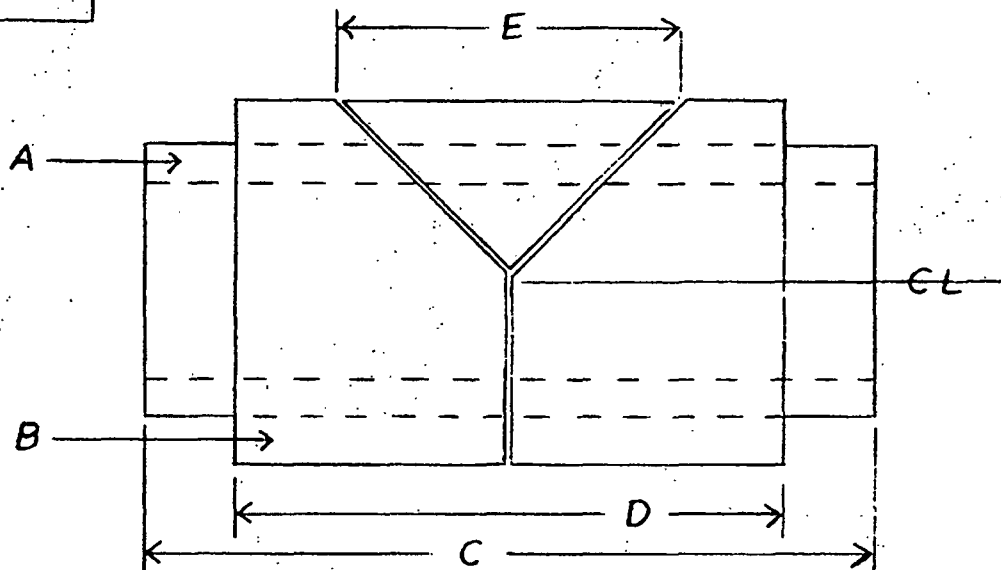


FITTED ELL COVER

METHODS

FABRICATION CHART #13
SHORT RADIUS ELLS - 6" IPS & LESS

DOUBLE LAYER



PIPE SIZE	INS. THK	INSUL. SIZE		DIMENSIONS		
		I.L.	O.L.	C	D	E
		A	B			
1-1/2	2	1-1/2 x 1	3-1/2 x 1	12	9	6
2	2	2 x 1	4 x 1	12	9	6
2	2-1/2	2 x 1	4 x 1-1/2	13	10	7
3	2	3 x 1	5 x 1	13	10	7
3	2-1/2	3 x 1	5 x 1-1/2	14	11	8
4	2-1/2	4 x 1	6 x 1-1/2	15	12	9
5	2-1/2	5 x 1	7 x 1-1/2	16	13	10
6	2-1/2	6 x 1	8 x 1-1/2	17	14	11

NOTE:

The inner layer and outer layer shall be cut to their respective lengths and the halves cemented together with fibrous adhesive prior to making the 90° cut. The O.L. must be centered over the I.L. (See sketch at right)

