March 31, 1972
Acme No. TEX 974
NEW

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX-974 (HAND TOOLS)

DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons only.

FORMULA:

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch	
Nalco 71-D5	Anti-foaming agent	-	0.1	~~5.00~~ 4.6	
Water	Solvent	-	-	1162.00	~~110 gal~~ 128 gal
Preplasticized PVA Emulsion	Adhesive	185	5.0	100.00	92 (up)
Filler TEX-~~970~~ 973	-	-	94.9	1898.00	1750
			100.0	3161.67	

**One batch yields 65 ± one 4 gallon cartons

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications: If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity: ~~540 ± 20~~ 510 ± 15

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE: - Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR: - White
Specifications: Dried compound shall match color of standard sample.

EDC:elz

Lehnert 10.3.01-35

SGP 0017694

PLAINTIFF'S EXHIBIT

GP-2266

May 17, 1972
Supersedes Formula TEX-974
Dated 3/31/72

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			100.0	3161.67	2908.0

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WNG:dek

-/ Denotes change

Lehnert 10.3.01-36

SGP 0017695