

Interoffice  
Communication

To: Pumper/Loaders

From: M. L. Ashby  
Date: April 12, 1985

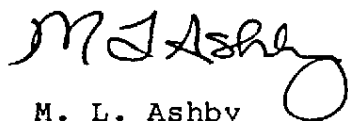
Subject: P-411 A,B,C Loading Pumps

VISTA

The rate of seal failures on the P-411's continues to be excessive. In order to help minimize seal replacements the following additional operations procedures will be started effective 4/11/85.

1. P-411A should only be used if P-411B or C are out for repair.
2. The practice that should be used to shut down loading on the last car of a rack is to:
  - a. Shutdown the P-411's first.
  - b. And then close the automatic loading valve (this protects from deadheading the pumps).

If there are any questions or comments, please see me.



M. L. Ashby

kf

cc: PEM-JRH-HOA-LKC-MCM-S/S(4)-RB

CWH 000007804