bonding is not affected up to temperatures within a few degrees of the melting point of the lead.

We have developed standard designs covering a wide range of apparatus which are at your disposal. If these do not meet your requirements we will be pleased to quote upon receipt of your detailed specifications.



STEAM JACKETED VACUUM AGITATOR TANK, 5 FEET IN DIAMETER AND 6 FEET HIGH, WITH ¼ INCH HOMOGENEOUS CHEMICAL LEAD LINING

INTERIOR VIEW, STEAM JACKETED TANK, 6½ FEET IN DIAMETER AND 7 FEET HIGH, SHOWING BREAKERS, WITH 5/16 INCH HOMOGENEOUS CHEMICAL LEAD LINING AND COVERING

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