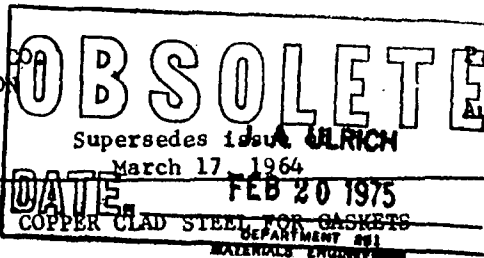


VICTOR MFG. & GASKET CO.
PURCHASE SPECIFICATION



S. #338

August 12, 1964

DESCRIPTION: A cold rolled Temper #4 strip steel clad on one side with copper.

COATING: The copper cladding shall be 10% minimum, of the overall gauge. The cladding is to consist of phosphorous deoxidized or OFHC Copper.

HARDNESS: Rockwell 30T, 60 max. on steel side.

THICKNESS TOLERANCE:

Thickness	Width	Thickness Tolerance
.010" to .011" incl.	over 1/2" to 10" incl.	± .001"
over .011" to .012" incl.	over 1/2" to 9" incl.	± .001"
over .011" to .012" incl.	over 9" to 15" incl.	± .0015"
over .012" to .019" incl.	over 1/2" to 6" incl.	± .001"
over .012" to .019" incl.	over 6" to 15" incl.	± .0015"

Ø WIDTH TOLERANCE:
(ASTM A-109-62T)

Width	Tolerance
over 1/2" to 6" incl.	± .005"
over 6" to 9" incl.	± .005"
over 9" to 12" incl.	± .010"
over 12" to 20" incl.	± .016"

QUALITY: The copper surface shall be free of all defects; pits, scratches, scale, dents, etc., which will interfere with the purpose for which the material is intended.

The coils shall have an interleaf of paper to prevent scratches on the surface of the copper.

PACKAGING: The coils shall have a 16" to 20" I. D. and weigh a maximum of 1000 lbs. They shall have an inner core to prevent damage in slitting and shall be sufficiently protected to prevent damage in shipping. The coils shall be shipped shrouded as per A. I. S. I. procedures. The skids shall have a minimum clearance at the base of 3-1/2".

The Victor Company shall reserve the right to reject and return to the vendor, at his expense, coils damaged upon receipt due to faulty packaging after the vendor is given ample opportunity to inspect the material on the customer's premises.

Ø Indicates change.
APPROVED SOURCE:

Metals and Controls, Incorporated

VPD-101-0002865

Universal-Cyclops Steel Corporation

VICTOR MFG. & GASKET CO.
PURCHASE SPECIFICATION

P. S. #338

August 12, 1964

Supersedes issue of
March 17, 1964

COPPER CLAD STEEL FOR GASKETS

DESCRIPTION: A cold rolled Temper #4 strip steel clad on one side with copper.

COATING: The copper cladding shall be 10% minimum, of the overall gauge. The cladding is to consist of phosphorous deoxidized or OFHC Copper.

HARDNESS: Rockwell 30T, 60 max. on steel side.

THICKNESS TOLERANCE:

Thickness	Width	Thickness Tolerance
.010" to .011" incl.	over 1/2" to 10" incl.	± .001"
over .011" to .012" incl.	over 1/2" to 9" incl.	± .001"
over .011" to .012" incl.	over 9" to 15" incl.	± .0015"
over .012" to .019" incl.	over 1/2" to 6" incl.	± .001"
over .012" to .019" incl.	over 6" to 15" incl.	± .0015"

WIDTH TOLERANCE:
(ASTM A-109-62T)

Width	Tolerance
over 1/2" to 6" incl.	± .005"
over 6" to 9" incl.	± .005"
over 9" to 12" incl.	± .010"
over 12" to 20" incl.	± .016"

QUALITY: The copper surface shall be free of all defects; pits, scratches, scale, dents, etc., which will interfere with the purpose for which the material is intended.

The coils shall have an interleaf of paper to prevent scratches on the surface of the copper.

PACKAGING: The coils shall have a 16" to 20" I. D. and weigh a maximum of 1000 lbs. They shall have an inner core to prevent damage in slitting and shall be sufficiently protected to prevent damage in shipping. The coils shall be shipped shrouded as per A. I. S. I. procedures. The skids shall have a minimum clearance at the base of 3-1/2".

The Victor Company shall reserve the right to reject and return to the vendor, at his expense, coils damaged upon receipt due to faulty packaging after the vendor is given ample opportunity to inspect the material on the customer's premises.

Indicates change.
APPROVED SOURCE:

Metals and Controls, Incorporated
Universal-Cyclops Steel Corporation

VPD-101-0002866

VICTOR MFG. & GASKET CO.
PURCHASE SPECIFICATION

P. S. #338

August 12, 1964

Supersedes issue of
March 17, 1964

COPPER CLAD STEEL FOR GASKETS

DESCRIPTION: A cold rolled Temper #4 strip steel clad on one side with copper.

COATING: The copper cladding shall be 10% minimum, of the overall gauge. The cladding is to consist of phosphorous deoxidized or OFHC Copper.

HARDNESS: Rockwell 30T, 60 max. on steel side.

THICKNESS TOLERANCE:

Thickness	Width	Thickness Tolerance
.010" to .011" incl.	over 1/2" to 10" incl.	± .001"
over .011" to .012" incl.	over 1/2" to 9" incl.	± .001"
over .011" to .012" incl.	over 9" to 15" incl.	± .0015"
over .012" to .019" incl.	over 1/2" to 6" incl.	± .001"
over .012" to .019" incl.	over 6" to 15" incl.	± .0015"

Ø WIDTH TOLERANCE:
(ASTM A-109-62T)

Width	Tolerance
over 1/2" to 6" incl.	± .005"
over 6" to 9" incl.	± .005"
over 9" to 12" incl.	± .010"
over 12" to 20" incl.	± .016"

QUALITY: The copper surface shall be free of all defects; pits, scratches, scale, dents, etc., which will interfere with the purpose for which the material is intended.

The coils shall have an interleaf of paper to prevent scratches on the surface of the copper.

PACKAGING: The coils shall have a 16" to 20" I. D. and weigh a maximum of 1000 lbs. They shall have an inner core to prevent damage in slitting and shall be sufficiently protected to prevent damage in shipping. The coils shall be shipped shrouded as per A. I. S. I. procedures. The skids shall have a minimum clearance at the base of 3-1/2".

The Victor Company shall reserve the right to reject and return to the vendor, at his expense, coils damaged upon receipt due to faulty packaging after the vendor is given ample opportunity to inspect the material on the customer's premises.

Ø Indicates change.
APPROVED SOURCE:

Metals and Controls, Incorporated

VPD-101-0002867

Universal-Cyclops Steel Corporation